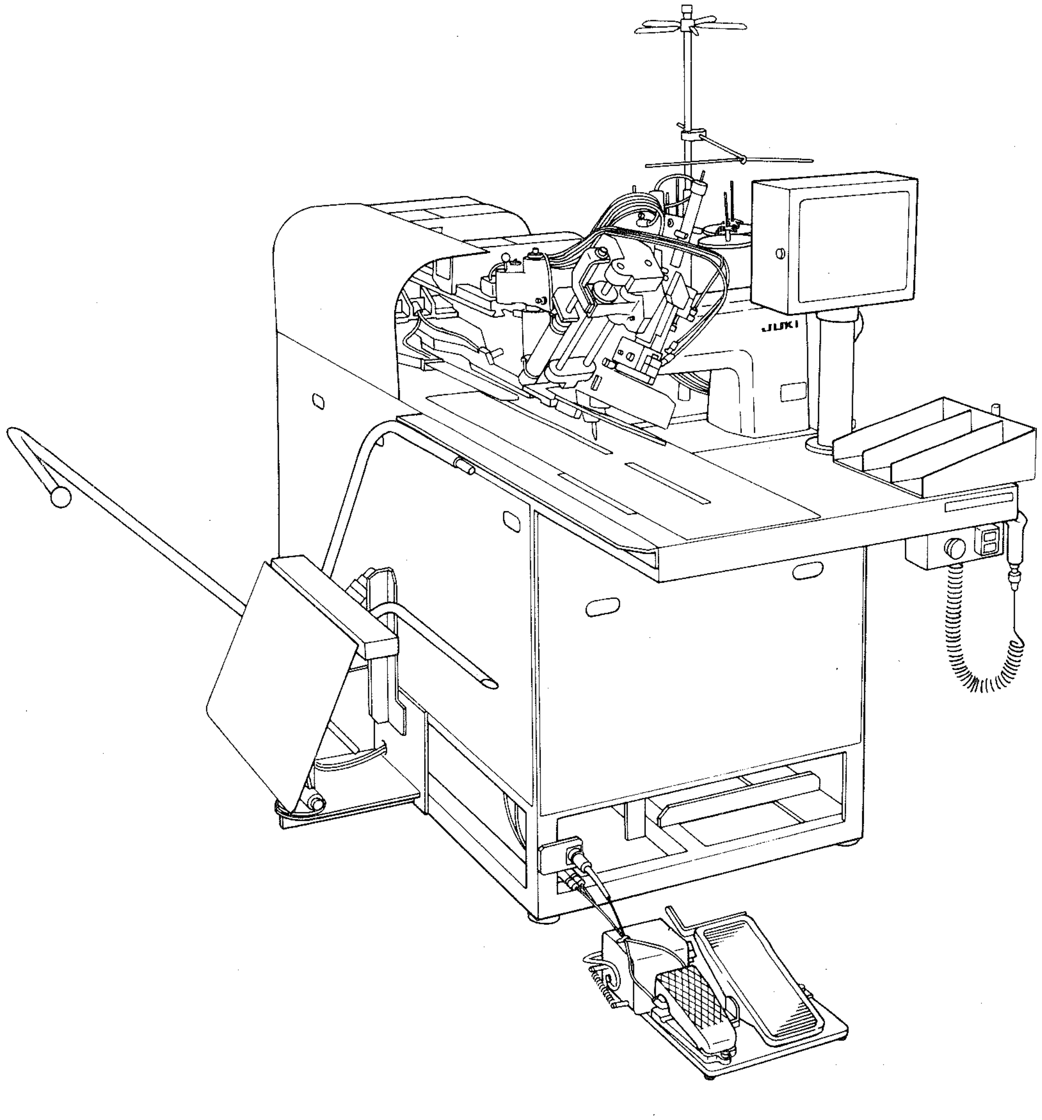
JUKI

Automatic Lockstitch Welting Machine
本縫自動玉縁縫機

APW-232

副本
1992.5.22
技術資料係

PARTS LIST



19519404
No.0344-03

HOW TO MAKE USE OF THIS PARTS LIST
パーツリストの見方

1. The part numbers of parts shown in the figure indicate the corresponding numbers (Ref. No.) shown by the Index.
   図に示された部品の品番は、図にふられているNo (Ref.No) に対応するインデックスによって、その品番がわかります
2. Explanation of codes
   記号の説明

   1) Codes on the "Note" column
      "注記" 欄の記号

      ① ☆ .... means this part is changed from the previous parts list.
      前回のパーツリストに対して今回変更された部品を意味します

      ② #01 .... refer to the "Note" explanation at bottom of page.
      ◇01 ページ下の "注記" の説明を参照して下さい

   2) Codes on the "E.C. (Engineering change)" column
      "変更年月" 欄の記号

      ① A.10/83.... Added from October, 1983
      1983年10月より追加された

      ② D.10/83 .... Obsoleted from October, 1983
      1983年10月より削除された

      ③ When previous parts (Obsoleted part) and new parts (Added parts) are not interchangeable with each other:
      部品の互換性がない変更の場合

      In this case, even obsoleted part (D.) can be ordered with the obsoleted part number, so select the parts with changed dates and place your orders.
      この場合は削除(D)された品番でもご注文できますから、変更年月により、いずれかの部品を選択してご注文下さい

      Example (例)

Ref. No.	Note 注記	Part No. 品番	Description	E.C. 変更年月	品名	Amt. Req. 数量
1	☆	B1401-100-000	Needle bar	D.10/83	ハリホー	–
1-1	☆	B1401-100-000-A	Needle bar	A.10/83	ハリホー	1
2	☆	B1105-200-000	Frame cover	D.10/83	B1105-300-000	–
	☆	B1105-300-000	Frame cover	A.10/83	フレームカバー	1

      ④ In case when previous parts and new part are interchangeable with each other:
      部品の互換性がある場合の変更

      In this case the new part number is replaced on the " 品名 (Japanese)" column of the previous parts, so please order by the new part number.
      この場合は、旧部品の和文品名欄にそれにかわる新しい品番が記入してありますので、新しい品番でご注文下さい

      ⑤ C.10/83

1	☆	B1105-500-000	Frame cover	C.10/83	~~B1105-600-000~~	1
		Correct No. 正しい品番			Wrong No. 誤まり品番	

      Please order by the correct part number.
      正しい品番でご注文下さい

      ⑥ M.10/83 ..... The amount required is changed from October, 1983
      The new amount required is shown in the "Amt. Req". column.
      1983年10月より数量が変更になった　この場合数量欄には新しい数量が表示してあります

   3) Codes on the "Amt. Req." column
      "数量" 欄の記号

      ① 2 .... Indicates amount required is 2.
      数量、2個を表わします

      ② 2.0 .... Indicates length in meters. (unit is meter)
      長さ、2メートルを表わします　(単位はメートルです)

      ③ – .... Indicates parts obsoleted from the parts list.
      このパーツリストから削除された部品です

      ④ (1).......... Indicates sub parts which construct the assembly part.
      Assembly part is shown as "asm." and クミ in Japanese, in the "Description" column.
      組部品を構成している子部品を表わします　組部品は品名欄に英文で "asm." 和文でクミと表示してあります

When Ordering The Spare Parts:

In order to ensure that we deliver the correct parts to you, please clearly state when ordering the corresponding PART NUMBER (ex. B1109-012-A00) and also the PARTS LIST NUMBER (ex. 0010-01, given at the bottom right of the cover) or the MACHINE SERIAL NUMBER, because there are some parts which have been changed.

補用部品注文の際のご注意

このパーツリストに記載されている補用部品をご注文の際は、部品の番号(例えば、B1109-012-A00)でご注文下さい。合わせて、ご覧のパーツリストの管理番号(表紙右下、例えば、No0010-01)又は、機械番号をご連絡頂ければ幸いです。又、改良のため部品の一部が変更になる場合がありますのでご了承下さい。

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1. FRAME & COVER COMPONENTS (1)
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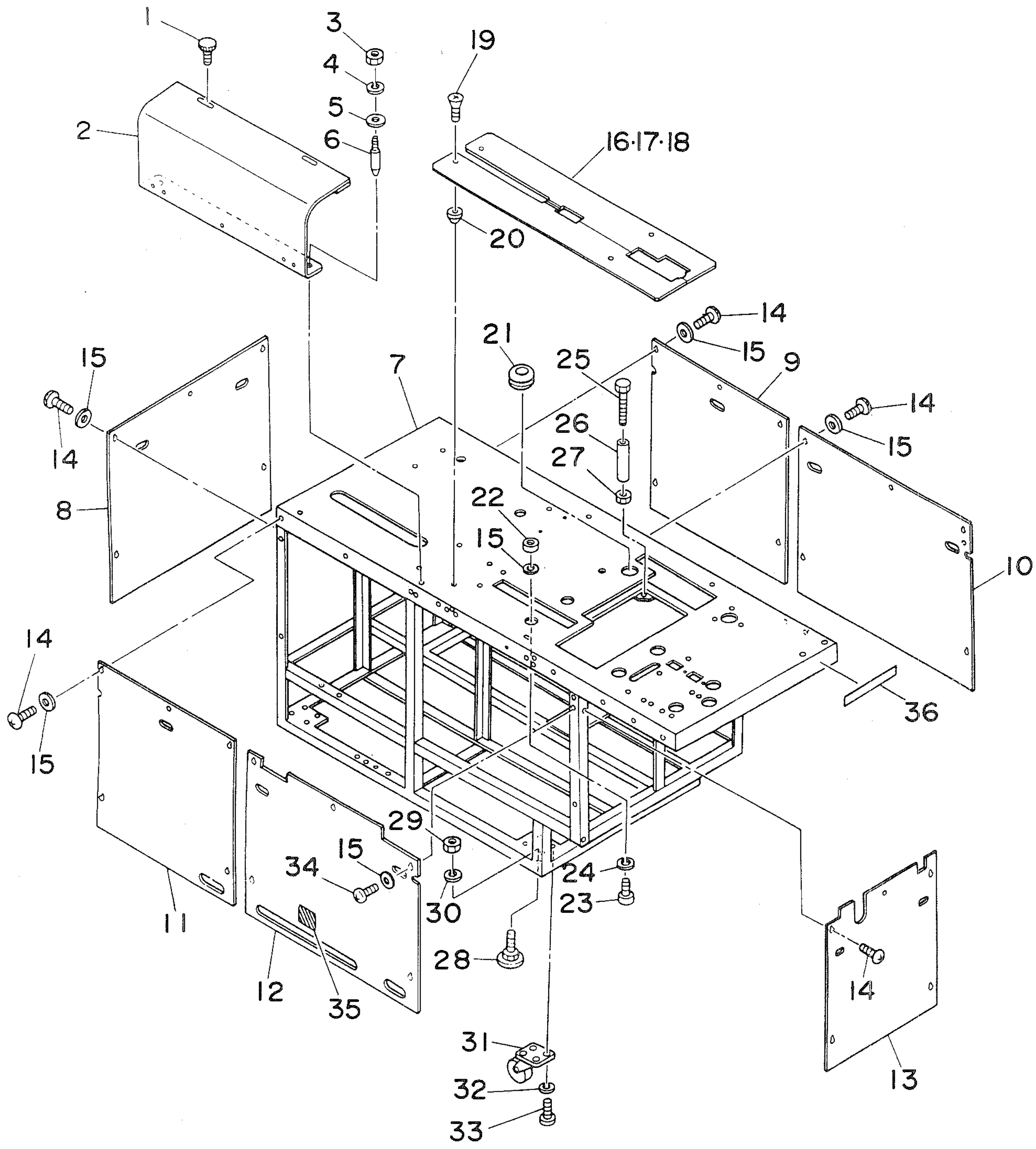
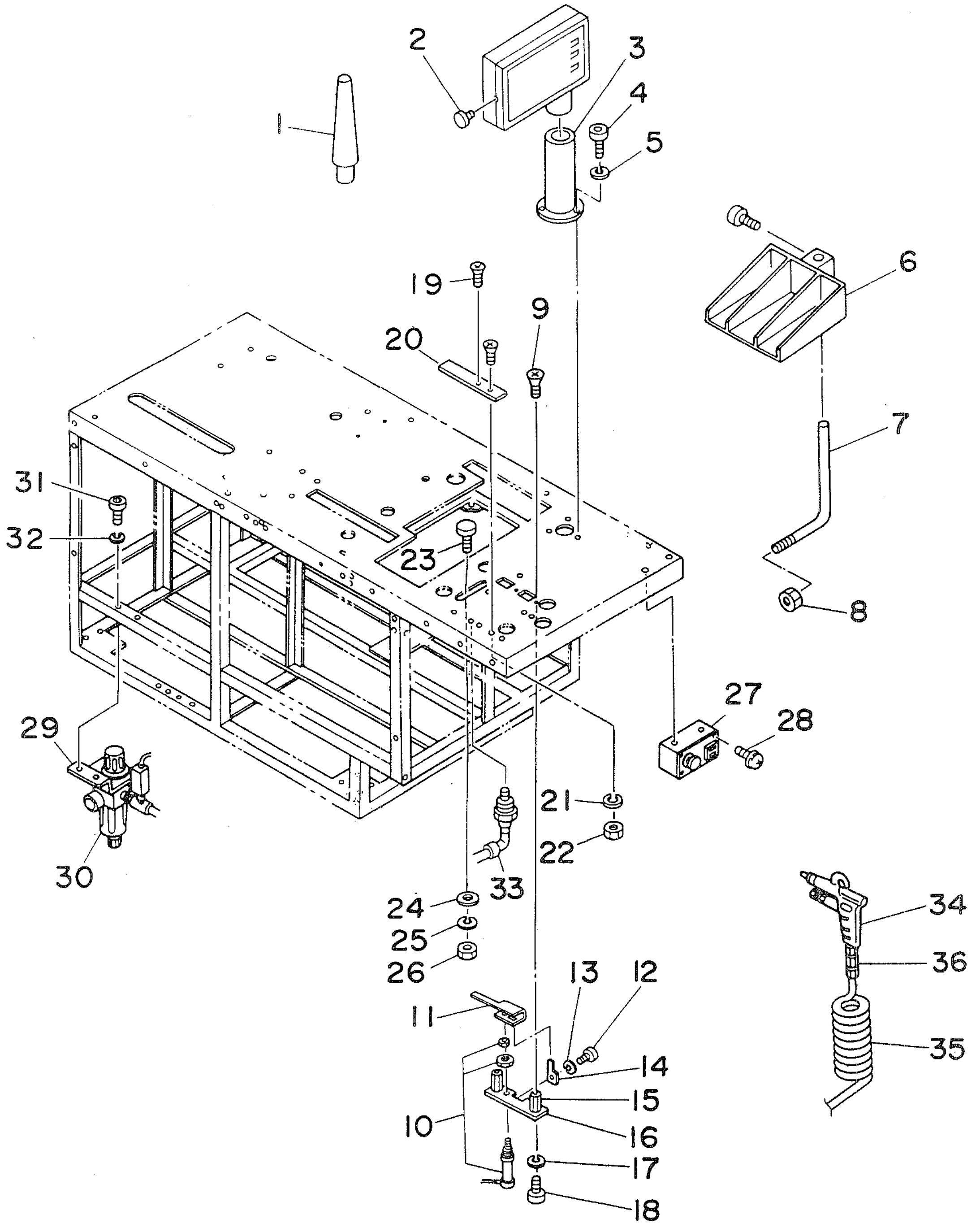


REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		167-80108	SCREW	ケシヨウ ネジ	2
2		166-76819	UPPER COVER	ジョウブカバー	1
3		NM-6040001-SC	NUT M4	ロツカクナツト M4X0.7 1シユ	2
4		WS-0410002-KN	SPRING WASHER	バネザガネ M4	2
5		WP-0430800-SC	WASHER	ヒラザガネ コガタマル M4	2
6		166-77007	PIN	ピン	2
7		166-74525	FRAME	ホンタイ フレーム	1
8		166-76603	COVER E	ホンタイカバー E	1
9		166-76306	COVER B	ホンタイカバー B	1
10		166-76413	COVER C	ホンタイカバー(C)	1
11		167-00908	COVER F	ホンタイカバー(F)	1
12		166-76116	COVER A	ホンタイカバー(A)	1
13		166-76512	COVER D	ホンタイカバー(D)	1
14		SM-0050801-SC	SCREW	トラスネジ	25
15		166-76207	COLLAR	カラー	29
16	#01	166-74814	SEWING TABLE	ホウセイテーブル	1
17	#02	166-74913	SEWING TABLE	ホーセイテーブル	1
18	#03	166-75019	SEWING TABLE	ホウセイテーブル	1
19		SM-1040801-SC	SCREW M4X0.7 L=8	サラコネジ M4X0.7 L=8	2
20		G5023-116-000	POSITIONING BOSS	イチギメボス	2
21		167-80009	GROMMET	グロメツト Bガタ	1
22		167-22704	MAGNET CATCH	マグネツトキヤツチ	5
23		SM-6040802-TR	SCREW M4X0.7 L=8	ロツカクアナボルト M4X0.7 L=8	5
24		WS-0410002-KN	SPRING WASHER	バネザガネ M4	5
25		G5058-116-A00	ADJUSTING BOLT	ミシンチヨウセツ ボルト 2	4
26		G5058-116-B00	COLLAR	カラー A	4
27		NM-6050001-SC	NUT M5	ロツカクナツト M5X0.8 1シユ	4
28		167-81205	ADJUST BOLT	アジヤストボルト	4
29		NM-6120001-SC	NUT M12	ロツカクナツト	4
30		WS-1220002-KN	SPRING WASHER	バネザガネ	4
31		G5846-116-000	CASTER	キヤスタ	4
32		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	バネザガネ M6	16
33		SM-6061002-TP	SCREW M6 L=10	ロツカクアナボルト M6 L=10	16
34		SM-0051001-SC	SCREW	トラスネジ	5
35		168-70206	GRAVITY SEAL	カジュウチュウシンシール	2
36		166-77106	PRODUCTION NUMBER PLATE	セイゾウバンゴウプレート	1

NOTE(注記)#01.....For 8,10,12mm — 8,10,12mm 用
#02.....For 14,16mm — 14,16mm 用
#03.....FOr 18,20mm — 18,20mm 用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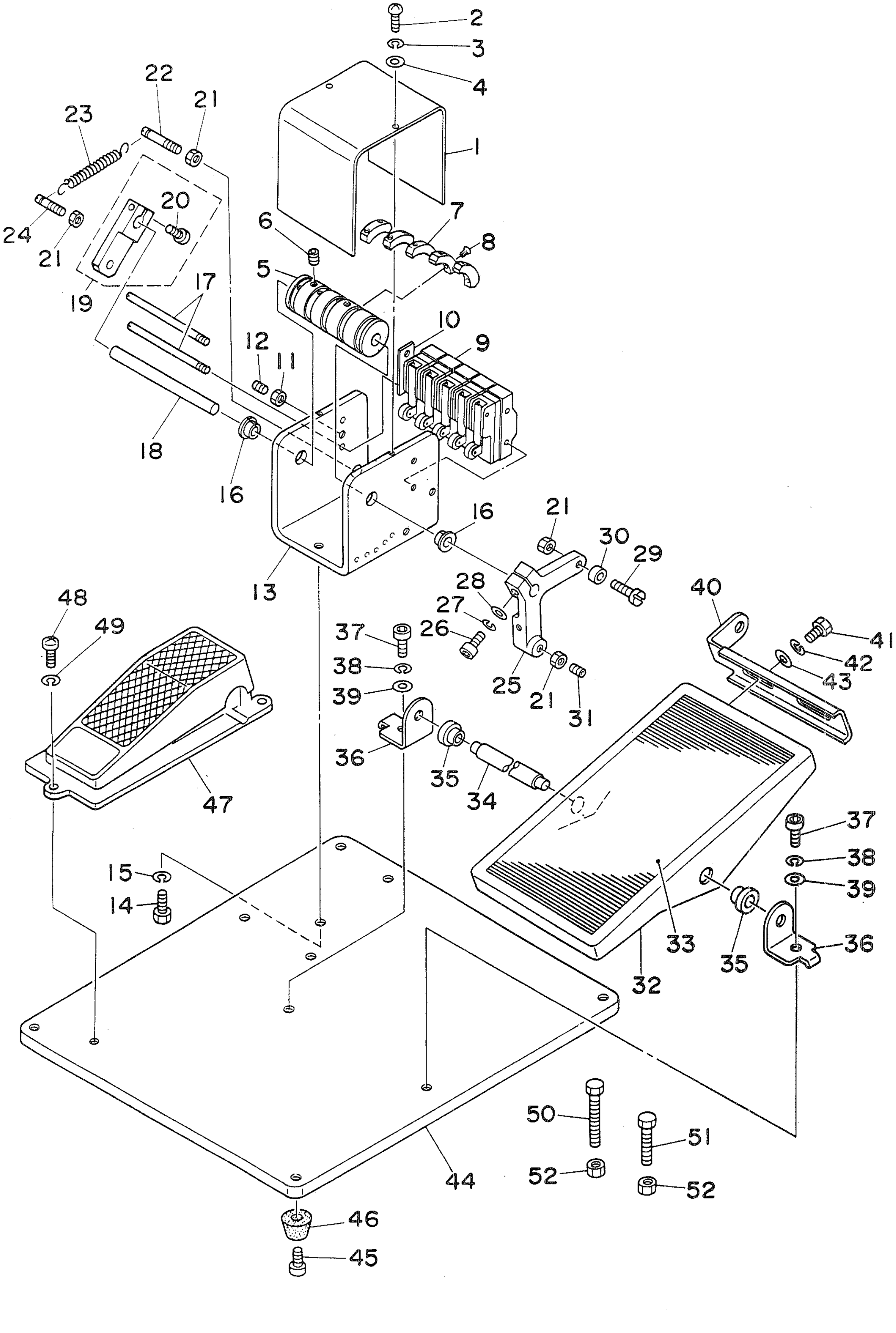
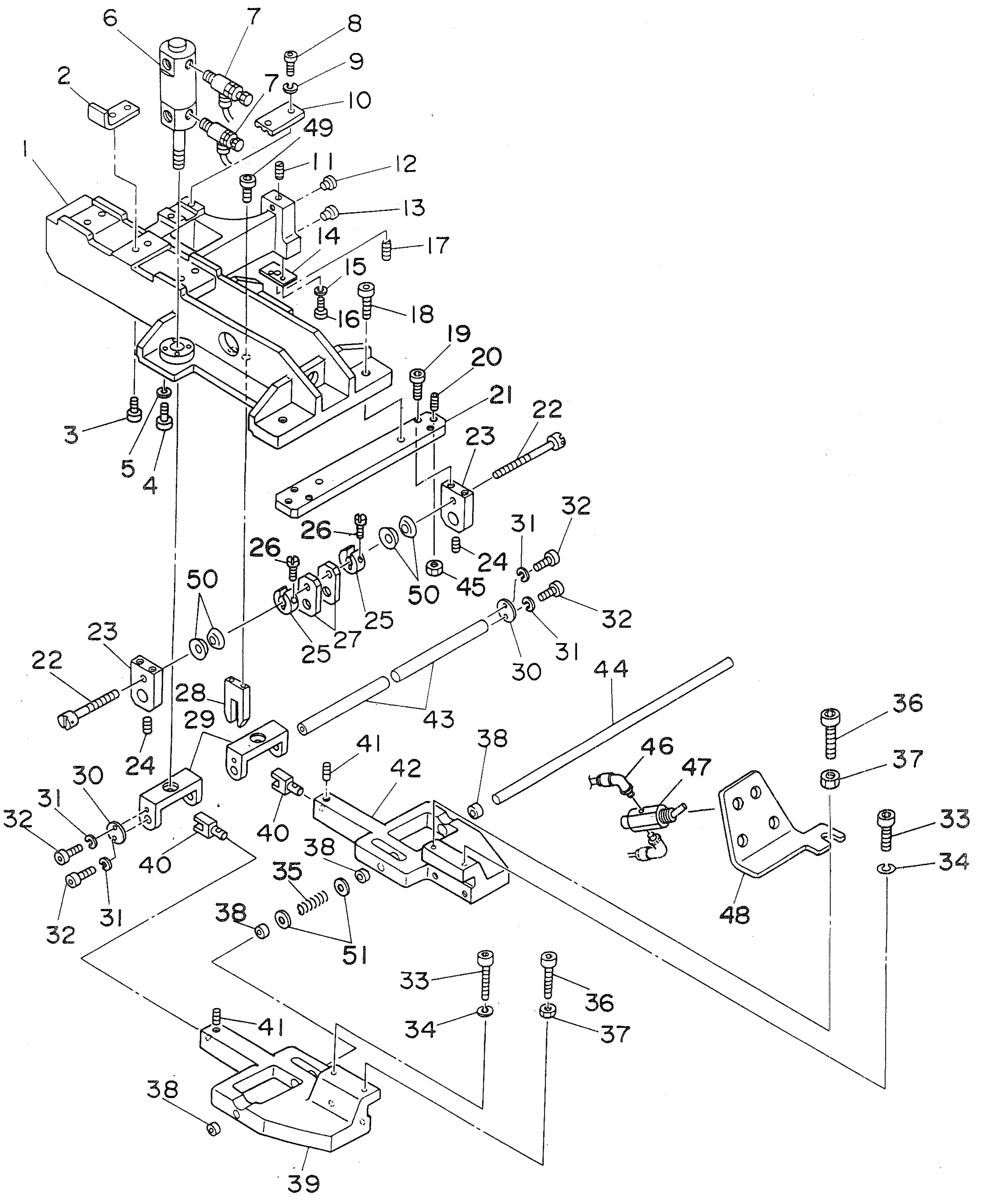
REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	AMT.
1		G8216-119-000	FRAME SUPPORT BAR	ﾄｰﾌﾞｻｻｴﾎﾞｰ	1
2		165-42508	SCREW	ﾌｱｽﾅ	1
3		165-41302	STAND	ｿｳｻﾎﾞｯｸｽ ｼﾁﾕｳ	1
4		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
5		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
6		168-06507	CLOTH RECEIVER	ﾇﾉｳｹｻﾞﾗ	1
7		168-06614	CLOTH RECEIVER FASTENER ASM.	ﾇﾉｳｹｻﾞﾗﾄﾒｶﾅｸﾞ	1
8		NM-6120003-SE	NUT M12	ﾛｯｶｸﾅｯﾄ M12 3ｼｭ	1
9		SM-1051001-SC	SCREW M5 L=10	ｻﾗｺﾈｼﾞ	2
10		PA-1501504-A0	TONGS RETURN CYLINDER	ﾀﾝｸﾞﾓﾄﾞｼ ｼﾘﾝﾀﾞ	1
11		167-02003	HAIR CLOTH PRESSER	ｼﾝｼﾞｵｻｴ	1
12		SM-6041502-TP	SCREW M4X0.7 L=15	ﾃﾞﾝｼﾞﾍﾞﾝ ﾄﾒﾈｼﾞ	1
13		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
14		167-02201	GUIDE PLATE	ｶﾞｲﾄﾞﾌﾟﾚｰﾄ	1
15		167-02300	PIN	ｽﾀｯﾄﾞﾋﾟﾝ	2
16		167-02102	CYLINDER INSTALLING PLATE	ｼﾘﾝﾀﾞ ﾄﾘﾂｹｲﾀ	1
17		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
18		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
19		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	1
20		166-76009	WORKPIECE CLAMP	ｷｼﾞｵｻｴ	1
21		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
22		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	2
23		166-75308	POSITIONING PIN	ｲﾁｷﾞﾒﾋﾟﾝ	2
24		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
25		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
26		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	2
27		165-44157	SWITCH BOX ASM.	ｽｲｯﾁﾎﾞｯｸｽｸﾐ	1
28		SL-4051291-SC	SCREW M5X0.8 L=12	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M5X0.8 L=12	4
29		166-75704	FILTER BRACKET	ﾌｲﾙﾀ ﾌﾞﾗｹｯﾄ	1
30		PF-0552080-A0	FILTER REGULATOR	ﾌｲﾙﾀﾂｷ ｹﾞﾝｱﾂﾍﾞﾝ	1
31		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	2
32		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
33		PA-1500502-A0	PIN CYLINDER	ﾋﾟﾝｼﾘﾝﾀﾞ	1
34		168-38609	AIR GUN	ｴｱｰｶﾞﾝ	1
35		G5458-116-000	CURLED TUBE	ｶｰﾙﾁｭｰﾌﾞ	1
36		PJ-3020652-01	SOCKET	ﾒｽﾕﾆｵﾝ	1

3. PEDAL SWITCH COMPONENTS
足踏みスイッチ関係

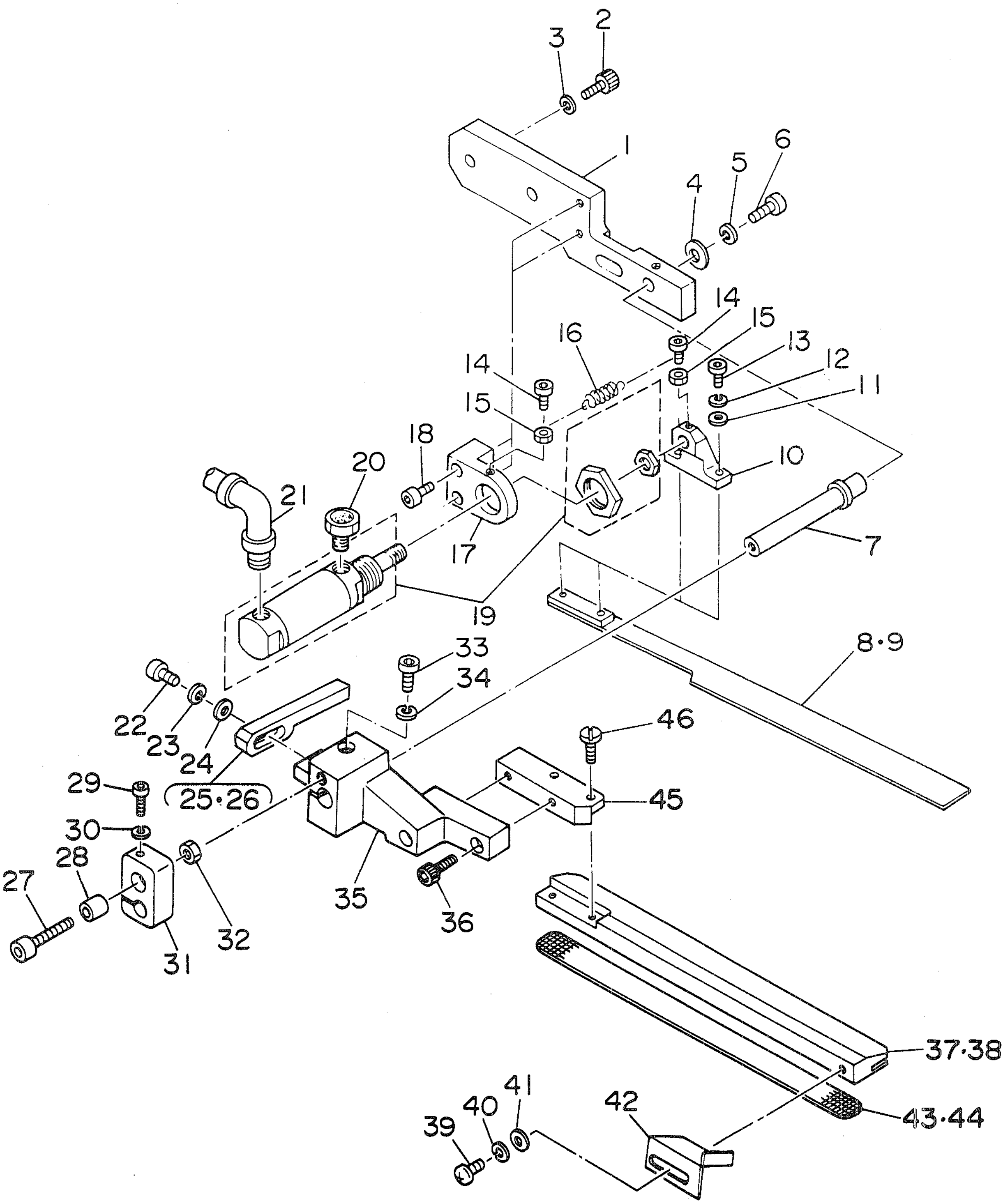


REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		G5077-116-A00	LIMITING BOX COVER	ﾘﾐｯﾄ ﾎﾞｯｸｽｶﾊﾞｰ	1
2		SM-3040601-SC	SCREW M4X0.7 L=6	ﾏﾙｺﾈｼﾞ	2
3		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
4		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
5		G5065-116-A00	SWITCH DRUM	ｽｲｯﾁﾄﾞﾗﾑ	1
6		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	2
7		G5068-116-000	LIMITING DOG	ﾘﾐｯﾄﾄﾞｯｸ	5
8		SS-1061010-SP	SCREW 3/32-56 L=10	ｻﾗﾈｼﾞ 3/32-56 L=10	5
9		HA-0007000-00	MICROSWITCH	ﾏｲｸﾛｽｲｯﾁ	5
10		G5087-116-A00	WASHER PLATE	ｺﾞﾀﾞﾝSW ﾘﾐｯﾄｱﾃｲﾀ	1
11		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
12		SM-8061552-TP	SCREW M6 L=15	ﾄﾒﾜｼﾞ	1
13		G5064-116-A00	LIMITING BOX	ﾘﾐｯﾄﾎﾞｯｸｽ	1
14		SM-9081403-SC	SCREW M8 L=14	ﾛｯｶｸﾎﾞﾙﾄ	2
15		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	2
16		G5854-116-000	DRY BEARING	ﾂﾊﾞﾂｷ ﾄﾞﾗｲﾍﾞｱﾘﾝｸﾞ	2
17		G5067-116-A00	LIMITER INSTALLATION ROD	ﾘﾐｯﾄﾄﾘﾂｹﾎﾞｰ	2
18		G5069-116-A00	SHAFT	ｼﾔﾌﾄ	1
19		G5088-116-A00	ANCHOR ARM	ﾊﾞﾈｶｹｱｰﾑ	1
20		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
21		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	4
22		G5075-116-000	ANCHOR	ﾊﾞﾈｶｹ A	1
23		G5078-116-000	SWITCH SPRING	ｽｲｯﾁﾊﾞﾈ	1
24		G5075-116-A00	ANCHOR	ｺﾞﾀﾞﾝSW ﾊﾞﾈｶｹ B	1
25		167-49418	FOOT LEVER	ｱｼﾌﾞﾐﾚﾊﾞｰ	1
26		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	1
27		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
28		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	1
29		G5073-116-000	ROLLER PIN	ﾛｰﾗﾋﾟﾝ	1
30		G5072-116-000	ROLLER	ｺﾛ 8ﾐﾘ	1
31		167-84902	BALL PLUNGER	ﾎﾞｰﾙﾌﾟﾗﾝｼﾞｬｰ	1
32		B8151-771-000	PEDAL	Zｷﾔｸﾖｰ ﾍﾟﾀﾞﾙ	1
33		B8152-771-000	PEDAL MAT	ﾍﾟﾀﾞﾙﾏｯﾄ	1
34		B8153-771-000	PEDAL CONNECTING ROD	ﾍﾟﾀﾞﾙｼﾞｸ	1
35		D8113-555-B00	PEDAL BUSHING	ﾌﾐｲﾀ ﾌﾞｯｼｭ	2
36		D8114-555-B0E	PEDAL SHAFT BRACKET	ﾌﾐｲﾀｼﾞｸ ｳｹｲﾀ	2
37		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
38		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	2
39		WP-0841600-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ	2
40		B8125-280-000	PEDAL ADJUSTING PLATE	ﾌﾐｲﾀ ﾁﾖｰｾﾂｲﾀ	1
41		SM-9061203-SE	SCREW M6 L=12	ﾛｯｶｸﾎﾞﾙﾄ M6 L=12	2
42		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	2
43		WP-0841600-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ	2
44		167-48204	PEDAL BASE	ｱｼﾌﾐﾍﾟﾀﾞﾙﾀﾞｲ(ｶｲﾃﾝｼｷ)	1
45		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	4
46		G5840-116-000	RUBBER FOOT	ｺﾞﾑｱｼ	4
47		G5421-116-0A0	MECHANICAL VALVE ASM.	ｱｼﾌﾞﾐ ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ ｸﾐ	1
48		SM-4062001-SC	SCREW M6 L=20	ﾅﾍﾞｺﾈｼﾞ M6 L=20	3
49		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	3
50		SM-9065503-SP	SCREW M6 L=55	6ｶｸﾎﾞﾙ M6 L=55	1
51		SM-9063503-SE	SCREW M6 L=35	ﾛｯｶｸﾎﾞﾙﾄ M6 L=35	1
52		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	2

4. CLAMP FOOT COMPONENTS (1)
大押え関係（１）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-12905	SLIDE BASE	ｽﾗｲﾄﾞﾍﾞｰｽ	1
2		166-11808	STOPPER HITTING	ｽﾄﾂﾊﾟｰｱﾀﾘ	1
3		SM-6062002-TP	SCREW M6 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=20	2
4		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	8
5		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	8
6		PA-2501501-00	CYLINDER	ｴｱｼﾘﾝﾀﾞ	2
7		PC-0151070-00	SPEED CONTROLLER	ｽﾋﾟｺﾝ	4
8		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
9		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
10		166-10305	BELT CLAMP PLATE	ﾍﾞﾙﾄｸﾗﾝﾌﾟﾊﾞﾝ	1
11		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	1
12		167-20807	CAM FOLLOWER A	ｶﾑﾌﾛｱ A	1
13		167-20906	CAM FOLLOWER B	ｶﾑﾌﾛｱ B	1
14		166-12301	DETECTING PLATE	ｹﾝﾁﾊﾞﾝ	1
15		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
16		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
17		SM-8052502-TP	SCREW M5X0.8 L=25	ﾄﾒﾈｼﾞ	1
18		SM-6052502-TP	SCREW M5X0.8 L=25	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	4
19		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	4
20		167-21102	BALL PLUNGER	ﾎﾞｰﾙﾌﾟﾗﾝｼﾞﾔ	2
21		166-13507	BASE PLATE	ｳｹｲﾀﾄﾘﾂｹﾍﾞｰｽ	1
22		166-13804	ADJUSTING SLATE	ｱｼﾞﾔｽﾄﾈｼﾞ	2
23		166-13606	SUPPORT SHAFT PLATE	ｼｼﾞｼﾞｸｳｹｲﾀ	2
24		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
25		166-13903	SPLIT COLLAR	ﾜﾘｶﾗｰ	2
26		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	2
27		166-13705	ADJUSTING PLATE	ｱｼﾞﾔｽﾄﾊﾞﾝ	2
28		166-14307	PIN GUIDE	ｼﾖｳｺｳﾋﾟﾝｶﾞｲﾄﾞ	1
29		166-14000	LIFTING BLOCK	ｼﾖｳｺｳﾌﾞﾛﾂｸ	2
30		166-14208	STOPPER PLATE	ﾄﾒｲﾀ	2
31		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
32		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	4
33		SM-6063002-TP	SCREW M6 L=30	ﾊﾝｿｳﾀｲ ｼﾞｸｳｹ ﾄﾒﾈｼﾞ	4
34		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
35		168-40308	COIL SPRING	ｱｯｼｭｸｺｲﾙﾊﾞﾈ	1
36		SM-6062002-TP	SCREW M6 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
37		NM-6060001-SC	NUT M6	ﾛﾂｶｸﾅﾂﾄ M6 1ｼｭ	4
38		166-13309	BUSHING	ﾒﾀﾙ	4
39		166-13010	CLAMP FOOT SUPPORT ARM, LEFT	ｼｼﾞｱｰﾑﾀﾞｲ(ﾋﾀﾞﾘ)	1
40		166-13200	BLOCK	ｼﾃﾝﾌﾞﾛﾂｸ	2
41		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	2
42		166-13119	SUPPORT ARM BASE (RIGHT)	ｼｼﾞｱｰﾑﾀﾞｲ(ﾐｷﾞ)	1
43		166-14109	SHAFT	ｵｻｴｼﾖｳｺｳﾋﾟﾝ	2
44		166-13408	CLAMP FOOT SUPPORT SHAFT	ｼｼﾞｼﾞｸ	1
45		NM-6060001-SC	NUT M6	ﾛﾂｶｸﾅﾂﾄ M6 1ｼｭ	2
46		PJ-0460525-03	HOSE ELBOW	ﾎｰｽ ｴﾙﾎﾞ	4
47		PV-0105080-00	MECHANICAL VALVE	ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	2
48		167-04603	VALVE INSTALLING PLATE	ﾒｶﾆｶﾙﾊﾞﾙﾌﾞﾄﾘﾂｹﾊﾞﾝ	1
49		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
50		167-22803	SPRING L	ｹｲｶｼﾞｭｳﾖｳ ｻﾗﾊﾞﾈL	4
51		168-40407	WAHER	ﾋﾗｻﾞｶﾞﾈ	2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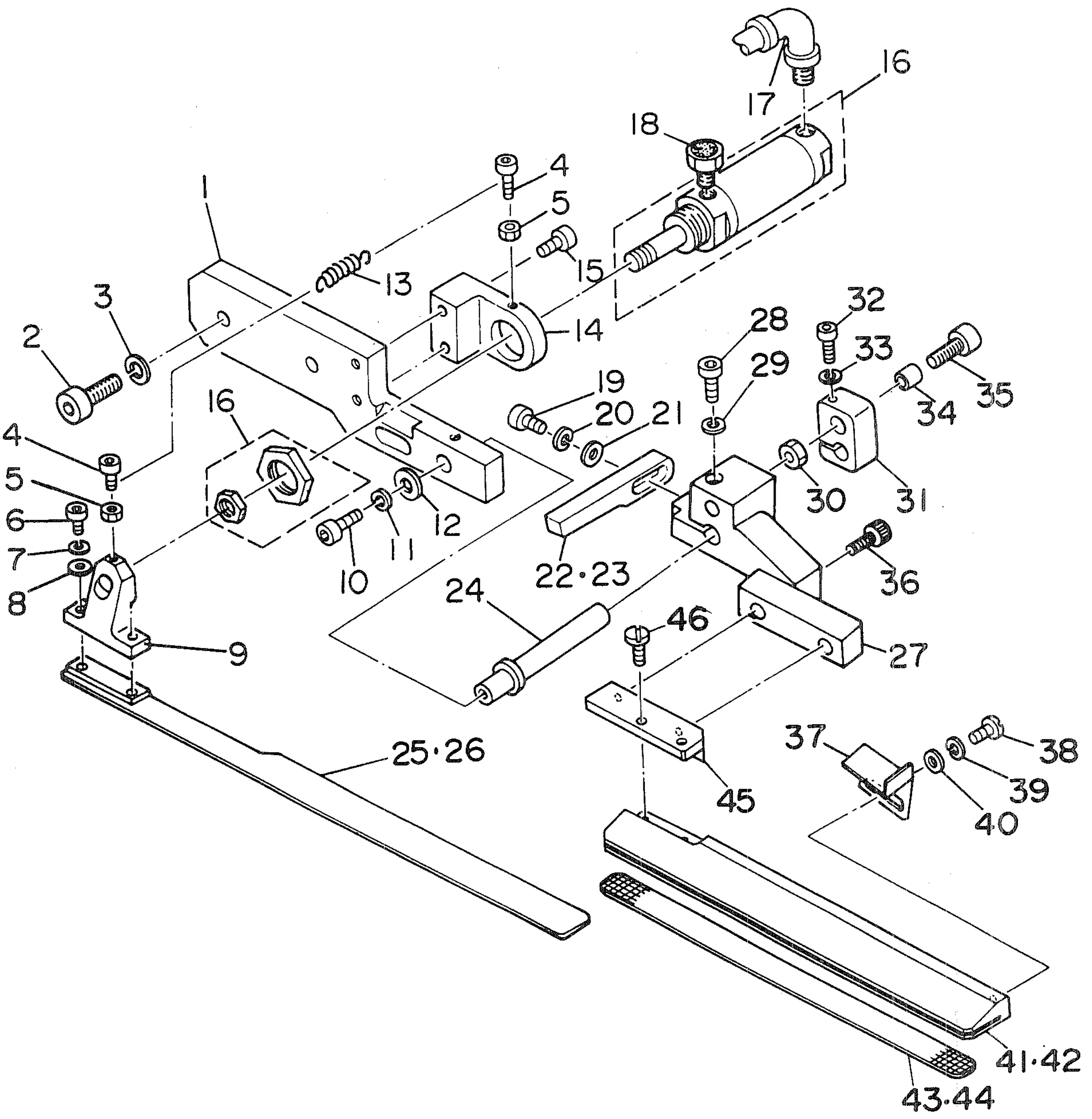
REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-96700	CLAMP FOOT ARM, LEFT	ｵｵ ｵｻｴｱｰﾑ ﾋﾀﾞﾘ	1
2		SM-6083002-TP	SCREW M8 L=30	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	2
3		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	2
4		G5108-119-000	WASHER	ﾜﾂｼﾔ A	1
5		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
6		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
7		G5146-119-C00	SLIDE SHAFT	ｵｵｵｻｴｼｼﾞｱｰﾑｽﾗｲﾄﾞｼﾞｸ	1
8	#01	G5121-119-A00-A	FOLDING PLATE, LEFT A	ｵﾘｺﾐｲﾀ ﾋﾀﾞﾘ A	1
9	#02	G5121-119-B00-A	FOLDING PLATE, LEFT B	ｵﾘｺﾐｲﾀ ﾋﾀﾞﾘ B	1
10		G5132-116-B00	FOLDING BRACKET	ｵﾘｺﾐﾌﾞﾗｹﾂﾄ	1
11		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
12		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
13		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
14		SM-6031202-TP	SCREW M3X0.5 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	2
15		NM-6030001-SC	NUT M3	ﾛﾂｶｸﾅﾂﾄ M3X0.5 1ｼｭ	2
16		G5129-116-C00	SPRING	ｵﾘｺﾐｲﾀ ﾋｷﾊﾞﾈ C	1
17		G5119-116-C00	FOLDING CYLINDER BRACKET,LEFT	ｵﾘｺﾐｼﾘﾝﾀﾞ ﾌﾞﾗｹﾂﾄ ﾋﾀﾞﾘ	1
18		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	2
19		G5402-116-AA0	WELT PATCH FOLDING CYL. ASM.	ｵﾘｺﾐ ｼﾘﾝﾀﾞ ｸﾐ	1
20		PX-0551010-00	ELEMENT	ｴﾚﾒﾝﾄ ﾄﾘﾂｹﾆﾂﾌﾟﾙ	1
21		PJ-3040451-02	ELBOW UNION, C	ｴﾙﾎﾞﾕﾆｵﾝ C	1
22		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	1
23		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
24		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
25	#01	G5131-116-C00	FOLDING PLATE STOPPER, LEFT	ｵﾘｺﾐｲﾀ ｽﾄﾂﾊﾟｰ ﾋﾀﾞﾘ	1
26	#02	G5131-116-D00	STOPPER, LEFT	ｵﾘｺﾐｲﾀ ｽﾄﾂﾊﾟｰ ﾋﾀﾞﾘ A	1
27		SM-6065002-TP	SCREW M6 L=50	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=50	1
28		G5123-117-000	FLAP STOPPER A	ﾌﾗﾂﾌﾟ ｽﾄﾂﾊﾟ A	1
29		SM-6053002-TP	SCREW M5X0.8 L=30	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	1
30		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
31		G5124-117-A00	SLIDING METAL	ｽﾗｲﾄﾞｲﾀ ﾋﾀﾞﾘ	1
32		NM-6060001-SC	NUT M6	ﾛﾂｶｸﾅﾂﾄ M6 1ｼｭ	1
33		SM-6062002-TP	SCREW M6 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
34		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
35		G5103-119-000-A	CLAMP FOOT SUPPORT ARM, LEFT	ｵｰｵｻｴ ｼｼﾞ ｱｰﾑ ﾋﾀﾞﾘ	1
36		SM-6061602-TP	SCREW M6 L=16	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	2
37	#01	167-77807	GARMENT CLAMP PLATE (L) G=8-14	ﾐｺﾞﾛｸﾗﾝﾌﾟ(L)8-14	1
38	#02	167-78003	GARMENT CLAMP PLATE (L) 16-20	ﾐｺﾞﾛｸﾗﾝﾌﾟ(L)16-20	1
39		SM-3030601-SC	SCREW M3X0.5 L=6	ﾏﾙｺﾈｼﾞ	1
40		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	1
41		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	1
42		G5106-119-000	WELTING PATCH BASE, LEFT	ﾀﾏﾇﾉﾍﾞｰｽ ﾋﾀﾞﾘ	1
43		167-78409	GARMENT CLAMP RUBBER, LEFT	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ(L)	1
44	#03	167-04900	RUBBER CLAMP	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ	1
45		167-78201	CLAMP FITTING BASE (LEFT)	ｸﾗﾝﾌﾟﾄﾘﾂｹﾀﾞｲ(ﾋﾀﾞﾘ)	1
46		SS-6111140-SP	SCREW 11/64-40 L=11	ﾋﾗﾈｼﾞ 11/64-40 L=11	2

NOTE(注記)#01.....For 8,10,12,14mm　8,10,12,14mm 用
#02.....For 16,18,20mm　16,18,20mm 用
#03.....For heavy-weight materials　厚物用

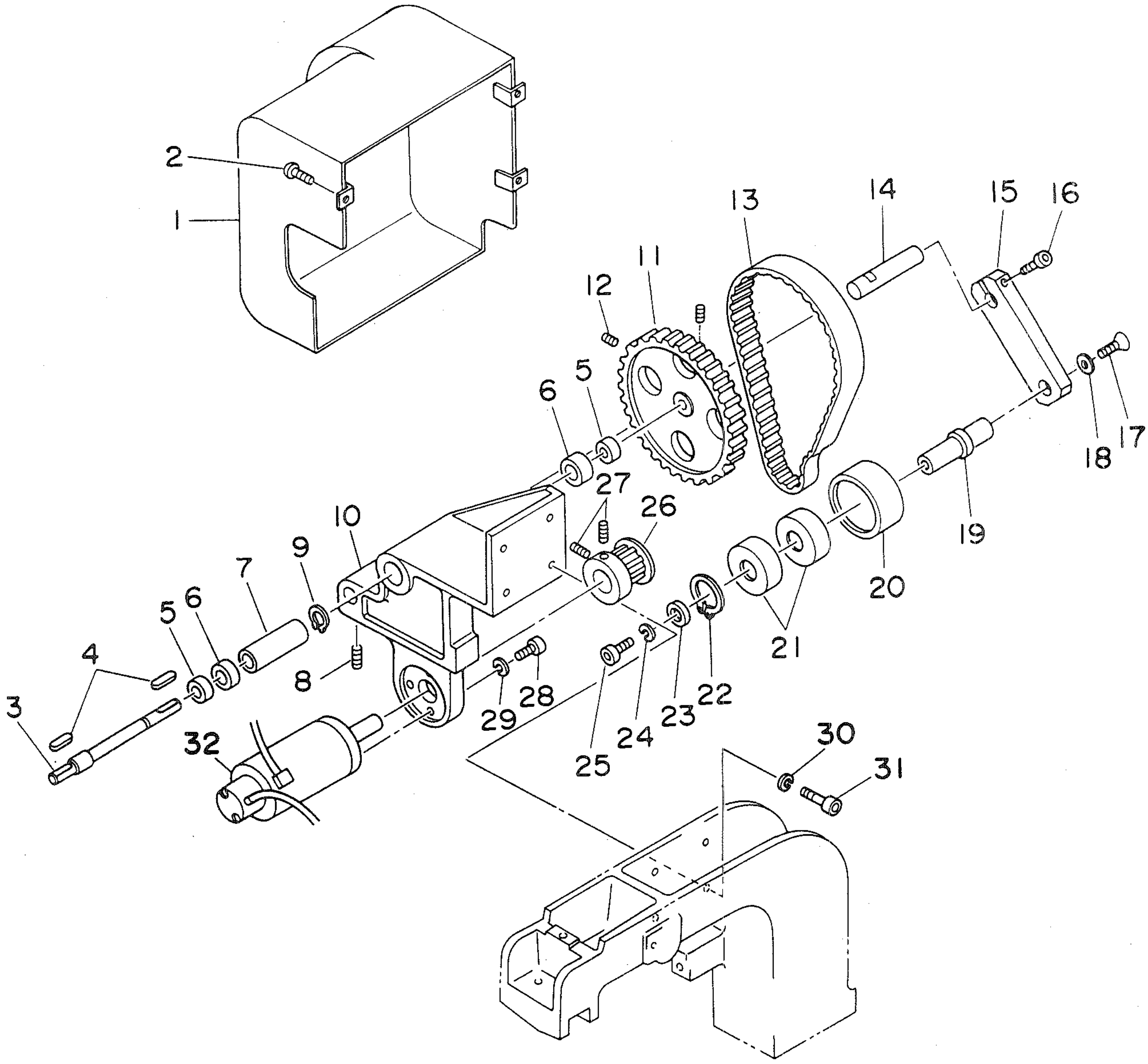
6. CLAMP FOOT COMPONENTS (3)
大押え関係（３）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-96601	CLAMP FOOT ARM, RIGHT	ｵｵ ｵｻｴｱｰﾑ ﾐｷﾞ	1
2		SM-6083002-TP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
3		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	2
4		SM-6031202-TP	SCREW M3X0.5 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
5		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	2
6		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
7		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
8		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
9		G5132-116-B00	FOLDING BRACKET	ｵﾘｺﾐﾌﾞﾗｹｯﾄ	1
10		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
11		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
12		G5108-119-000	WASHER	ﾜｯｼﾔ A	1
13		G5129-116-C00	SPRING	ｵﾘｺﾐｲﾀ ﾋｷﾊﾞﾈ C	1
14		G5119-116-D00	FOLDING CYLINDER BRACKET,RIGHT	ｵﾘｺﾐｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ ﾐｷﾞ	1
15		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
16		G5402-116-AA0	WELT PATCH FOLDING CYL. ASM.	ｵﾘｺﾐ ｼﾘﾝﾀﾞ ｸﾐ	1
17		PJ-3040451-02	ELBOW UNION, C	ｴﾙﾎﾞﾕﾆｵﾝ C	1
18		PX-0551010-00	ELEMENT	ｴﾚﾒﾝﾄ ﾄﾘｯｹﾆｯﾌﾟﾙ	1
19		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
20		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
21		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
22	#01	G5130-116-C00	STOPPER, RIGHT	ｵﾘｺﾐｲﾀ ｽﾄｯﾊﾟｰ ﾐｷﾞ	1
23	#02	G5130-116-D00	FOLDING PLATE STOPPER, RIGHT A	ｵﾘｺﾐｲﾀ ｽﾄｯﾊﾟｰ ﾐｷﾞ A	1
24		G5146-119-C00	SLIDE SHAFT	ｵｵｵｻｴｼｼﾞｱｰﾑｽﾗｲﾄﾞｼﾞｸ	1
25	#01	G5120-119-A00-A	FOLDING PLATE, RIGHT A	ｵﾘｺﾐｲﾀ ﾐｷﾞ A	1
26	#02	G5120-119-B00-A	FOLDING PLATE, RIGHT B	ｵﾘｺﾐｲﾀ ﾐｷﾞ B	1
27		G5104-119-000-A	CLAMP FOOT SUPPORT ARM, RIGHT	ｵｰｵｻｴ ｼｼﾞ ｱｰﾑ ﾐｷﾞ	1
28		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
29		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
30		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
31		G5125-117-A00	SLIDING METAL	ｽﾗｲﾄﾞｲﾀ ﾐｷﾞ	1
32		SM-6053002-TP	SCREW M5X0.8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
33		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
34		G5123-117-000	FLAP STOPPER A	ﾌﾗｯﾌﾟ ｽﾄｯﾊﾟ A	1
35		SM-6065002-TP	SCREW M6 L=50	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=50	1
36		SM-6061602-TP	SCREW M6 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
37		G5107-119-000	WELTING PATCH BASE, RIGHT	ﾀﾏﾇﾉﾍﾞｰｽ ﾐｷﾞ	1
38		SM-3030601-SC	SCREW M3X0.5 L=6	ﾏﾙｺﾈｼﾞ	1
39		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	1
40		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	1
41	#01	167-77906	GARMENT CLAMP PLATE (R) G=8-14	ﾐｺﾞﾛｸﾗﾝﾌﾟ(ﾐｷﾞ)G=8-14	1
42	#02	167-78102	GARMENT CLAMP PLATE (R) 16-20	ﾐｺﾞﾛｸﾗﾝﾌﾟ(R)16-20	1
43		167-78508	GARMENT CLAMP RUBBER, RIGHT	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ(R)	1
44	#03	167-04900	RUBBER CLAMP	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ	1
45		167-78300	CLAMP FITTING BASE (RIGHT)	ｸﾗﾝﾌﾟﾄﾘｯｹﾀﾞｲ(ﾐｷﾞ)	1
46		SS-6111140-SP	SCREW 11/64-40 L=11	ﾋﾗﾈｼﾞ 11/64-40 L=11	2

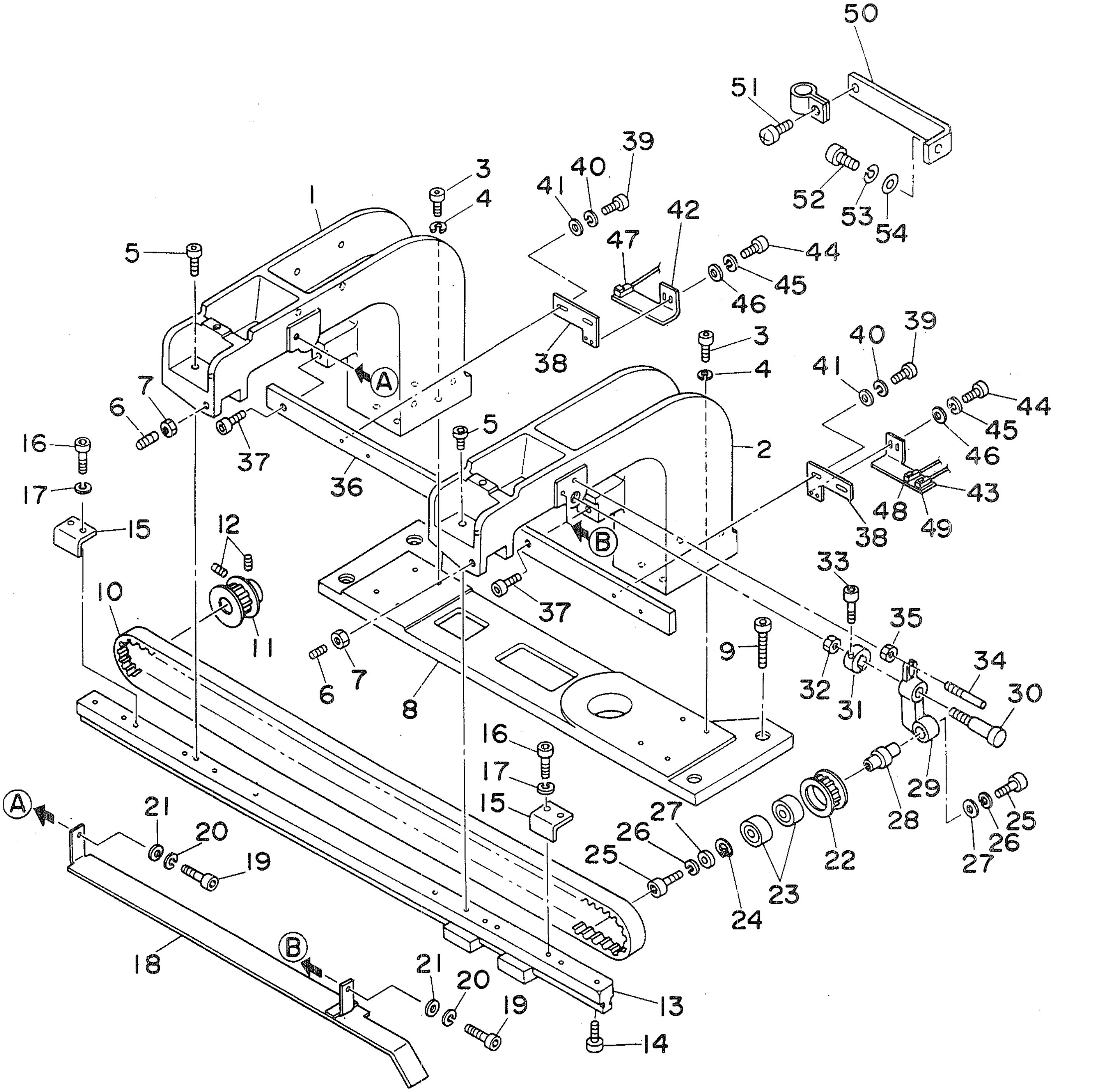
NOTE(注記)#01.....For 8,10,12,14mm — 8,10,12,14mm 用
#02.....For 16,18,20mm — 16,18,20mm 用
#03.....For heavy-weight materials — 厚物用

7. CLAMP FOOT FEED COMPONENTS(1)
大押え送り関係（１）



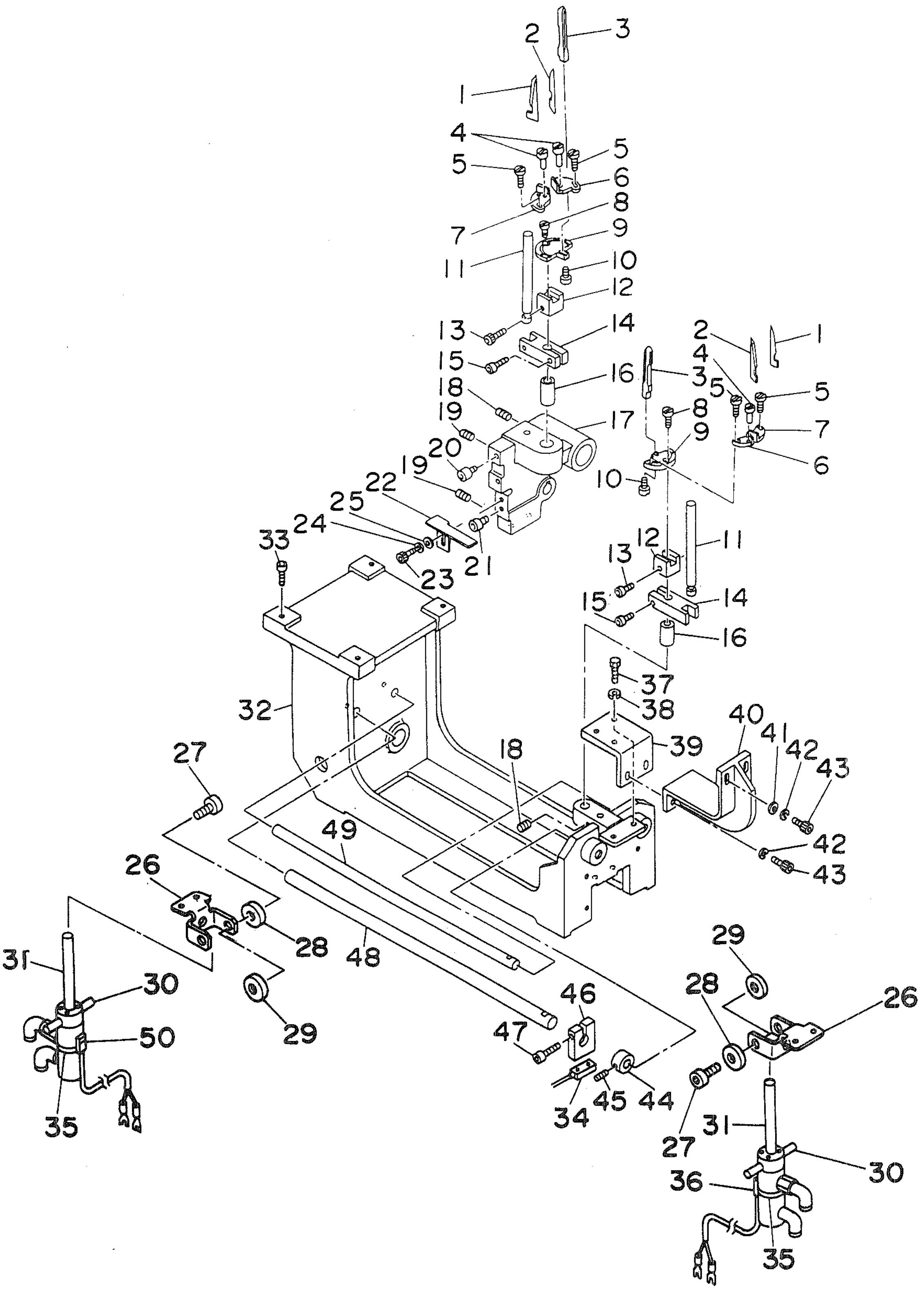
REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		166-12806	COVER	カバー	1
2		SM-0050801-SC	SCREW	トラスネジ	3
3		166-09901	SHAFT	シヤフト	1
4		167-21706	KEY	ヘイコウキー(カタマル)	2
5		166-10107	COLLAR B	カラー B	2
6		SB-1120002-00	BEARING	ベアリング D=12X28	2
7		166-10008	COLLAR A	カラー A	1
8		SM-8051002-TP	SCREW M5 L=10	トメネジ	1
9		RC-2800002-KP	RETAINIG PIN	Cガタトメワ 30.1 アナヨウ	2
10		166-09810	MOTOR BASE	モーターベース	1
11		166-10404	TIMING PULLEY A	タイミングプーリ A	1
12		SM-8040602-TP	SCREW M4X0.7 L=6	トメネジ	2
13		167-22407	TIMING BELT	タイミングベルト	1
14		166-10701	IDLER SHAFT	アイドラ ジク	1
15		166-10602	PULLEY INSTALLING ARM	プーリ トリツケアーム	1
16		SM-6062502-TP	SCREW M6 L=25	ロツカクアナボルト M6 L=25	1
17		SM-1051001-SF	SCREW M5 L=10	サラネジ M5X0.8 L=10	1
18		167-25905	WASHER	ザガネ	1
19		166-10800	PULLEY PIN	プーリ トリツケピン	1
20		166-11006	IDLER PULLEY	アイドラ プーリ	1
21		167-10303	BEARING	ベアリング	2
22		RC-2200002-KP	RETAINING RING	Cガタトメワ	1
23		166-10909	WASHER	ワツシヤ	1
24		WS-0510002-KN	SPRING WASHER	バネザガネ 5.1X9.2X1.3	1
25		SM-6051002-TP	SCREW M5X0.8 L=10	ロツカクアナボルト M5X0.8 L=10	1
26		166-10503	TIMING PULLEY B	タイミングプーリ B	1
27		SM-8040802-TP	SCREW M4X8	トメネジ M4X0.7 L=8	2
28		SM-6062502-TP	SCREW M6 L=25	ロツカクアナボルト M6 L=25	4
29		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	バネザガネ M6	4
30		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	バネザガネ M6	4
31		SM-6062502-TP	SCREW M6 L=25	ロツカクアナボルト M6 L=25	4
32		165-58850	MOTOR CABLE ASM.	サーボモータエンコーダケーブルクミ	1

8. CLAMP FOOT FEED COMPONENTS (2)
大押え送り関係（２）



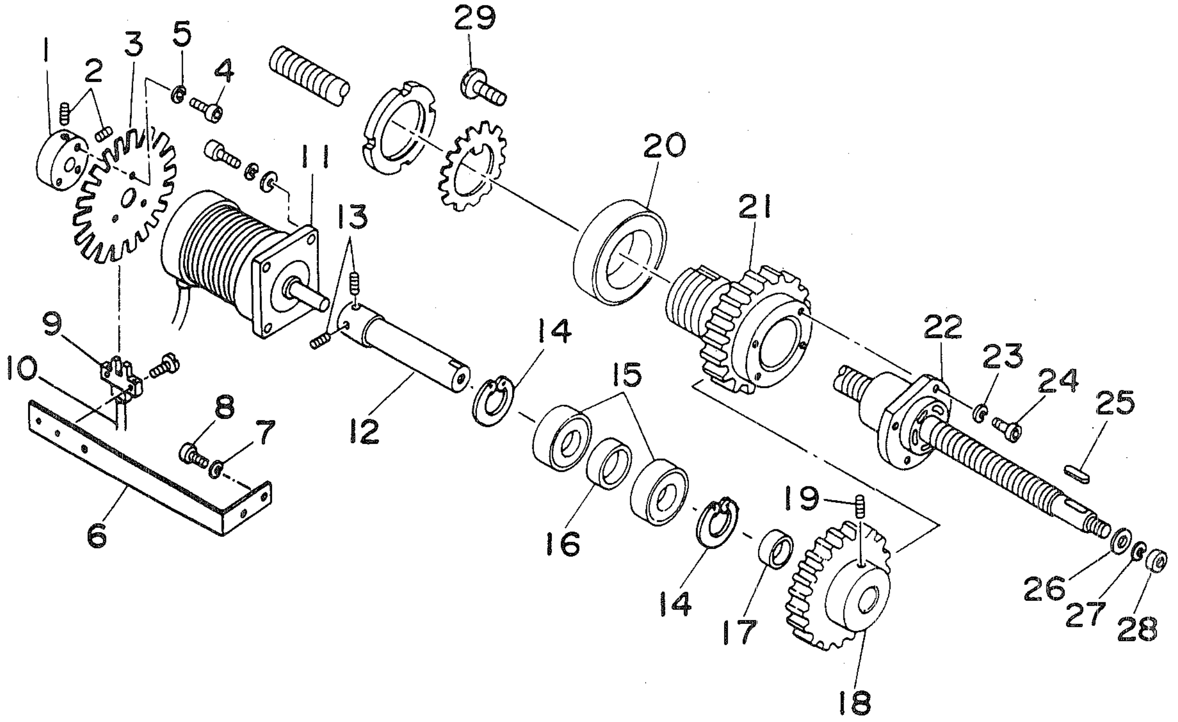
REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		166-09711	STAND A	ｼﾁｭｳ(A)	1
2		166-74608	STAND B	ｼﾁﾕｳ B	1
3		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	8
4		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	8
5		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	4
6		SM-8082002-TP	SCREW M8 L=20	ﾄﾒﾈｼﾞ M8 L=20	2
7		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	2
8		166-09513	ROD BASE	ｼﾁﾕｳﾍﾞｰｽ	1
9		SM-6085502-TP	SCREW M8 L=55	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=55	4
10		168-78100	BELT	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	1
11		166-10206	DRIVING PULLEY	ｸﾄﾞｳﾌﾟｰﾘ	1
12		SM-8040802-TP	SCREW M4X8	ﾄﾒﾈｼﾞ M4X0.7 L=8	2
13		166-11709	FEED RAIL	ｵｸﾘﾚｰﾙ	1
14		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	7
15		166-11907	STOPPER	ｽﾄｯﾊﾟｰ	2
16		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
17		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
18		166-12608	BELT COVER	ﾍﾞﾙﾄｶﾊﾞｰ	1
19		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
20		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
21		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
22		166-11600	FOLLOW PULLEY	ｼﾞｭｳﾄﾞｳｶﾞﾜﾌﾟｰﾘ	1
23		167-20005	BEARING	ﾍﾞｱﾘﾝｸﾞ	2
24		RC-2421211-KP	RETAINING RING	Cﾘﾝｸﾞ	1
25		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	2
26		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
27		167-24403	WASHER	ｼﾞｭｳﾄﾞｳｼﾞｸｻﾞｶﾞﾈ	2
28		166-11501	FOLLOW SHAFT	ｼﾞｭｳﾄﾞｳｼﾞｸ	1
29		166-11105	TENSION BRACKET	ﾃﾝｼｮﾝﾌﾞﾗｹｯﾄ	1
30		166-11303	TENSION SCREW	ﾃﾝｼｮﾝﾈｼﾞ	1
31		166-11204	COLLAR	ｺﾃｲｶﾗｰ	1
32		NM-6120001-SC	NUT M12	ﾛｯｶｸﾅｯﾄ	1
33		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	1
34		166-11402	GUIDE BAR A	ｶﾞｲﾄﾞﾎﾞｳ A	1
35		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
36		166-12012	GUIDE RAIL	ｶﾞｲﾄﾞﾚｰﾙ	1
37		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	2
38		168-07901	SENSOR BRACKET (A)	ｾﾝｻｰﾌﾞﾗｹｯﾄ(A)	2
39		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	4
40		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
41		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	4
42		168-08305	SENSOR BRACKET (C)	ｾﾝｻｰﾌﾞﾗｹｯﾄ(C)	1
43		168-08206	SENSOR BRACKET (B)	ｾﾝｻｰﾌﾞﾗｹｯﾄ(B)	1
44		SM-6040802-TP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
45		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
46		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	4
47		164-63853	REAR DETECTING SWITCH ASM.	ｺｳｼﾝﾀﾝ ｹﾝﾁ.ｸﾐ	1
48		164-63754	SPEED DETECTING SWITCH ASM.	ｾﾞﾝｼﾝﾀﾝ ｹﾞﾝｿｸｹﾝﾁ ｸﾐ	1
49		164-63655	FRONT DETECTING SWITCH ASM.	ｾﾞﾝｼﾝﾀﾝ ｹﾝﾁ ｸﾐ	1
50		167-02706	CORD BRACKET	ｾﾝﾄﾞﾒBKT	2
51		SM-0040801-SF	SCREW M4X0.7 L=8	ﾄﾗｽｺﾈｼﾞ M4X0.7 L=8	1
52		SM-6041202-SP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=12	2
53		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
54		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2

9. CORNER KNIFE COMPONENTS (1)
コーナーメス関係（1）



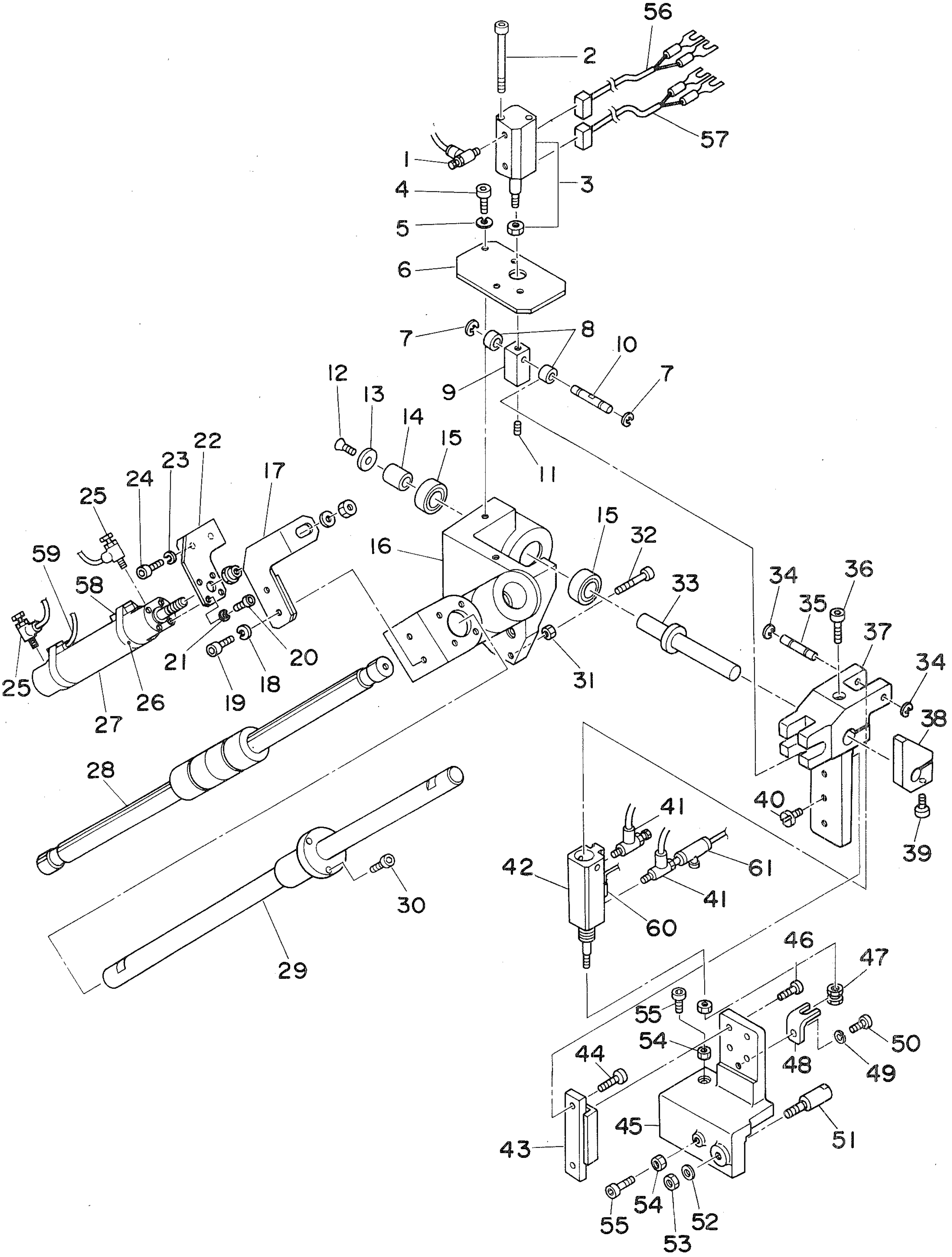
REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-07400	CORNER KNIFE A2	ｺｰﾅｰﾒｽ(A2)(ｾﾗﾐｯｸ)	2
2		166-07301	CORNER KNIFE A1	ｺｰﾅｰﾒｽ A1 (ｾﾗﾐｯｸ)	2
3		166-07004	KNIFE GUIDE	ﾒｽｶﾞｲﾄﾞ	2
4		G5279-117-000	ECCENTRIC PIN	ﾒｽｺﾃｲ ｴｷｾﾝﾋﾟﾝ	4
5		SS-6081210-SP	SCREW 1/8-44 L=12	ﾋﾗﾈｼﾞ 1/8-44 L=12	4
6		166-07202	KNIFE HOLDER B	ﾒｽﾎﾙﾀﾞ B	2
7		166-07103	KNIFE HOLDER A	ﾒｽﾎﾙﾀﾞ A	2
8		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	2
9		166-06907	KNIFE HOLDER BASE	ﾒｽﾎﾙﾀﾞ ﾄﾞﾀﾞｲ	2
10		SS-4080620-TP	SCREW 1/8-44 L=6	ﾅﾍﾞﾈｼﾞ 1/8-44 L=6	2
11		166-08804	LIFTING GUIDE	ｼｮｳｺｳｶﾞｲﾄﾞ	2
12		166-09208	ADAPTER	ｱﾀﾞﾌﾟﾀｰ	2
13		SM-6041602-TP	SCREW M4X0.7 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=16	2
14		166-08705	ROD GUIDE	ﾛｯﾄﾞｶﾞｲﾄﾞ	2
15		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	2
16		166-08507	ROD BUSHING	ﾛｯﾄﾞﾌﾞｯｼｭ	2
17		166-08408	SLIDE BRACKET	ｽﾗｲﾄﾞﾌﾞﾗｹｯﾄ	1
18		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	2
19		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
20		167-25103	CAM FOLLOWER	ｶﾑﾌﾛｱｰ	1
21		167-25202	CAM FOLLOWER	ｶﾑﾌﾛｱｰ	1
22		166-09406	SENSOR DETECTING PLATE	ｾﾝｻ ﾀﾝﾁﾊﾞﾝ	1
23		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
24		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
25		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
26		168-07000	CYLINDER BRACKET	ｼﾘﾝﾀﾞｰﾌﾞﾗｹｯﾄ	2
27		SM-6061602-TP	SCREW M6 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
28		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
29		168-07406	RUBBER WASHER	ｺﾞﾑﾜｯｼｬｰ	4
30		168-40605	TRUNION PIN	ﾄﾗﾆｵﾝﾋﾟﾝ	2
31		PA-2506501-00	CYLINDER	ｴｱｼﾘﾝﾀﾞ	2
32		166-08325	CORNER KNIFE BRACKET	ｺｰﾅ ﾒｽﾌﾞﾌﾚｰﾑ	1
33		SM-6083002-TP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
34		164-63952	HOME POSITION SENSOR ASM.	ｺｰﾅｰﾒｽ ｹﾞﾝﾃﾝｹﾝﾁ ｸﾐ	1
35		167-27109	BAND	ﾊﾞﾝﾄﾞ	2
36		165-55856	PERCEIVING CABLE B ASM.	ｺｰﾅｰﾒｽｼﾀｹﾝﾁｹｰﾌﾞﾙB ｸﾐ	2
37		SM-9062003-SC	SCREW M6 L=20	ﾛｯｶｸﾎﾞﾙﾄ M6 L=20	2
38		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
39		166-00900	FRAME RECEIVING BRACKET 2	ﾎﾝﾀｲｳｹﾌﾞﾗｹｯﾄ 2	1
40		166-01007	FRAME RECEIVING BRACKET A	ﾎﾝﾀｲｳｹﾌﾞﾗｹｯﾄ A	1
41		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
42		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
43		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
44		167-23900	COLLAR	ｾｯﾄｶﾗｰ	1
45		SM-8050802-SP	SCREW M5X0.8 L=8	ﾄﾒﾈｼﾞ M5X0.8 L=8	2
46		166-09307	SENSOR BASE	ｾﾝｻ ﾀﾞｲ	1
47		SM-6052502-TP	SCREW M5X0.8 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
48		166-08911	SLIDE SHAFT A	ｽﾗｲﾄﾞｼﾞｸ A	1
49		166-09018	SLIDE SHAFT B	ｽﾗｲﾄﾞｼﾞｸ B	1
50		165-55757	PERCEIVING CABLE A ASM.	ｺｰﾅｰﾒｽｼﾀｹﾝﾁｹｰﾌﾞﾙA ｸﾐ	2

10. CORNER KNIFE COMPONENTS(2)
コーナーメス関係（２）



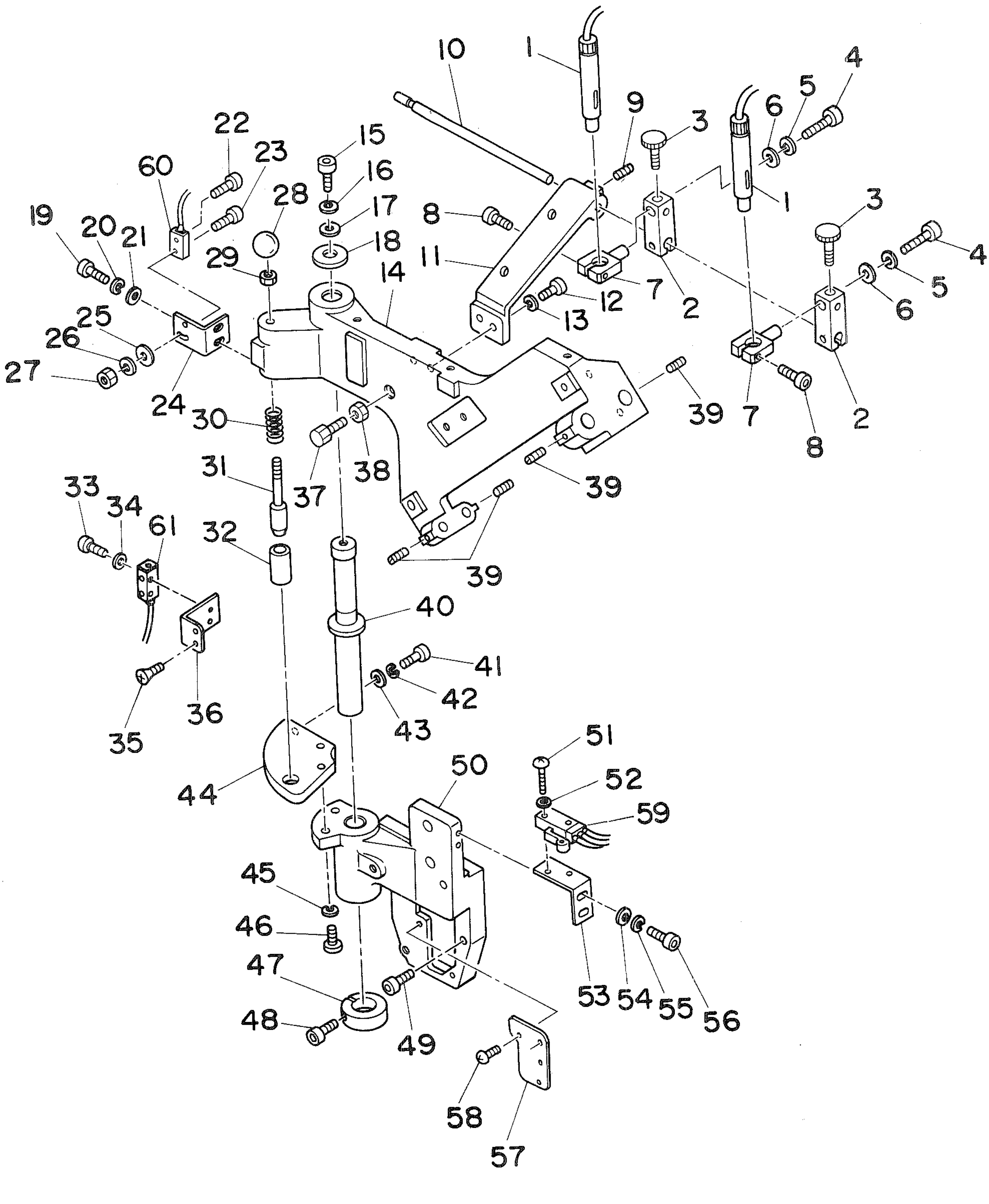
REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	AMT.
1		166-03201	SENSOR BOSS	センサーボス	1
2		SM-8040602-TP	SCREW M4X0.7 L=6	トメネジ	2
3		166-03102	SENSOR PLATE	ダッチヨウケンチセンサ	1
4		SM-6031002-TP	HEXAGONAL BOLT M3 X 10	ロツカクアナボルト M3X0.5 L=10	3
5		WS-0310002-KN	SPRING WASHER M3	バネザガネ 3.1X5.9X0.7	3
6		166-03003	SENSOR BRACKET	センサーブラケツト	1
7		WS-0410002-KN	SPRING WASHER	バネザガネ M4	2
8		SM-6041002-TP	SCREW M4 L=10	ロツカクアナボルト M4X0.7 L=10	2
9		164-63556	ROTATION DETECT SENSOR ASM.	パルスモータ カイテンケンチ クミ	1
10		164-63556	ROTATION DETECT SENSOR ASM.	パルスモータ カイテンケンチ クミ	1
11		164-60552	STEPPING MOTOR ASM.	ステツプモータ ツクセン クミ	1
12		166-02500	MOTOR SHAFT	モータ シヤフト	1
13		SM-8040602-TP	SCREW M4X0.7 L=6	トメネジ	2
14		RC-2800002-KP	RETAINIG PIN	Cガタトメワ 30.1 アナヨウ	2
15		167-10105	BEARING	ベアリング	2
16		166-02302	BEARING COLLAR	ベアリングカラー	1
17		166-02401	BEARING COLLAR	ベアリングカラー	1
18		166-02609	MOTOR GEAR	モータ ブギヤー	1
19		SM-8061002-TP	SCREW M6 L=10	トメネジ M6 L=10	1
20		167-20104	BEARING	ベアリング	1
21		166-02708	BALL SCREW GEAR	ボールネジブギヤー	1
22		166-02807	BALL SCREW	メスオクリボールネジ	1
23		WS-0510002-KN	SPRING WASHER	バネザガネ 5.1X9.2X1.3	4
24		SM-6052002-TP	SCREW M5 L=20	ロツカクアナボルト M5X0.8 L=20	4
25		167-21805	KEY	ヘイコウキー(リヨウマル)	1
26		WP-0841600-SC	WASHER	ヒラザガネ	1
27		WS-0820002-KN	SPRING WASHER M8	バネザガネ M8	1
28		NM-6080001-SC	NUT M8X1.25	ロツカクナツト M8 1シュ	1
29		SM-0050801-SC	SCREW	トラスネジ	3

11. BINDER COMPONENTS (1)
バインダー関係（１）



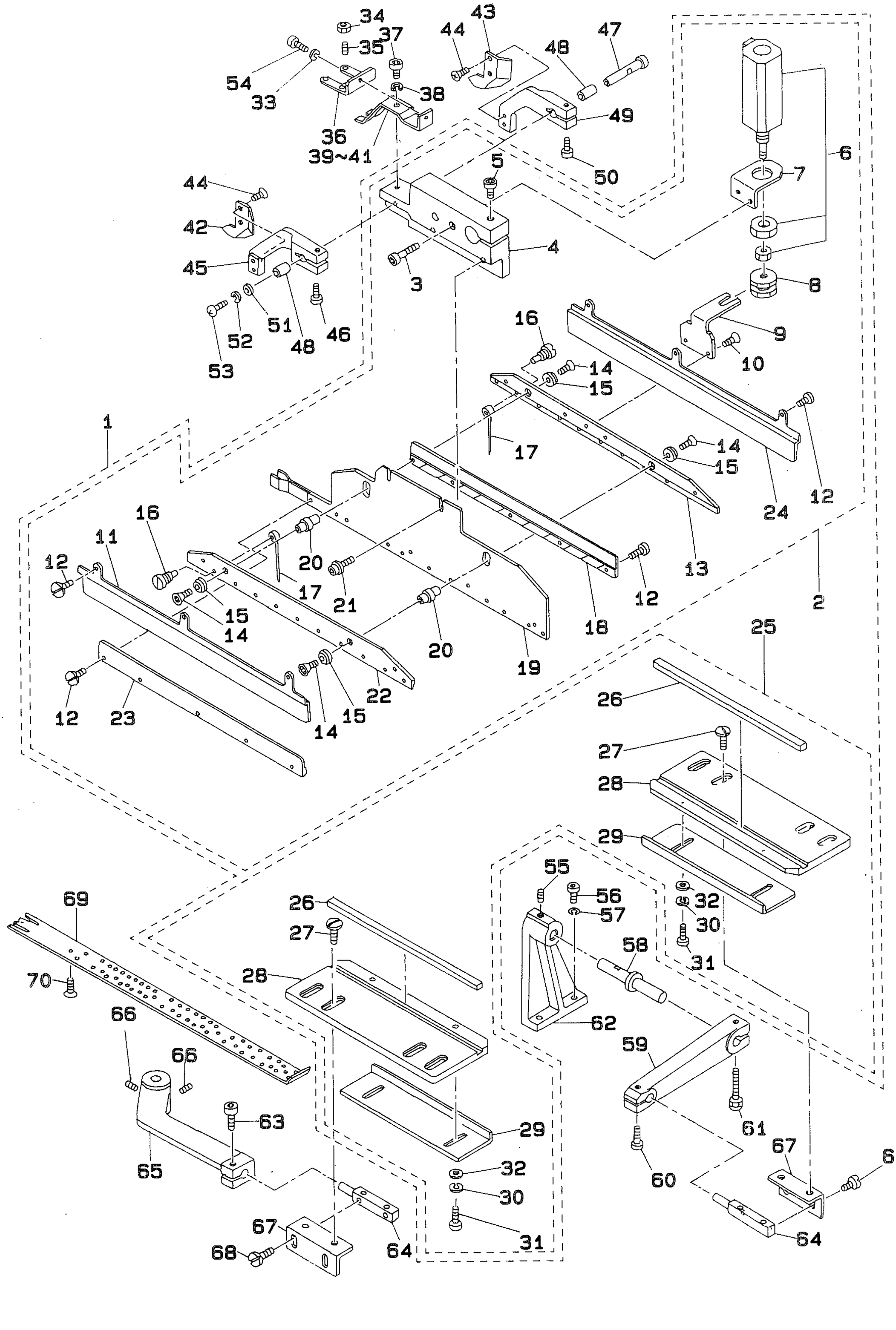
REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	AMT.
1		PC-0105080-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
2		167-25707	CYLINDER SCREW	ｼﾘﾝﾀﾞ ﾄﾒﾈｼﾞ	2
3		PA-2003002-00	CYLINDER	ｵｰﾄｽｲｯﾁﾂｷｳｽｶﾞﾀｼﾘﾝﾀﾞ	1
4		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	2
5		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
6		166-54402	CYLINDER BRACKET	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ	1
7		RC-0560711-KP	RETAINING RING	Cｶﾞﾀﾄﾒﾜ	2
8		166-54709	ROLLER	ﾛｰﾗ	2
9		166-54501	JOINT	ｼﾞｮｲﾝﾄ	1
10		166-54600	ROLLER SHAFT	ﾛｰﾗ ｼﾞｸ	1
11		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	1
12		167-25509	SCREW	ﾍﾞｱﾘﾝｸﾞｵｻｴﾄﾒﾈｼﾞ	1
13		166-54006	BEARING PRESSER	ﾍﾞｱﾘﾝｸﾞｵｻｴ	1
14		166-53909	BEARING COLLAR	ﾍﾞｱﾘﾝｸﾞｶﾗｰ	1
15		SB-1120002-00	BEARING	ﾍﾞｱﾘﾝｸﾞ D=12X28	2
16		166-53404	BEARING CASE	ﾍﾞｱﾘﾝｸﾞｹｰｽ	1
17		166-55409	CONNECTIEG PLATE	ﾚﾝｹﾂﾌﾟﾚｰﾄ	1
18		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
19		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
20		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
21		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
22		166-55607	CYLINDER BRACKET (2)	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ(2)	1
23		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
24		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
25		PC-0105070-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
26		167-27109	BAND	ﾊﾞﾝﾄﾞ	2
27		PA-2513502-A0	AIR CYLINDER	ｴｱｼﾘﾝﾀﾞ	1
28		166-53602	BALL SPLINE	ﾎﾞｰﾙｽﾌﾟﾗｲﾝ	1
29		166-53503	LINEAR SHAFT	ﾘﾆｱｼﾔﾌﾄ	1
30		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
31		167-25608	NUT	ｲﾁｷﾞﾒﾋﾟﾝﾄﾒﾅｯﾄ	1
32		166-54204	POSITIONING PIN	ｲﾁｷﾞﾒﾋﾟﾝ	1
33		166-53800	ROTATION SHAFT	ｶｲﾃﾝｼﾞｸ	1
34		RC-0560711-KP	RETAINING RING	Cｶﾞﾀﾄﾒﾜ	2
35		166-55102	CYLINDER PIN	ｼﾘﾝﾀﾞ ﾋﾟﾝ	1
36		SM-6063002-TP	SCREW M6 L=30	ﾊﾝｿｳﾀｲ ｼﾞｸｳｹ ﾄﾒﾈｼﾞ	1
37		166-53701	SWING BASE	ｽｲﾝｸﾞﾍﾞｰｽ	1
38		166-54105	STOPPER	ｽﾄｯﾊﾟ	1
39		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
40		166-55706	NUT	ｱﾀﾘﾅｯﾄ	1
41		PC-0105070-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
42		PA-1501510-A0	PIN CYLINDER	ｵｰﾄｽｲｯﾁﾂｷﾋﾟﾝｼﾘﾝﾀﾞ	1
43		166-55003	LIMIT GUIDE	ﾐﾆﾁｭｱLMｶﾞｲﾄﾞ	1
44		SM-6041202-TN	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=12	2
45		166-54808	LIFTING BASE	ｼｮｳｺｳﾍﾞｰｽ	1
46		SM-6030802-TP	SCREW M3X0.5 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=8	4
47		166-55201	CYLINDER CONNECTOR	ｼﾘﾝﾀﾞ ｺﾈｸﾀ	1
48		166-55300	CYLINDER BRACKET (1)	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ(1)	1
49		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
50		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	1
51		166-54907	PIVOT PIN	ﾀﾏﾇﾉｼﾞｮｳｷﾞｼﾃﾝﾋﾟﾝ	1
52		WP-1052001-SC	WASHER 10,5X21X2	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M10	1
53		166-55508	COLLAR	ｶﾗｰ	1
54		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	2
55		SM-6053002-TP	SCREW M5X0.8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
56		165-55955	SENSOR CABLE ASM.	ﾊﾞｲﾝﾀﾞｲﾄﾞｳｶｺｳｹﾝﾁｹｰﾌﾞﾙｸﾐ	1
57		165-56250	SENSOR CABLE ASM.	ﾊﾞｲﾝﾀﾞｷｮｳｷｭｳﾊｼｹﾝﾁｹｰﾌﾞﾙ	1
58		165-56052	SENSOR CABLE ASM.	ﾊﾞｲﾝﾀﾞｲﾄﾞｳｼﾞｮｳｼｮｳｹﾝﾁ	1
59		165-55955	SENSOR CABLE ASM.	ﾊﾞｲﾝﾀﾞｲﾄﾞｳｶｺｳｹﾝﾁｹｰﾌﾞﾙｸﾐ	1
60		165-56359	SENSOR CABLE ASM.	ﾊﾞｲﾝﾀﾞｶｺｳﾊｼｹﾝﾁｹｰﾌﾞﾙ ｸﾐ	1
61		167-27307	SPEED CONTROLLER	ｽﾋﾟｺﾝ	1

12. BINDER COMPONENTS (2)
バインダー関係（２）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		165-58652	LIGHT A ASM.	ｼﾞﾕｳｼﾞ ﾏｰｷﾝｸﾞﾗｲﾄ A ｸﾐ	2
2		166-56100	LIGHT BRACKET (1)	ﾏｰｶ ﾌﾞﾗｹﾂﾄ(1)	2
3		G5338-116-000	CLAMP BOLT	ｼﾒﾂｹﾎﾞﾙﾄ	2
4		SM-6052502-TP	SCREW M5X0.8 L=25	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	2
5		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
6		167-24403	WASHER	ｼﾞﾕｳﾄﾞｳｼﾞｸｻﾞｶﾞﾈ	2
7		166-56209	LIGHT BRACKET (2)	ﾏｰｶ ﾌﾞﾗｹﾂﾄ(2)	2
8		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	2
9		SM-8040502-TP	SCREW M4X0.7 L=5	ﾄﾒﾈｼﾞ M4X0.7 L=5	1
10		166-56001	LIGHT INSTALLING SHAFT	ﾏｰｶ ﾄﾘﾂｹｼﾔﾌﾄ	1
11		166-55904	LIGHT INSTALLING ARM	ﾏｰｶ ﾄﾘﾂｹｱｰﾑ	1
12		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
13		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
14		166-52802	BINDER SLIDE BASE	ﾊﾞｲﾝﾀﾞ ｽﾗｲﾄﾞﾍﾞｰｽ	1
15		SM-6081542-CP	SCREW M8X1.25 L=15	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M8 L=15	1
16		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
17		167-24502	WASHER	ﾜﾂｼﾔ	1
18		166-53305	THRUST WASHER	ｽﾗｽﾄﾜﾂｼﾔ	1
19		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	2
20		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
21		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
22		SM-4031201-SN	SCREW M3 X 12	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=12	1
23		SM-4031601-SN	SCREW M3X0.5 L=16	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=16	1
24		166-56308	SENSOR BRACKET (1)	ｺｳﾃﾞﾝｶﾝﾌﾞﾗｹﾂﾄ(1)	1
25		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	1
26		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	1
27		NM-6030001-SC	NUT M3	ﾛﾂｶｸﾅﾂﾄ M3X0.5 1ｼｭ	1
28		167-22902	KNOB	ﾉﾌﾞ	1
29		NM-6060001-SC	NUT M6	ﾛﾂｶｸﾅﾂﾄ M6 1ｼｭ	1
30		167-23801	SPRING	ｱﾂｼﾕｸｺｲﾙﾊﾞﾈ	1
31		166-53008	STOPPER PIN	ｽﾄﾂﾊﾟ ﾋﾟﾝ	1
32		166-53107	GUIDE COLLAR	ｶﾞｲﾄﾞｶﾗｰ	1
33		SM-4031601-SN	SCREW M3X0.5 L=16	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=16	2
34		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	2
35		167-25806	SCREW	ﾌﾞﾗｹﾂﾄﾄﾒﾈｼﾞ	2
36		166-56407	SENSOR BRACKET (2)	ｺｳﾃﾞﾝｶﾝﾌﾞﾗｹﾂﾄ(2)	1
37		166-98409	STOPPER BOLT	ｽﾄﾂﾊﾟｰ ﾎﾞﾙﾄ	1
38		NM-6060001-SC	NUT M6	ﾛﾂｶｸﾅﾂﾄ M6 1ｼｭ	1
39		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	4
40		166-52901	BINDER SHAFT	ﾊﾞｲﾝﾀﾞ ｼﾞｸ	1
41		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
42		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
43		167-24403	WASHER	ｼﾞﾕｳﾄﾞｳｼﾞｸｻﾞｶﾞﾈ	1
44		166-53206	POSITIONING PLATE	ｲﾁｷﾞﾒﾊﾞﾝ	1
45		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
46		SM-6062002-TP	SCREW M6 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=20	2
47		167-24007	SLIT COLLAR	ｽﾘﾂﾄｶﾗｰ	1
48		SM-6062502-TP	SCREW M6 L=25	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=25	1
49		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	3
50		166-52406	BINDER BRACKET	ﾊﾞｲﾝﾀﾞ ﾌﾞﾗｹﾂﾄ	1
51		SM-4031201-SN	SCREW M3 X 12	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=12	2
52		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	2
53		166-52703	SENSOR BRACKET	ｾﾝｻ ﾌﾞﾗｹﾂﾄ	1
54		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	(2)
55		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
56		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
57		166-52612	COVER	ｶﾊﾞｰ	1
58		SM-0050801-SC	SCREW	ﾄﾗｽﾈｼﾞ	2
59		164-64257	BINDER ROTATION SENSOR ASM.	ﾊﾞｲﾝﾀﾞ ｶｲﾃﾝｹﾝﾁ ｸﾐ	1
60		165-56656	RECEIVING SENSOR CABLE ASM.	ﾇﾉｹﾝﾁｼﾞﾕｺｳｶﾞﾜｹｰﾌﾞﾙ ｸﾐ	1
61		165-56557	PROJECTION SENSOR CABLE ASM.	ﾇﾉｹﾝﾁﾄｳｺｳｶﾞﾜｹｰﾌﾞﾙ ｸﾐ	1

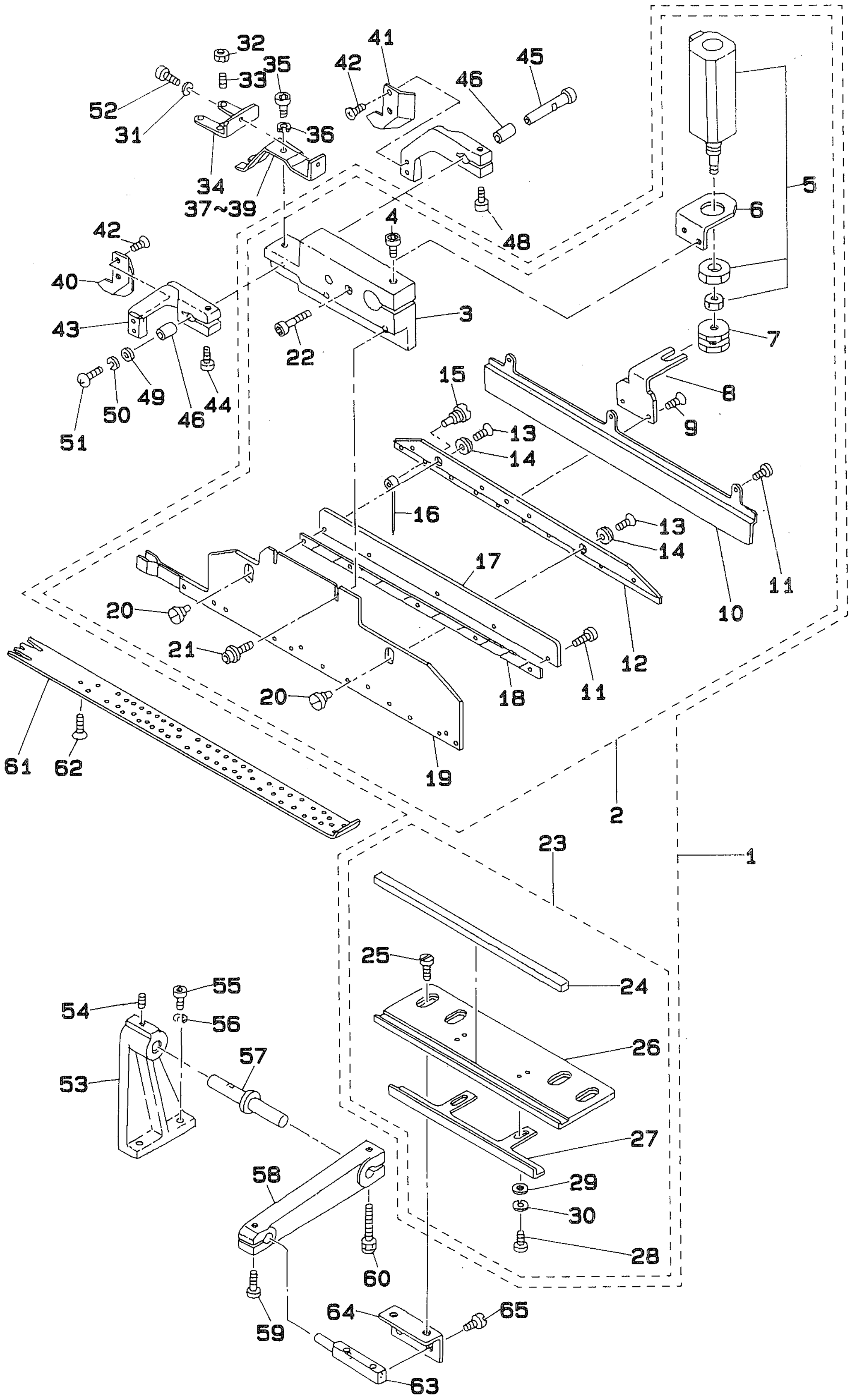
13. WELT PATCH SUPPLY COMPONENTS(FOR DOUBLE WELT,RIGHT&LEFT)
玉布供給関係（両玉　右，左用）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		166-70358	BINDER ASM. (DOUBLE WELT)	ﾊﾞｲﾝﾀﾞ ｸﾐ (ﾘﾖｳﾀﾏ)	1
2		166-72552	BINDER KNIFE ASM.,LEFT (DOUBLE WELT	ﾊﾞｲﾝﾀﾞﾘﾖｳﾀﾏｸﾐﾋﾀﾞﾘﾒｽ	(1)
3		SM-6042002-TP	SCREW M4X0.7 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(2)
4		166-71406	BINDER INSTALLATION BASE	ﾊﾞｲﾝﾀﾞ ﾄﾘﾂｹﾀﾞｲ	(1)
5		SM-6062502-TP	SCREW M6 L=25	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=25	(1)
6		PA-1500503-A0	PIN CYLINDER	ｵｰﾄｽｲﾂﾁﾂｷﾋﾟﾝｼﾘﾝﾀﾞ	(1)
7		166-71604	CYLINDER BRACKET B	ｼﾘﾝﾀﾞ ﾌﾞﾗｹﾂﾄ B	(1)
8		166-55201	CYLINDER CONNECTOR	ｼﾘﾝﾀﾞ ｺﾈｸﾀ	(1)
9		166-71505	CYLINDER BRACKET A	ｼﾘﾝﾀﾞ ﾌﾞﾗｹﾂﾄ A	(1)
10		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	(2)
11		166-70804	NEEDLE COVER	ﾊﾘｶﾊﾞｰ	(1)
12		SS-5060410-SP	SCREW 3/32-56 L=3.5	ﾄﾗｽﾈｼﾞ 3/32-56 L=3.5	(16)
13		166-70705	NEEDLE PLATE, RIGHT	ﾊﾘﾌﾟﾚｰﾄ ﾐｷﾞ	(1)
14		SM-1030601-SC	SCREW M3 X 8	ｻﾗｺﾈｼﾞ M3X0.5 L=6	(4)
15		166-71109	CAP	ｷﾔﾂﾌﾟ	(4)
16		166-71307	PIN	ﾊﾘﾄﾞﾒﾋﾟﾝ	(1)
17		166-71208	NEEDLE	ﾊﾘ	(40)
18		166-70507	NEEDLE GYIDE, RIGHT	ﾊﾘｶﾞｲﾄﾞ ﾐｷﾞ	(1)
19		166-70309	BINDER PLATE	ﾊﾞｲﾝﾀﾞ ｷﾊﾞﾝ	(1)
20		166-71000	SPACER PIN	ｽﾍﾟｰｻ ﾋﾟﾝ	(2)
21		G5377-139-000	SCREW M4 L=8	ﾊﾞｲﾝﾀﾞ ｷﾊﾞﾝﾄﾒﾈｼﾞ	(2)
22		166-70606	NEEDLE PLATE, LEFT	ﾊﾘﾌﾟﾚｰﾄ ﾋﾀﾞﾘ	(1)
23		166-70408	NEEDLE GUIDE, LEFT	ﾊﾘｶﾞｲﾄﾞ ﾋﾀﾞﾘ	(1)
24		166-70903	NEEDLE COVER (R)	ﾊﾘｶﾊﾞｰ(R)	(1)
25		166-72750	WELT PATCH HOLDING PLATE ASM.	ﾀﾏﾇﾉｳｹｲﾀｸﾐ ﾘﾖｳﾀﾏ	(1)
26		166-73014	NEEDLE HOLDER RUBBER	ﾊﾘｳｹｺﾞﾑ	(2)
27		SS-6111140-SP	SCREW 11/64-40 L=11	ﾋﾗﾈｼﾞ 11/64-40 L=11	(4)
28		166-72719	NEEDLE HOLDER RUBBER	ﾊﾘｳｹｺﾞﾑ	(2)
29		166-72800	STOPPER PLATE	ﾀﾏﾇﾉｽﾄﾂﾊﾟ	(2)
30		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	(4)
31		SM-6030602-TP	SCREW M3X0.5 L=6	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=6	(4)
32		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	(4)
33		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
34		NM-6040001-SC	NUT M4	ﾛﾂｶｸﾅﾂﾄ M4X0.7 1ｼｭ	4
35		SM-8041552-TP	SCREW M4 L=15	ﾄﾒﾈｼﾞ	4
36		166-72107	STOPPER BASE	ｽﾄﾂﾊﾟｰﾀﾞｲ	1
37		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
38		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
39	#01	166-72206	WORKPIECE GUIDE SPRING A	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ A	1
40	#02	166-72305	WORKPIECE GUIDE SPRING B	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ B	1
41	#03	166-72404	WORKPIECE GUIDE SPRING C	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ C	1
42		166-72503	WORKPIECE GUIDE, LEFT	ｷｼﾞｶﾞｲﾄﾞ ﾋﾀﾞﾘ	1
43		166-72602	WORKPIECE GUIDE, RIGHT	ｷｼﾞｶﾞｲﾄﾞ ﾐｷﾞ	1
44		SS-1060610-SP	SCREW 3/32-56 L=5.5	ｻﾗﾈｼﾞ 3/32-56 L=5.5	4
45		166-72016	CLOTH GUIDE ARM (LEFT)	ｷｼﾞｶﾞｲﾄﾞｱｰﾑ(ﾋﾀﾞﾘ)	1
46		SM-6031202-TP	SCREW M3X0.5 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	1
47		166-71703	GUIDE PIN	ｶﾞｲﾄﾞﾋﾟﾝ	1
48		166-71802	ARM BUSHING	ｱｰﾑﾒﾀﾙ	2
49		166-71919	CLOTH GUIDE ARM (RIGHT)	ｷｼﾞｶﾞｲﾄﾞｱｰﾑ(ﾐｷﾞ)	1
50		SM-6031202-TP	SCREW M3X0.5 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	1
51		G5329-116-000	WASHER D=8	ｻﾞｶﾞﾈ	1
52		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	1
53		SM-4030601-SN	SCREW M3 X 6	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=6	1
54		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	1
55		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	1
56		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
57		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
58		166-56605	PIVOT SHAFT	ﾀﾏﾇﾉｳｹｲﾀｼﾃﾝｼﾞｸ	1
59		166-56704	ARM	ﾀﾏﾇﾉｳｹｱｰﾑ	1
60		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	1
61		166-55805	POSITIONING PIN B	ｲﾁｷﾞﾒﾋﾟﾝ B	1
62		166-56506	BASE	ｳｹｲﾀﾍﾞｰｽ	1
63		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	1
64		166-56803	BRACKET	ｳｹｲﾀﾄﾘﾂｹﾌﾞﾗｹﾂﾄ	2
65		166-57009	ARM	ｳｹｲﾀﾄﾘﾂｹｱｰﾑ	1
66		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	2
67		167-05808	BRACKET	ｳｹｲﾀﾄﾘﾂｹBKT(B)	2
68		SS-6110810-TP	SCREW 11/64-40 L=8	ﾄﾒﾈｼﾞ	4
69	#04	166-84102	DOUBLE WELT PLATE 10MM	ﾀﾏﾇﾉｼﾞﾖｳｷﾞ	1
70		G5333-119-000	SCREW M2 L=4	ﾀﾏﾇﾉｷﾊﾞﾝ ﾄﾒﾈｼﾞ	4

NOTE(注記)#01.....For 8,10,12,14mm　　8,10,12,14mm 用
#02.....For 16,18,20mm　　16,18,20mm 用
#03.....For 22,24,26mm　　22,24,26mm 用
#04.....Gauge part　　ゲージ部品
(Refer to the table on page 117.)　　(117ﾍﾟｰｼﾞ の表をご参照ください)

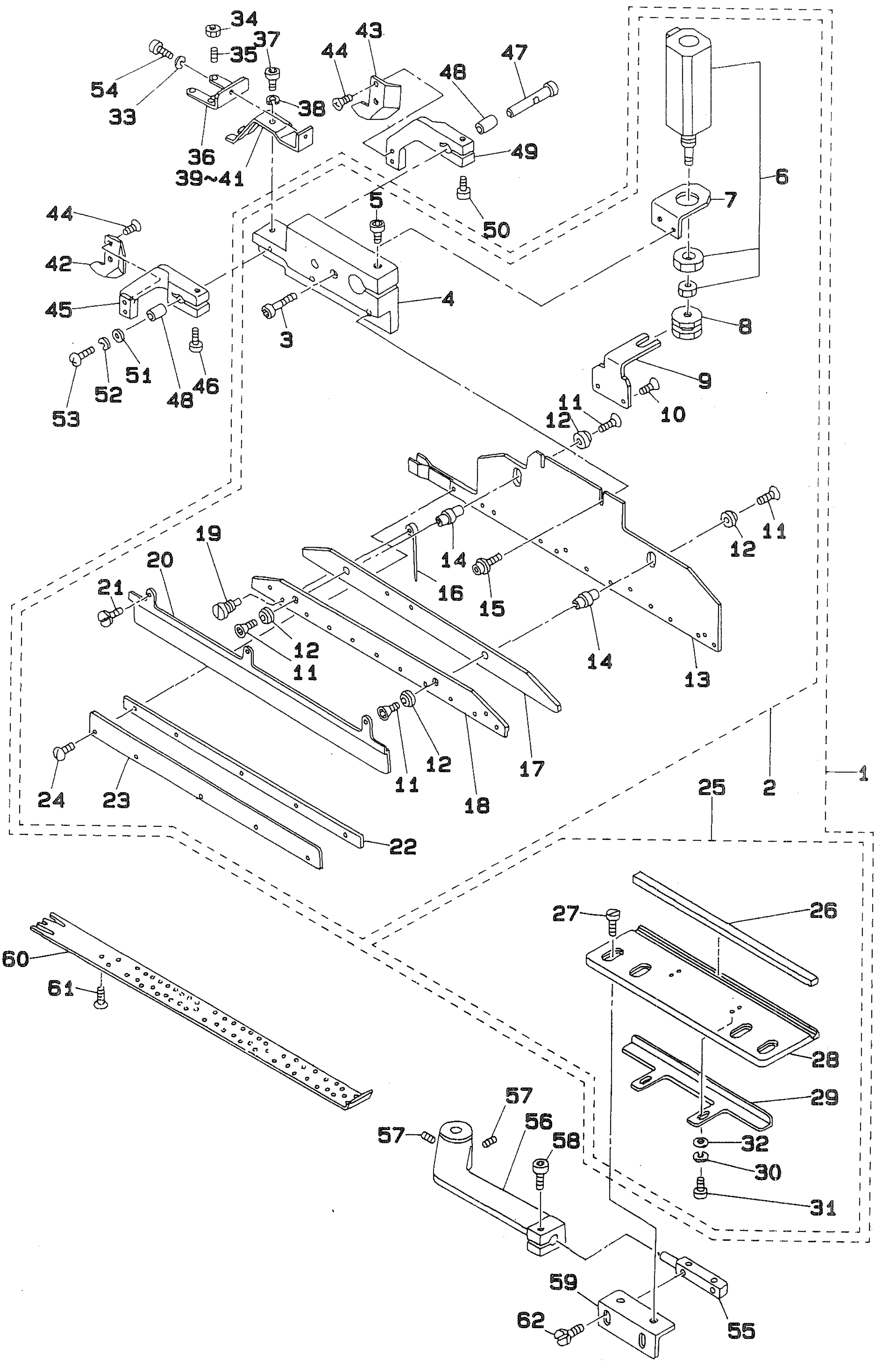
14. WELT PATCH SUPPLY COMPONENTS(FOR SINGLE WELT,RIGHT)
玉布供給関係（片玉　右用）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		166-70366	BINDER ASM.(SINGLE WELT,RIGHT)	ﾊﾞｲﾝﾀﾞ ｸﾐ (ｶﾀﾀﾏﾐｷﾞ)	1
2		166-70390	BINDER SINGLE WELT ASM.	ﾊﾞｲﾝﾀﾞｶﾀﾀﾏｸﾐﾋﾀﾞﾘﾒｽ	(1)
3		166-71406	BINDER INSTALLATION BASE	ﾊﾞｲﾝﾀﾞ ﾄﾘﾂｹﾀﾞｲ	(1)
4		SM-6062502-TP	SCREW M6 L=25	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=25	(1)
5		PA-1500503-AO	PIN CYLINDER	ｵｰﾄｽｲﾂﾁﾂｷﾋﾟﾝｼﾘﾝﾀﾞ	(1)
6		166-71604	CYLINDER BRACKET B	ｼﾘﾝﾀﾞ ﾌﾞﾗｹﾂﾄ B	(1)
7		166-55201	CYLINDER CONNECTOR	ｼﾘﾝﾀﾞ ｺﾈｸﾀ	(1)
8		166-71505	CYLINDER BRACKET A	ｼﾘﾝﾀﾞ ﾌﾞﾗｹﾂﾄ A	(1)
9		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	(2)
10		166-73501	NEEDLE COVER	ﾊﾘｶﾊﾞｰ	(1)
11		SS-5060410-SP	SCREW 3/32-56 L=3.5	ﾄﾗｽﾈｼﾞ 3/32-56 L=3.5	(8)
12		166-73402	NEEDLE PLATE, RIGHT	ﾊﾘﾌﾟﾚｰﾄ(ｶﾀﾀﾞﾏ.ﾐｷﾞｼﾖｳ)	(1)
13		SM-1030601-SC	SCREW M3 X 8	ｻﾗｺﾈｼﾞ M3X0.5 L=6	(2)
14		166-71109	CAP	ｷﾔﾂﾌﾟ	(2)
15		166-71307	PIN	ﾊﾘﾄﾞﾒﾋﾟﾝ	(20)
16		166-71208	NEEDLE	ﾊﾘ	(1)
17		166-73600	GUIDE COVER	ｶﾞｲﾄﾞｶﾊﾞｰ	(1)
18		166-73303	NEEDLE GUIDE	ﾊﾘｶﾞｲﾄﾞ	(1)
19		166-70309	BINDER PLATE	ﾊﾞｲﾝﾀﾞ ｷﾊﾞﾝ	(1)
20		166-73709	SPACER PIN	ｽﾍﾟｰｻ ﾋﾟﾝ	(2)
21		G5377-139-000	SCREW M4 L=8	ﾊﾞｲﾝﾀﾞ ｷﾊﾞﾝﾄﾒﾈｼﾞ	(2)
22		SM-6042002-TP	SCREW M4X0.7 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(2)
23		166-73857	WELT PATCH PLATE ASM.	ﾀﾏﾇﾉｳｹｲﾀｸﾐ ｶﾀﾀﾏ	(1)
24		166-74103	RUBBER	ﾊﾘｳｹｺﾞﾑ(ｶﾀﾀﾞﾏﾖｳ)	(1)
25		SS-6111140-SP	SCREW 11/64-40 L=11	ﾋﾗﾈｼﾞ 11/64-40 L=11	(2)
26		166-73808	REST PLATE	ﾀﾏﾇﾉｳｹｲﾀ	(1)
27		166-73907	STOPPER PLATE	ﾀﾏﾇﾉｽﾄﾂﾊﾟ	(1)
28		SM-6030602-TP	SCREW M3X0.5 L=6	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=6	(2)
29		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	(2)
30		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	(2)
31		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
32		NM-6040001-SC	NUT M4	ﾛﾂｶｸﾅﾂﾄ M4X0.7 1ｼｭ	4
33		SM-8041552-TP	SCREW M4 L=15	ﾄﾒﾈｼﾞ	4
34		166-72107	STOPPER BASE	ｽﾄﾂﾊﾟｰﾀﾞｲ	1
35		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
36		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
37	#01	166-72206	WORKPIECE GUIDE SPRING A	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ A	1
38	#02	166-72305	WORKPIECE GUIDE SPRING B	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ B	1
39	#03	166-72404	WORKPIECE GUIDE SPRING C	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ C	1
40		166-72503	WORKPIECE GUIDE, LEFT	ｷｼﾞｶﾞｲﾄﾞ ﾋﾀﾞﾘ	1
41		166-72602	WORKPIECE GUIDE, RIGHT	ｷｼﾞｶﾞｲﾄﾞ ﾐｷﾞ	1
42		SS-1060610-SP	SCREW 3/32-56 L=5.5	ｻﾗﾈｼﾞ 3/32-56 L=5.5	4
43		166-72016	CLOTH GUIDE ARM (LEFT)	ｷｼﾞｶﾞｲﾄﾞｱｰﾑ(ﾋﾀﾞﾘ)	1
44		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
45		166-71703	GUIDE PIN	ｶﾞｲﾄﾞﾋﾟﾝ	1
46		166-71802	ARM BUSHING	ｱｰﾑﾒﾀﾙ	1
47		166-71919	CLOTH GUIDE ARM (RIGHT)	ｷｼﾞｶﾞｲﾄﾞｱｰﾑ(ﾐｷﾞ)	1
48		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
49		G5329-116-000	WASHER D=8	ｻﾞｶﾞﾈ	1
50		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	1
51		SM-4030601-SN	SCREW M3 X 6	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=6	1
52		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	1
53		166-56506	BASE	ｳｹｲﾀﾍﾞｰｽ	1
54		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	1
55		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
56		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
57		166-56605	PIVOT SHAFT	ﾀﾏﾇﾉｳｹｲﾀｼﾃﾝｼﾞｸ	1
58		166-56704	ARM	ﾀﾏﾇﾉｳｹｱｰﾑ	1
59		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	1
60		166-55805	POSITIONING PIN B	ｲﾁｷﾞﾒﾋﾟﾝ B	1
61	#04	166-88905	WELT PATCH BASE PLATE	ﾀﾏﾇﾉｷﾊﾞﾝ 10G9.3X9.3	1
62		G5333-119-000	SCREW M2 L=4	ﾀﾏﾇﾉｷﾊﾞﾝ ﾄﾒﾈｼﾞ	4
63		166-56803	BRACKET	ｳｹｲﾀﾄﾘﾂｹﾌﾞﾗｹﾂﾄ	1
64		167-05808	BRACKET	ｳｹｲﾀﾄﾘﾂｹBKT(B)	1
65		SS-6110810-TP	SCREW 11/64-40 L=8	ﾄﾒﾈｼﾞ	2

NOTE(注記)#01.....For 8,10,12,14mm — 8,10,12,14mm 用
#02.....For 16,18,20mm — 16,18,20mm 用
#03.....For 22,24,26mm — 22,24,26mm 用
#04.....Gauge part — ゲージ部品
(Refer to the table on page 117.) — (117ﾍﾟｰｼﾞ の表をご参照ください)

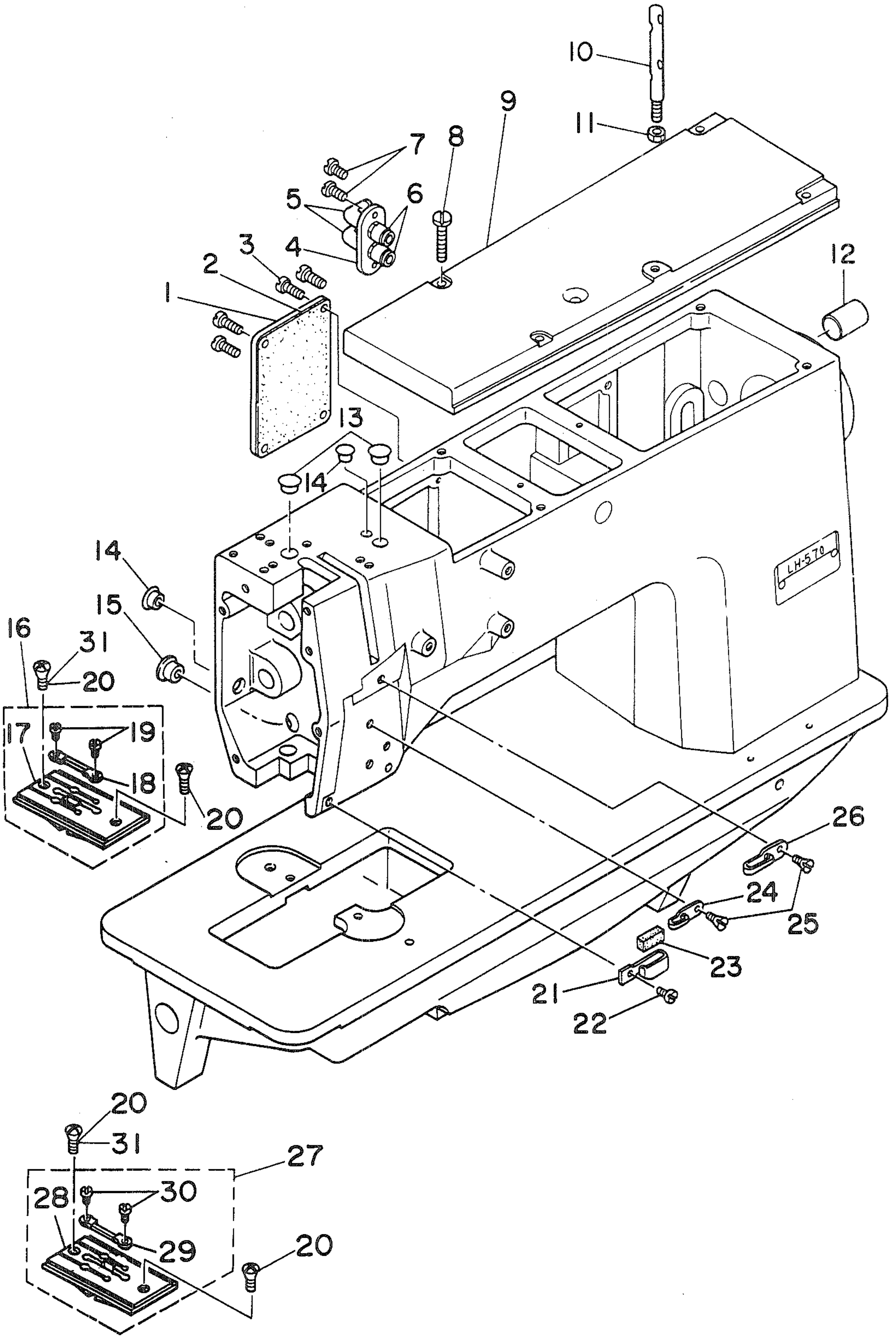
15. WELT PATCH SUPPLY COMPONENTS(FOR SINGLE WELT,LEFT)
玉布供給関係（片玉　左用）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		166-70374	BINDER ASM. (SINGLE WELT,LEFT)	ﾊﾞｲﾝﾀﾞ ｸﾐ (ｶﾀﾀﾏﾋﾀﾞﾘ)	1
2		166-74251	BINDER SINGLE WELT ASM.	ﾊﾞｲﾝﾀﾞｶﾀﾀﾏﾋﾀﾞﾘﾋﾀﾞﾘﾒｽｸﾐ	(1)
3		SM-6042002-TP	SCREW M4X0.7 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(2)
4		166-71406	BINDER INSTALLATION BASE	ﾊﾞｲﾝﾀﾞ ﾄﾘﾂｹﾀﾞｲ	(1)
5		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	(1)
6		PA-1500503-A0	PIN CYLINDER	ｵｰﾄｽｲｯﾁﾂｷﾋﾟﾝｼﾘﾝﾀﾞ	(1)
7		166-71604	CYLINDER BRACKET B	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ B	(1)
8		166-55201	CYLINDER CONNECTOR	ｼﾘﾝﾀﾞ ｺﾈｸﾀ	(1)
9		166-71505	CYLINDER BRACKET A	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ A	(1)
10		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	(2)
11		SM-1030601-SC	SCREW M3 X 8	ｻﾗｺﾈｼﾞ M3X0.5 L=6	(4)
12		166-71109	CAP	ｷｬｯﾌﾟ	(4)
13		166-70309	BINDER PLATE	ﾊﾞｲﾝﾀﾞ ｷﾊﾞﾝ	(1)
14		166-71000	SPACER PIN	ｽﾍﾟｰｻ ﾋﾟﾝ	(2)
15		G5377-139-000	SCREW M4 L=8	ﾊﾞｲﾝﾀﾞ ｷﾊﾞﾝﾄﾒﾈｼﾞ	(2)
16		166-71208	NEEDLE	ﾊﾘ	(20)
17		166-74400	NEEDLE GUIDE SPACER	ﾊﾘｶﾞｲﾄﾞｽﾍﾟｰｻ	(1)
18		166-74202	NEEDLE PLATE	ﾊﾘﾌﾟﾚｰﾄ	(1)
19		166-71307	PIN	ﾊﾘﾄﾞﾒﾋﾟﾝ	(20)
20		166-99407	WELT PATCH HOLDING PLATE	ﾀﾏﾇﾉｳｹｲﾀ	(1)
21		SS-5060410-SP	SCREW 3/32-56 L=3.5	ﾄﾗｽﾈｼﾞ 3/32-56 L=3.5	(3)
22		166-73303	NEEDLE GUIDE	ﾊﾘｶﾞｲﾄﾞ	(1)
23		166-73600	GUIDE COVER	ｶﾞｲﾄﾞｶﾊﾞｰ	(1)
24		SS-7060610-SP	SCREW 3/32-56 L= 5.5	ﾏﾙﾋﾗﾈｼﾞ 3/32-56 L=5.5	(5)
25		166-73857	WELT PATCH PLATE ASM.	ﾀﾏﾇﾉｳｹｲﾀｸﾐ ｶﾀﾀﾏ	(1)
26		166-74103	RUBBER	ﾊﾘｳｹｺﾞﾑ(ｶﾀﾀﾞﾏﾖｳ)	(1)
27		SS-6111140-SP	SCREW 11/64-40 L=11	ﾋﾗﾈｼﾞ 11/64-40 L=11	(2)
28		166-73808	REST PLATE	ﾀﾏﾇﾉｳｹｲﾀ	(1)
29		166-73907	STOPPER PLATE	ﾀﾏﾇﾉｽﾄｯﾊﾟ	(1)
30		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	(2)
31		SM-6030602-TP	SCREW M3X0.5 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=6	(2)
32		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	(2)
33		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
34		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	4
35		SM-8041552-TP	SCREW M4 L=15	ﾄﾒﾈｼﾞ	4
36		166-72107	STOPPER BASE	ｽﾄｯﾊﾟｰﾀﾞｲ	1
37		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
38		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
39	#01	166-72206	WORKPIECE GUIDE SPRING A	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ A	1
40	#02	166-72305	WORKPIECE GUIDE SPRING B	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ B	1
41	#03	166-72404	WORKPIECE GUIDE SPRING C	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ C	1
42		166-72503	WORKPIECE GUIDE, LEFT	ｷｼﾞｶﾞｲﾄﾞ ﾋﾀﾞﾘ	1
43		166-72602	WORKPIECE GUIDE, RIGHT	ｷｼﾞｶﾞｲﾄﾞ ﾐｷﾞ	1
44		SS-1060610-SP	SCREW 3/32-56 L=5.5	ｻﾗﾈｼﾞ 3/32-56 L=5.5	4
45		166-72016	CLOTH GUIDE ARM (LEFT)	ｷｼﾞｶﾞｲﾄﾞｱｰﾑ(ﾋﾀﾞﾘ)	1
46		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
47		166-71703	GUIDE PIN	ｶﾞｲﾄﾞﾋﾟﾝ	1
48		166-71802	ARM BUSHING	ｱｰﾑﾒﾀﾙ	2
49		166-71919	CLOTH GUIDE ARM (RIGHT)	ｷｼﾞｶﾞｲﾄﾞｱｰﾑ(ﾐｷﾞ)	1
50		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
51		G5329-116-000	WASHER D=8	ｻﾞｶﾞﾈ	1
52		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	1
53		SM-4030601-SN	SCREW M3 X 6	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=6	1
54		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	1
55		166-56803	BRACKET	ｳｹｲﾀﾄﾘﾂｹﾌﾞﾗｹｯﾄ	1
56		166-57009	ARM	ｳｹｲﾀﾄﾘﾂｹｱｰﾑ	1
57		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	2
58		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	1
59		167-05808	BRACKET	ｳｹｲﾀﾄﾘﾂｹBKT(B)	1
60	#04	166-88905	WELT PATCH BASE PLATE	ﾀﾏﾇﾉｷﾊﾞﾝ 10G9.3X9.3	1
61		G5333-119-000	SCREW M2 L=4	ﾀﾏﾇﾉｷﾊﾞﾝ ﾄﾒﾈｼﾞ	4
62		SS-6110810-TP	SCREW 11/64-40 L=8	ﾄﾒﾈｼﾞ	2

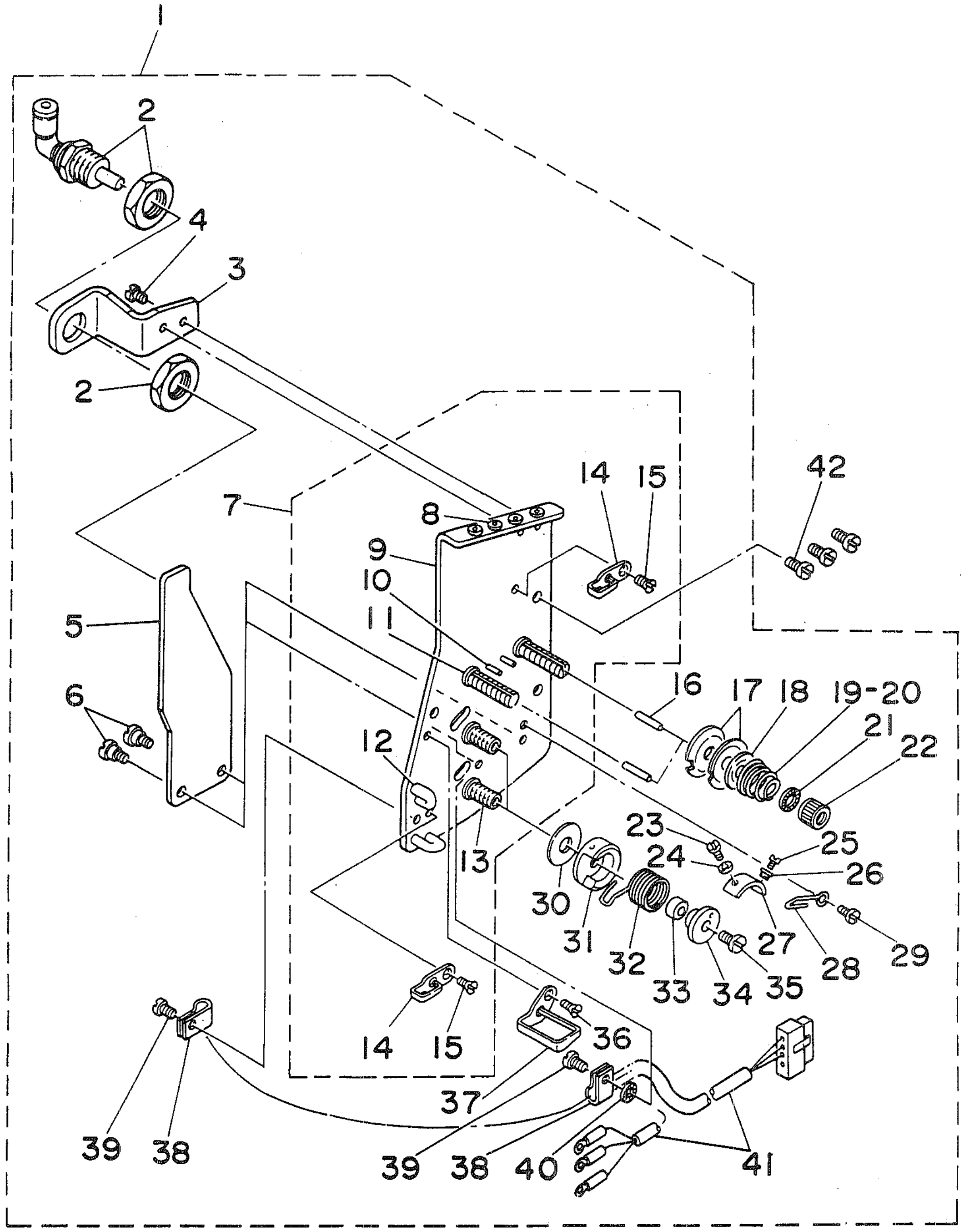
NOTE(注記)#01.....For 8,10,12,14mm — 8,10,12,14mm 用
#02.....For 16,18,20mm — 16,18,20mm 用
#03.....For 22,24,26mm — 22,24,26mm 用
#04.....Gauge part — ゲージ部品
(Refer to the table on page 117.) — (117ﾍﾟｰｼﾞ の表をご参照ください)

1. FRAME & MISCELLANEOUS COVERS COMPONENTS(1)
頭部・外装関係（1）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		164-00400	COVER	ﾒｽｲﾁﾁﾖｳｾｲｶﾊﾞｰ	1
2		164-00509	GASKET	ﾒｽｲﾁﾁﾖｳｾｲｶﾊﾞｰﾊﾟｯｷﾝ	1
3		SS-7111810-SP	SCREW 11/64-40 L=18	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=18	4
4		164-00608	TUBE COVER	ｼﾀｲﾄｷﾘﾁﾕｳﾌﾞｶﾊﾞｰ	1
5		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	2
6		G5682-116-000	UNION	ｶｸﾍｷﾕﾆｵﾝ	2
7		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	2
8		SS-6151920-TP	SCREW 15/64-28 L=19.0	ﾋﾗﾈｼﾞ 15/64-28 L=19	4
9		164-00202	TOP COVER	ｼﾞﾖｳﾒﾝｶﾊﾞｰ	1
10		B1114-051-000	NEEDLE THREAD GUIDE PIN	ｲﾄｱﾝﾅｲﾎﾞｰ	1
11		NS-6620310-SP	NUT 3/16-32	ﾛｯｶｸﾅｯﾄ 3/16-32	1
12		TA-1871602-R0	RUBBER PLUG	ﾄﾒｾﾝ D=18.7 L=16	1
13		TA-1250406-R0	RUBBER PLUG	ﾄﾒｾﾝ D=12.5 L=4	2
14		TA-1050504-R0	RUBBER PLUG	ﾄﾒｾﾝ	2
15		TA-1250504-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
16	#01	164-01259	THROAT PLATE ASM. 10MM	ﾊﾘｲﾀ10MM ｸﾐ	1
17	#01	164-01200	THROAT PLATE 10MM	ﾊﾘｲﾀ 10MM	(1)
18	#01	164-01002	FIXED BLADE	ｺﾃｲﾒｽ	(1)
19		SS-6080320-SP	SCREW 1/8-44 L= 2.5	ﾋﾗﾈｼﾞ 1/8-44 L=2.5	(2)
20		SS-2110915-SP	SCREW 11/64-40 L=6.8	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.5	4
21		164-00806	THREAD GUIDE B	ｲﾄｱﾝﾅｲ B	1
22		SS-7090610-SP	SCREW 9/64-40 L=6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6	1
23		164-00905	THREAD GUIDE B FELT	ｲﾄｱﾝﾅｲBﾌｴﾙﾄ	1
24		B1130-051-000	FRAME THREAD GUIDE, MIDDLE	ｲﾄｱﾝﾅｲ	1
25		SS-2090520-SL	SCREW 9/64-40 L=5	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=5	1
26		101-01400	THREAD GUIDE, C	ｲﾄｱﾝﾅｲ C	1
27	#01	164-02455	THROAT PLATE, RIGHT 10MM	ﾊﾘｲﾀ ﾐｷﾞ 10MM ｸﾐ	1
28	#01	164-02406	THROT PLATE RIGHT 10MM	ﾊﾘｲﾀ ﾐｷﾞ 10MM	(1)
29	#01	164-03008	CONTER KNIFE, RIGHT	ｺﾃｲﾒｽ ﾐｷﾞ	(1)
30		SS-6080320-SP	SCREW 1/8-44 L= 2.5	ﾋﾗﾈｼﾞ 1/8-44 L=2.5	(2)
31	#02	SS-2110930-SP	SCREW 11/64-40 L=8.7	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.75	2

NOTE(注記)#01.....Gauge part　ゲージ部品
(Refer to the table on page 117.)　(117ﾍﾟｰｼﾞ の表をご参照ください)
#02.....For 8mm gauge　8mm ゲージ用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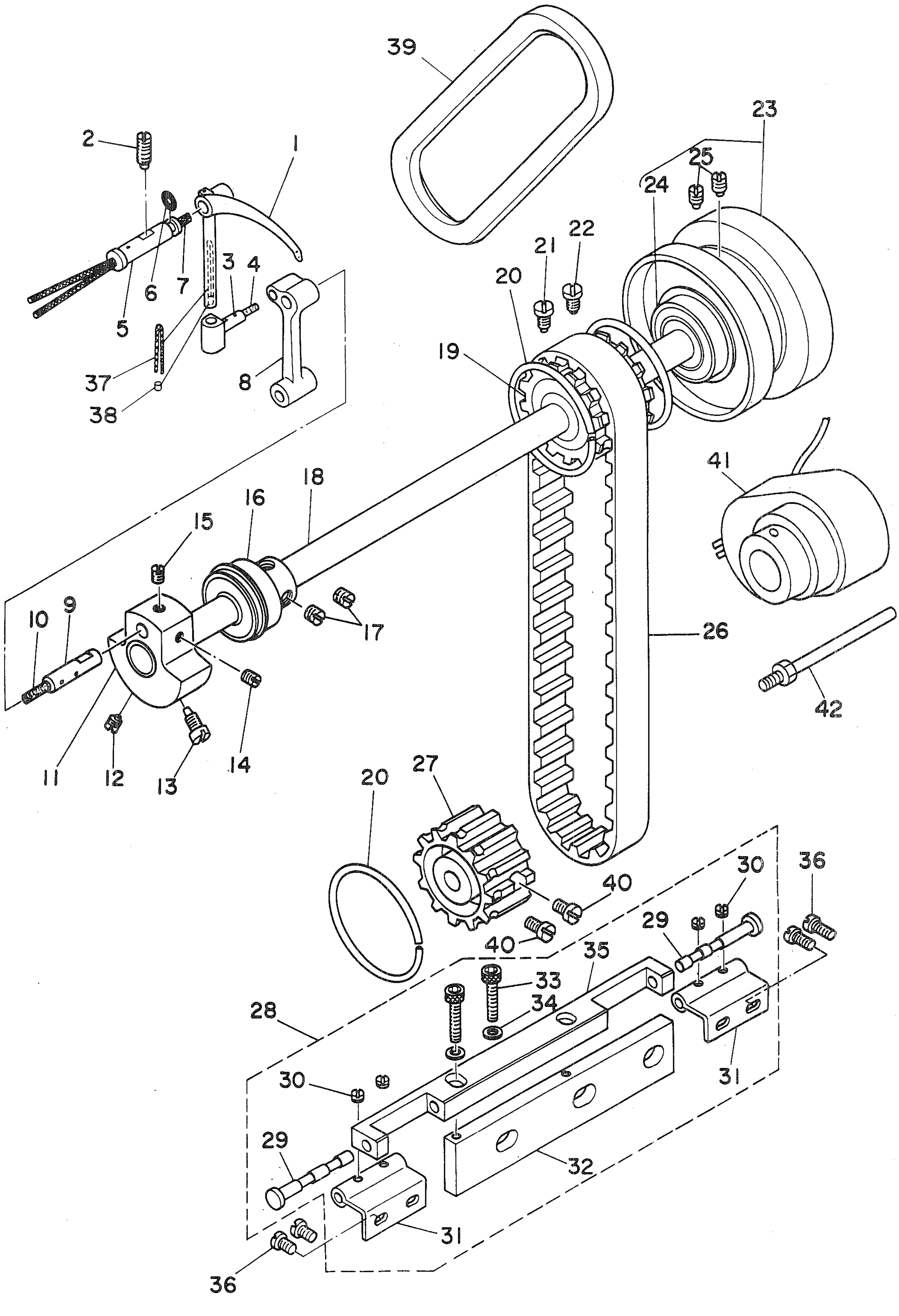
REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		164-23964	THREAD TENSION BASE PLATE ASM.	ｲﾄﾁﾖｰｼﾀﾞｲｲﾀ ｸﾐ	1
2		PA-1000503-A0	CYLINDER	ｲﾄｳｶｼｼﾘﾝﾀﾞ	(1)
3		164-24608	CYLINDER BRACKET	ｲﾄﾁﾖｳｼｼﾘﾝﾀﾞｰﾌﾞﾗｹｯﾄ	(1)
4		SS-7090610-SP	SCREW 9/64-40 L=6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6	(2)
5		164-24202	TENSION RELEASE PLATE	ｲﾄﾕﾙﾒｲﾀ	(1)
6		SD-0470281-SP	HINGE SCREW D=4.7 H=2.8	ﾀﾞﾝﾈｼﾞ D=4.7 H=2.8	(2)
7		164-23956	THREAD TENSION BASE PLATE ASM.	ｲﾄﾁﾖｳｼﾀﾞｲｲﾀ ｸﾐ	(1)
8		B1124-804-000	THREAD GUIDE, SMALL	ｲﾄﾐﾁ ｼﾖｰ	(2)
9		164-23907	THREAD TENSION BASE PLATE	ｲﾄﾁﾖｳｼﾀﾞｲｲﾀ	(1)
10		PS-0200122-K0	SPRING PIN 2.0X12	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 2.0X12	(2)
11		B3124-512-000	THREAD TENSION STUD	ｲﾄﾁﾖｰｼﾎﾞｰ	(2)
12		164-24301	THREAD GUIDE	ｲﾄｱﾝﾅｲ	(2)
13		164-24905	THREAD TAKE-UP SPRING STUD	ｲﾄﾄﾘﾊﾞﾈｼﾞｸ	(2)
14		B1130-051-000	FRAME THREAD GUIDE, MIDDLE	ｲﾄｱﾝﾅｲ	(2)
15		SS-2090520-SL	SCREW 9/64-40 L=5	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=5	(2)
16		B3127-051-000	TENSION RELEASE PIN, SHORT	ｲﾄﾕﾙﾒ ﾋﾟﾝ	(2)
17		B3126-051-000	TENSION DISC	ｲﾄﾁﾖｰｼ ｻﾗ	(4)
18		B3132-051-000	TENSION DISC HOLDER	ｲﾄﾁﾖｰｼｻﾗ ｵｻｴ	(2)
19	#01	B3129-012-A00	TENSION SPRING	ｲﾄﾁﾖｰｼﾊﾞﾈ A	(2)
20	#01	B3129-526-000	TENSION SPRING (1.2)	ｲﾄﾁﾖｰｼ ﾊﾞﾈ (1.2)	(2)
21		B3120-125-000	ROTATING STOPPER	ｲﾄﾁﾖｰｼｻﾗ ｶｲﾃﾝﾄﾞﾒ	(2)
22		B3116-512-00B	TENSION NUT B	ｲﾄﾁﾖｰｼ ﾅｯﾄ B	(2)
23		SS-6060220-SP	SCREW 3/32-56 L= 2.0	ﾋﾗﾈｼﾞ 3/32-56 L=2	(2)
24		WP-0250516-SD	WASHER 2.5X6X0.5	ﾋﾗｻﾞｶﾞﾈ 2.5X6X0.5	(1)
25		SS-7090710-SP	SCREW 9/64-40 L= 6.8	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6.8	(1)
26		G3197-116-000	INSULATING BUSHING	ﾁﾖｰｾﾂｲﾀ ｾﾞﾂｴﾝﾌﾞｯｼｭ	(2)
27		164-24509	TAKE-UP SPRING ADJUSTING PLATE	ｲﾄﾄﾘﾊﾞﾈｱﾝﾅｲﾁﾖｳｾﾂｲﾀ	(2)
28		B2213-019-000	LOOPER THREAD GUIDE (C)	ｶﾑ ｲﾄｱﾝﾅｲ C	(1)
29		SS-7090510-SP	SCREW 9/64-40 L= 4.6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=4.6	(1)
30		164-24707	TAKE-UP SPRING GUIDE PLATE	ｲﾄｱﾝﾅｲｲﾀ	(2)
31		164-24400	THREAD TENSION POST	ｲﾄﾄﾘﾊﾞﾈﾄﾞﾀﾞｲ	(2)
32		164-24806	THREAD TAKE-UP SPRING	ｲﾄﾄﾘﾊﾞﾈ	(2)
33		164-25100	SPRING ADJUSTING POST A	ｲﾄﾄﾘﾊﾞﾈﾁﾖｳｾﾂｼﾞｸ A	(2)
34		164-25209	SPRING ADJUSTING POST B	ｲﾄﾄﾘﾊﾞﾈﾁﾖｳｾﾂｼﾞｸ B	(2)
35		SS-6080610-TP	SCREW 1/8-44 L=6	ﾋﾗﾈｼﾞ 1/8-44 L=6	(2)
36		SS-2090541-SL	SCREW 9/64-40 L=5	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=4.5	(1)
37		164-24004	THREAD GUIDE	ｲﾄｱﾝﾅｲ	(1)
38		G5066-110-000	CORD HOLDER	ｹｰﾌﾞﾙｵｻｴ	(2)
39		SS-7090540-TP	SCREW 9/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=5	(2)
40		WT-0480002-KR	WASHER WITH TEETH M4.5	ﾊﾂｷｻﾞｶﾞﾈ M4.5	(1)
41		164-25050	SENSOR CABLE ASM.	ｳﾜｲﾄｷﾞﾚｹﾝﾁ ｹｰﾌﾞﾙ ｸﾐ	(1)
42		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	3

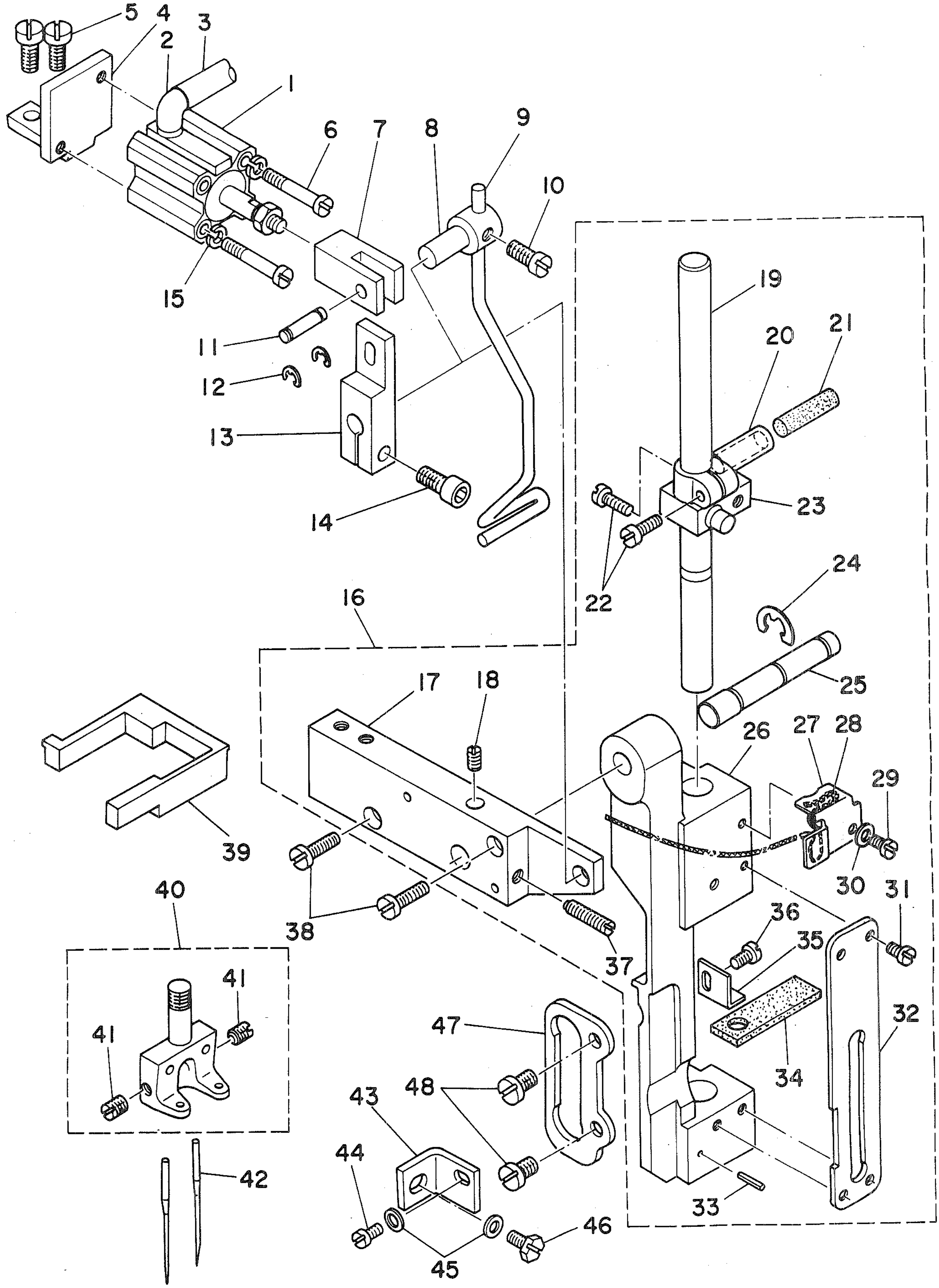
NOTE(注記)#01.....Selective part 選択部品

3. MAIN SHAFT & THRED TAKE-UP LEVER COMPONENTS
上軸・天秤関係



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		164-23006	THREAD TAKE-UP LEVER	ﾃﾝﾋﾞﾝ	1
2		SS-8151550-SP	SCREW 15/64-28 L=15	ﾄﾒﾈｼﾞ 15/64-28 L=15	1
3		B1907-526-000	TAKE-UP LEVER THRUST PIN	ﾃﾝﾋﾞﾝ ｽﾗｲﾄﾞｼﾞｸ	1
4		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.2
5		B1906-528-000	THREAD TAKE-UP LEVER PIN ASM.	ﾃﾝﾋﾞﾝｻｻｴｼﾞｸ	1
6		RO-0371801-00	RUBBER RING	Oﾘﾝｸﾞ	1
7		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.3
8		G1407-118-A00	NEEDLE BAR CRANK ROD	ﾊﾘﾎﾞｳ ｸﾗﾝｸﾛｯﾄﾞ	1
9		B1210-526-000	NEEDLE BAR CRANK PIN	ﾊﾘﾎﾞｰ ｸﾗﾝｸﾋﾟﾝ	1
10		CQ-3030000-00	OIL WICK	ﾕｼﾝ	1
11		164-06209	COUNTER WEIGHT	ﾂﾘｱｲｽｲ	1
12		SS-8681650-TP	SCREW 9/32-28 L=16	ﾄﾒﾈｼﾞ 9/32-28 L=16	1
13		SS-7681750-TP	SCREW 9/32-28 L=16.5	ﾏﾙﾋﾗﾈｼﾞ 9/32-28 L=16.5	1
14		SS-8680730-SP	SCREW 9/32-28 L=7	ﾄﾒﾈｼﾞ 9/32-28 L=7	1
15		SS-8680540-SP	SCREW 9/32-28 L= 4.5	ﾄﾒﾈｼﾞ 9/32-28 L=4.5	1
16		103-05159	MAIN SHAFT BUSHING, FRONT	ｳﾜｼﾞｸ ﾏｴﾒﾀﾙ ｸﾐ	1
17		SS-8150760-TP	SCREW 15/64-28 L=7.0	ﾄﾒﾈｼﾞ 15/64-28 L=7	2
18		164-04204	MAIN SHAFT	ｳﾜｼﾞｸ	1
19		B1302-051-000	SPROCKET WHEEL, UPPER	ｳﾜｽﾌﾟﾛｹｯﾄ	1
20		B1214-019-000	SPROCKET RING	ｽﾌﾟﾛｹｯﾄ ﾘﾝｸﾞ	3
21		SS-8681950-SP	SCREW 9/32-28 L=19	ﾄﾒﾈｼﾞ 9/32-28 L=19	1
22		SS-8681650-TP	SCREW 9/32-28 L=16	ﾄﾒﾈｼﾞ 9/32-28 L=16	1
23		103-07056	HAND WHEEL ASM.	ﾊｽﾞﾐｸﾞﾙﾏ ｸﾐ	1
24		B1203-512-000	MAIN SHAFT BUSHING, REAR	ｳﾜｼﾞｸ ｳｼﾛﾍﾞｱﾘﾝｸﾞ	(1)
25		SS-8151550-SP	SCREW 15/64-28 L=15	ﾄﾒﾈｼﾞ 15/64-28 L=15	(2)
26		101-03406	TIMING BELT	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	1
27		B1303-512-000	SPROCKET WHEEL, LOWER	ｼﾀｽﾌﾟﾛｹｯﾄ	1
28		G8213-117-0A0	HINGE BLOCK ASM.	ﾋﾝｼﾞｻﾞ ｸﾐ	1
29		G8215-119-000	HINGE PIN	ﾋﾝｼﾞｼﾞｸ	(2)
30		SS-8110320-SP	SCREW 11/64-40 L= 3.2	ﾄﾒﾈｼﾞ 11/64-40 L=3.2	(4)
31		G8214-119-000	HINGE	ﾋﾝｼﾞ	(2)
32		G8220-117-000	HINGE BLOCK BASE	ﾋﾝｼﾞｻﾞﾄﾞﾀﾞｲ	(1)
33		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(2)
34		WP-0850002-SP	WASHER 8.5X18X1.6	ﾋﾗｻﾞｶﾞﾈ 8.5X18X1.6	(2)
35		G8213-117-000	HINGE BLOCK	ﾋﾝｼﾞｻﾞ	(1)
36		SS-7680870-SP	SCREW 9/32 L= 8.0	ﾏﾙﾋﾗﾈｼﾞ 9/32-28 L=8	4
37		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.1
38		TA-0290301-M0	PLUG 2.9X3.2X3	ﾄﾒｾﾝ D=2.9X3.2 L=3	1
39		167-24809	V VELTE, M TYPE	Vﾍﾞﾙﾄ(Mｶﾞﾀ)	1
40		SS-6661110-SP	SCREW 1/4-40 L=11	ﾋﾗﾈｼﾞ 1/4-40 L=11	2
41		M8512-120-BA0-A	SYNCHRONIZER ASM.	BBｼｷ ｼﾝｸﾛﾅｲｻﾞ ｸﾐ	1
42		101-29054	SINCHRONIZER HOLDER STUD ASM.	ｹﾝｼｭﾂｷ ｻｻｴｼﾞｸ ｸﾐ	1

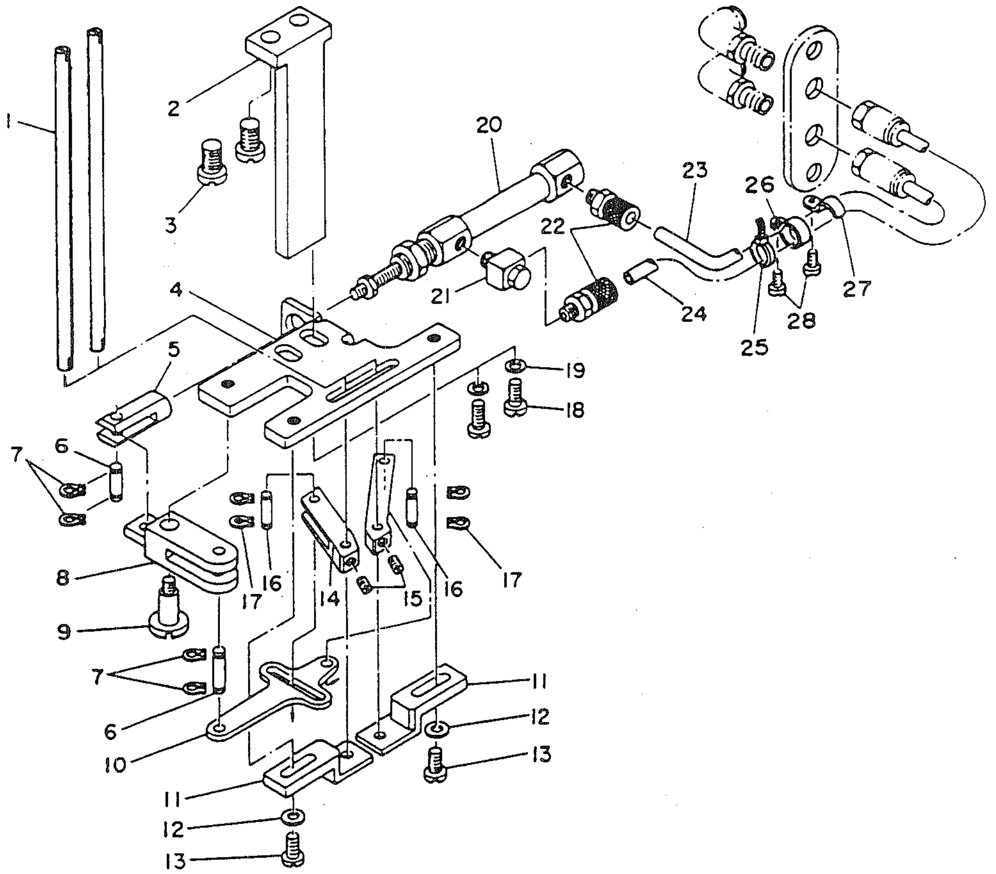
4. NEEDLE BAR FRAME COMPONENTS
針棒揺動台関係



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	AMT.
1		PA-1201002-A0	WIPER CYLINDER	ﾜｲﾊﾟ-ｼﾘﾝﾀﾞ	1
2		PJ-3040405-01	ELBOW UNION 4XM5	ｴﾙﾎﾞﾕﾆｵﾝ 4XM5	1
3		BT-0400251-EA	TUBE HOSE, BLUE	ｳﾚﾀﾝﾎ-ｽ ｱｵ	1
4		164-02000	WIPER CYLINDER BASE	ﾜｲﾊﾟ-ｼﾘﾝﾀﾞ-ﾀﾞｲ	1
5		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	2
6		SM-4032501-SN	SCREW M3X0.5 L=25	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=25	2
7		164-16505	CYLINDER JOINT	ｼﾞﾖｲﾝﾄ	1
8		164-01903	WIPER SHAFT ARM	ﾜｲﾊﾟ-ｼﾞｸｳﾃﾞ	1
9		164-01804	WIPER	ﾜｲﾊﾟ-	1
10		SS-6110710-TP	SCREW 11/64-40 L= 6.5	ﾋﾗﾈｼﾞ 11/64-40 L=6.5	1
11		B3034-450-000	LINK PIN	ｳﾜｵｸﾘ ﾘﾝｸﾋﾟﾝ	1
12		B3035-450-000	SNAP RING	ｳﾜｵｸﾘ ﾘﾝｸﾋﾟﾝ ﾄﾒﾜ	2
13		164-01903	WIPER SHAFT ARM	ﾜｲﾊﾟ-ｼﾞｸｳﾃﾞ	1
14		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
15		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	2
16		164-06456	NEEDLE BAR FRAME A ASM.	ﾖｳﾄﾞｳﾀﾞｲ A ｸﾐ	1
17		164-06506	NEEDLE BAR SHAFT BASE A	ﾊﾘﾎﾞｳｼﾞｸﾀﾞｲ A	(1)
18		SS-8110750-SP	SCREW 11/64-40 L= 6.5	ﾄﾒﾈｼﾞ 11/64-40 L=6.5	(1)
19		164-06902	NEEDLE BAR	ﾊﾘﾎﾞｳ	(1)
20		B1411-051-000	NEEDLE BAR CONNECTION	ﾊﾘﾎﾞ-ﾀﾞｷ	(1)
21		B1412-051-000	FELT	ﾊﾘﾎﾞ-ﾀﾞｷ ﾌｴﾙﾄ	(1)
22		SS-7090910-TP	SCREW 9/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=8.5	(2)
23		164-06100	NEEDLE BAR GUIDE	ﾊﾘﾎﾞｳｱﾝﾅｲ	(1)
24		RE-0700000-K0	E-SHAPED SNAP RING (7MM)	Eｶﾞﾀﾄﾒﾜ 7	(1)
25		164-06704	NEEDLE BAR FRAME SHAFT	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾀﾞｲｼﾞｸ	(1)
26		164-06407	NEEDLE BAR FRAME A	ﾖｳﾄﾞｳﾀﾞｲ A	(1)
27		G1411-118-A00	OIL WICK HOLDER	ﾕｼﾝ ｵｻｴ	(1)
28		CQ-2000000-00	OIL WICK	ﾕｼﾝ	(1)
29		SS-5090420-SP	SCREW 9/64-40 L=3.5	ﾄﾗｽﾈｼﾞ 9/64-40 L=3.5	(1)
30		WP-0350516-SD	WASHER 3.5X6X0.5	ﾋﾗｻﾞｶﾞﾈ 3.5X6X0.5	(1)
31		SS-5090610-SP	SCREW 9/64-40 L=6	ﾄﾗｽﾈｼﾞ 9/64-40 L=6	(4)
32		164-06605	NEEDLE BAR GUIDE PLATE	ﾊﾘﾎﾞｳｱﾝﾅｲｲﾀ	(1)
33		PS-0200082-KH	SPRING PIN	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ	(1)
34		164-07009	FELT	ﾖｳﾄﾞｳﾀﾞｲﾌｴﾙﾄ	(1)
35		164-07108	RETAINER	ﾖｳﾄﾞｳﾀﾞｲﾌｴﾙﾄｵｻｴ	(1)
36		SS-7090530-SP	SCREW 9/64-40 L= 4.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=4.5	(1)
37		SS-8111610-SP	SCREW 11/64-40 L=15.5	ﾄﾒﾈｼﾞ 11/64-40 L=15.5	(1)
38		SS-7111310-SP	SCREW 11/64-40 L=12.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=12.8	2
39		164-06308	NEEDLE BAR FRAME RUBBER	ﾖｳﾄﾞｳﾀﾞｲﾗﾊﾞ-	1
40	#01	G1402-116-BA0	NEEDLE CLAMP ASM. 10MM	ﾊﾘﾄﾞﾒ 10ﾐﾘ ｸﾐ	1
41		SS-8080410-TP	SCREW 1/8-44 L=3.5	ﾄﾒﾈｼﾞ 1/8-44 L=3.5	(2)
42		MMT-190B1600	NEEDLE MTX190 #16	ﾊﾘ MTX190 #16	2
43		164-06803	STOPPER PLATE	ﾖｳﾄﾞｳﾀﾞｲﾄﾒｶﾅｸﾞ	1
44		SS-7110740-TP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
45		WP-0480856-SP	WASHER 4.8X8.4X0.8	ﾋﾗｻﾞｶﾞﾈ 4.8X8.4X0.8	2
46		SS-9111010-SP	SCREW 11/64-40 L=9.5	ﾛﾂｶｸﾎﾞﾙﾄ 11/64-40 L=9.5	1
47		103-13708	WALKING BAR GUIDE	ｳﾜｵｸﾘﾎﾞ- ｶﾞｲﾄﾞ	1
48		SS-7110910-TP	SCREW 11/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	2

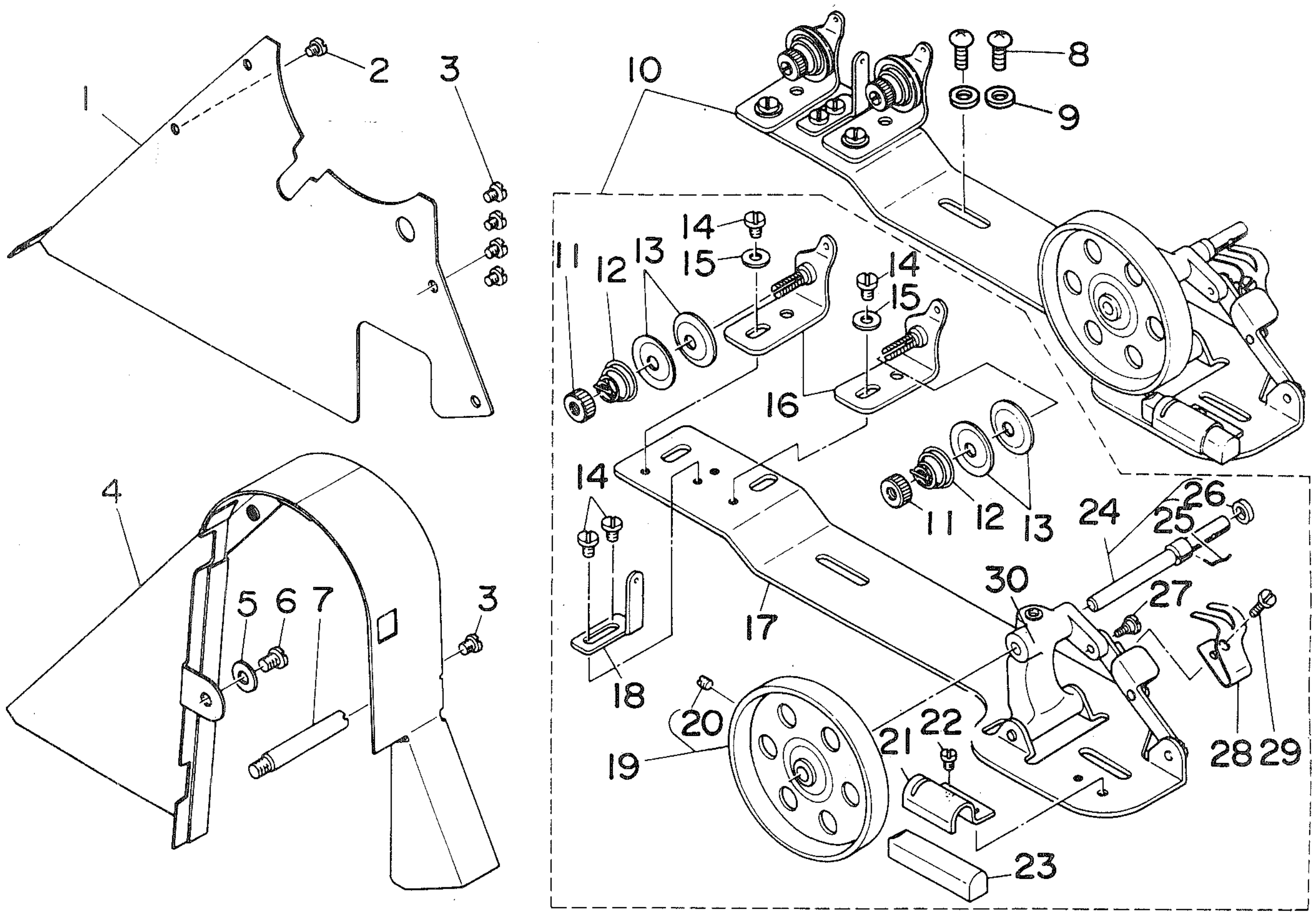
NOTE(注記)#01.....Gauge part ゲージ部品
(Refer to the table on page 117.) (117ﾍﾟｰｼﾞ の表をご参照ください)

8. BOBBIN THREAD CLIP COMPONENTS
下糸つかみ関係



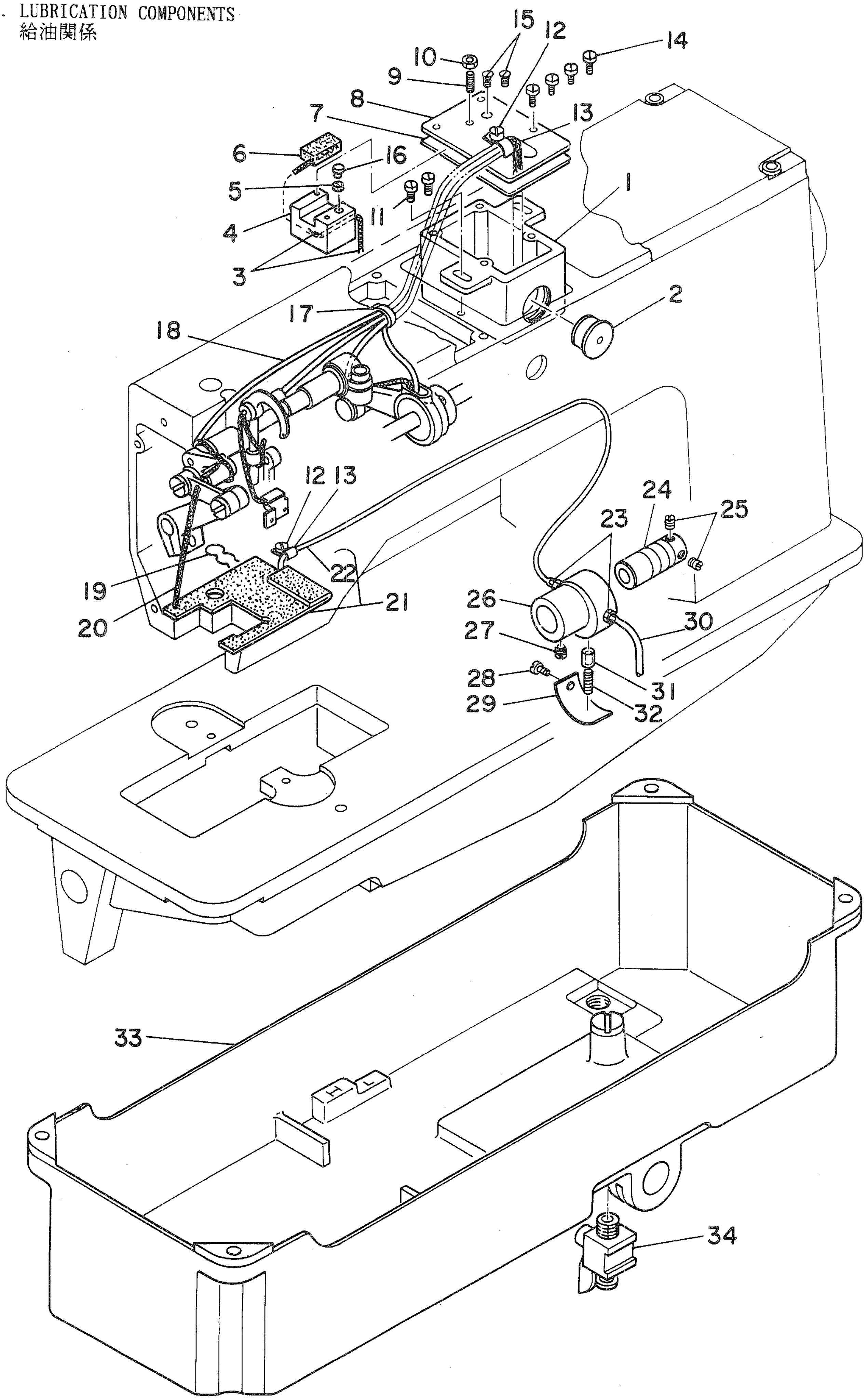
REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		G5659-116-000	BOBBIN THREAD NIPPER BAR	ｼﾀｲﾄﾂｶﾐﾎﾞｰ	2
2		G5701-119-000-A	UNDER KNIFE MOUNTING BASE	ｼﾀﾒｽﾄﾘﾂｹﾀﾞｲ	1
3		SS-6151712-TP	SCREW 15/64-28 L=16.5	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ 15/64-28	2
4		164-13502	CYLINDER BASE B	ｼﾀﾒｽﾄﾘﾂｹﾀﾞｲ B	1
5		G5707-119-000	CYLINDER JOINT	ｼﾀﾒｽｼﾘﾝﾀﾞｼﾞｮｲﾝﾄ	1
6		B3034-450-000	LINK PIN	ｳﾜｵｸﾘ ﾘﾝｸﾋﾟﾝ	2
7		B3035-450-000	SNAP RING	ｳﾜｵｸﾘ ﾘﾝｸﾋﾟﾝ ﾄﾒﾜ	4
8		G5702-119-000	KNIFE SUPPORTING BASE	ｼﾀﾒｽｼｼﾞﾀﾞｲ	1
9		SD-0640902-TP	HINGE SCREW	ﾀﾞﾝﾈｼﾞ D=6.35 H=9	1
10		G5708-119-000	JOINT CONNECTING PLATE	ｼﾞｮｲﾝﾄﾚﾝｹﾂｲﾀ	1
11		164-13403	KNIFE PRESSER BASE	ｼﾀﾒｽｵｻｴﾀﾞｲ	2
12		WP-0450000-SD	WASHER 4.5X8X0.5	ﾋﾗｻﾞｶﾞﾈ 4.5X8X0.5	2
13		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2
14		G5710-119-000	KNIFE LINK ARM, LEFT	ｼﾀﾒｽｼﾞｭｸｳﾃﾞ ﾋﾀﾞﾘ	1
15		SS-8110410-TP	SCREW 11/64-40 L= 3.5	ﾄﾒﾈｼﾞ 11/64-40 L=3.5	2
16		G5704-119-000	PIN	ｼﾀﾒｽﾋﾟﾝ	2
17		B3035-450-000	SNAP RING	ｳﾜｵｸﾘ ﾘﾝｸﾋﾟﾝ ﾄﾒﾜ	2
18		SS-7150940-SP	SCREW 15/64-28 L=9	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=9	2
19		WP-0621026-SP	WASHER 6.2X9.5X1	ﾋﾗｻﾞｶﾞﾈ 6.2X9.5X1	2
20		PA-1001502-A0	AIR CYLINDER ASM.	ﾁｮｳﾐﾆｼﾘﾝﾀﾞ	1
21		G5680-116-000	UNIVERSAL ELBOW	ﾕﾆﾊﾞｰｻﾙｴﾙﾎﾞ	1
22		PJ-0320525-01	HOSE NIPPLE	ﾎｰｽﾆﾂﾌﾟﾙ	2
23		BT-0600400-EC	TUBE HOSE, BLUE	ｳﾚﾀﾝﾎｰｽ ｱｵ	0.9
24		BT-0600401-EB	TUBE	ﾁｭｰﾌﾞ	0.8
25		GES-12153000	OIL WICK HOLDER	ｿｸｾﾝﾊﾞﾝﾄﾞ A	1
26		EA-9502B05-00	CABLE CLIP	ｹｰﾌﾞﾙｸﾘﾂﾌﾟ	1
27		D2611-555-B00-A	CABLE HOLDER	ｹｰﾌﾞﾙ ﾄﾒｶﾅｸﾞ	1
28		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2

9. BELT COVER & BOBBIN WINDER UNIT
ベルトカバー・糸巻関係



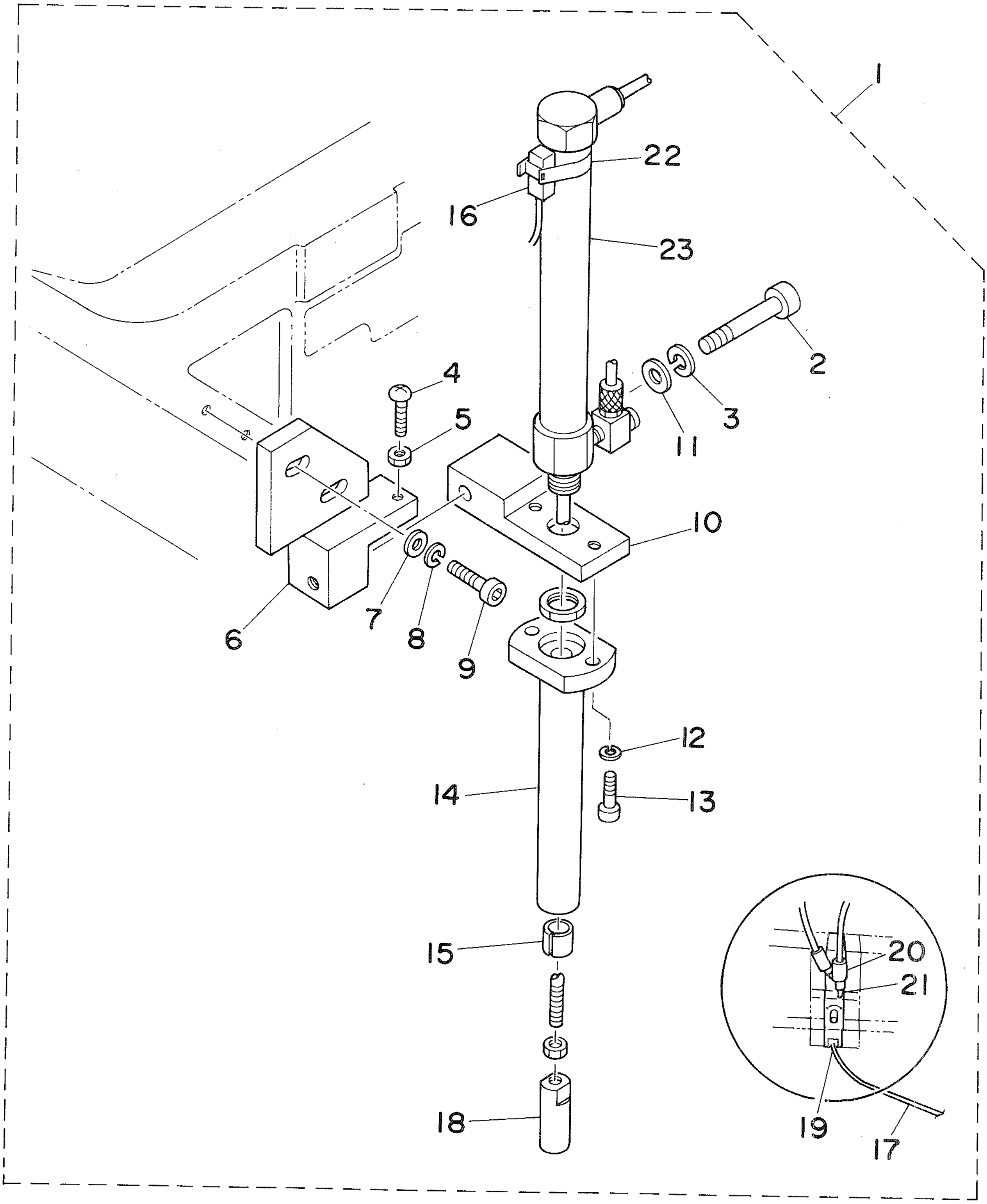
REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		164-27908	BELT COVER PLATE	ﾍﾞﾙﾄｶﾊﾞｰﾌﾀ	1
2		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
3		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	5
4		101-28007	BELT COVER	ﾍﾞﾙﾄｶﾊﾞｰ	1
5		WP-0621016-SD	WASHER 6.2X13X1	ﾋﾗｻﾞｶﾞﾈ 6.2X13X1	1
6		SS-7150740-SP	SCREW 15/64-28 L=7	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=7	1
7		100-39105	BELT COVER SUPPORT STUD	ﾍﾞﾙﾄｶﾊﾞｰ ｼﾁｭｰ	1
8		SM-0050801-SC	SCREW	ﾄﾗｽﾈｼﾞ	2
9		WP-0531001-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M5	2
10		164-27551	BOBBIN WINDER ASM.	ｲﾄﾏｷｿｳﾁ ｸﾐ	1
11		B3125-012-000	THREAD TENSION NUT	ｲﾄﾁﾖｰｼ ﾅｯﾄ	(2)
12		B3129-012-B00	THREAD TENSION SPRING	ｲﾄﾁﾖｰｼ ﾊﾞﾈ B	(2)
13		B3126-012-000	THREAD TENSION DISK	ｲﾄﾁﾖｰｼｻﾗ	(4)
14		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	(4)
15		WP-0501016-SC	WASHER 5X10.5X1	ﾋﾗｻﾞｶﾞﾈ 5X10.5X1	(2)
16		B3223-012-0A0	THREAD TENSION BRACKET ASM.	ｲﾄﾏｷ ｲﾄﾁﾖｰｼﾎﾞｰﾀﾞｲ ｸﾐ	(2)
17		164-27700	BOBBIN WINDER BASE	ｲﾄﾏｷﾀﾞｲ	(1)
18		G3213-116-000	THREAD GUIDE	ｲﾄﾏｷｲﾄｱﾝﾅｲ	(1)
19		164-27809	BOBBIN WINDER WHEEL	ｲﾄﾏｷｸﾞﾙﾏ	(1)
20		SS-8110510-SP	SCREW 11/64-40 L=5	ﾄﾒﾈｼﾞ 11/64-40 L=5	(1)
21		B3229-012-000	BRAKE CLAMP	ｾｲﾄﾞｰﾍﾞﾙﾄ ｵｻｴｲﾀ	(1)
22		SS-7110410-SP	SCREW 11/64-40 L=4	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 4	(1)
23		B3228-012-000	RUBBER BRAKE	ｾｲﾄﾞｰﾍﾞﾙﾄ	(1)
24		G3212-116-0A0	THREAD WINDER SHAFT ASM.	ｲﾄﾏｷｼﾞｸ ｸﾐ	(1)
25		B3210-771-000	BOBBIN STOP SPRING	ﾎﾞﾋﾞﾝ ﾄﾒﾊﾞﾈ	(1)
26		B3224-771-000	COLLAR	ｲﾄﾏｷｼﾞｸ ｶﾗｰ	(1)
27		SD-0490261-SP	HINGE SCREW D=4.9 H=2.6	ﾀﾞﾝﾈｼﾞ D=4.9 H=2.6	(1)
28		102-32650	BOBBIN PRESSER	ｲﾄﾏｷｿｳﾁ(ｸﾐ)ｵｵｶﾞﾏﾖｳ	(1)
29		SS-7081310-SN	SCREW 1/8-44 L=12.5	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=12.5	(1)
30		164-27601	BOBBIN WINDER BRACKET	ｲﾄﾏｷﾀｲ	(1)

10. LUBRICATION COMPONENTS
給油関係



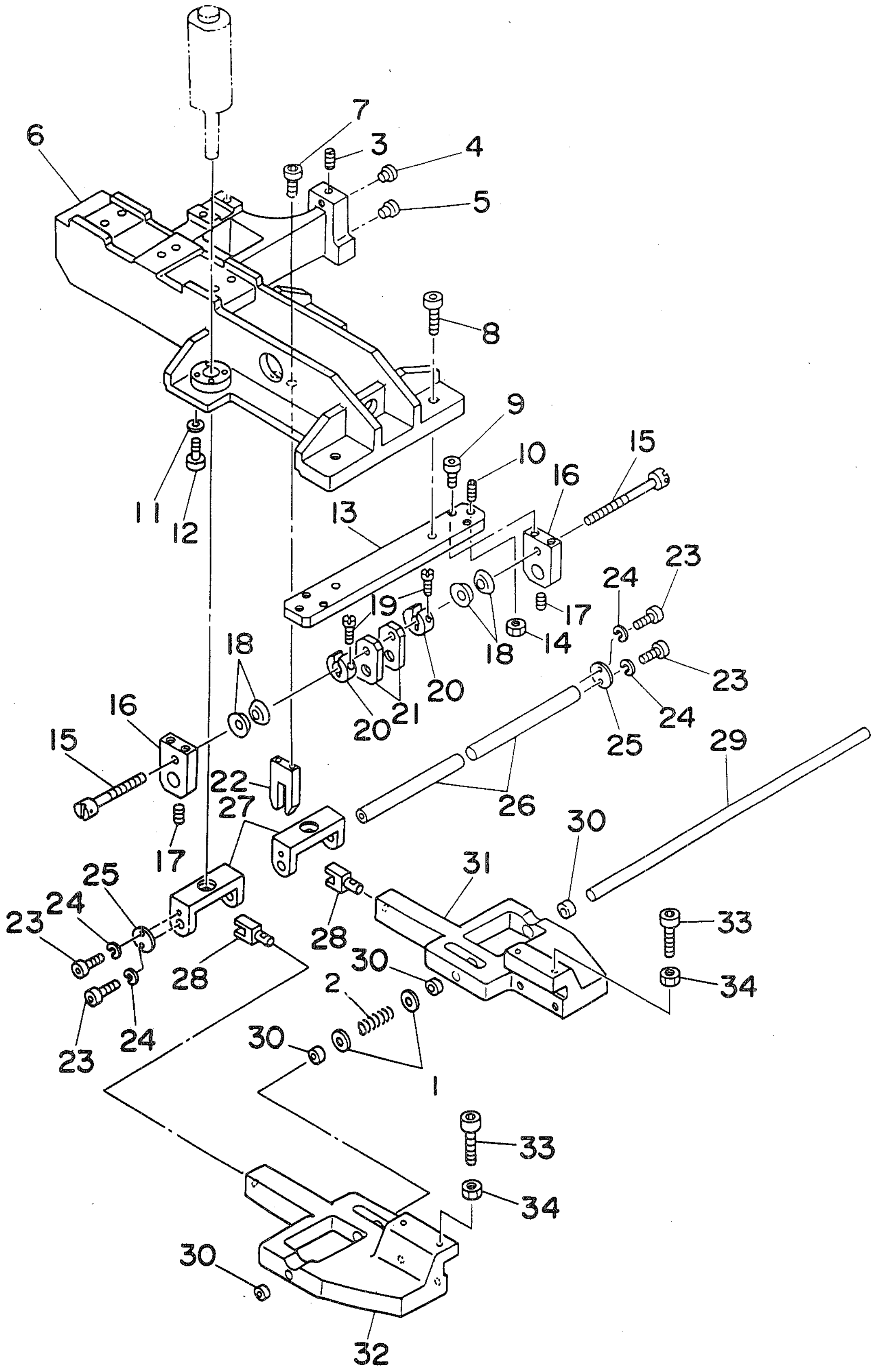
REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	AMT.
1		164-25902	OIL TANK	ｷﾕｳﾕﾀﾝｸ	1
2		164-27007	OIL GAUGE	ｵｲﾙｹﾞｰｼﾞ	1
3		B3541-012-000	OIL WICK	ｶﾝﾘﾕｰ ﾕｼﾝ	0.8
4		164-26504	OIL ADJUSTING BASE	ﾕﾘﾖｳﾁﾖｳｾﾂﾀﾞｲ	1
5		164-26207	RUBBER	ﾕﾘﾖｳﾁﾖｳｾﾂｺﾞﾑ	1
6		164-26306	FELT	ﾕﾘﾖｳﾁﾖｳｾﾂﾌｴﾙﾄ	1
7		164-26009	OIL TANK GASKET	ｷﾕｳﾕﾀﾝｸﾊﾟﾂｷﾝ	1
8		164-26603	OIL TANK COVER	ｷﾕｳﾕﾀﾝｸﾌﾀ	1
9		SS-8111610-SP	SCREW 11/64-40 L=15.5	ﾄﾒﾈｼﾞ 11/64-40 L=15.5	1
10		NS-6110420-SP	NUT 11/64-40	ﾛﾂｶｸﾅﾂﾄ 11/64-40	1
11		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	2
12		SS-7110410-SP	SCREW 11/64-40 L=4	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 4	2
13		D2611-555-B00	CABLE HOLDER	ｹｰﾌﾞﾙ ﾄﾒｶﾅｸﾞ	2
14		SS-6090630-SP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	4
15		SS-2090820-TP	SCREW 9/64-40 L=8	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=8	2
16		164-26405	OIL ADJUSTING PIN	ﾕﾘﾖｳﾁﾖｳｾﾂｼﾞｸ	1
17		GES-12153000	OIL WICK HOLDER	ｿｸｾﾝﾊﾞﾝﾄﾞ A	1
18		BT-0400251-EC	TUBE HOSE, YELLOW	ｳﾚﾀﾝﾎｰｽ ｷ	1
19		B3529-226-000	OIL FELT PRESSER	ｶﾝﾘﾕｰ ﾌｴﾙﾄｵｻｴ	1
20		CQ-2000000-00	OIL WICK	ﾕｼﾝ	0.6
21		164-26751	OIL RETURN FELT ASM.	ｶﾝﾘﾕｰﾌｴﾙﾄ ｸﾐ	1
22		B3568-771-000	OIL RETURN TUBE	ｶﾝﾘﾕｰ ﾊﾟｲﾌﾟ	(1)
23		SQ-1110401-MZ	CONNECTING SCREW	ﾁﾕｰﾌﾞﾚﾝｹﾂﾈｼﾞ	2
24		B3513-512-000	LUBRICATING OIL PUMP SHAFT	ｷﾕｰﾕﾎﾟﾝﾌﾟｼﾞｸ	1
25		SS-8150410-SP	SCREW 15/64-28 L=4	ﾄﾒﾈｼﾞ 15/64-28 L=4	2
26		B1807-512-00B	BUSHING, INTERMEDIATE B	ｼﾀｼﾞｸ ﾅｶﾒﾀﾙ B	1
27		SS-8150710-SP	SCREW 15/64-28 L=7	ﾄﾒﾈｼﾞ 15/64-28 L=7	1
28		SS-7110720-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
29		B3511-512-000	PLUNGER PRESSER	ﾌﾟﾗﾝｼﾞﾔｰｵｻｴ	1
30		BP-4000000-00	VINYL TUBE, WHITE D=4	ﾋﾞﾆｰﾙ ﾊﾟｲﾌﾟ	0.6
31		164-26108	PLUNGER	ﾌﾟﾗﾝｼﾞﾔｰ	1
32		B1214-038-000	PLUNGER SPRING	ﾌﾟﾗﾝｼﾞﾔｰ ｵｻｴﾊﾞﾈ	1
33		164-26801	OIL RESERVOIR	ｱﾌﾞﾗﾀﾞﾏﾘ	1
34		164-26900	COCK	ﾊｲﾕｺﾂｸ	1

11. SA-27:DARTS EXTEND UNIT(OPTION)
ダーツ延ばし装置（オプション）



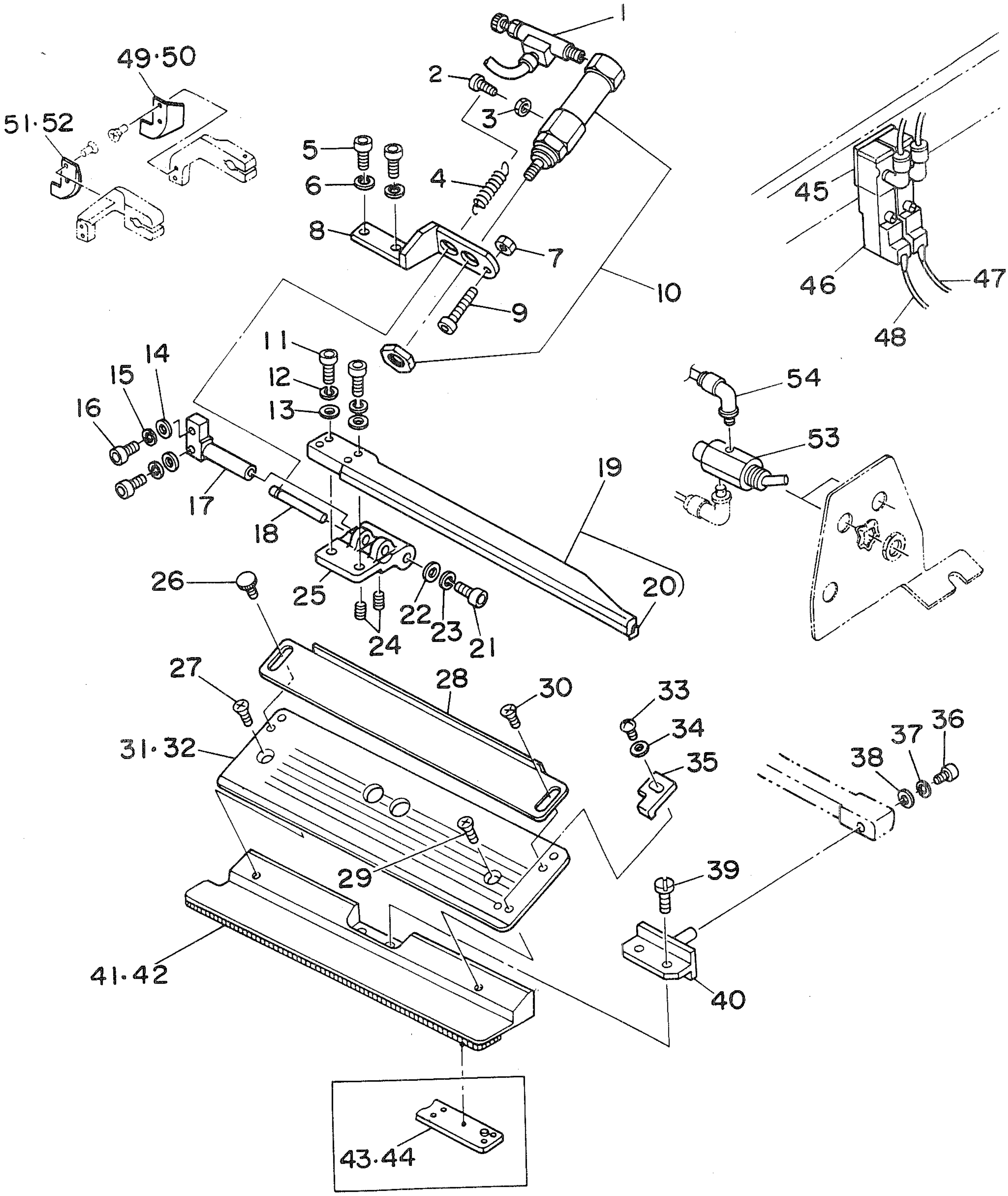
REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	ﾋ ﾝ ﾒ ｲ	AMT.
1		GSA-270000A0	CLOTH LENGTHEN DEVICE (SA-27)	ﾀﾞｰﾂ ﾉﾊﾞｼﾂｳﾁ(SA27)	1
2		SM-6063502-TP	SCREW M6 L=35	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(1)
3		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	(1)
4		SM-3041551-SP	SCREW M4X0.7 L=15	ﾏﾙｺﾈｼﾞ M4X0.7 L=15	(1)
5		NM-6040001-SC	NUT M4	ﾛﾂｶｸﾅﾂﾄ M4X0.7 1ｼｭ	(1)
6		167-00403	CYLINDER BASE	ｼﾘﾝﾀﾞ ﾄﾞﾀﾞｲ	(1)
7		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	(2)
8		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	(2)
9		SM-6051552-TP	SCREW M5 L=15	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(2)
10		167-00502	CYLINDER BKT	ｼﾘﾝﾀﾞ BKT	(1)
11		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	(1)
12		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	(2)
13		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(2)
14		167-00601	CYLINDER SHAFT HOLDER	ｼﾘﾝﾀﾞ ｼﾞｸｳｹ	(1)
15		167-00809	METAL	ﾒﾀﾙ	(1)
16		165-64254	RECEIVING SENSOR CABLE ASM.	ﾀﾞｰﾂﾉﾊﾞｼｳﾜｹﾝﾁｹｰﾌﾞﾙｸﾐ	(1)
17		165-63355	PROCESSING OUTPUT CABLE	ﾀﾞｰﾂﾉﾊﾞｼｶｺｳｼｭﾂﾘｮｸｹｰﾌﾞﾙｸ	(1)
18		167-00700	CILNDER EDGE	ｼﾘﾝﾀﾞ ｴﾂﾁﾞ	(1)
19		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	(1)
20		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	(4)
21		PJ-0105050-01	JOINT	ｴﾝﾁｮｳﾂｷﾞﾃ	(1)
22		167-56702	BAND	ﾊﾞﾝﾄﾞ	(1)
23		PA-1513501-A0	AIR CYLINDER	ﾁｮｳﾐﾆｼﾘﾝﾀﾞｰ	(1)

12. SA-28:FLAP PRESSER UNIT (1)(OPTION)
フラップ押え装置（1）（オプション）
For 8～14mm 8～14mm用（GSA28000AA0）
For 16～20mm 16～20mm用（GSA28000BA0）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		168-40407	WAHER	ヒラザガネ	2
2		168-40308	COIL SPRING	アッシュクコイルバネ	1
3		SM-8050602-TP	SCREW M5 L=6	トメネジ M5X0.8 L=6	1
4		167-20807	CAM FOLLOWER A	カムフロア A	1
5		167-20906	CAM FOLLOWER B	カムフロア B	1
6		166-12905	SLIDE BASE	スライドベース	1
7		SM-6052002-TP	SCREW M5 L=20	ロツカクアナボルト M5X0.8 L=20	1
8		SM-6052502-TP	SCREW M5X0.8 L=25	ロツカクアナボルト	4
9		SM-6052002-TP	SCREW M5 L=20	ロツカクアナボルト M5X0.8 L=20	4
10		167-21102	BALL PLUNGER	ボールプランジャ	2
11		WS-0510002-KN	SPRING WASHER	バネザガネ 5.1X9.2X1.3	8
12		SM-6052002-TP	SCREW M5 L=20	ロツカクアナボルト M5X0.8 L=20	8
13		166-13507	BASE PLATE	ウケイタトリツケベース	1
14		NM-6060001-SC	NUT M6	ロツカクナツト M6 1シユ	2
15		166-13804	ADJUSTING SLATE	アジャストネジ	2
16		166-13606	SUPPORT SHAFT PLATE	シジジクウケイタ	1
17		SM-8050602-TP	SCREW M5 L=6	トメネジ M5X0.8 L=6	2
18		167-22803	SPRING L	ケイカジユウヨウ サラバネL	4
19		SS-7111120-SP	SCREW 11/64-40 L=10.5	マルヒラネジ 11/64-40 L=10.5	2
20		166-13903	SPLIT COLLAR	ワリカラー	2
21		166-13705	ADJUSTING PLATE	アジャストバン	2
22		166-14307	PIN GUIDE	ショウコウピンガイド	1
23		SM-6041002-TP	SCREW M4 L=10	ロツカクアナボルト M4X0.7 L=10	4
24		WS-0410002-KN	SPRING WASHER	バネザガネ M4	4
25		166-14208	STOPPER PLATE	トメイタ	2
26		166-14109	SHAFT	オサエショウコウピン	2
27		166-14000	LIFTING BLOCK	ショウコウブロツク	2
28		166-13200	BLOCK	シテンブロツク	2
29		166-13408	CLAMP FOOT SUPPORT SHAFT	シジジク	1
30		166-13309	BUSHING	メタル	4
31		166-13119	SUPPORT ARM BASE (RIGHT)	シジアームダイ(ミギ)	1
32		166-13010	CLAMP FOOT SUPPORT ARM, LEFT	シジアームダイ(ヒダリ)	1
33		SM-6062002-TP	SCREW M6 L=20	ロツカクアナボルト M6 L=20	4
34		NM-6060001-SC	NUT M6	ロツカクナツト M6 1シユ	4

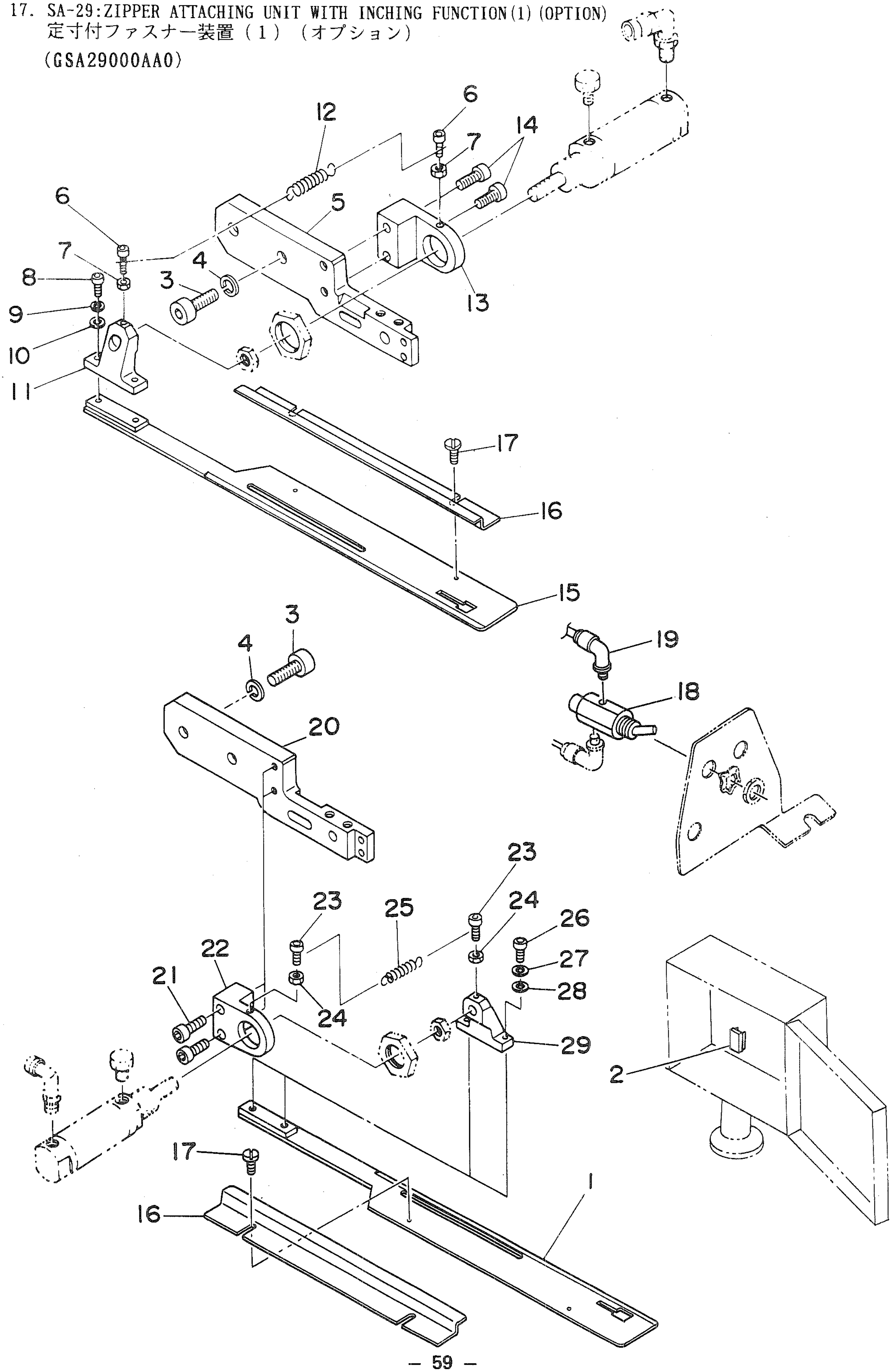
16. SA-28:FLAP PRESSER UNIT (5)(OPTION)
フラップ押え装置（５）（オプション）
For　8～14mm　　8～14mm用（GSA28000AA0）
For　16～20mm　　16～20mm用（GSA28000BA0）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		PC-0105070-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	1
2		SM-6031002-TP	HEXAGONAL BOLT M3 X 10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=10	1
3		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	1
4		167-01005	SPRING	ﾌﾗｯﾌﾟﾓﾄﾞｼﾖｳﾊﾞﾈ	1
5		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	2
6		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
7		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	1
8		G5147-116-D00	CYLINDER BRACKET, RIGHT	ﾌﾗｯﾌﾟｵｻｴ ｼﾘﾝﾀﾞﾌﾞﾗｹｯﾄ	1
9		SM-6042502-TP	SCREW M4X0.7 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=25	1
10		G5410-116-AA0	CYLINDER	ﾌﾗｯﾌﾟｵｻｴｼﾘﾝﾀﾞ ｸﾐ	1
11		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
12		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
13		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
14		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
15		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
16		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
17		G5151-116-C00	FLAP PRESSER FULCRUM SHAFT	ﾌﾗｯﾌﾟｵｻｴ ｼﾃﾝｼﾞｸ	1
18		G5148-116-C00	PIN	ﾌﾗｯﾌﾟｵｻｴ ﾋﾟﾝ	1
19		GSA-04012000	FLAP PRESSER RIGHT	ﾌﾗｯﾌﾟｵｻｴ ﾐｷﾞ	1
20		G5143-116-A00	FLAP PRESSER RUBBER SOLE	ﾌﾗｯﾌﾟｵｻｴ ｺﾞﾑ	1
21		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
22		G5151-116-D00	WASHER	ﾜｯｼﾔ	1
23		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
24		SM-8030502-TP	SCREW M3 L=5	ﾄﾒﾈｼﾞ M3X0.5 L=5	2
25		G5149-116-C00	FLAP PRESSER ARM, RIGHT	ﾌﾗｯﾌﾟｵｻｴ ｱｰﾑ ﾐｷﾞ	1
26		G5847-116-000	KNOB SCREW	ﾂﾏﾐﾈｼﾞ	1
27		SM-1040601-SC	SCREW M4X0.7 L=6	ｻﾗｺﾈｼﾞ M4X0.7 L=6	1
28		GSA-21008000	FLAP SCALE	ﾌﾗｯﾌﾟｽｹｰﾙ	1
29		SM-1040601-SC	SCREW M4X0.7 L=6	ｻﾗｺﾈｼﾞ M4X0.7 L=6	1
30		SM-5040451-SC	SCREW M4X0.7 L=4	ﾊﾞｲﾝﾄﾞｺﾈｼﾞ M4 L=4	1
31	#01	166-99217	FLAP BASE PLATE, RIGHT	ﾌﾗｯﾌﾟﾍﾞｰｽ(ﾐｷﾞ)G=8-14	1
32	#02	167-01112	FLAP BASE PLATE, RIGHT A	ﾌﾗｯﾌﾟﾍﾞｰｽ(ﾐｷﾞ)G=16-20	1
33		SM-4030401-SC	SCREW (EUROPE)	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=4	1
34		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	1
35		G5124-117-000	FLAP STOPPER B	ﾌﾗｯﾌﾟ ｽﾄｯﾊﾟ B	1
36		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	1
37		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
38		WP-0450801-SD	WASHER 4.5X10.0X0.8	ﾋﾗｻﾞｶﾞﾈ 4.5X10X0.8	1
39		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	2
40		168-07109	PIN	ﾐｺﾞﾛｸﾗﾝﾌﾟｼﾃﾝﾋﾟﾝ	1
41	#01	168-09303	GARMENT CLAMP, G=8-14	ﾐｺﾞﾛｸﾗﾝﾌﾟ(ﾐｷﾞ)G=8-14	1
42	#02	168-09501	GARMENT CLAMP, RIGHT G=16-20	ﾐｺﾞﾛｸﾗﾝﾌﾟ(ﾐｷﾞ)G=16-20	1
43		167-78508	GARMENT CLAMP RUBBER, RIGHT	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ(R)	1
44	#03	167-04900	RUBBER CLAMP	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ	1
45		167-26101	ADAPTER	ｱﾀﾞﾌﾟﾀ	2
46		PV-1305090-00	5-WAY SOLENOID VALVE	3ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	2
47		165-59056	SOLENOID VALVE CABLE	ﾌﾗｯﾌﾟｵｻｴﾋﾀﾞﾘｼｭﾂﾘﾖｸｹｰﾌﾞﾙ	(1)
48		165-59155	SOLENOID VALVE CABLE	ﾌﾗｯﾌﾟｵｻｴﾐｷﾞｼｭﾂﾘﾖｸｹｰﾌﾞﾙC	(1)
49		166-97005	WORKPIECE GUIDE, RIGHT	ｷｼﾞｶﾞｲﾄﾞ ﾐｷﾞ	1
50		166-72602	WORKPIECE GUIDE, RIGHT	ｷｼﾞｶﾞｲﾄﾞ ﾐｷﾞ	1
51		166-97104	WORKPIECE GUIDE, LEFT	ｷｼﾞｶﾞｲﾄﾞ ﾋﾀﾞﾘ	1
52		166-72503	WORKPIECE GUIDE, LEFT	ｷｼﾞｶﾞｲﾄﾞ ﾋﾀﾞﾘ	1
53		PV-0105080-00	MECHANICAL VALVE	ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	2
54		PJ-0460525-03	HOSE ELBOW	ﾎｰｽ ｴﾙﾎﾞ	4

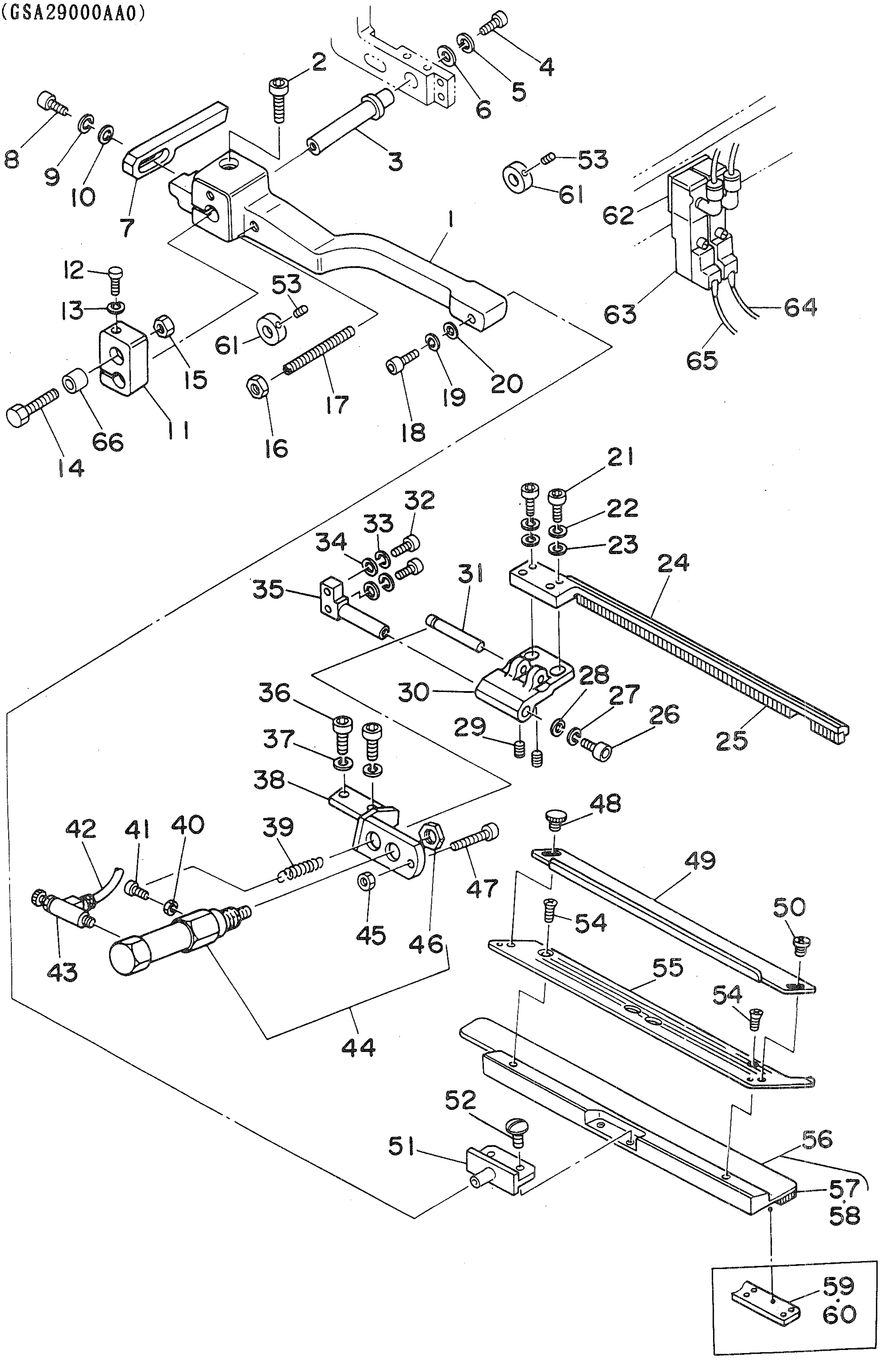
NOTE(注記)#01.....For 8～14mm — 8 to 14mm 用
#02.....For16～20mm — 16 to 20mm用
#03.....For heavy-weight materials — 厚物用

17. SA-29:ZIPPER ATTACHING UNIT WITH INCHING FUNCTION(1)(OPTION)
定寸付ファスナー装置（１）（オプション）
(GSA29000AA0)



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		GSA-19003000	INSERTION PLATE, LEFT	ｵﾘｺﾐｲﾀ(ﾋﾀﾞﾘ)	1
2		HL-0071700-81	IC	IC	1
3		SM-6083002-TP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
4		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	4
5		166-96809	CLAMP FOOT ARM, RIGHT	ｵｵ ｵｻｴｱｰﾑ ﾐｷﾞ	1
6		SM-6031202-TP	SCREW M3X0.5 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
7		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	2
8		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
9		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
10		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
11		G5132-116-B00	FOLDING BRACKET	ｵﾘｺﾐﾌﾞﾗｹｯﾄ	1
12		G5129-116-C00	SPRING	ｵﾘｺﾐｲﾀ ﾋｷﾊﾞﾈ C	1
13		G5119-116-D00	FOLDING CYLINDER BRACKET,RIGHT	ｵﾘｺﾐｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ ﾐｷﾞ	1
14		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
15		GSA-19004000	INSERTION PLATE, RIGHT	ｵﾘｺﾐｲﾀ(ﾐｷﾞ)	1
16		GSA-19005000	ZIPPER SET PLATE	ｼﾞｯﾊﾟｾｯﾄﾌﾟﾚｰﾄ	2
17		SS-6060210-SP	SCREW 3/32-56 L= 1.9	ﾋﾗﾈｼﾞ 3/32-56 L=1.9	4
18		PV-0105080-00	MECHANICAL VALVE	ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	2
19		PJ-0460525-03	HOSE ELBOW	ﾎｰｽ ｴﾙﾎﾞ	4
20		166-96908	CLAMP FOOT ARM, LEFT	ｵｵ ｵｻｴｱｰﾑ ﾋﾀﾞﾘ	1
21		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
22		G5119-116-C00	FOLDING CYLINDER BRACKET,LEFT	ｵﾘｺﾐｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ ﾋﾀﾞﾘ	1
23		SM-6031202-TP	SCREW M3X0.5 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
24		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	2
25		G5129-116-C00	SPRING	ｵﾘｺﾐｲﾀ ﾋｷﾊﾞﾈ C	1
26		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
27		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
28		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
29		G5132-116-B00	FOLDING BRACKET	ｵﾘｺﾐﾌﾞﾗｹｯﾄ	1

18. SA-29:ZIPPER ATTACHING UNIT WITH INCHING FUNCTION(2)(OPTION)
定寸付ファスナー装置（２）（オプション）
(GSA29000AA0)

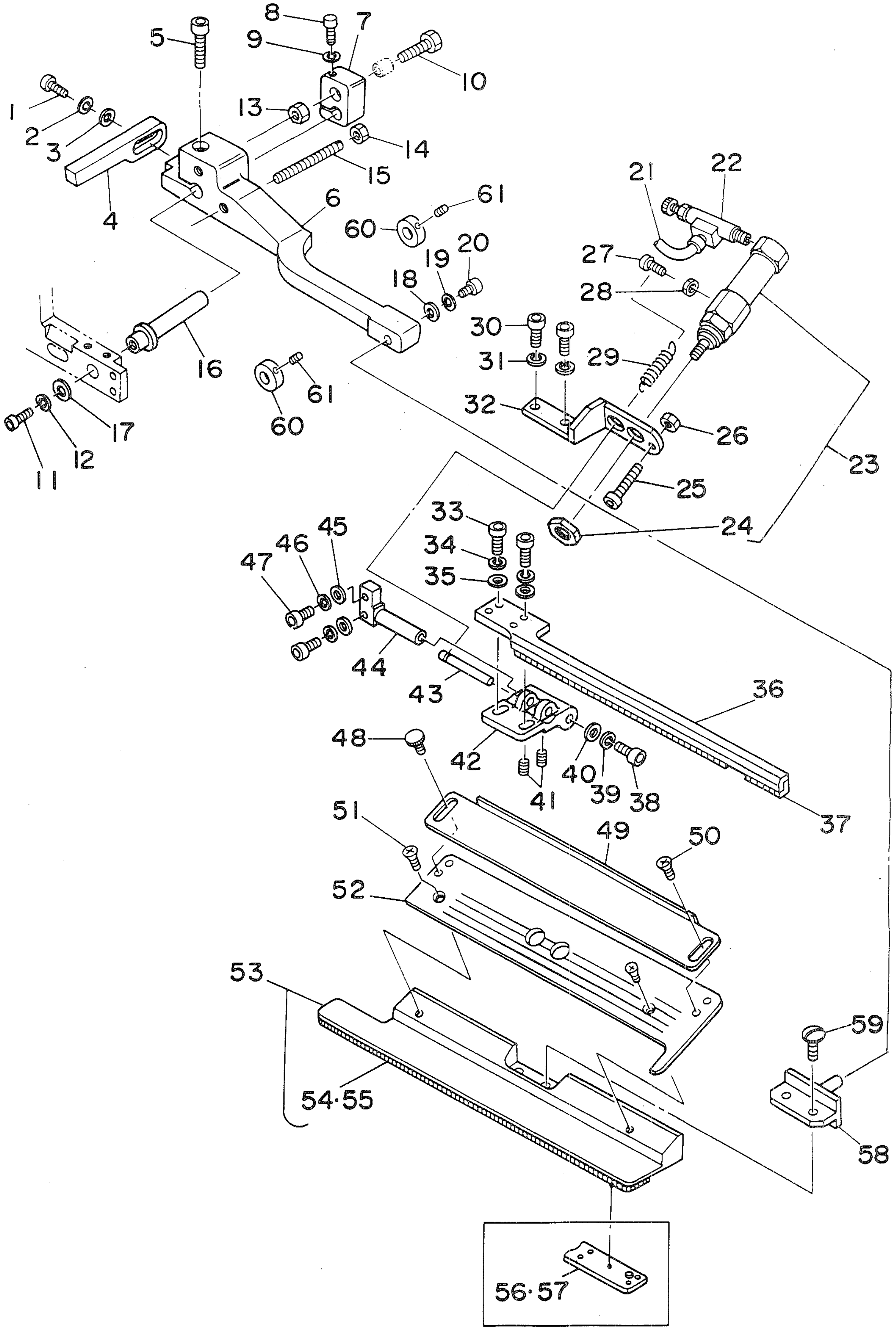


REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		G5109-117-000	SUPPORT ARM, LEFT	ｵｻｴ ｼｼﾞｱｰﾑ ﾋﾀﾞﾘ	1
2		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
3		G5146-119-C00	SLIDE SHAFT	ｵｵｵｻｴｼｼﾞｱｰﾑｽﾗｲﾄﾞｼﾞｸ	1
4		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
5		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
6		G5108-119-000	WASHER	ﾜｯｼﾔ A	1
7		G5131-116-D00	STOPPER, LEFT	ｵﾘｺﾐｲﾀ ｽﾄｯﾊﾟｰ ﾋﾀﾞﾘ A	1
8		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
9		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
10		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
11		G5117-117-000	SLIDING METAL	ｽﾗｲﾄﾞｲﾀ	1
12		SM-6053002-TP	SCREW M5X0.8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
13		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
14		SM-6065002-TP	SCREW M6 L=50	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=50	1
15		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
16		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	1
17		G5122-117-000	SUPPORT ARM STOPPER	ｼｼﾞｱｰﾑ ｽﾄｯﾊﾟ	1
18		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	1
19		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
20		WP-0450801-SD	WASHER 4.5X10.0X0.8	ﾋﾗｻﾞｶﾞﾈ 4.5X10X0.8	1
21		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
22		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
23		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
24		GSA-20001000	FLAP PRESSER ASM., LEFT	ﾌﾗｯﾌﾟｵｻｴﾋﾀﾞﾘ(ﾊｺﾎﾟｹ)	1
25		G5143-116-A00	FLAP PRESSER RUBBER SOLE	ﾌﾗｯﾌﾟｵｻｴ ｺﾞﾑ	(1)
26		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
27		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
28		G5151-116-D00	WASHER	ﾜｯｼﾔ	1
29		SM-8030502-TP	SCREW M3 L=5	ﾄﾒﾈｼﾞ M3X0.5 L=5	2
30		G5150-116-C00	FLAP PRESSER ARM, LEFT	ﾌﾗｯﾌﾟｵｻｴｱｰﾑ ﾋﾀﾞﾘ	1
31		G5148-116-C00	PIN	ﾌﾗｯﾌﾟｵｻｴ ﾋﾟﾝ	1
32		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
33		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
34		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
35		G5151-116-C00	FLAP PRESSER FULCRUM SHAFT	ﾌﾗｯﾌﾟｵｻｴ ｼﾃﾝｼﾞｸ	1
36		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	2
37		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
38		G5147-116-C00	CYLINDER BRACKET, LEFT	ﾌﾗｯﾌﾟｵｻｴ ｼﾘﾝﾀﾞﾌﾞﾗｹｯﾄ	1
39		167-01005	SPRING	ﾌﾗｯﾌﾟﾓﾄﾞｼﾖｳﾊﾞﾈ	1
40		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	1
41		SM-6031002-TP	HEXAGONAL BOLT M3 X 10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=10	1
42		BT-0400251-ED	TUBE HOSE, GREEN	ｳﾚﾀﾝﾎｰｽ ﾐﾄﾞﾘ	1
43		PC-0105070-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	1
44		G5410-116-AA0	CYLINDER	ﾌﾗｯﾌﾟｵｻｴｼﾘﾝﾀﾞ ｸﾐ	1
45		NM-6100618-SB	NUT M10X1.25	ﾛｯｶｸﾅｯﾄ M10X1.25	(1)
46		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	1
47		SM-6042502-TP	SCREW M4X0.7 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=25	1
48		G5847-116-000	KNOB SCREW	ﾂﾏﾐﾈｼﾞ	1
49		G5140-116-000	FLAP SCALE	ﾌﾗｯﾌﾟｽｹｰﾙ	1
50		SM-5040451-SC	SCREW M4X0.7 L=4	ﾊﾞｲﾝﾄﾞｺﾈｼﾞ M4 L=4	1
51		168-07109	PIN	ﾐｺﾞﾛｸﾗﾝﾌﾟｼﾃﾝﾋﾟﾝ	1
52		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	2
53		SM-8060802-TP	SCREW M6 L=8	ﾄﾒﾈｼﾞ M6 L=8	2
54		SM-1040601-SC	SCREW M4X0.7 L=6	ｻﾗｺﾈｼﾞ M4X0.7 L=6	3
55		GSA-19001000	FLAP BASE, LEFT	ﾌﾗｯﾌﾟﾍﾞｰｽ(ﾋﾀﾞﾘ)	1
56		168-09402	GARMENT CLAMP, LEFT G=16-20	ﾐｺﾞﾛｸﾗﾝﾌﾟ(ﾋﾀﾞﾘ)G=16-20	1
57		G5115-117-C00	RUBBER CLAMP, LEFT	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ C	1
58	#01	G5115-117-D00	RUBBER CLAMP, LEFT	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ D	1
59		167-78409	GARMENT CLAMP RUBBER, LEFT	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ(L)	1
60	#01	167-04900	RUBBER CLAMP	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ	1
61		GSA-19007A00	COLLAR A	ｵｵｵｻｴｲﾁｷﾞﾒｶﾗｰA	2
62		167-26101	ADAPTER	ｱﾀﾞﾌﾟﾀ	2
63		PV-1305090-00	5-WAY SOLENOID VALVE	3ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	2
64		165-59056	SOLENOID VALVE CABLE	ﾌﾗｯﾌﾟｵｻｴﾋﾀﾞﾘｼｭﾂﾘﾖｸｹｰﾌﾞﾙ	1
65		165-59155	SOLENOID VALVE CABLE	ﾌﾗｯﾌﾟｵｻｴﾐｷﾞｼｭﾂﾘﾖｸｹｰﾌﾞﾙC	1
66		G5126-117-000	SPACER	ｽﾍﾟｰｻ	1

NOTE(注記)#01.....For heavy-weight materials　　厚物用

19. SA-29:ZIPPER ATTACHING DEVICE WITH INCHING FUNCTION(3)(OPTION)
定寸付ファスナー装置（３）（オプション）

(GSA29000AA0)



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	1
2		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
3		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
4		G5130-116-C00	STOPPER, RIGHT	ｵﾘｺﾐｲﾀ ｽﾄﾂﾊﾟｰ ﾐｷﾞ	1
5		SM-6062002-TP	SCREW M6 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
6		G5110-117-000	SUPPORT ARM, RIGHT	ｵｻｴ ｼｼﾞｱｰﾑ ﾐｷﾞ	1
7		G5117-117-000	SLIDING METAL	ｽﾗｲﾄﾞｲﾀ	1
8		SM-6053002-TP	SCREW M5X0.8 L=30	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	1
9		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
10		SM-6065002-TP	SCREW M6 L=50	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=50	1
11		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
12		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
13		NM-6060001-SC	NUT M6	ﾛﾂｶｸﾅﾂﾄ M6 1ｼｭ	1
14		NM-6050001-SC	NUT M5	ﾛﾂｶｸﾅﾂﾄ M5X0.8 1ｼｭ	1
15		G5122-117-000	SUPPORT ARM STOPPER	ｼｼﾞｱｰﾑ ｽﾄﾂﾊﾟ	1
16		G5146-119-C00	SLIDE SHAFT	ｵｵｵｻｴｼｼﾞｱｰﾑｽﾗｲﾄﾞｼﾞｸ	1
17		G5108-119-000	WASHER	ﾜﾂｼﾔ A	1
18		WP-0450801-SD	WASHER 4.5X10.0X0.8	ﾋﾗｻﾞｶﾞﾈ 4.5X10X0.8	1
19		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
20		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	1
21		G5460-116-000	TUBE HOSE, RED	ﾁﾕｰﾌﾞﾎｰｽ ｱｶ	1
22		PC-0105070-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	1
23		G5410-116-AA0	CYLINDER	ﾌﾗﾂﾌﾟｵｻｴｼﾘﾝﾀﾞ ｸﾐ	1
24		NM-6100618-SB	NUT M10X1.25	ﾛﾂｶｸﾅﾂﾄ M10X1.25	(1)
25		SM-6042502-TP	SCREW M4X0.7 L=25	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=25	1
26		NM-6040001-SC	NUT M4	ﾛﾂｶｸﾅﾂﾄ M4X0.7 1ｼｭ	1
27		SM-6031002-TP	HEXAGONAL BOLT M3 X 10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=10	1
28		NM-6030001-SC	NUT M3	ﾛﾂｶｸﾅﾂﾄ M3X0.5 1ｼｭ	1
29		167-01005	SPRING	ﾌﾗｯﾌﾟﾓﾄﾞｼﾖｳﾊﾞﾈ	1
30		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	2
31		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
32		G5147-116-D00	CYLINDER BRACKET, RIGHT	ﾌﾗﾂﾌﾟｵｻｴ ｼﾘﾝﾀﾞﾌﾞﾗｹﾂﾄ	1
33		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
34		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
35		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
36		GSA-20002000	FLAP PRESSER ASM., RIGHT	ﾌﾗﾂﾌﾟｵｻｴﾐｷﾞ(ﾊｺﾎﾟｹ)	1
37		G5143-116-A00	FLAP PRESSER RUBBER SOLE	ﾌﾗﾂﾌﾟｵｻｴ ｺﾞﾑ	(1)
38		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
39		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
40		G5151-116-D00	WASHER	ﾜﾂｼﾔ	1
41		SM-8030502-TP	SCREW M3 L=5	ﾄﾒﾈｼﾞ M3X0.5 L=5	2
42		G5149-116-C00	FLAP PRESSER ARM, RIGHT	ﾌﾗﾂﾌﾟｵｻｴ ｱｰﾑ ﾐｷﾞ	1
43		G5148-116-C00	PIN	ﾌﾗﾂﾌﾟｵｻｴ ﾋﾟﾝ	1
44		G5151-116-C00	FLAP PRESSER FULCRUM SHAFT	ﾌﾗﾂﾌﾟｵｻｴ ｼﾃﾝｼﾞｸ	1
45		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
46		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
47		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	2
48		G5847-116-000	KNOB SCREW	ﾂﾏﾐﾈｼﾞ	1
49		G5140-116-000	FLAP SCALE	ﾌﾗﾂﾌﾟｽｹｰﾙ	1
50		SM-5040451-SC	SCREW M4X0.7 L=4	ﾊﾞｲﾝﾄﾞｺﾈｼﾞ M4 L=4	1
51		SM-1040601-SC	SCREW M4X0.7 L=6	ｻﾗｺﾈｼﾞ M4X0.7 L=6	3
52		GSA-19002000	FLAP BASE, RIGHT	ﾌﾗﾂﾌﾟﾍﾞｰｽ(ﾐｷﾞ)	1
53		168-09501	GARMENT CLAMP, RIGHT G=16-20	ﾐｺﾞﾛｸﾗﾝﾌﾟ(ﾐｷﾞ)G=16-20	1
54		167-78508	GARMENT CLAMP RUBBER, RIGHT	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ(R)	(1)
55	#01	167-04900	RUBBER CLAMP	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ	1
56		G5115-117-E00	RUBBER CLAMP, RIGHT	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ E	1
57	#01	G5115-117-F00	RUBBER CLAMP, RIGHT	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ F	1
58		168-07109	PIN	ﾐｺﾞﾛｸﾗﾝﾌﾟｼﾃﾝﾋﾟﾝ	1
59		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	2
60		GSA-19007A00	COLLAR A	ｵｵｵｻｴｲﾁｷﾞﾒｶﾗｰA	2
61		SM-8060802-TP	SCREW M6 L=8	ﾄﾒﾈｼﾞ M6 L=8	2

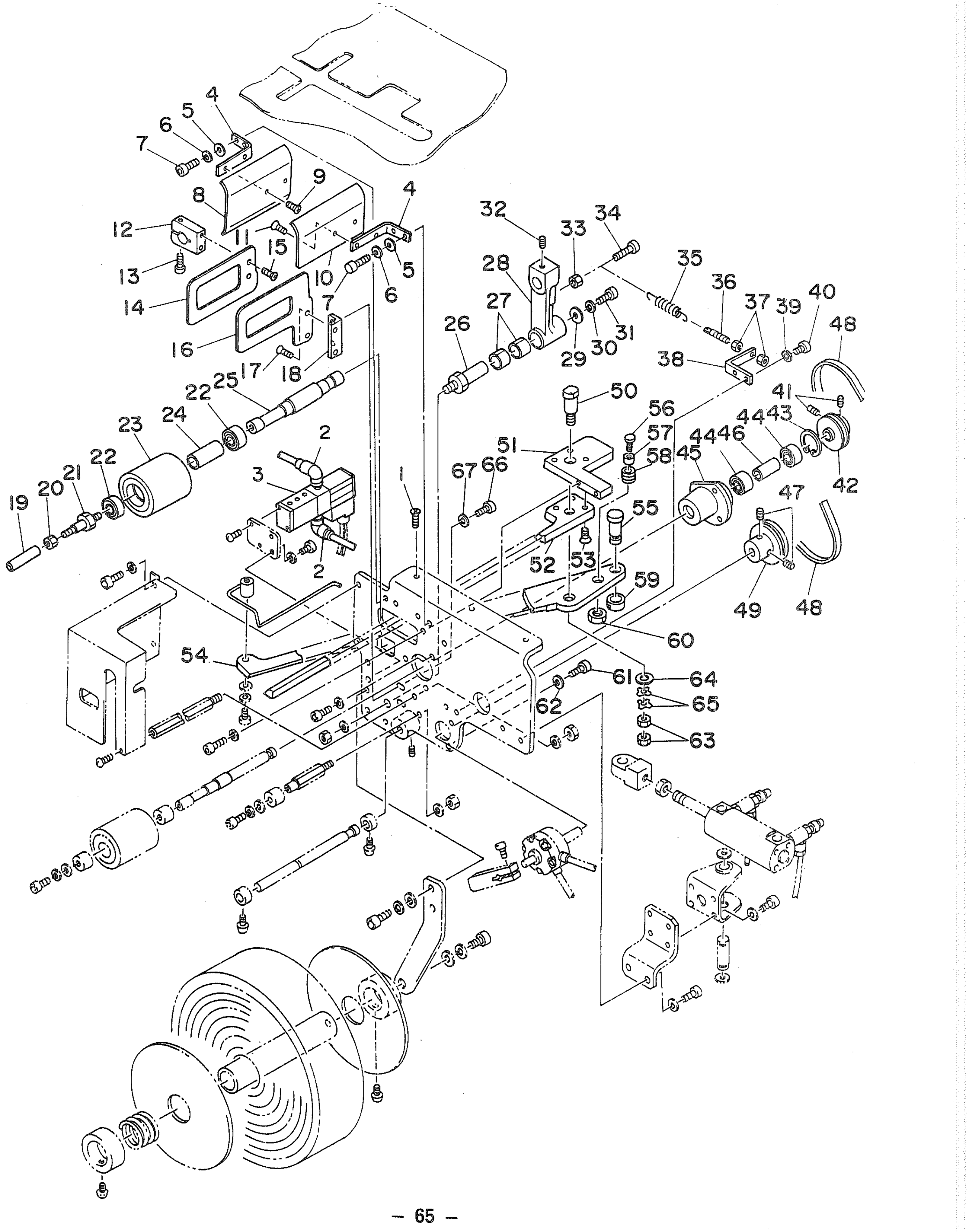
NOTE(注記)#01.....For heavy-weight materials 厚物用

20. SA-30:AUTOMATIC INTER LING FEEDING UNIT (1)(OPTION)
芯地自動供給装置（1）（オプション）

For 8～12mm 8～12mm用 (GSA30000AA0)

For 14～16mm 14～16mm用 (GSA30000BA0)

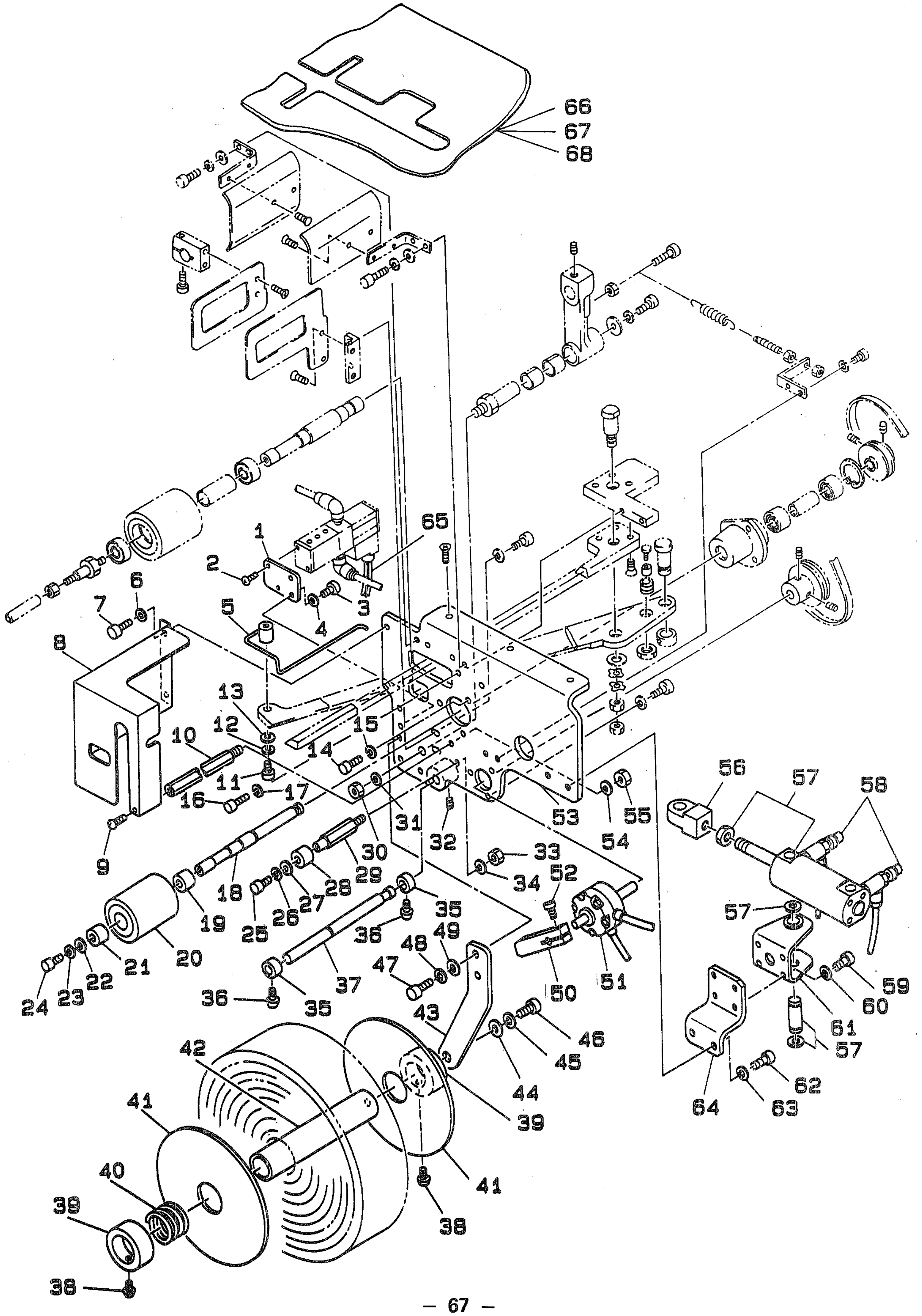
For 18～20mm 18～20mm用 (GSA30000CA0)



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		167-25509	SCREW	ﾍﾞｱﾘﾝｸﾞｵｻｴﾄﾒﾈｼﾞ	3
2		PJ-3040451-02	ELBOW UNION, C	ｴﾙﾎﾞﾕﾆｵﾝ C	2
3		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	1
4		167-08604	PADDING GUIDE BRACKET	ｼﾝｼﾞｶﾞｲﾄﾞﾌﾞﾗｹｯﾄ	2
5		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	4
6		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
7		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	4
8		167-08406	PADDING GUIDE (LEFT)	ｼﾝｼﾞｶﾞｲﾄﾞ(ﾋﾀﾞﾘ)	1
9		168-01805	GUIDE PLATE SETSCREW (LEFT)	ｶﾞｲﾄﾞｲﾀ(ﾋﾀﾞﾘ)ﾄﾒﾈｼﾞ	2
10		167-08505	PADDING GUIDE (RIGHT)	ｼﾝｼﾞｶﾞｲﾄﾞ(ﾐｷﾞ)	1
11		168-01805	GUIDE PLATE SETSCREW (LEFT)	ｶﾞｲﾄﾞｲﾀ(ﾋﾀﾞﾘ)ﾄﾒﾈｼﾞ	2
12		167-08000	GUIDE FITTING BLOCK	ｶﾞｲﾄﾞﾄﾘﾂｹﾌﾞﾛｯｸ	1
13		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	1
14		167-08109	GUIDE PLATE (LEFT)	ｶﾞｲﾄﾞｲﾀ(ﾋﾀﾞﾘ)	1
15		168-01805	GUIDE PLATE SETSCREW (LEFT)	ｶﾞｲﾄﾞｲﾀ(ﾋﾀﾞﾘ)ﾄﾒﾈｼﾞ	2
16		167-08208	GUIDE PLATE (RIGHT)	ｶﾞｲﾄﾞｲﾀ(ﾐｷﾞ)	1
17		168-01904	GUIDE PLATE SETSCREW (RIGHT)	ｶｲﾄﾞｲﾀ(ﾐｷﾞ)ﾄﾒﾈｼﾞ	2
18		167-08307	GUIDE FITTING BASE	ｶﾞｲﾄﾞﾄﾘﾂｹﾀﾞｲ	1
19		G5531-139-000	HANDLE	ﾄｯﾃ	1
20		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	1
21		167-07903	HANDLE FITTING PIN	ﾄｯﾃﾄﾘﾂｹﾋﾟﾝ	1
22		167-10303	BEARING	ﾍﾞｱﾘﾝｸﾞ	2
23		167-07705	AUXILIARY ROLLER	ﾎｼﾞｮﾛｰﾗ	1
24		167-07804	BEARING COLLAR (B)	ﾍﾞｱﾘﾝｸﾞｶﾗｰ(B)	1
25		167-07606	AUXILIARY ROLLER SHAFT	ﾎｼﾞｮﾛｰﾗｼﾞｸ	1
26		167-07408	FULCRUM PIN	ｼﾃﾝﾋﾟﾝ	1
27		167-29105	DRY METAL	ﾄﾞﾗｲﾒﾀﾙ	2
28		167-07507	ROLLER LEVER	ﾛｰﾗｰﾚﾊﾞｰ	1
29		167-24403	WASHER	ｼﾞｭｳﾄﾞｳｼﾞｸｻﾞｶﾞﾈ	1
30		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
31		SM-6051202-SP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
32		SM-8050802-SP	SCREW M5X0.8 L=8	ﾄﾒﾈｼﾞ M5X0.8 L=8	1
33		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	1
34		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
35		167-08901	PULLING SPRING	ﾋｷﾊﾞﾈ	1
36		G5533-139-000	ANCHOR	ﾊﾞﾈｶｹ	1
37		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	2
38		167-08703	SPRING RACK BRACKET	ﾊﾞﾈｶｹﾌﾞﾗｹｯﾄ	1
39		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
40		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
41		SM-8050602-SP	SCREW M5X0.8 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
42		167-07200	PULLEY (SUB-DRIVING)	ﾌﾟｰﾘ (ｼﾞｭｳﾄﾞｳｶﾞﾜ)	1
43		RC-0220001-KP	C-TYPE SNAP RING	Cｶﾞﾀﾄﾒﾜ	1
44		167-10303	BEARING	ﾍﾞｱﾘﾝｸﾞ	2
45		167-06905	BEARING CASE	ﾍﾞｱﾘﾝｸﾞｹｰｽ	1
46		167-07002	BEARING COLLAR A	ﾍﾞｱﾘﾝｸﾞｶﾗｰ A	1
47		SM-8040682-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ M4X0.7 L=6	2
48		168-01607	POLYURETHANE BELT	ﾎﾟﾘｳﾚﾀﾝﾍﾞﾙﾄ	1
49		167-06707	PULLEY (DRIVING)	ﾌﾟｰﾘ (ｸﾄﾞｳｶﾞﾜ)	1
50		167-06301	SCISSORS FULCRUM PIN	ﾊｻﾐｼﾃﾝﾋﾟﾝ	1
51		167-06004	SCISSORS FITTING BASE	ﾊｻﾐﾄﾘﾂｹﾀﾞｲ	1
52		167-06103	FIXED SCISSORS	ｺﾃｲﾊｻﾐ	1
53		SS-6121210-SP	SCREW 3/16-28 L=12	ﾋﾗﾈｼﾞ 3/16-28 L=9	3
54		167-06202	REMOVING SCISSORS	ｲﾄﾞｳﾊｻﾐ	1
55		167-06509	KNUCKLE PIN	ﾅｯｸﾙﾋﾟﾝ	1
56		G5367-139-000	PIN	ﾛｯｸﾈｼﾞ	1
57		G5368-139-000	RUBBER CUSHION	ﾊｻﾐ ｸｯｼｮﾝｺﾞﾑ	1
58		G5365-139-000	SCREW	ﾊｻﾐｵｼﾈｼﾞ	1
59		168-01508	SET COLLAR	ｾｯﾄｶﾗｰ	1
60		G5366-139-000	LOCK NUT	ﾊｻﾐｵｼﾋﾟﾝ	1
61		SM-6041202-SP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=12	3
62		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	3
63		NM-6080003-SC	NUT M8	ﾛｯｶｸﾅｯﾄ M8 3ｼｭ	2
64		WP-0841600-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ	1
65		WZ-0850002-SD	CORRUGATED WASHER 8.5X13X0.3	ﾅﾐｶﾞﾀｻﾞｶﾞﾈ 8.5X13X0.3	2
66		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
67		WS-0410002-KP	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2

21. SA-30:AUTOMATIC INTER LING FEEDING UNIT (2)(OPTION)
芯地自動供給装置（２）（オプション）

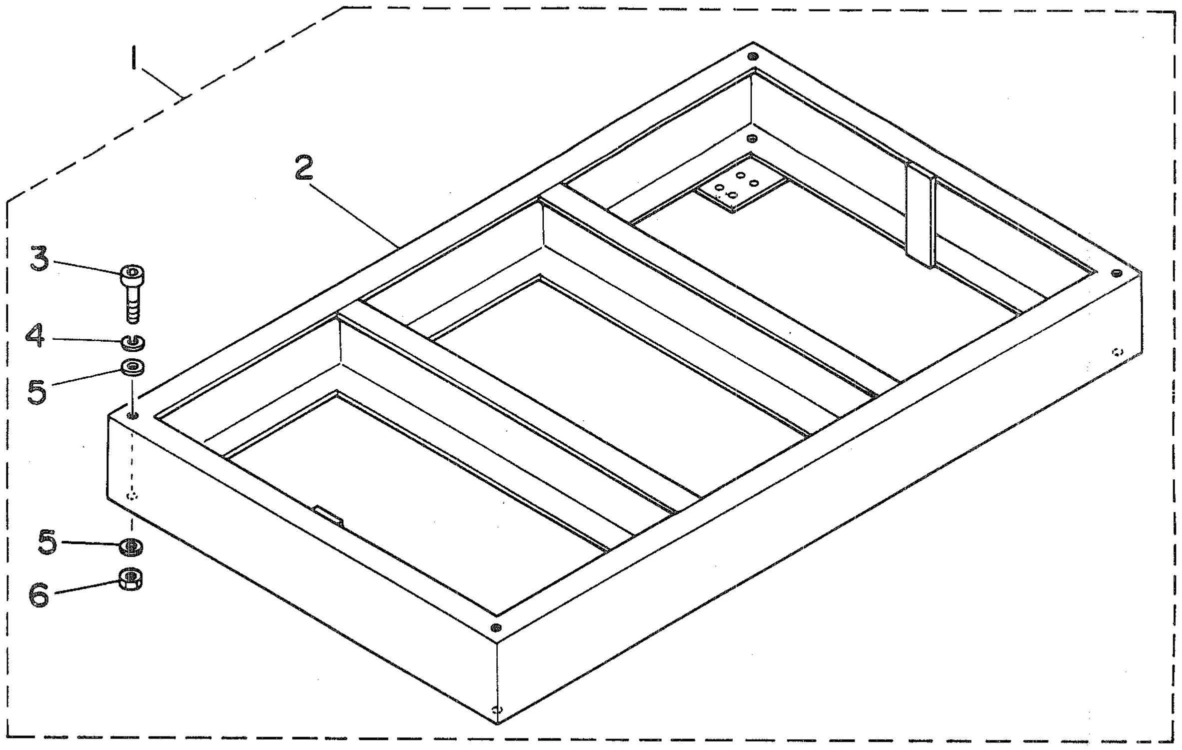
For 8～12mm 8～12mm用 (GSA30000AA0)
For 14～16mm 14～16mm用 (GSA30000BA0)
For 18～20mm 18～20mm用 (GSA30000CA0)



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	AMT.
1		166-02203	MAGNETIC VALVE FITTING PLATE	ﾃﾞﾝｼﾞﾍﾞﾝﾄﾘﾂｹｲﾀ	1
2		SM-3031000-SC	SCREW M3X0.5 L=10	ﾏﾙｺﾈｼﾞ	2
3		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
4		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
5		167-06400	RETURN GUIDE	ﾓﾄﾞｼｶﾞｲﾄﾞ	1
6		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
7		SM-6041002-SP	SCREW M4X0.7 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
8		167-09909	SCISSORS COVER	ﾊｻﾐｶﾊﾞｰ	1
9		SM-0040801-SF	SCREW M4X0.7 L=8	ﾄﾗｽｺﾈｼﾞ M4X0.7 L=8	1
10		167-10006	BEARING	ﾍﾞｱﾘﾝｸﾞ	1
11		SM-6041202-SP	SCREW M4X0.7 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=12	1
12		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
13		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
14		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
15		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
16		SM-6062002-SP	SCREW M6 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=20	2
17		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
18		167-07101	FEED ROLLER SHAFT	ｵｸﾘﾛｰﾗｼﾞｸ	1
19		168-01706	SHELL-TYPE ROLLER CLUTCH	ｼｴﾙｶﾞﾀﾛｰﾗｸﾗﾂﾁ	1
20		167-07309	FEED ROLLER	ｵｸﾘﾛｰﾗ	1
21		168-01706	SHELL-TYPE ROLLER CLUTCH	ｼｴﾙｶﾞﾀﾛｰﾗｸﾗﾂﾁ	1
22		G5518-139-000	WASHER	ｻﾞｶﾞﾈ	1
23		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
24		SM-6041202-SP	SCREW M4X0.7 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=12	1
25		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
26		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
27		168-02001	WASHER	ﾜｯｼｬ	1
28		167-09107	STOPPER RUBBER	ｽﾄﾂﾊﾟ ｺﾞﾑ	1
29		167-09008	STOPPER BASE	ｽﾄﾂﾊﾟ ﾀﾞｲ	1
30		NM-6080001-SC	NUT M8X1.25	ﾛﾂｶｸﾅﾂﾄ M8 1ｼｭ	1
31		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
32		SM-8050602-SP	SCREW M5X0.8 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	1
33		NM-6060001-SC	NUT M6	ﾛﾂｶｸﾅﾂﾄ M6 1ｼｭ	1
34		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
35		G5333-119-000	SCREW M2 L=4	ﾀﾏﾇﾉｷﾊﾞﾝ ﾄﾒﾈｼﾞ	2
36		168-02100	MAKE-UP SCREW	ｹｼｮｳﾈｼﾞ	2
37		167-09206	GUIDE ROD	ｶﾞｲﾄﾞﾎﾞｳ	1
38		168-02100	MAKE-UP SCREW	ｹｼｮｳﾈｼﾞ	2
39		167-09305	ROLL SET COLLAR	ﾛｰﾙｾﾂﾄｶﾗｰ	2
40		167-08802	PUSHING SPRING	ｵｼﾊﾞﾈ	1
41		166-05404	SIDE PLATE	ｿｸﾊﾞﾝ	2
42		167-09503	ROLL CORE	ﾛｰﾙｼﾝ	1
43		167-09404	ROLL FITTING STAY	ﾛｰﾙﾄﾘﾂｹｽﾃｰ	1
44		WP-0841600-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ	1
45		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
46		SM-6081552-SP	SCREW M8 L=15	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M8 L=15	1
47		SM-6051002-SP	SCREW M5 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
48		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
49		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
50		167-06806	STOPPER LEVER	ｽﾄﾂﾊﾟ ﾚﾊﾞｰ	1
51		PA-2501502-00	AIR CYLINDER	ｴｱｼﾘﾝﾀﾞ	1
52		SM-6051002-SP	SCREW M5 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	1
53		167-05907	BASE	ﾍﾞｰｽ	1
54		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
55		NM-6050001-SC	NUT M5	ﾛﾂｶｸﾅﾂﾄ M5X0.8 1ｼｭ	1
56		PA-9000140-00	KNUCKLE JOINT	1ﾔﾏﾅﾂｸﾙｼﾞｮｲﾝﾄ	1
57		PA-8000090-00	SCISSORS CYLINDER	ﾊｻﾐｼﾘﾝﾀﾞ	1
58		PC-0124010-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞ ｺﾝﾄﾛｰﾗ	2
59		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	4
60		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
61		168-02209	ROCKING HOLDER METAL	ﾖｳﾄﾞｳｳｹｶﾅｸﾞ	1
62		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
63		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
64		167-06608	CYLINDER BRACKET	ｼﾘﾝﾀﾞ ﾌﾞﾗｹﾂﾄ	1
65		165-69659	SCISSORS OUTPUT CABLE ASM.	ｼﾝｼﾞｮｳﾊｻﾐ ｼｭﾂﾘｮｸｹｰﾌﾞﾙｸﾐ	(1)
66	#01	167-09602	SEWING TABLE	ﾎｳｾｲﾃｰﾌﾞﾙ	1
67	#02	167-09701	SEWING TABLE	ﾎｳｾｲﾃｰﾌﾞﾙ	1
68	#03	167-09800	SEWING TABLE	ﾎｳｾｲﾃｰﾌﾞﾙ	1

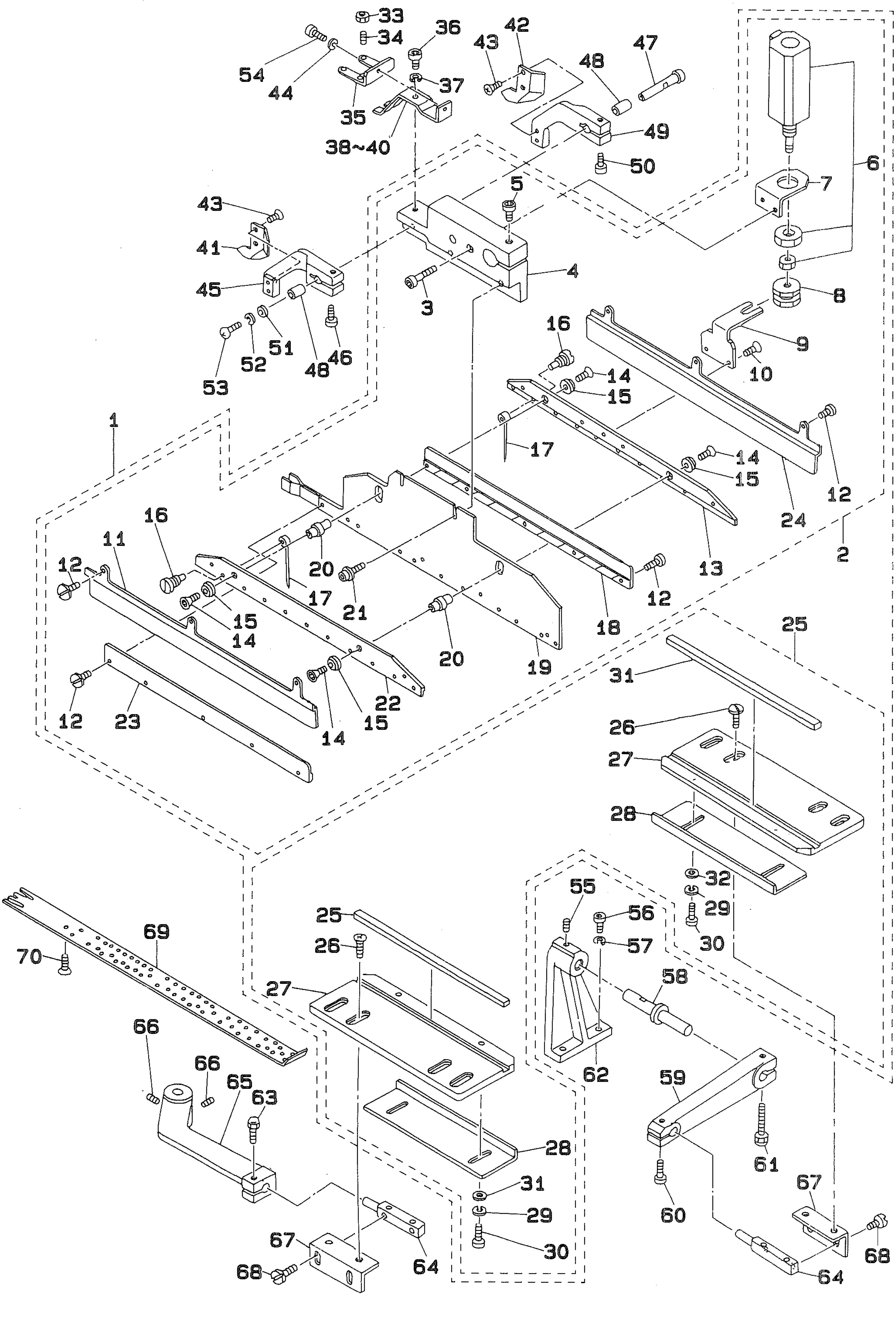
NOTE(注記)#01.....For 8～12mm　8 to 12mm 用
#02.....For14～16mm　14 to 16mm用
#03.....For18～20mm　18 to 20mm用

22. SA-31:STAND FOR STANDING WORK(OPTION)
立ち作業スタンド（オプション）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		GSA-31000AA0	SA-31 NEW TYPE	SA-31 ｼﾝﾀｲﾌﾟ	1
2		167-04215	WORKING STAND	ﾀﾁｻｷﾞｮｳﾖｳｽﾀﾝﾄﾞ	(1)
3		SM-6107002-TP	SCREW M10 L=70	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(4)
4		WS-1020002-KN	SPRING WASHER M10	ﾊﾞﾈｻﾞｶﾞﾈ M10	(4)
5		GSA-06002000	WASHER	ﾜｯｼｬ	(8)
6		NM-6100001-SC	NUT M10X1.5	ﾛｯｶｸﾅｯﾄ M10 1ｼｭ	(4)

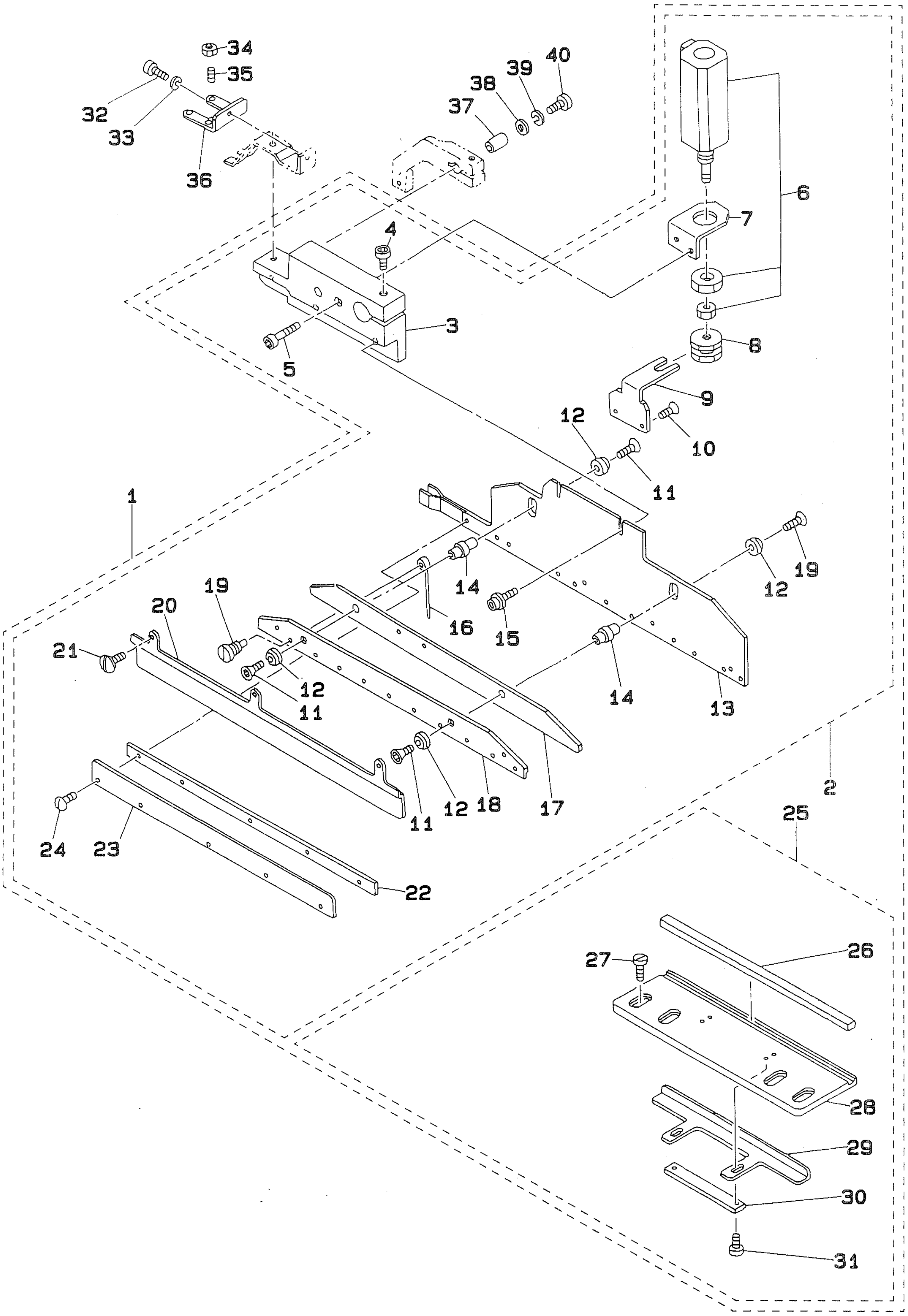
23. SA-33:RIGHT-HAND CENTER KNIFE APPLICATING UNIT(1)(OPTION)
センターメス右仕様装置（１）（オプション）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	AMT.
1		166-95850	BINDER ASM. (DOUBLE WELT,RIGHT	ﾐｷﾞﾒｽﾊﾞｲﾝﾀﾞｸﾐ ﾘﾖｳﾀﾞﾏ	1
2		167-01963	BINDER DOUBLE WELT ASM.	ﾊﾞｲﾝﾀﾞﾘﾖｳﾀﾏｸﾐﾐｷﾞﾒｽ	(1)
3		SM-6042002-TP	SCREW M4X0.7 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(2)
4		166-71406	BINDER INSTALLATION BASE	ﾊﾞｲﾝﾀﾞ ﾄﾘﾂｹﾀﾞｲ	(1)
5		SM-6062502-TP	SCREW M6 L=25	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=25	(1)
6		PA-1500503-A0	PIN CYLINDER	ｵｰﾄｽｲﾂﾁﾂｷﾋﾟﾝｼﾘﾝﾀﾞ	(1)
7		166-71604	CYLINDER BRACKET B	ｼﾘﾝﾀﾞ ﾌﾞﾗｹﾂﾄ B	(1)
8		166-55201	CYLINDER CONNECTOR	ｼﾘﾝﾀﾞ ｺﾈｸﾀ	(1)
9		166-71505	CYLINDER BRACKET A	ｼﾘﾝﾀﾞ ﾌﾞﾗｹﾂﾄ A	(1)
10		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	(2)
11		166-70804	NEEDLE COVER	ﾊﾘｶﾊﾞｰ	(1)
12		SS-5060410-SP	SCREW 3/32-56 L=3.5	ﾄﾗｽﾈｼﾞ 3/32-56 L=3.5	(16)
13		166-70705	NEEDLE PLATE, RIGHT	ﾊﾘﾌﾟﾚｰﾄ ﾐｷﾞ	(1)
14		SM-1030601-SC	SCREW M3 X 8	ｻﾗｺﾈｼﾞ M3X0.5 L=6	(4)
15		166-71109	CAP	ｷﾔﾂﾌﾟ	(4)
16		166-71307	PIN	ﾊﾘﾄﾞﾒﾋﾟﾝ	(1)
17		166-71208	NEEDLE	ﾊﾘ	(40)
18		166-70507	NEEDLE GYIDE, RIGHT	ﾊﾘｶﾞｲﾄﾞ ﾐｷﾞ	(1)
19		166-70309	BINDER PLATE	ﾊﾞｲﾝﾀﾞ ｷﾊﾞﾝ	(1)
20		166-71000	SPACER PIN	ｽﾍﾟｰｻ ﾋﾟﾝ	(2)
21		G5377-139-000	SCREW M4 L=8	ﾊﾞｲﾝﾀﾞ ｷﾊﾞﾝﾄﾒﾈｼﾞ	(2)
22		166-70606	NEEDLE PLATE, LEFT	ﾊﾘﾌﾟﾚｰﾄ ﾋﾀﾞﾘ	(1)
23		166-70408	NEEDLE GUIDE, LEFT	ﾊﾘｶﾞｲﾄﾞ ﾋﾀﾞﾘ	(1)
24		166-70903	NEEDLE COVER (R)	ﾊﾘｶﾊﾞｰ(R)	(1)
25		166-72750	WELT PATCH HOLDING PLATE ASM.	ﾀﾏﾇﾉｳｹｲﾀｸﾐ ﾘﾖｳﾀﾏ	(1)
26		SS-6111140-SP	SCREW 11/64-40 L=11	ﾋﾗﾈｼﾞ 11/64-40 L=11	(4)
27		166-72719	NEEDLE HOLDER RUBBER	ﾊﾘｳｹｺﾞﾑ	(2)
28		166-72800	STOPPER PLATE	ﾀﾏﾇﾉｽﾄﾂﾊﾟ	(2)
29		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	(4)
30		SM-6030602-TP	SCREW M3X0.5 L=6	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=6	(4)
31		166-73014	NEEDLE HOLDER RUBBER	ﾊﾘｳｹｺﾞﾑ	(2)
32		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	(4)
33		NM-6040001-SC	NUT M4	ﾛﾂｶｸﾅﾂﾄ M4X0.7 1ｼｭ	4
34		SM-8041552-TP	SCREW M4 L=15	ﾄﾒﾈｼﾞ	4
35		166-72107	STOPPER BASE	ｽﾄﾂﾊﾟｰﾀﾞｲ	1
36		SM-6041002-TP	SCREW M4 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
37		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
38	#01	166-72206	WORKPIECE GUIDE SPRING A	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ A	1
39	#02	166-72305	WORKPIECE GUIDE SPRING B	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ B	1
40	#03	166-72404	WORKPIECE GUIDE SPRING C	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ C	1
41		166-72503	WORKPIECE GUIDE, LEFT	ｷｼﾞｶﾞｲﾄﾞ ﾋﾀﾞﾘ	1
42		166-72602	WORKPIECE GUIDE, RIGHT	ｷｼﾞｶﾞｲﾄﾞ ﾐｷﾞ	1
43		SS-1060610-SP	SCREW 3/32-56 L=5.5	ｻﾗﾈｼﾞ 3/32-56 L=5.5	4
44		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
45		166-72016	CLOTH GUIDE ARM (LEFT)	ｷｼﾞｶﾞｲﾄﾞｱｰﾑ(ﾋﾀﾞﾘ)	1
46		SM-6031202-TP	SCREW M3X0.5 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	1
47		166-71703	GUIDE PIN	ｶﾞｲﾄﾞﾋﾟﾝ	1
48		166-71802	ARM BUSHING	ｱｰﾑﾒﾀﾙ	2
49		166-71919	CLOTH GUIDE ARM (RIGHT)	ｷｼﾞｶﾞｲﾄﾞｱｰﾑ(ﾐｷﾞ)	1
50		SM-6031202-TP	SCREW M3X0.5 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	1
51		G5329-116-000	WASHER D=8	ｻﾞｶﾞﾈ	1
52		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	1
53		SM-4030601-SN	SCREW M3 X 6	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=6	1
54		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	1
55		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	1
56		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
57		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
58		166-56605	PIVOT SHAFT	ﾀﾏﾇﾉｳｹｲﾀｼﾃﾝｼﾞｸ	1
59		166-56704	ARM	ﾀﾏﾇﾉｳｹｱｰﾑ	1
60		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	1
61		166-55805	POSITIONING PIN B	ｲﾁｷﾞﾒﾋﾟﾝ B	1
62		166-56506	BASE	ｳｹｲﾀﾍﾞｰｽ	1
63		166-57108	POSITIONING PIN	ｲﾁｷﾞﾒﾋﾟﾝ	1
64		166-56803	BRACKET	ｳｹｲﾀﾄﾘﾂｹﾌﾞﾗｹﾂﾄ	2
65		166-57009	ARM	ｳｹｲﾀﾄﾘﾂｹｱｰﾑ	1
66		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	2
67		167-05808	BRACKET	ｳｹｲﾀﾄﾘﾂｹBKT(B)	2
68		SS-6110810-TP	SCREW 11/64-40 L=8	ﾄﾒﾈｼﾞ	4
69	#04	166-84102	DOUBLE WELT PLATE 10MM	ﾀﾏﾇﾉｼﾞﾖｳｷﾞ	1
70		G5333-119-000	SCREW M2 L=4	ﾀﾏﾇﾉｷﾊﾞﾝ ﾄﾒﾈｼﾞ	4

NOTE(注記)#01.....For 8,10,12,14mm — 8,10,12,14mm 用
#02.....For 16,18,20mm — 16,18,20mm 用
#03.....For 22,24,26mm — 22,24,26mm 用
#04.....Gauge part — ゲージ部品
(Refer to the table on page 117.) — (117ﾍﾟｰｼﾞ の表をご参照ください)

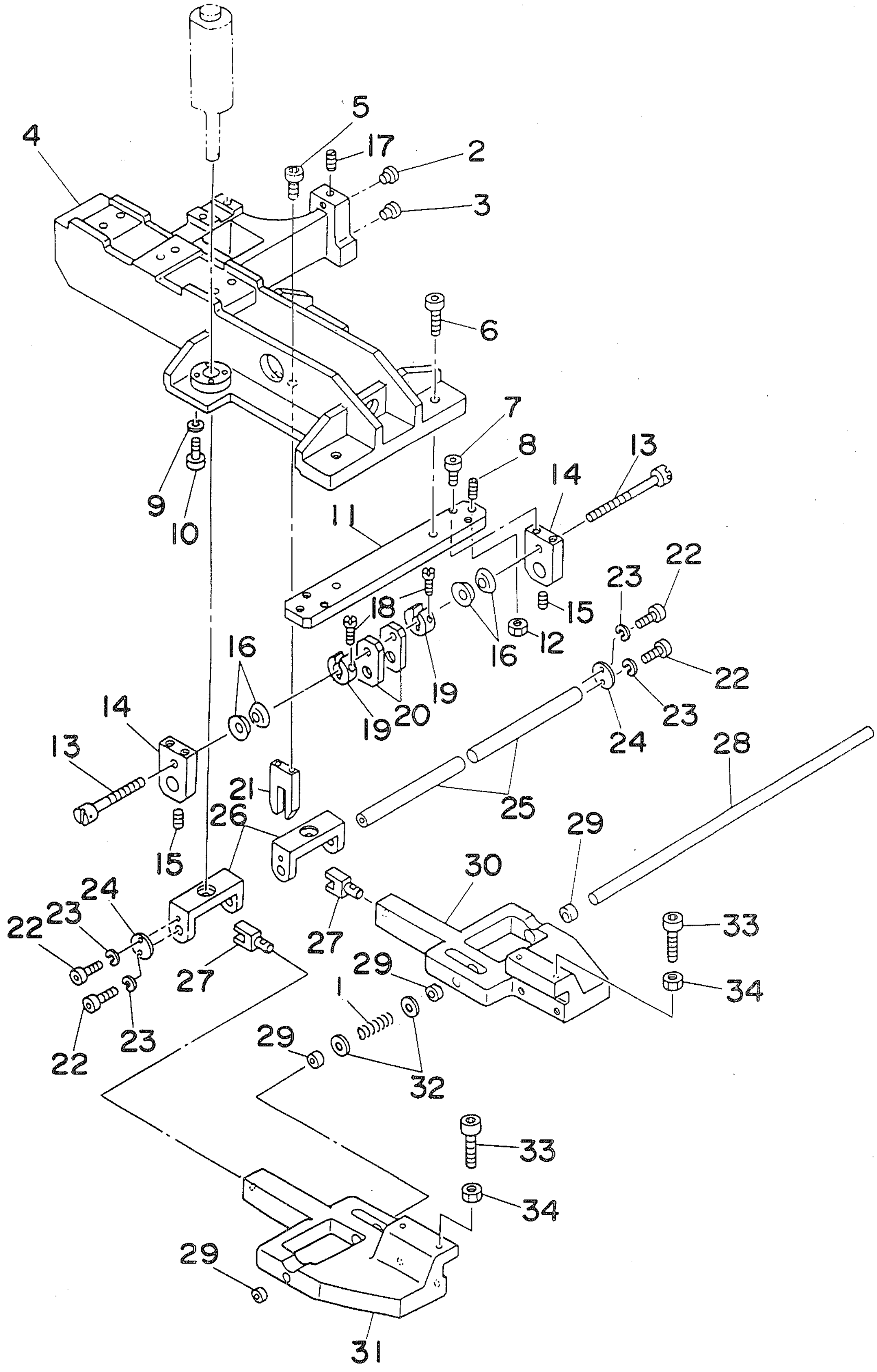
24. SA-33:RIGHT-HAND CENTER KNIFE APPLICATING UNIT(2)(OPTION)
センターメス右仕様装置（２）（オプション）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		166-95876	RIGHT KNIFE BINDER ASM.	ﾐｷﾞﾒｽﾊﾞｲﾝﾀﾞｸﾐ ｶﾀﾀﾞﾏﾋﾀﾞﾘ	1
2		167-01971	BINDER SINGLE WELT ASM.	ﾊﾞｲﾝﾀﾞｶﾀﾀﾏﾋﾀﾞﾘﾐｷﾞﾒｽｸﾐ	(1)
3		166-71406	BINDER INSTALLATION BASE	ﾊﾞｲﾝﾀﾞ ﾄﾘﾂｹﾀﾞｲ	(1)
4		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	(1)
5		SM-6042002-TP	SCREW M4X0.7 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(2)
6		PA-1500503-A0	PIN CYLINDER	ｵｰﾄｽｲｯﾁﾂｷﾋﾟﾝｼﾘﾝﾀﾞ	(1)
7		166-71604	CYLINDER BRACKET B	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ B	(1)
8		166-55201	CYLINDER CONNECTOR	ｼﾘﾝﾀﾞ ｺﾈｸﾀ	(1)
9		166-71505	CYLINDER BRACKET A	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ A	(1)
10		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	(2)
11		SM-1030601-SC	SCREW M3 X 8	ｻﾗｺﾈｼﾞ M3X0.5 L=6	(4)
12		166-71109	CAP	ｷｬｯﾌﾟ	(4)
13		166-70309	BINDER PLATE	ﾊﾞｲﾝﾀﾞ ｷﾊﾞﾝ	(1)
14		166-71000	SPACER PIN	ｽﾍﾟｰｻ ﾋﾟﾝ	(2)
15		G5377-139-000	SCREW M4 L=8	ﾊﾞｲﾝﾀﾞ ｷﾊﾞﾝﾄﾒﾈｼﾞ	(1)
16		166-71208	NEEDLE	ﾊﾘ	(20)
17		166-74400	NEEDLE GUIDE SPACER	ﾊﾘｶﾞｲﾄﾞｽﾍﾟｰｻ	(1)
18		166-74202	NEEDLE PLATE	ﾊﾘﾌﾟﾚｰﾄ	(1)
19		166-71307	PIN	ﾊﾘﾄﾞﾒﾋﾟﾝ	(20)
20		166-99407	WELT PATCH HOLDING PLATE	ﾀﾏﾇﾉｳｹｲﾀ	(1)
21		SS-5060410-SP	SCREW 3/32-56 L=3.5	ﾄﾗｽﾈｼﾞ 3/32-56 L=3.5	(3)
22		166-73303	NEEDLE GUIDE	ﾊﾘｶﾞｲﾄﾞ	(1)
23		166-73600	GUIDE COVER	ｶﾞｲﾄﾞｶﾊﾞｰ	(1)
24		SS-7060610-SP	SCREW 3/32-56 L= 5.5	ﾏﾙﾋﾗﾈｼﾞ 3/32-56 L=5.5	(5)
25		166-73857	WELT PATCH PLATE ASM.	ﾀﾏﾇﾉｳｹｲﾀｸﾐ ｶﾀﾀﾏ	(1)
26		166-74103	RUBBER	ﾊﾘｳｹｺﾞﾑ(ｶﾀﾀﾞﾏﾖｳ)	(1)
27		SS-6111140-SP	SCREW 11/64-40 L=11	ﾋﾗﾈｼﾞ 11/64-40 L=11	(2)
28		166-73808	REST PLATE	ﾀﾏﾇﾉｳｹｲﾀ	(1)
29		166-73907	STOPPER PLATE	ﾀﾏﾇﾉｽﾄｯﾊﾟ	(1)
30		166-74004	SPACER	ｽﾍﾟｰｻ	(1)
31		SM-6030602-TP	SCREW M3X0.5 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=6	(2)
32		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	1
33		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
34		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	4
35		SM-8041552-TP	SCREW M4 L=15	ﾄﾒﾈｼﾞ	4
36		166-72107	STOPPER BASE	ｽﾄｯﾊﾟｰﾀﾞｲ	1
37		166-71802	ARM BUSHING	ｱｰﾑﾒﾀﾙ	1
38		G5329-116-000	WASHER D=8	ｻﾞｶﾞﾈ	1
39		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	1
40		SM-4030601-SN	SCREW M3 X 6	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=6	1

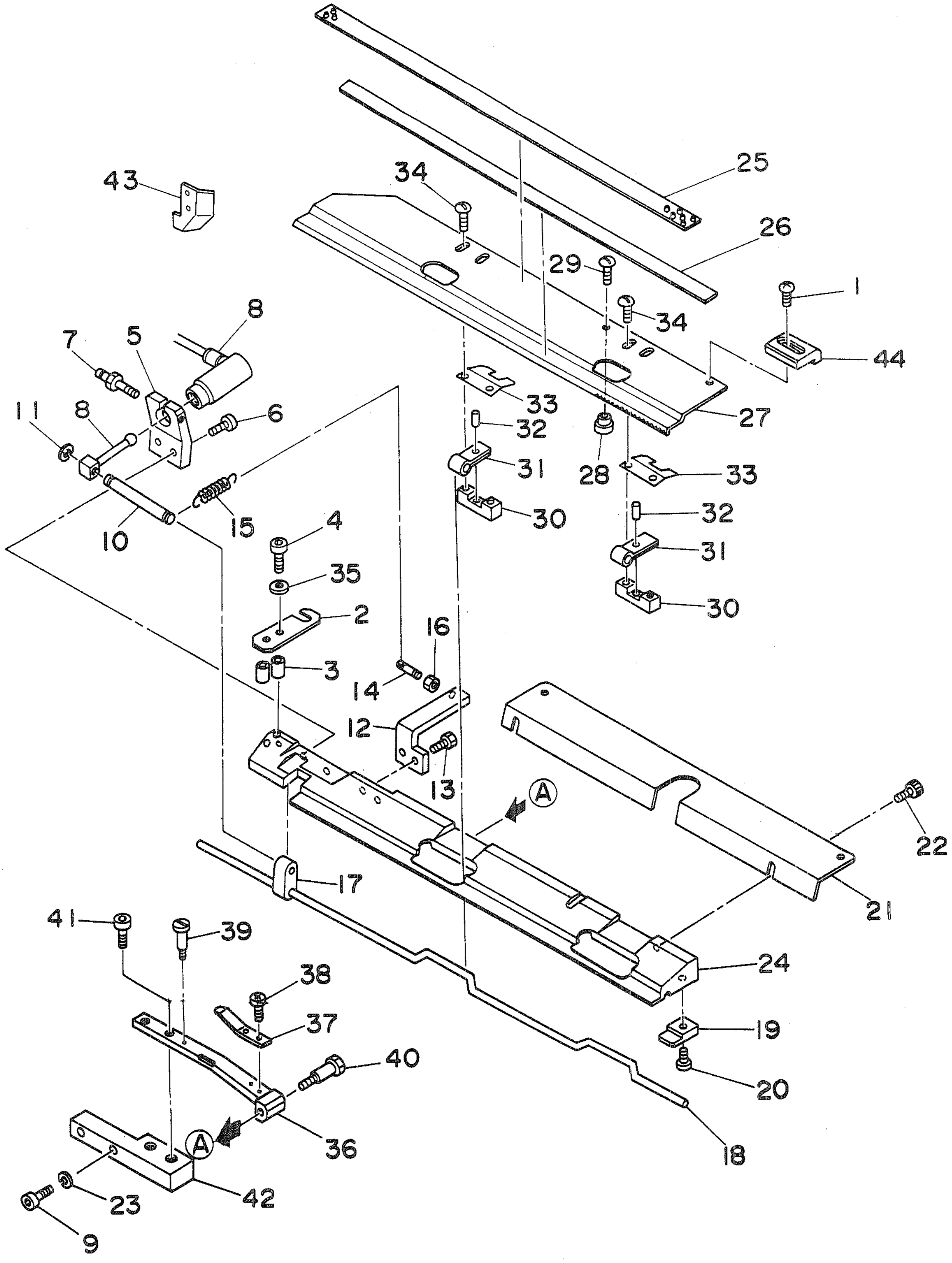
25. SA-34:CLAMP FOOT UNIT A (1)(OPTION)
大押え装置Ａ（１）（オプション）

(GSA340000A0)



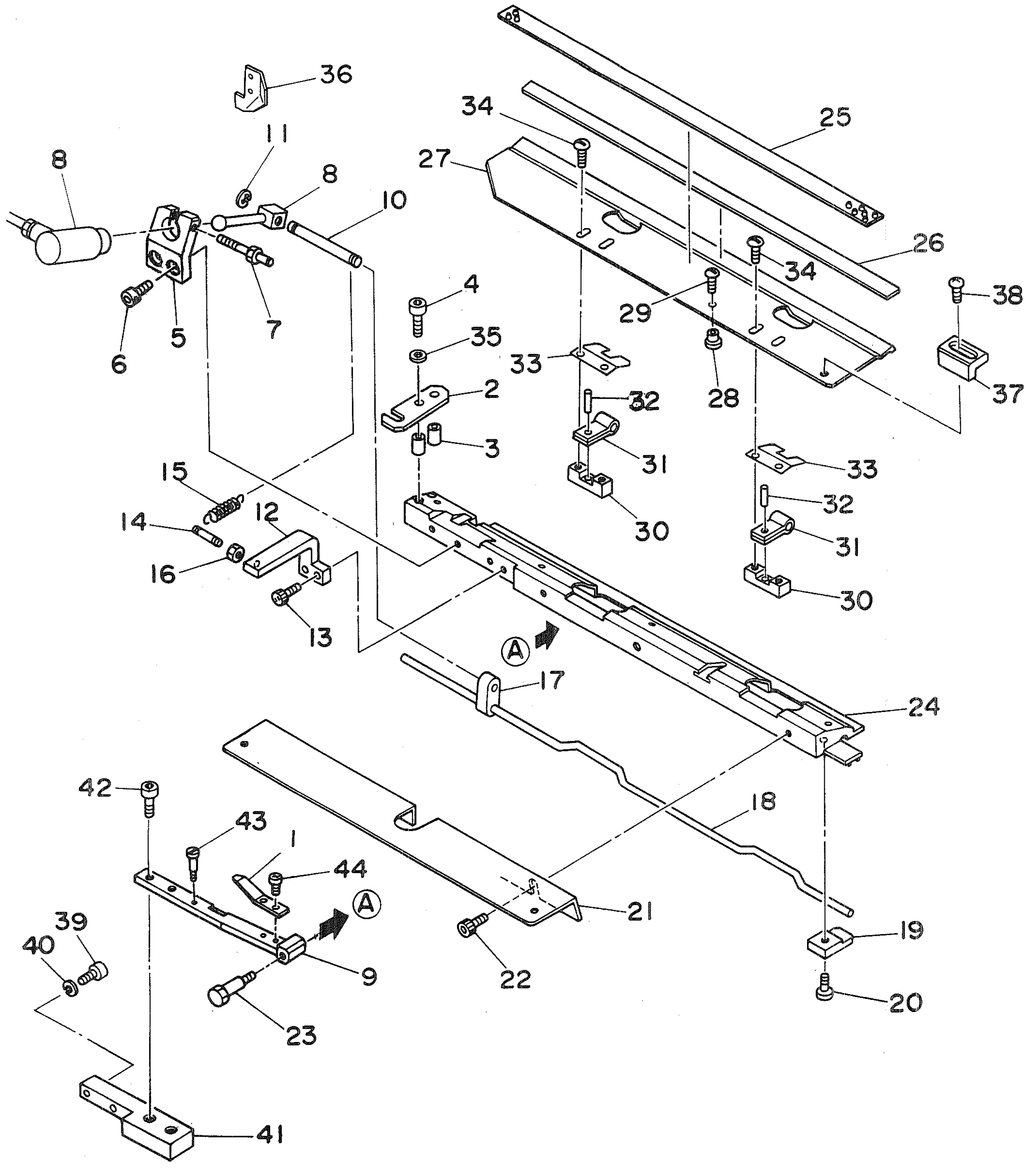
REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		168-40308	COIL SPRING	アッシュクコイルバネ	1
2		167-20807	CAM FOLLOWER A	カムフロア A	1
3		167-20906	CAM FOLLOWER B	カムフロア B	1
4		166-12905	SLIDE BASE	スライドベース	1
5		SM-6052002-TP	SCREW M5 L=20	ロツカクアナボルト M5X0.8 L=20	1
6		SM-6052502-TP	SCREW M5X0.8 L=25	ロツカクアナボルト	4
7		SM-6052002-TP	SCREW M5 L=20	ロツカクアナボルト M5X0.8 L=20	4
8		167-21102	BALL PLUNGER	ボールプランジヤ	2
9		WS-0510002-KN	SPRING WASHER	バネザガネ 5.1X9.2X1.3	8
10		SM-6052002-TP	SCREW M5 L=20	ロツカクアナボルト M5X0.8 L=20	8
11		166-13507	BASE PLATE	ウケイタトリツケベース	1
12		NM-6060001-SC	NUT M6	ロツカクナツト M6 1シユ	2
13		166-13804	ADJUSTING SLATE	アジヤストネジ	2
14		166-13606	SUPPORT SHAFT PLATE	シジジクウケイタ	1
15		SM-8050602-TP	SCREW M5 L=6	トメネジ M5X0.8 L=6	2
16		167-22803	SPRING L	ケイカジユウヨウ サラバネL	4
17		SM-8050602-TP	SCREW M5 L=6	トメネジ M5X0.8 L=6	1
18		SS-7111120-SP	SCREW 11/64-40 L=10.5	マルヒラネジ 11/64-40 L=10.5	2
19		166-13903	SPLIT COLLAR	ワリカラー	2
20		166-13705	ADJUSTING PLATE	アジヤストバン	2
21		166-14307	PIN GUIDE	シヨウコウピンガイド	1
22		SM-6041002-TP	SCREW M4 L=10	ロツカクアナボルト M4X0.7 L=10	4
23		WS-0410002-KN	SPRING WASHER	バネザガネ M4	4
24		166-14208	STOPPER PLATE	トメイタ	2
25		166-14109	SHAFT	オサエシヨウコウピン	2
26		166-14000	LIFTING BLOCK	シヨウコウブロツク	2
27		166-13200	BLOCK	シテンブロツク	2
28		166-13408	CLAMP FOOT SUPPORT SHAFT	シジジク	1
29		166-13309	BUSHING	メタル	4
30		166-13119	SUPPORT ARM BASE (RIGHT)	シジアームダイ(ミギ)	1
31		166-13010	CLAMP FOOT SUPPORT ARM, LEFT	シジアームダイ(ヒダリ)	1
32		168-40407	WAHER	ヒラザガネ	2
33		SM-6062002-TP	SCREW M6 L=20	ロツカクアナボルト M6 L=20	4
34		NM-6060001-SC	NUT M6	ロツカクナツト M6 1シユ	4

26. SA-34:CLAMP FOOT UNIT A (2)(OPTION)
大押え装置Ａ（２）（オプション）
(GSA340000A0)



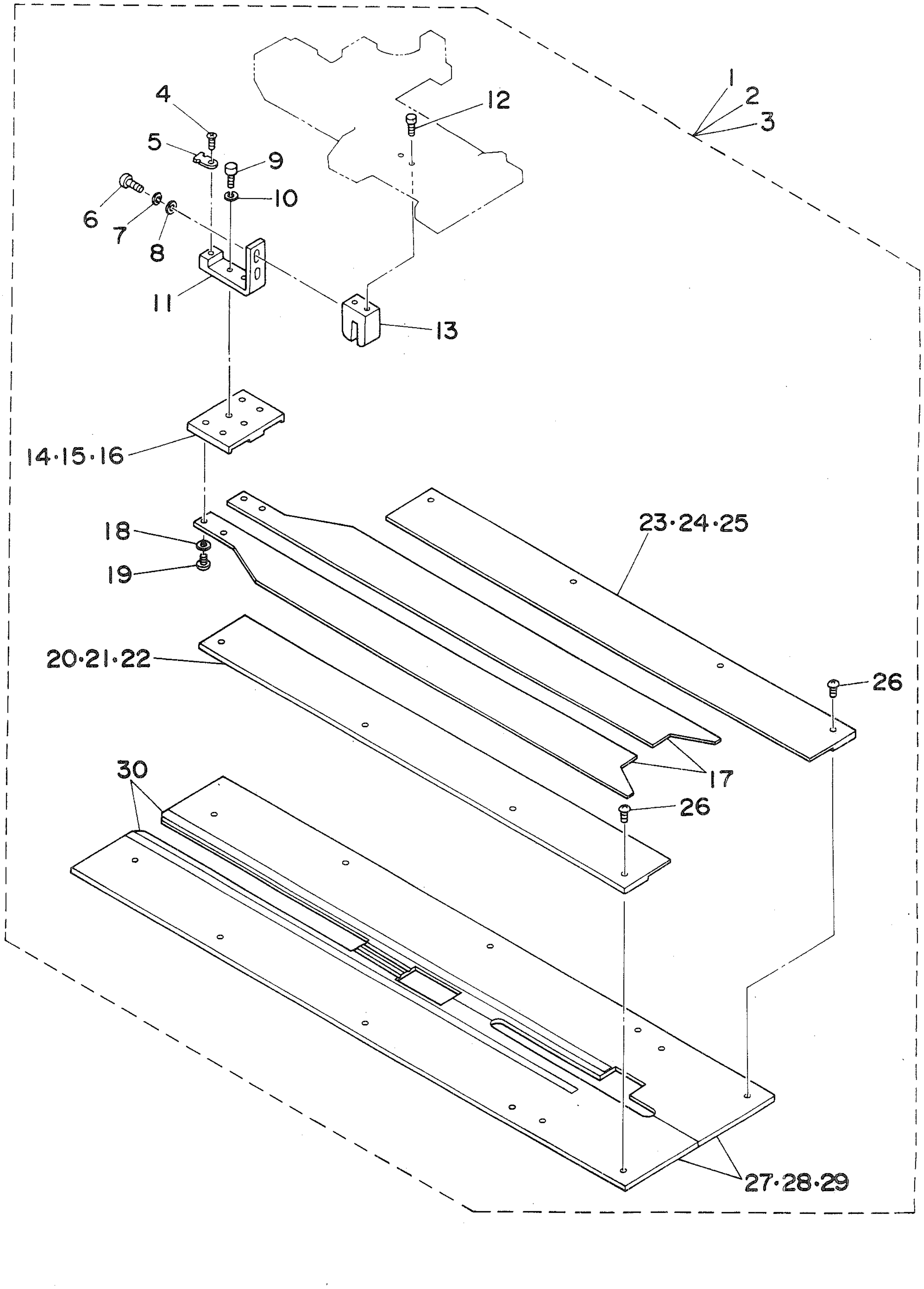
REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		SS-5060410-SP	SCREW 3/32-56 L=3.5	ﾄﾗｽﾈｼﾞ 3/32-56 L=3.5	1
2		166-15205	STEADY REST PLATE	ﾌﾚﾄﾞﾒﾌﾟﾚｰﾄ	1
3		166-15106	SPACER	ｽﾍﾟｰｻ	2
4		SS-6111610-SP	SCREW 11/64-40 L=16	ﾋﾗﾈｼﾞ 11/64-40 L=16	2
5		166-15403	CYLINDER BRACKET, RIGHT	ｼﾘﾝﾀﾞﾌﾞﾗｹｯﾄ ﾐｷﾞ	1
6		SM-6040802-TP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
7		166-17300	SPRING RACK PIN	ﾊﾞﾈｶｹﾋﾟﾝ	1
8		PA-1201301-00	AIR CYLINDER	ﾀﾝﾄﾞｳｶﾞﾀｴｱｼﾘﾝﾀﾞ	1
9		SM-6083002-TP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
10		166-15502	LEVER PIN	ﾚﾊﾞｰﾋﾟﾝ	1
11		RE-0250000-KO	E-SHAPED SNAP RING (2.5MM)	Eｶﾞﾀﾄﾒﾜ 2.5	1
12		166-16609	SPRING RACK BRACKET (RIGHT)	ﾊﾞﾈｶｹﾖｳﾌﾞﾗｹｯﾄ(ﾐｷﾞ)	1
13		SM-6040802-TP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
14		166-16708	SPRING RACK	ﾊﾞﾈｶｹ	1
15		166-17201	PULLING (FOLDING PLATE)	ﾋｷﾊﾞﾈ(ｵﾘｺﾐﾊﾞﾝ)	1
16		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	1
17		166-15601	FOLDING PLATE LEVER	ｵﾘｺﾐｲﾀﾖｳﾚﾊﾞｰ	1
18		166-15700	FOLDING CLAMP SHAFT, LEFT	ｵﾘｺﾐｸﾗﾝﾌﾟｼﾞｸ ﾋﾀﾞﾘ	1
19		166-15908	FULCRUM PLATE	ｼﾃﾝﾌﾟﾚｰﾄ	4
20		SS-1110640-TP	SCREW 11/64-40 L= 5.5	ｻﾗﾈｼﾞ 11/64-40 L=5.5	4
21		166-16906	BASE (RIGHT)	ﾍﾞｰｽ ﾐｷﾞ	1
22		SS-5090610-SP	SCREW 9/64-40 L=6	ﾄﾗｽﾈｼﾞ 9/64-40 L=6	2
23		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
24		166-15007	GARMENT CLAMP, RIGHT	ﾐｺﾞﾛｸﾗﾝﾌﾟ ﾐｷﾞ	1
25		166-17003	PRESSER RUBBER	ｵｻｴｺﾞﾑ	1
26		166-17102	RUBBER PLATE	ｺﾞﾑﾊﾘｲﾀ	1
27		166-16302	FOLDING PLATE, LEFT	ｵﾘｺﾐﾊﾞﾝ ﾋﾀﾞﾘ	1
28		166-16401	GUIDE PIN	ｶﾞｲﾄﾞﾋﾟﾝ	1
29		SS-4080620-TP	SCREW 1/8-44 L=6	ﾅﾍﾞﾈｼﾞ 1/8-44 L=6	2
30		166-16005	GUIDE PLATE	ｶﾞｲﾄﾞﾌﾟﾚｰﾄ	2
31		166-16104	CONNECTING PLATE	ﾚﾝｹﾂﾌﾟﾚｰﾄ	2
32		PS-0160042-KH	SPRING PIN 1.6X4	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 1.6X4	2
33		166-16203	PLATE SPRING	ｲﾀﾊﾞﾈ	2
34		SS-5090610-SP	SCREW 9/64-40 L=6	ﾄﾗｽﾈｼﾞ 9/64-40 L=6	4
35		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
36		166-14406	SUPPORT ARM, LEFT	ｼｼﾞｱｰﾑ ﾋﾀﾞﾘ	1
37		166-14604	ARM GUIDE SPRING	ｱｰﾑｶﾞｲﾄﾞﾊﾞﾈ	2
38		SS-5060410-SP	SCREW 3/32-56 L=3.5	ﾄﾗｽﾈｼﾞ 3/32-56 L=3.5	4
39		166-14703	STEADY REST PIN	ﾌﾚﾄﾞﾒﾋﾟﾝ	2
40		166-14802	FULCRUM PIN	ｼﾃﾝﾋﾟﾝ	2
41		SM-6061802-TP	SCREW M6 L=18	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
42		166-98904	METAL	ｱﾀﾞﾌﾟﾀ ﾐｷﾞ	1
43		166-72602	WORKPIECE GUIDE, RIGHT	ｷｼﾞｶﾞｲﾄﾞ ﾐｷﾞ	1
44		166-74707	FLAP STOPPER	ﾌﾗｯﾌﾟｽﾄｯﾊﾟ	1

27. SA-34:CLAMP FOOT UNIT A (3)(OPTION)
大押え装置Ａ（３）（オプション）
(GSA340000A0)



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		166-14604	ARM GUIDE SPRING	ｱｰﾑｶﾞｲﾄﾞﾊﾞﾈ	2
2		166-15205	STEADY REST PLATE	ﾌﾚﾄﾞﾒﾌﾟﾚｰﾄ	1
3		166-15106	SPACER	ｽﾍﾟｰｻ	2
4		SS-6111610-SP	SCREW 11/64-40 L=16	ﾋﾗﾈｼﾞ 11/64-40 L=16	2
5		166-15304	CYLINDER BRACKET, LEFT	ｼﾘﾝﾀﾞﾌﾞﾗｹｯﾄ ﾋﾀﾞﾘ	1
6		SM-6040802-TP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
7		166-17300	SPRING RACK PIN	ﾊﾞﾈｶｹﾋﾟﾝ	1
8		PA-1201301-00	AIR CYLINDER	ﾀﾝﾄﾞｳｶﾞﾀｴｱｼﾘﾝﾀﾞ	1
9		166-14406	SUPPORT ARM, LEFT	ｼｼﾞｱｰﾑ ﾋﾀﾞﾘ	1
10		166-15502	LEVER PIN	ﾚﾊﾞｰﾋﾟﾝ	1
11		RE-0250000-K0	E-SHAPED SNAP RING (2.5MM)	Eｶﾞﾀﾄﾒﾜ 2.5	1
12		166-16500	SPRING RACK BRACKET (LEFT)	ﾊﾞﾈｶｹﾖｳﾌﾞﾗｹｯﾄ(ﾋﾀﾞﾘ)	1
13		SM-6040802-TP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
14		166-16708	SPRING RACK	ﾊﾞﾈｶｹ	1
15		166-17201	PULLING (FOLDING PLATE)	ﾋｷﾊﾞﾈ(ｵﾘｺﾐﾊﾞﾝ)	1
16		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	1
17		166-15601	FOLDING PLATE LEVER	ｵﾘｺﾐｲﾀﾖｳﾚﾊﾞｰ	1
18		166-15809	FOLDING CLAMP SHAFT, RIGHT	ｵﾘｺﾐｸﾗﾝﾌﾟｼﾞｸ ﾐｷﾞ	1
19		166-15908	FULCRUM PLATE	ｼﾃﾝﾌﾟﾚｰﾄ	4
20		SS-1110640-TP	SCREW 11/64-40 L= 5.5	ｻﾗﾈｼﾞ 11/64-40 L=5.5	4
21		166-16807	BASE (LEFT)	ﾍﾞｰｽ(ﾋﾀﾞﾘ)	1
22		SS-5090610-SP	SCREW 9/64-40 L=6	ﾄﾗｽﾈｼﾞ 9/64-40 L=6	2
23		166-14802	FULCRUM PIN	ｼﾃﾝﾋﾟﾝ	2
24		166-14901	GARMENT CLAMP, LEFT	ﾐｺﾞﾛｸﾗﾝﾌﾟ ﾋﾀﾞﾘ	1
25		166-17003	PRESSER RUBBER	ｵｻｴｺﾞﾑ	1
26		166-17102	RUBBER PLATE	ｺﾞﾑﾊﾘｲﾀ	1
27		166-70200	FOLDING PLATE, RIGHT	ｵﾘｺﾐﾊﾞﾝ ﾐｷﾞ	1
28		166-16401	GUIDE PIN	ｶﾞｲﾄﾞﾋﾟﾝ	1
29		SS-4080620-TP	SCREW 1/8-44 L=6	ﾅﾍﾞﾈｼﾞ 1/8-44 L=6	1
30		166-16005	GUIDE PLATE	ｶﾞｲﾄﾞﾌﾟﾚｰﾄ	2
31		166-16104	CONNECTING PLATE	ﾚﾝｹｯﾌﾟﾚｰﾄ	2
32		PS-0160042-KH	SPRING PIN 1.6X4	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 1.6X4	2
33		166-16203	PLATE SPRING	ｲﾀﾊﾞﾈ	2
34		SS-5090610-SP	SCREW 9/64-40 L=6	ﾄﾗｽﾈｼﾞ 9/64-40 L=6	4
35		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
36		166-72503	WORKPIECE GUIDE, LEFT	ｷｼﾞｶﾞｲﾄﾞ ﾋﾀﾞﾘ	1
37		166-74707	FLAP STOPPER	ﾌﾗｯﾌﾟｽﾄｯﾊﾟ	1
38		SS-5060410-SP	SCREW 3/32-56 L=3.5	ﾄﾗｽﾈｼﾞ 3/32-56 L=3.5	1
39		SM-6083002-TP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
40		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	2
41		166-99001	METAL	ｱﾀﾞﾌﾟﾀ ﾋﾀﾞﾘ	1
42		SM-6061802-TN	BOLT	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ	2
43		166-14703	STEADY REST PIN	ﾌﾚﾄﾞﾒﾋﾟﾝ	1
44		SS-5060410-SP	SCREW 3/32-56 L=3.5	ﾄﾗｽﾈｼﾞ 3/32-56 L=3.5	2

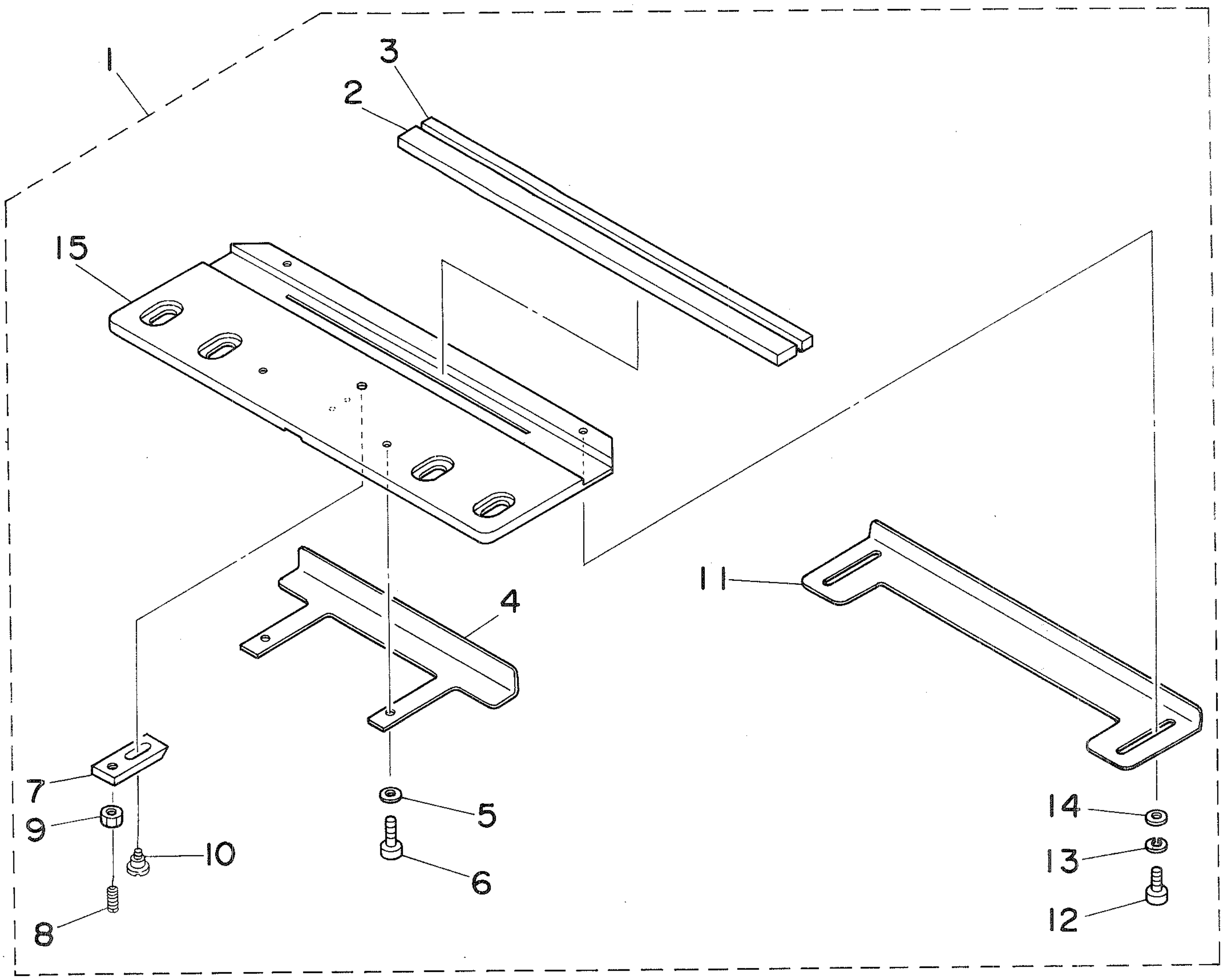
28. SA-37:PAVING PLATE UNIT (OPTION)
敷板装置（オプション）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1	#01	GSA-37000AA0	SPREAD PLATE ASM. G8-12 A TYPE	SA-37 G8-12 ｼﾝﾀｲﾌﾟ	1
2	#02	GSA-37000BA0	SPREAD PLATE ASM. G14-16 B TYP	SA-37 G14-16 ｼﾝﾀｲﾌﾟ	1
3	#03	GSA-37000CA0	SPREAD PLATE ASM. G18-20 C TYP	SA-37 G18-20 ｼﾝﾀｲﾌﾟ	1
4		SM-1040601-SC	SCREW M4X0.7 L=6	ｻﾗｺﾈｼﾞ M4X0.7 L=6	(1)
5		167-29600	TIE MOUNT	ﾀｲﾏｳﾝﾄ	(1)
6		SM-6051552-TP	SCREW M5 L=15	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(2)
7		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	(2)
8		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	(2)
9		SM-6051552-TP	SCREW M5 L=15	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(2)
10		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	(2)
11		167-03407	PLATE FITTING BRACKET	ｼｷｲﾀﾀﾞｲ ﾄﾘﾂｹﾌﾞﾗｹｯﾄ	(1)
12		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	(2)
13		167-03308	PIN GUIDE	ｼﾖｳｺｳﾋﾟﾝ ｶﾞｲﾄﾞ	(1)
14	#01	167-03506	PAVING PLATE BASE A	ｼｷｲﾀﾀﾞｲ	(1)
15	#02	167-03605	PAVING PLATE BASE B	ｼｷｲﾀﾀﾞｲ	(1)
16	#03	167-03704	PLATE BASE	ｼｷｲﾀﾀﾞｲ	(1)
17		167-03803	PLATE	ｼｷｲﾀ	(2)
18		WS-0441040-KP	SPRING WASHER 4.4X7.4X1	ﾊﾞﾈｻﾞｶﾞﾈ 4.4X7.4X1	(2)
19		SS-5090610-SP	SCREW 9/64-40 L=6	ﾄﾗｽﾈｼﾞ 9/64-40 L=6	(2)
20	#01	167-03019	PLATE GUIDE (LEFT)	ｼｷｲﾀｶﾞｲﾄﾞ(ﾋﾀﾞﾘ)	(1)
21	#02	167-03118	PLATE GUIDE (LEFT)	ｼｷｲﾀｶﾞｲﾄﾞ(ﾋﾀﾞﾘ)	(1)
22	#03	167-03217	PLATE GUIDE (LEFT)	ｼｷｲﾀｶﾞｲﾄﾞ(ﾋﾀﾞﾘ)	(1)
23	#01	167-02409	PLATE GUIDE (RIGHT)	ｼｷｲﾀｶﾞｲﾄﾞ(ﾐｷﾞ)	(1)
24	#02	167-02508	PLATE GUIDE (RIGHT)	ｼｷｲﾀｶﾞｲﾄﾞ(ﾐｷﾞ)	(1)
25	#03	167-02607	PLATE GUIDE (RIGHT)	ｼｷｲﾀｶﾞｲﾄﾞ(ﾐｷﾞ)	(1)
26		SS-5090210-SP	SCREW 9/64-40 L=2	ﾄﾗｽﾈｼﾞ 9/64-40 L=2	(4)
27	#01	167-03910	SEWING TABLE	ﾎｳｾｲﾃｰﾌﾞﾙ	(2)
28	#02	167-04017	SEWING TABLE	ﾎｳｾｲﾃｰﾌﾞﾙ	(2)
29	#03	167-04116	SEWING TABLE	ﾎｳｾｲﾃｰﾌﾞﾙ	(2)
30		G5126-118-000	TAPE	ﾈﾝﾁﾔｸﾃｰﾌﾟ	(2)

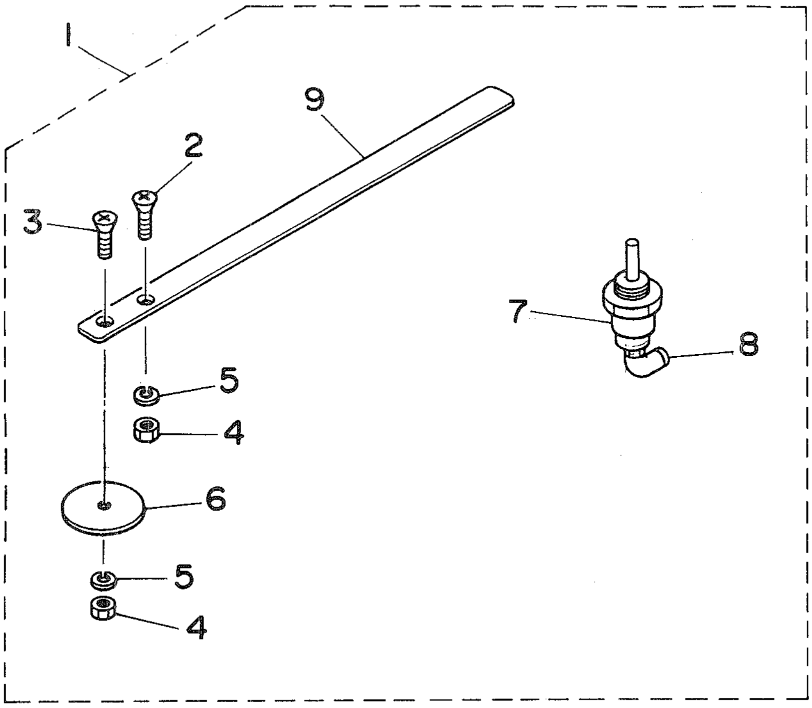
NOTE(注記)#01.....For 8～12mm 8 to 12mm 用
#02.....For14～16mm 14 to 16mm用
#03.....For18～20mm 18 to 20mm用

29. SA-41:WELT PATCH RECEIVING PLATE UNIT(OPTION)
玉布受板装置（オプション）



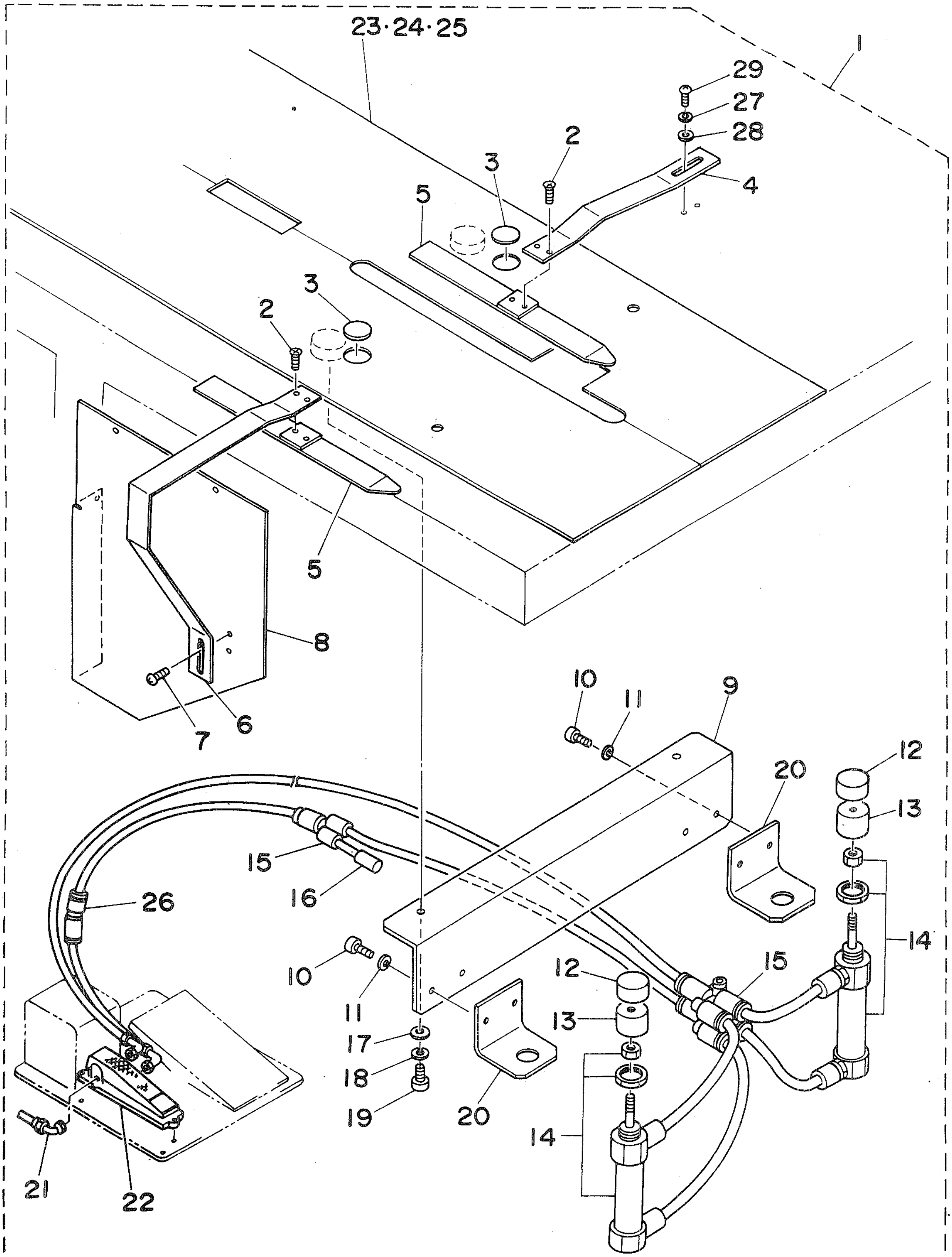
REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		GSA-410000A0	CLOTH HOLDER DEVICE	ﾀﾏﾇﾉｳｹｲﾀｿｳﾁ	1
2		166-73014	NEEDLE HOLDER RUBBER	ﾊﾘｳｹｺﾞﾑ	(1)
3		166-74103	RUBBER	ﾊﾘｳｹｺﾞﾑ(ｶﾀﾀﾞﾏﾖｳ)	(1)
4		167-05600	WELT PATCH STOPPER (B)	ﾀﾏﾇﾉｽﾄｯﾊﾟｰ(B)	(1)
5		WP-0320501-SD	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M3	(2)
6		SM-6030602-TP	SCREW M3X0.5 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=6	(2)
7		167-05709	CHANGE PLATE	ｷﾘｶｴﾊﾞﾝ	(1)
8		165-45105	BALL PLUNGER	ﾐﾆﾎﾞｰﾙ ﾌﾟﾗﾝｼﾞｬｰ	(1)
9		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	(1)
10		SD-0450401-SP	HINGE SCREW D= 4.5 H= 4	ﾀﾞﾝﾈｼﾞ D=4.5 H=4	(1)
11		167-05501	WELT PATCH STOPPER (A)	ﾀﾏﾇﾉｽﾄｯﾊﾟｰ(A)	(1)
12		SM-6030602-TP	SCREW M3X0.5 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=6	(2)
13		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	(2)
14		WP-0320501-SD	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M3	(2)
15		167-05402	STOPPER PLATE	ﾀﾏﾇﾉｳｹｲﾀ	(1)

30. SA-43:HAIR CLOTH PRESSER UNIT(OPTION)
芯地押え装置（オプション）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		GSA-430000A0	PADDING PRESSER DEVICE	ｼﾝﾁﾞｵｻｴｿｳﾁ	1
2		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	(1)
3		SM-1044050-SM	SCREW M4X0.7 L=40	ｻﾗｺﾈｼﾞ M4X0.7 L=40	(1)
4		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	(2)
5		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	(2)
6		166-77205	WASHER	ﾜｯｼｬ	(1)
7		PA-1500502-A0	PIN CYLINDER	ﾋﾟﾝｼﾘﾝﾀﾞ	(1)
8		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	(1)
9		166-76009	WORKPIECE CLAMP	ｷｼﾞｵｻｴ	(1)

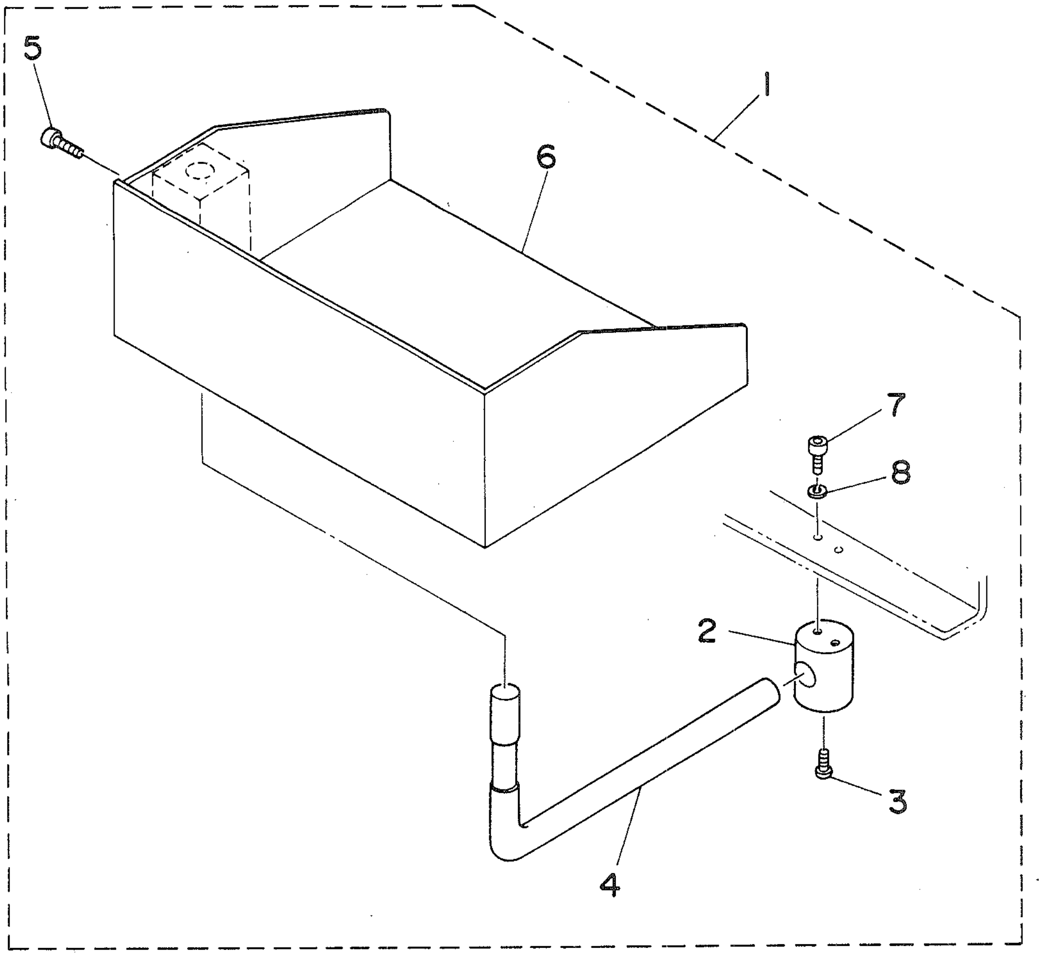
31. SA-44:POCKET BAG CLAMP UNIT A (OPTION)
ポケット袋押え装置A（オプション）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		GSA-44000AA0	POCKET BAG LAYING BASE DEVICE	ﾎﾟｹｯﾄﾌｸﾛｵｷﾀﾞｲｿｳﾁ	1
2		SM-1030501-SC	SCREW M3X0.5 L=5	ｻﾗｺﾈｼﾞ M3X0.5 L=5	(4)
3		168-10004	BLIND PATCH	ﾒｸﾗｲﾀ	(2)
4		168-04007	POCKET BAG PRESSER B, RIGHT	ﾎﾟｹｯﾄﾌﾞｸﾛｵｻｴﾐｷﾞB	(5)
5		168-04304	POCKET BAG PRESSER	ﾎﾟｹｯﾄﾌﾞｸﾛｵｻｴ	(2)
6		168-04205	POCKET BAG PRESSER B, LEFT	ﾎﾟｹｯﾄﾌﾞｸﾛｵｻｴﾋﾀﾞﾘB	(1)
7		SM-6040802-SP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	(2)
8		168-04403	POCKET BAG PRESSER FITTING PLA	ﾎﾟｹｯﾄﾌﾞｸﾛｵｻｴﾋﾀﾞﾘﾄﾘﾂｹﾊﾞﾝ	(1)
9		168-09907	CYLINDER FITTING BASE (C)	ｼﾘﾝﾀﾞｰﾄﾘﾂｹﾀﾞｲ(C)	(1)
10		SM-6040802-SP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	(2)
11		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	(2)
12		168-03405	POCKET BAG MAGNET	ﾎﾟｹｯﾄﾌﾞｸﾛﾖｳﾏｸﾞﾈｯﾄ	(2)
13		168-03504	MAGNET FITTING BASE	ﾏｸﾞﾈｯﾄﾄﾘﾂｹﾀﾞｲ	(2)
14		PA-1501512-A0	TURN OVER CYLINDER	ﾊﾝﾃﾝ ｼﾘﾝﾀﾞ	(2)
15		PJ-3080400-02	QUICK COUPLING	ﾜﾝﾀｯﾁﾂｷﾞﾃ	(3)
16		PX-5000140-00	PLUG	ﾒｸﾗｾﾝ	(1)
17		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	(2)
18		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	(2)
19		SM-6040802-SP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	(2)
20		168-09808	CYLINDER FITTING BASE	ｼﾘﾝﾀﾞｰﾄﾘﾂｹﾀﾞｲ	(2)
21		PJ-3040451-02	ELBOW UNION, C	ｴﾙﾎﾞﾕﾆｵﾝ C	(3)
22		G5421-116-0A0	MECHANICAL VALVE ASM.	ｱｼﾌﾞﾐ ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ ｸﾐ	(1)
23	#01	168-10103	SEWING TABLE (G=8,10,12)	ﾎｳｾｲﾃｲﾌﾞﾙ(G=8,10,12)	(1)
24	#02	168-10202	SEWING TABLE (G=14,16)	ﾎｳｾｲﾃｲﾌﾞﾙ(G=14,16)	(1)
25	#03	168-10301	SEWING TABLE (G=18,20)	ﾎｳｾｲﾃｲﾌﾞﾙ(G=18,20)	(1)
26		PJ-3030400-02	STRAIGHT UNION	ｽﾄﾚｰﾄ ﾕﾆｵﾝ	(1)
27		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	(2)
28		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	(2)
29		SM-6040802-SP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	(2)

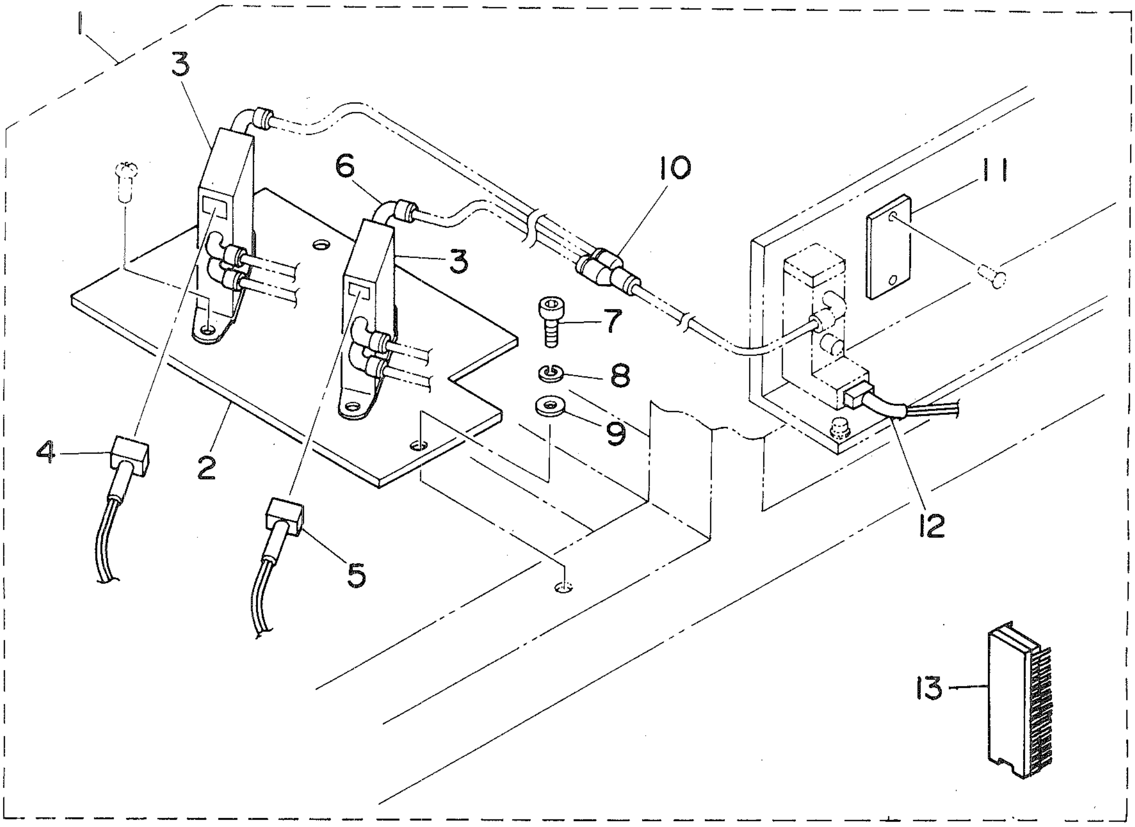
NOTE(注記)#01.....For 8～12mm　　8 to 12mm 用
#02.....For14～16mm　　14 to 16mm用
#03.....For18～20mm　　18 to 20mm用

32. SA-45:POCKET BAG PLACING BASE UNIT(OPTION)
ポケット袋置台装置（オプション）



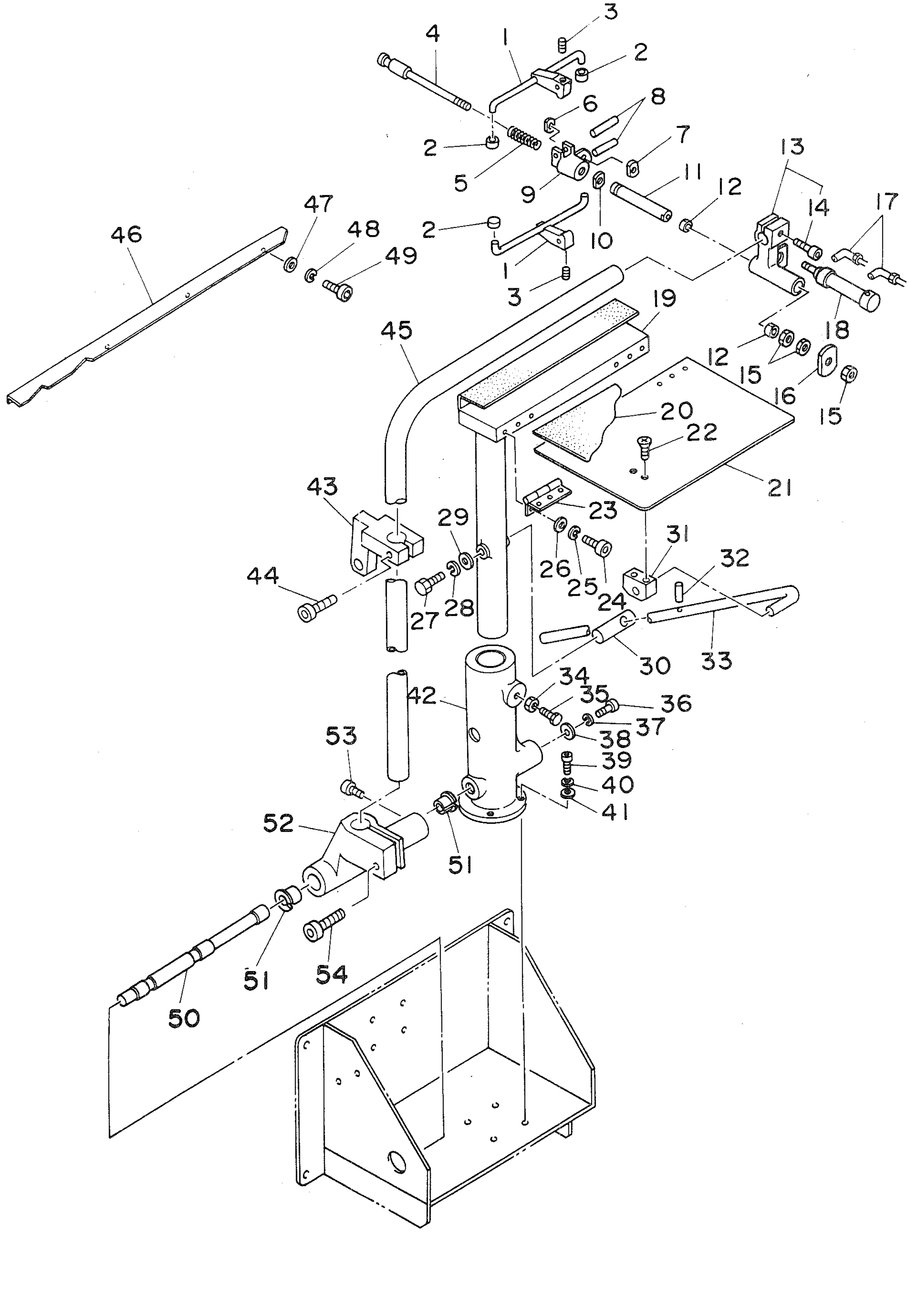
REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		GSA-45000BA0	POCKET BAG LAYING BASE A26	ﾎﾟｹｯﾄﾌｸﾛｵｷﾀﾞｲｿｳﾁSA26ﾅｼ	1
2		168-04700	POCKET CLOTH BRACKET	ﾎﾟｹｯﾄﾇﾉﾌﾞﾗｹｯﾄ	(1)
3		166-57009	ARM	ｳｹｲﾀﾄﾘﾂｹｱｰﾑ	(1)
4		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	(2)
5		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
6		168-04908	POCKET BAG HOLDING L ROD	ﾎﾟｹｯﾄﾌﾞｸﾛｳｹｻﾞﾗﾖｳLﾎﾞｳ	(1)
7		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
8		168-10707	POCKET BAG CLOTH PLATE	ﾎﾟｹｯﾄ ﾌﾞｸﾛﾇﾉｳｹｻﾞﾗ	(1)

33. SA-46:RIGHT AND LEFT CLAMP FOOT INDEPENDENTLY LOWERING UNIT(OPTION)
大押え左右下降装置（オプション）



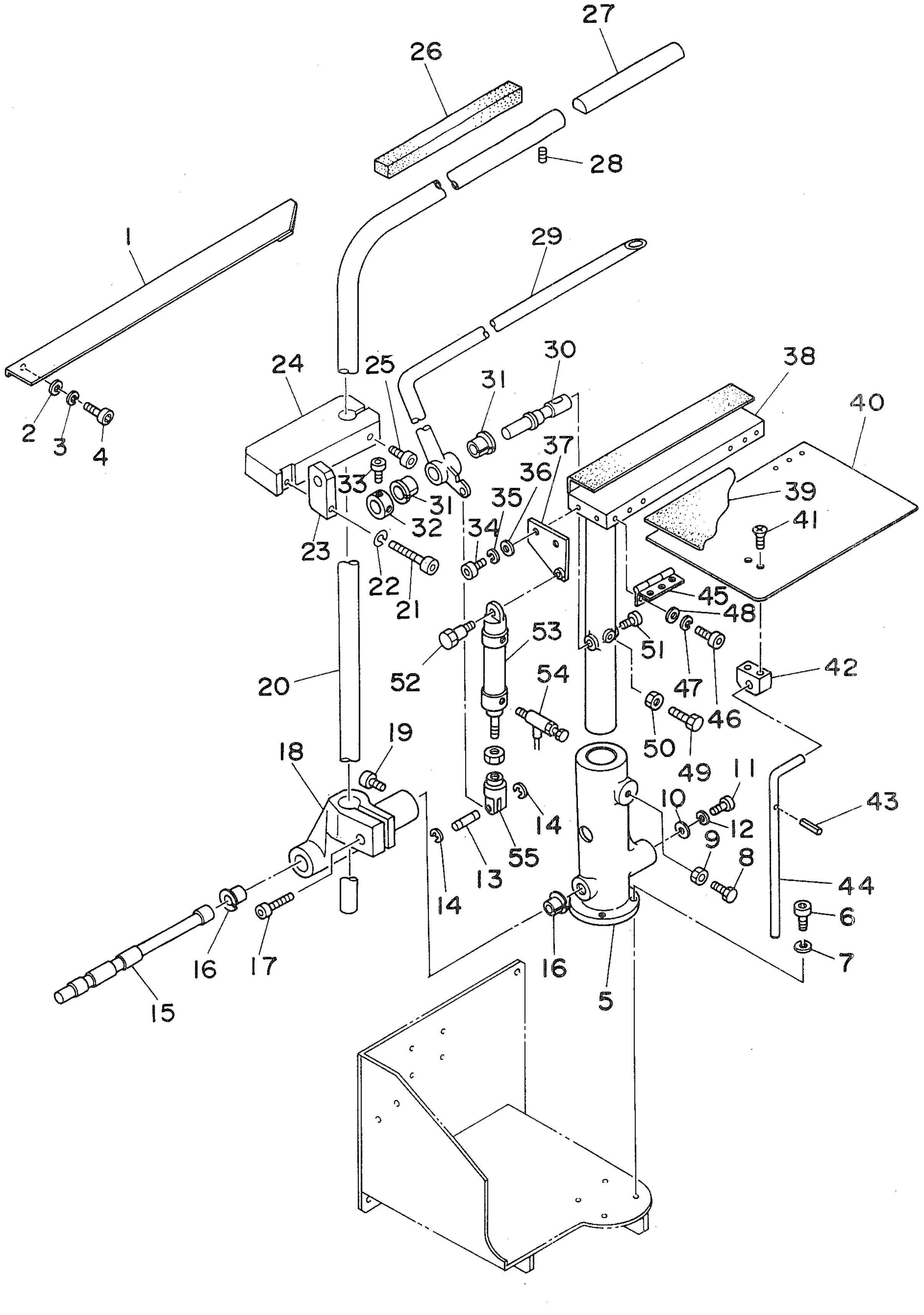
REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		GSA-46000CA0	PRESSER WORKING DEVICE APW-232	ｵｵｵｻｴｻﾕｳｶｺｳｿｳﾁ APW-232	1
2		167-72402	SOLENOID VALVE BASE	ﾃﾞﾝｼﾞﾍﾞﾝ ﾍﾞｰｽ	(1)
3		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	(2)
4		164-92357	WORKING OUTPUT CABLE ASM.	ｵｵｻｴﾐｷﾞｶｺｳｼｭﾂﾘｮｸｹｰﾌﾞﾙｸﾐ	(1)
5		164-92258	WORKING OUTPUT CABLE ASM.	ｵｵｻｴﾋﾀﾞﾘｶｺｳｼｭﾂﾘｮｸｹｰﾌﾞﾙｸ	(1)
6		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	(6)
7		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	(2)
8		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	(2)
9		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	(2)
10		PJ-3080400-02	QUICK COUPLING	ﾜﾝﾀｯﾁﾂｷﾞﾃ	(1)
11		PX-5000140-00	PLUG	ﾒｸﾗｾﾝ	(1)
12		164-92456	DIRECTING OUTPUT CABLE ASM.	ｵｵｻｴﾄﾞｳｻｼﾚｲｼｭﾂﾘｮｸｹｰﾌﾞﾙｸ	(1)
13		HL-0071700-44	IC	IC	(1)

34. SP-31:GRASP STACKER UNIT(1)(OPTION)
つかみスタッカー装置（１）（オプション）



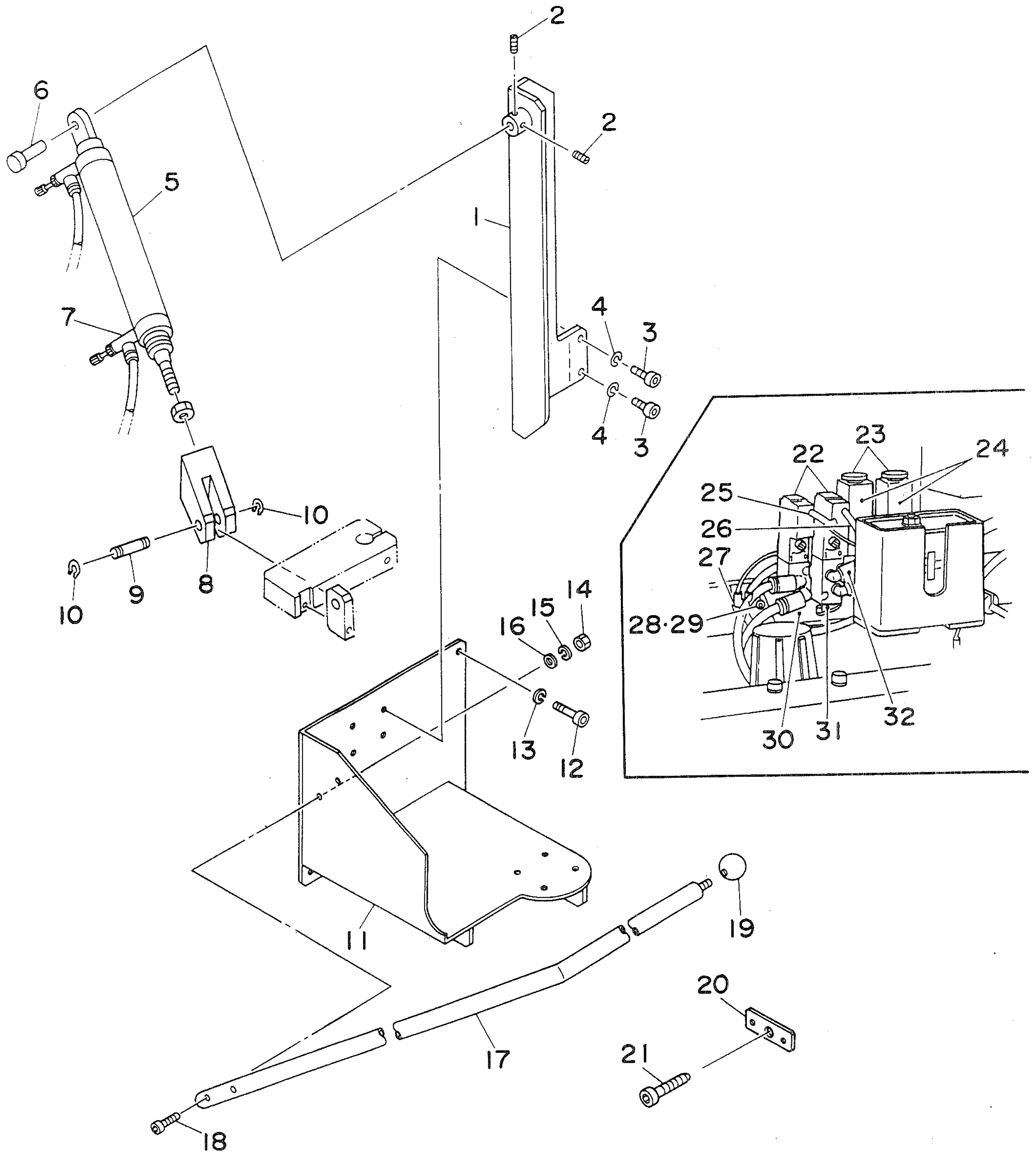
REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		G5527-116-000	GASPING CLAMP	ﾂｶﾐｸﾗﾝﾌﾟ	1
2		G5528-116-000	RUBBER BOSS	ｺﾞﾑﾎﾞｽ	4
3		SM-8030302-TP	SCREW M3X0.5 L=3	ﾄﾒﾈｼﾞ M3X0.5 L=3	2
4		G5520-116-000	CENTER SHAFT	ｾﾝﾀｰｼｬﾌﾄ	1
5		G5523-116-000	COIL SPRING	ｺｲﾙﾊﾞﾈ	1
6		G5525-116-000	CYLINDER EDGE NUT	ｼﾘﾝﾀﾞｴｯｼﾞ ﾅｯﾄ	1
7		G5524-116-000	CYLINDER EDGE	ｼﾘﾝﾀﾞｴｯｼﾞ	1
8		G5827-116-000	CHUCK BOSS PIN	ﾁｬｯｸﾎﾞｽ ﾋﾟﾝ	2
9		G5526-116-000	CHUCK BOSS	ﾁｬｯｸﾎﾞｽ	1
10		G5522-116-000	CHUCK ROD NUT	ﾁｬｯｸﾛｯﾄﾞ ﾅｯﾄ	1
11		G5519-116-000	CHUCK ROD	ﾁｬｯｸﾛｯﾄﾞ	1
12		G5819-116-000	DRY METAL	ﾄﾞﾗｲﾒﾀﾙ	2
13		G5518-116-000	CHUCK STAND	ﾁｬｯｸﾀﾞｲ	1
14		SM-6083002-SP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=30	(1)
15		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	3
16		G5521-116-000	CHUCK JAW	ﾁｬｯｸ ｱﾀﾘｻﾞ	1
17		PJ-3040651-01	ELBOW UNION 6XPT1/8	ｴﾙﾎﾞﾕﾆｵﾝ 6XPT1/8	2
18		G5405-116-0A0	STACKER CLAMPING CYLINDER ASM.	ｽﾀｯｶｸﾗﾝﾌﾟ ｼﾘﾝﾀﾞｰ ｸﾐ	1
19		G5503-116-000	T-SHAPED FRAME	Tｶﾞﾀﾌﾚｰﾑ	1
20		G5850-116-000	VELVET CLOTH	ﾋﾞﾛｰﾄﾞ	1
21		G5504-116-000	TAKE-UP TABLE	ｷﾁﾞｳｹ ﾃｰﾌﾞﾙ	1
22		SM-1061001-SC	SCREW M6 L=10	ｻﾗﾈｼﾞ	2
23		G5843-116-000	RISED HINGE	ﾔﾏｶﾞﾀﾁｮｰﾊﾞﾝ	2
24		SM-6040602-TP	SCREW M4 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	1
25		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
26		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
27		SM-9081523-SN	SCREW M8 L=15	ﾛｯｶｸﾎﾞﾙﾄ M8 L=15	1
28		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
29		G5514-116-000	WASHER D=30	ｻﾞｶﾞﾈ	1
30		G5513-116-000	FIXING PIN	ｺﾃｲﾋﾟﾝ	1
31		G5517-116-000	BLOCK BRACKET	ﾌﾞﾛｯｸﾌﾞﾗｹｯﾄ	1
32		G5832-116-000	SPRING PIN	ﾃｰﾌﾞﾙｻｻｴﾎﾞｰ ﾋﾟﾝ	1
33		G5512-116-000	TABLE SUPPORT BAR	ﾃｰﾌﾞﾙｻｻｴﾎﾞｰ	1
34		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	1
35		SM-9082503-SC	SCREW M8 L=25	ﾛｯｶｸﾎﾞﾙﾄ	1
36		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
37		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
38		167-28206	WASHER	ﾜｯｼｬ	1
39		SM-6061602-TP	SCREW M6 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
40		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
41		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	1
42		166-81207	FRAME BRACKET	ﾌﾚｰﾑﾌﾞﾗｹｯﾄ	1
43		166-98102	ROCKING ARM BRACKET	ｸﾋﾞﾌﾘｱｰﾑ ﾌﾞﾗｹｯﾄ	1
44		SM-6084002-TN	SCREW M8 L=40	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=40	1
45		166-82007	ROCKING ARM	ｸﾋﾞﾌﾘｱｰﾑ	1
46		166-82213	SUB TABLE	ｻﾌﾞﾃｰﾌﾞﾙ	1
47		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	3
48		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
49		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
50		166-81306	PIVOT PIN	ｼﾃﾝﾋﾟﾝ	1
51		167-28107	BUSHING	ﾂﾊﾞﾂｷ DNﾌﾞｯｼｭ	2
52		166-81405	ARM BRACKET	ｱｰﾑﾌﾞﾗｹｯﾄ	1
53		SM-6050802-TP	SCREW M5X0.8 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.7 L=8	2
54		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1

36. SP-32:BAR STACKER UNIT(1)(OPTION)
バースタッカー装置（1）（オプション）



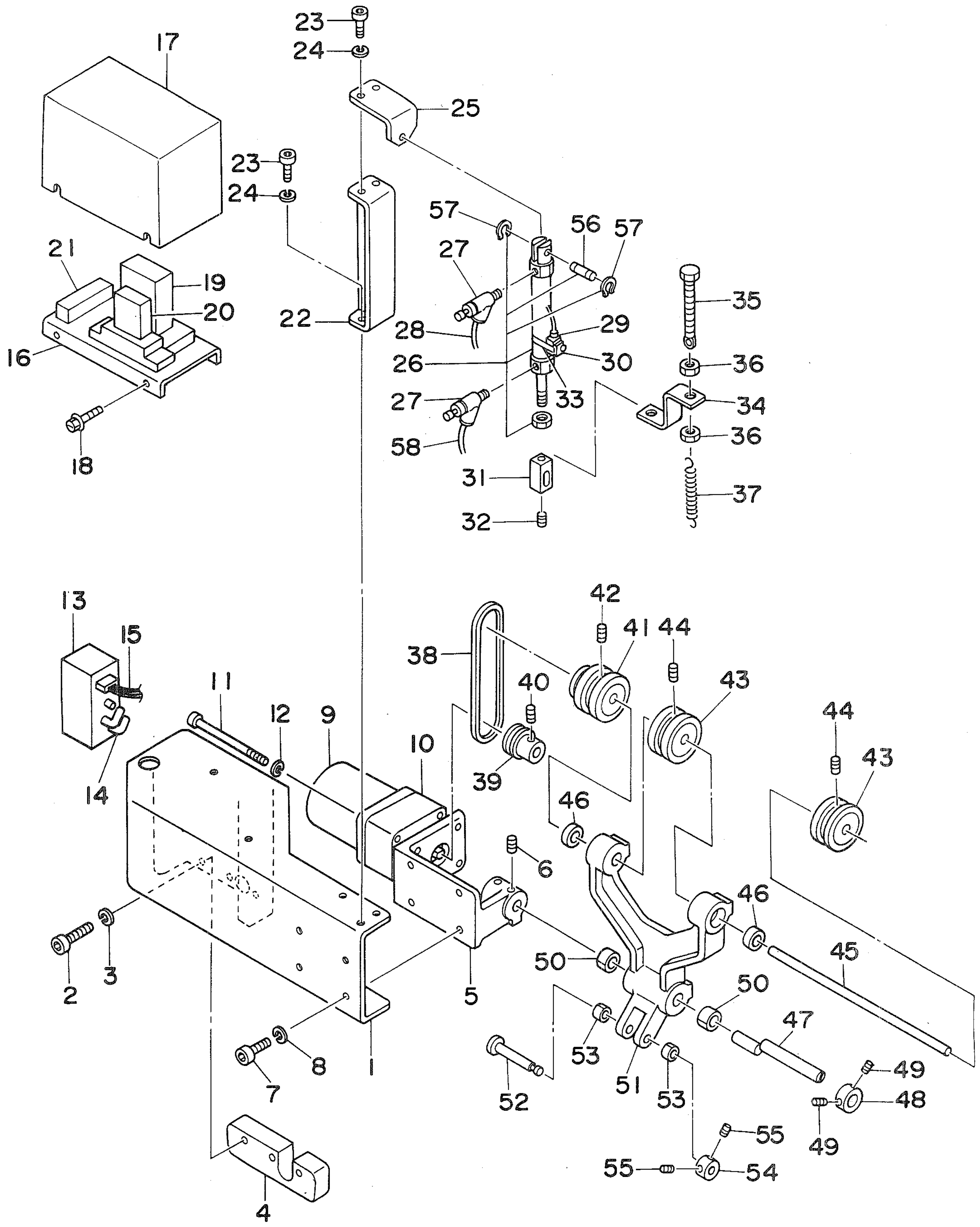
REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		166-82817	SUB TABLE	ｻﾌﾞﾃｰﾌﾞﾙ	1
2		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	3
3		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
4		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
5		166-81207	FRAME BRACKET	ﾌﾚｰﾑﾌﾞﾗｹｯﾄ	1
6		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
7		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
8		SM-9082503-SC	SCREW M8 L=25	ﾛｯｶｸﾎﾞﾙﾄ	1
9		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	1
10		167-28206	WASHER	ﾜｯｼｬ	1
11		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
12		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
13		GSP-02011000	KNUCKLE JOINT PIN B	ﾅｯｸﾙﾋﾟﾝ B	1
14		G5824-116-000	STOP RING	ｽﾄｯﾌﾟﾘﾝｸﾞ	2
15		166-82502	SHAFT	ｼｬﾌﾄ	1
16		GSP-02018000	DRY METAL	ﾂﾊﾞﾂｷ ﾄﾞﾗｲﾒﾀﾙ	2
17		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
18		166-82403	ARM BRACKET	ｱｰﾑﾌﾞﾗｹｯﾄ	1
19		SM-6050802-TP	SCREW M5X0.8 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.7 L=8	2
20		166-82601	ROCKING ARM	ｸﾋﾞﾌﾘｱｰﾑ	1
21		SM-6083502-TP	SCREW M8 L=35	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
22		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
23		166-98003	CONNECTING BLOCK	ﾐﾈｸﾀ	1
24		166-97906	ROCKING ARM BRACKET	ｸﾋﾞﾌﾘｱｰﾑ ﾌﾞﾗｹｯﾄ	1
25		SM-6084002-TN	SCREW M8 L=40	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=40	1
26		GAS-11124000	RUBBER CUSHION	ｸｯｼｮﾝｺﾞﾑ	1
27		GSP-11011000	AUXILIARY ROCKING ARM	ｸﾋﾞﾌﾘ ﾎｼﾞｮｱｰﾑ	1
28		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	1
29		166-82908	PRESSER ARM B	ｵｻｴｱｰﾑ B	1
30		GSP-02014000	FIXING SHAFT B	ｺﾃｲｼﾞｸ B	1
31		GSP-02018000	DRY METAL	ﾂﾊﾞﾂｷ ﾄﾞﾗｲﾒﾀﾙ	2
32		GSP-020150A0	THRUST COLLAR ASM. B	ｺﾃｲｼﾞｸｽﾗｽﾄ B ｸﾐ	1
33		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	(2)
34		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
35		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
36		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
37		GSP-11008000	CYLINDER BASE PLATE B	ｵｻｴｼﾘﾝﾀﾞﾀﾞｲ	1
38		GSP-11003000	T-SHAPED FRAME	ﾃｲｶﾞﾀﾌﾚｰﾑ	1
39		G5850-116-000	VELVET CLOTH	ﾋﾞﾛｰﾄﾞ	1
40		GSP-02004000	TAKE-UP TABLE B	ｷｼﾞｳｹﾃｰﾌﾞﾙ B	1
41		SM-1061001-SC	SCREW M6 L=10	ｻﾗﾈｼﾞ	2
42		G5502-116-000	FRAME BRACKET	ﾌﾚｰﾑﾌﾞﾗｹｯﾄ	1
43		G5832-116-000	SPRING PIN	ﾃｰﾌﾞﾙｻｻｴﾎﾞｰ ﾋﾟﾝ	1
44		G5512-116-000	TABLE SUPPORT BAR	ﾃｰﾌﾞﾙｻｻｴﾎﾞｰ	1
45		G5843-116-000	RISED HINGE	ﾔﾏｶﾞﾀﾁｮｰﾊﾞﾝ	2
46		SM-6040602-TP	SCREW M4 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	12
47		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	12
48		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	12
49		SM-9082503-SC	SCREW M8 L=25	ﾛｯｶｸﾎﾞﾙﾄ	1
50		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	1
51		SM-6061552-TP	SCREW M6 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
52		G5509-116-000	CYLINDER PIVOT PIN	ｼﾘﾝﾀﾞｼﾃﾝ ﾋﾟﾝ	1
53		PA-2004001-A0	PRESSER ARM CYLINDER ASM.	ｴｱｼﾘﾝﾀﾞ ﾑｷﾕｳｴ ｸﾐ	1
54		PC-0151060-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
55		G5409-116-000	Y-SHAPE KNUCKLE JOINT	ﾅｯｸﾙｼﾞｮｲﾝﾄ	1

37. SP-32:BAR STACKER UNIT(2)(OPTION)
バースタッカー装置（２）（オプション）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		166-82700	CYLINDER BRACKET	ｼﾘﾝﾀﾞﾌﾞﾗｹｯﾄ	1
2		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
3		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	4
4		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
5		167-28800	ROCKING CYLINDER	ｸﾋﾞﾌﾘﾖｳｼﾘﾝﾀﾞ (SP-32)	1
6		166-81702	CYLINDER PIN (1)	ｼﾘﾝﾀﾞﾋﾟﾝ (1)	1
7		PC-0151060-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
8		166-81900	CONNECTING BLOCK	ｺﾈｸﾀ	1
9		166-81801	CYLINDER PIN (2)	ｼﾘﾝﾀﾞﾋﾟﾝ (2)	1
10		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾜ 8.4	2
11		166-82304	MAIN FRAME	ﾒｲﾝﾌﾚｰﾑ	1
12		SM-6061602-TP	SCREW M6 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
13		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
14		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	2
15		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
16		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
17		166-82106	STACKER SAFETY PIPE	ｽﾀｯｶｰｱﾝｾﾞﾝﾊﾟｲﾌﾟ	1
18		SM-6063502-TP	SCREW M6 L=35	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
19		167-28107	BUSHING	ﾂﾊﾞﾂｷ DNﾌﾞｯｼｭ	1
20		166-98201	SET PLATE	ｻｻｴﾈｼﾞﾄﾒｲﾀ	1
21		166-98300	PIN SUPPORTING SCREW	ｼﾃﾝﾋﾟﾝ ｻｻｴﾈｼﾞ	1
22		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	2
23		HB-0003100-10	RELAY SOCKET	ﾋﾖｳﾒﾝ ｾｯｿﾞｸｿｹｯﾄ	2
24		164-91300	TIMER RELAY	ﾀｲﾏﾘﾚｰ	2
25		165-63553	SWING OUTPUT CABLE ASM.	ｽﾀｯｶ ｽｲﾝｸﾞｼｭﾂﾘﾖｸｹｰﾌﾞﾙｸﾐ	1
26		165-63454	GRASPING OUTPUT CABLE ASM.	ｽﾀｯｶ ﾂｶﾐｼｭﾂﾘﾖｸｹｰﾌﾞﾙｸﾐ	1
27		PJ-3080600-03	Y UNION	ﾕﾆｵﾝﾜｲ	1
28		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
29		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
30		166-83005	SOLENOID VALVE BASE PLATE	ﾃﾞﾝｼﾞﾍﾞﾝﾍﾞｰｽ	1
31		167-28503	BASE	ﾍﾞｰｽ	2
32		PJ-3040405-05	ELBOW	ｴﾙﾎﾞﾕﾆｵﾝ	2

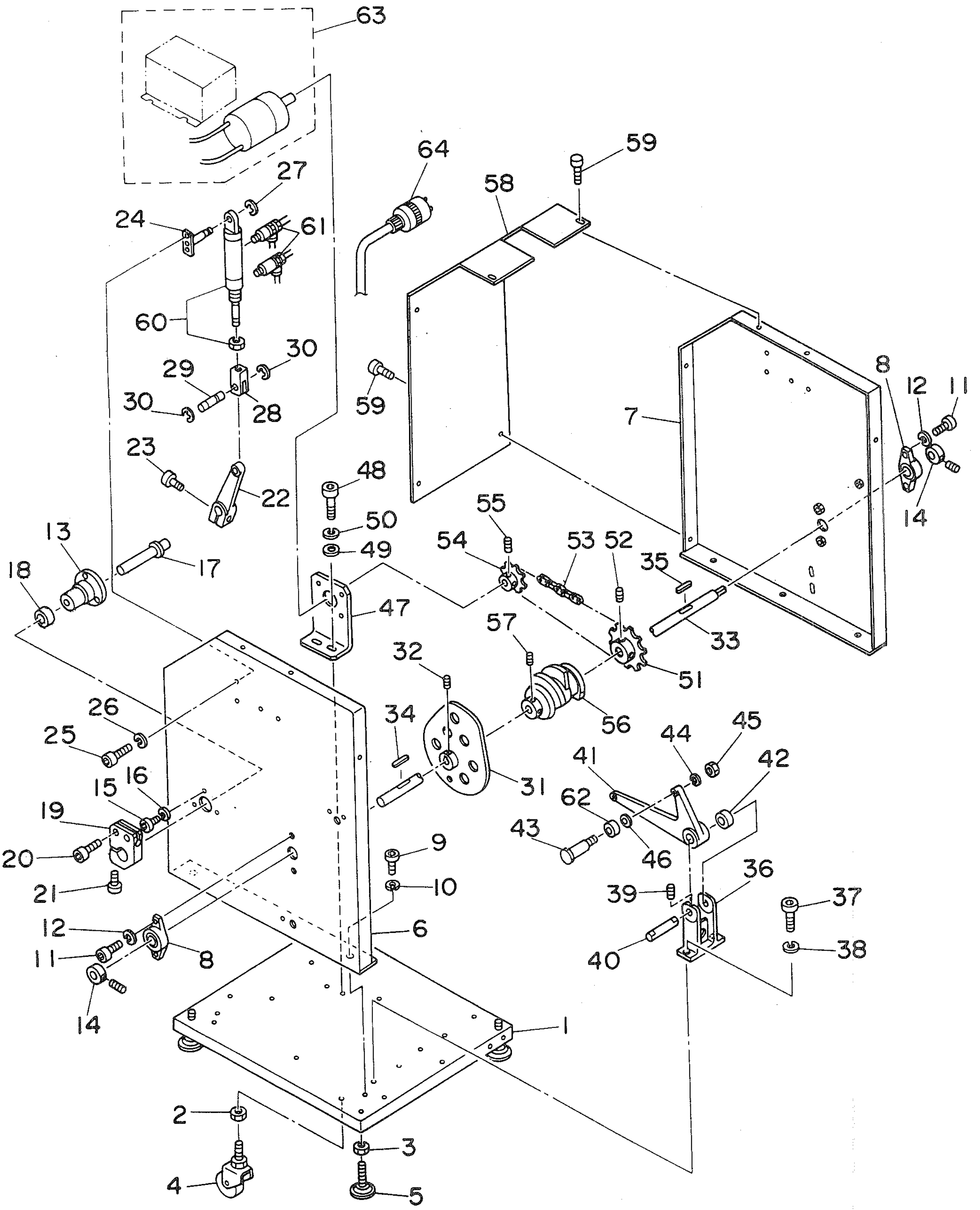
38. SP-33:ROLLER STACKER UNIT(OPTION)
ローラスタッカー装置（オプション）



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		167-70505	MAIN FRAME	ﾒｲﾝﾌﾚｰﾑ	1
2		SM-6052002-TP	SCREW M5 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	3
3		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
4	#01	167-71800	SPACER (A)	ｽﾍﾟｰｻｰ(A)	1
5		167-70604	MOTOR BASE	ﾓｰﾀｰﾍﾞｰｽ	1
6		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	2
7		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	4
8		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
9		GSP-060250A0	MOTOR ASM.	ﾓｰﾀ ｸﾐ	1
10		167-28909	GEAR HEAD	ｷﾞﾔｰﾍｯﾄﾞ	1
11		SM-3045000-SC	SCREW M4X0.7 L=50	ﾏﾙｺﾈｼﾞ M4X0.7 L=50	4
12		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
13		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	1
14		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	1
15		165-67158	STACKER OUTPUT CABLE ASM.	ﾛｰﾗ ｽﾀﾂｶ ｼﾕﾂﾘﾖｸｹｰﾌﾞﾙｸﾐ	1
16		165-60906	MOTOR CONTROL BASE	ﾓｰﾀｾｲｷﾞﾖﾍﾞｰｽ	1
17		165-61003	MOTOR CONTROL BOX	ﾓｰﾀｾｲｷﾞﾖﾎﾞｯｸｽ	1
18		SL-4041081-SF	SCREW M4 L=10	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M4 L=10	4
19		165-65756	CONDENSER CABLE ASM.	ｺﾝﾃﾞﾝｻｹｰﾌﾞﾙｸﾐ	1
20		165-65855	SERIES KILLER CABLE ASM.	ｻｰｼﾞｷﾗｰｹｰﾌﾞﾙ4ｸﾐ	1
21		165-65756	CONDENSER CABLE ASM.	ｺﾝﾃﾞﾝｻｹｰﾌﾞﾙｸﾐ	1
22		167-71701	CYLINDER BRACKET	ｼﾘﾝﾀﾞｰBKT	1
23		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
24		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
25		167-71602	CYLINDER CONNECTOR B	ｼﾘﾝﾀﾞｰｺﾈｸﾀｰ(B)	1
26		PA-1506003-A0	SUPER MINI-CYLINDER	ﾁﾖｳﾐﾆｼﾘﾝﾀﾞ	1
27		PC-0105080-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
28		BT-0400251-EA	TUBE HOSE, BLUE	ｳﾚﾀﾝﾎｰｽ ｱｵ	1.5
29		165-65459	PERCEIVER CABLE ASM.	ﾛｰﾗ ｽﾀﾂｶｰｳｴｹﾝﾁｹｰﾌﾞﾙｸﾐ	1
30		167-56702	BAND	ﾊﾞﾝﾄﾞ	1
31		167-71412	CYLINDER CONNECTOR, A	ｼﾘﾝﾀﾞｰｺﾈｸﾀｰ(A)	1
32		SM-8040802-TP	SCREW M4X8	ﾄﾒﾈｼﾞ M4X0.7 L=8	1
33		167-56702	BAND	ﾊﾞﾝﾄﾞ	1
34		168-09006	BRACKET	ﾊﾞﾈｶｹBKT	1
35		168-09105	BOLT	ﾊﾞﾈｶｹﾎﾞﾙﾄ	1
36		NM-6050001-SC	NUT M5	ﾛﾂｶｸﾅﾂﾄ M5X0.8 1ｼﾕ	2
37		G5129-116-C00	SPRING	ｵﾘｺﾐｲﾀ ﾋｷﾊﾞﾈ C	1
38		167-29204	BELT	ﾎﾟﾘﾏｯｸｽﾍﾞﾙﾄ	1
39		GSP-06008000	DRIVING PULLEY	ｸﾄﾞｳﾌﾟｰﾘ	1
40		SM-8050502-TP	SCREW M5 L=5	ﾄﾒﾈｼﾞ	1
41		GSP-06010000	ROLLER A	ﾛｰﾗ A	1
42		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	1
43		GSP-06011000	ROLLER B	ﾛｰﾗ B	2
44		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	2
45		167-70901	ROLLER SHAFT	ﾛｰﾗｰｼｬﾌﾄ	1
46		GSP-06006000	BALL BEARING	ﾍﾞｱﾘﾝｸﾞ	2
47		167-70810	ARM STUD	ｱｰﾑｼﾃﾝｼﾞｸ	1
48		168-12000	COLLAR	ｴｷｾﾝﾋﾟﾝﾖｳｶﾗｰ	1
49		SM-8050502-TP	SCREW M5 L=5	ﾄﾒﾈｼﾞ	2
50		167-29006	DRY METAL	ﾄﾞﾗｲﾒﾀﾙ	2
51		167-70703	ROLLER ARM	ﾛｰﾗｰｱｰﾑ	1
52		167-71511	PIN	ﾋﾟﾝ	1
53		167-29105	DRY METAL	ﾄﾞﾗｲﾒﾀﾙ	2
54		168-08909	SET COLLAR	ｾｯﾄｶﾗｰ	1
55		SM-8040502-TP	SCREW M4X0.7 L=5	ﾄﾒﾈｼﾞ M4X0.7 L=5	2
56		PX-5000290-A0	PIN	ｸﾚﾋﾞｽｶﾞﾀ ﾋﾟﾝ	1
57		RE-0500000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ 5	2
58		BT-0400251-EB	URETHANE HOSE, BLACK	ｳﾚﾀﾝﾎｰｽ ｸﾛ	1.5

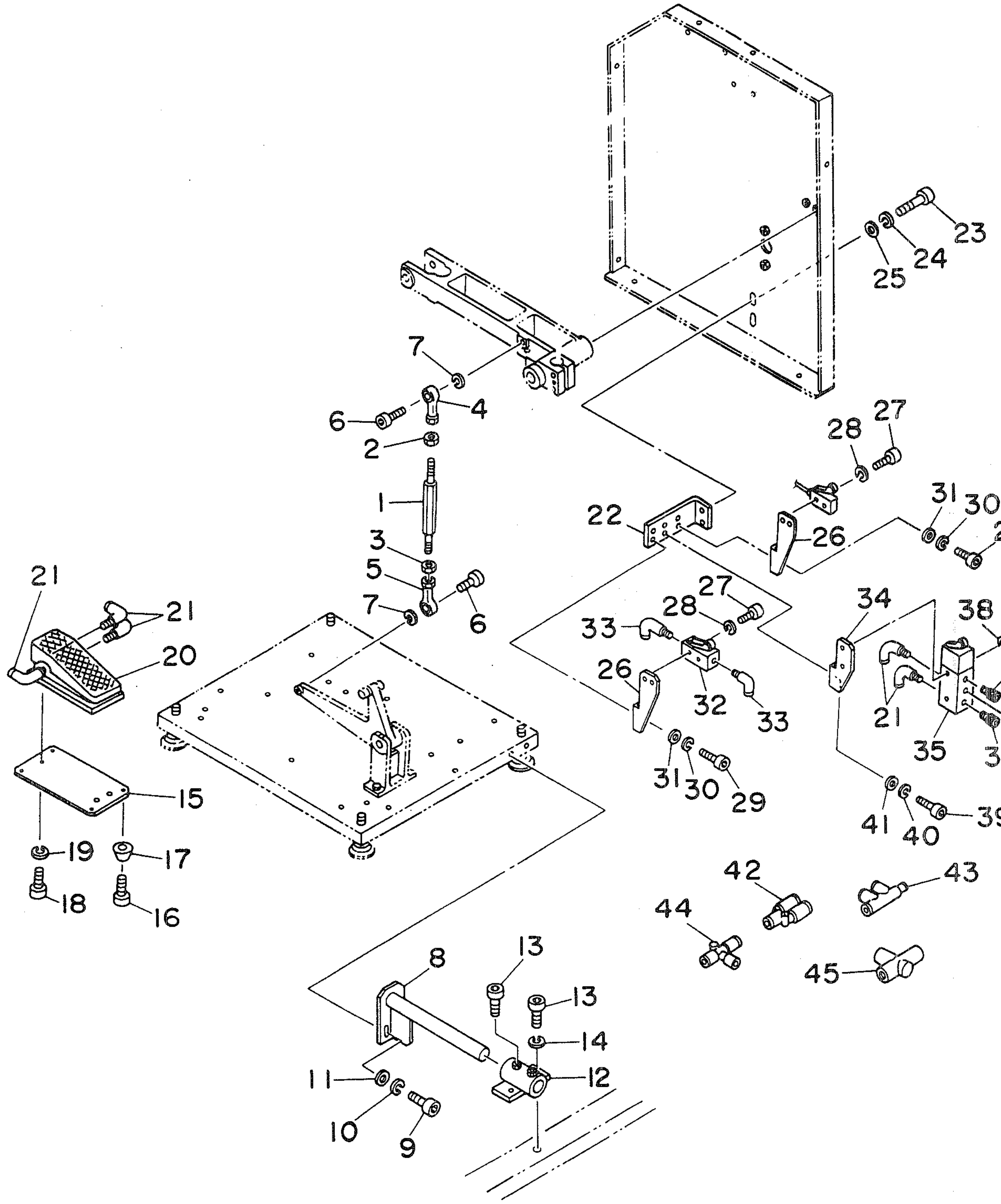
NOTE(注記)#01.....For 16,18,20mm　　16,18,20mm 用

39. SP-34:CLAMP BAR STACKER UNIT(1)(OPTION)
クランプバースタッカー装置（1）（オプション）



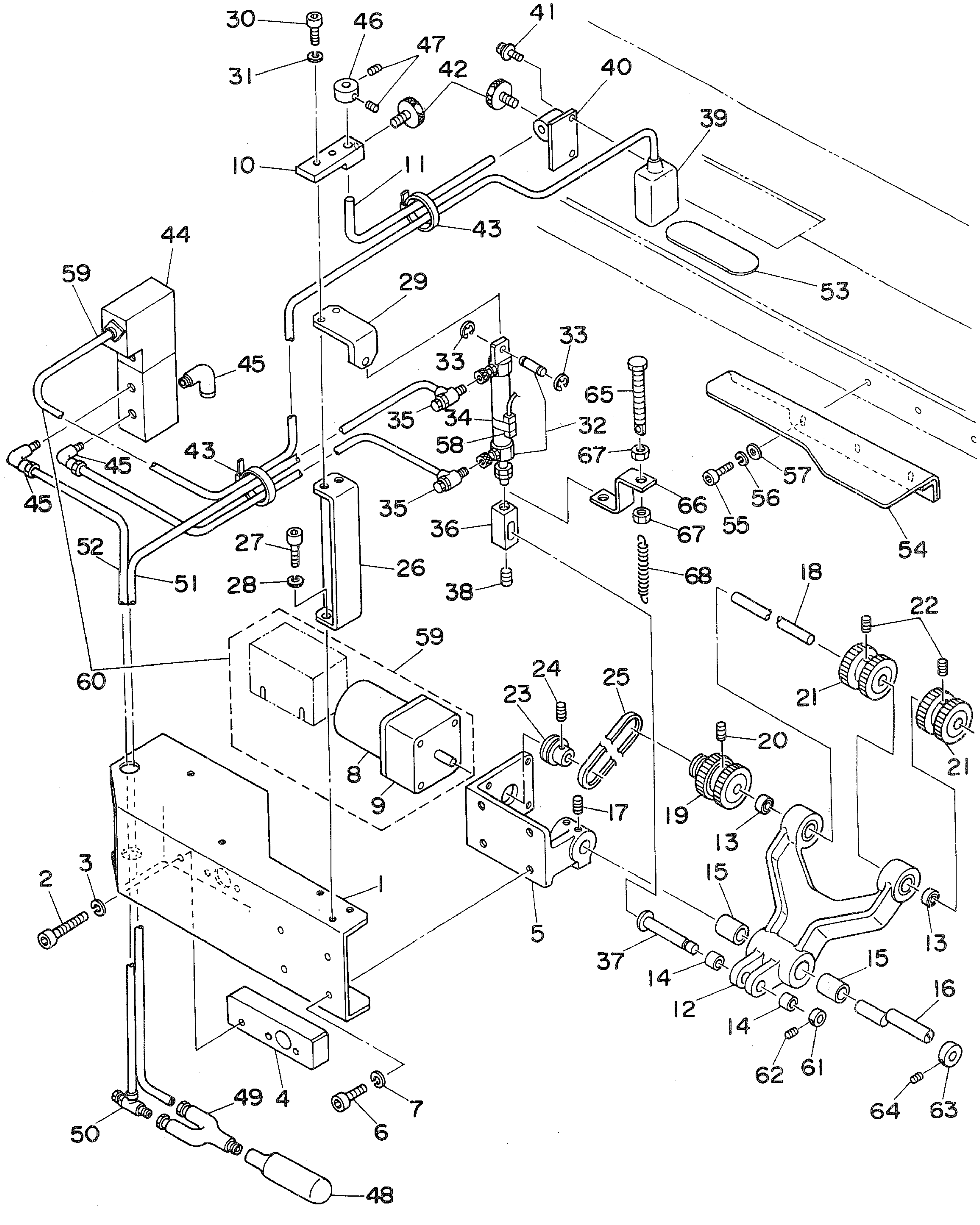
REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	AMT.
1		166-19207	BASE	ﾍﾞｰｽ	1
2		NM-6080001-SC	NUT M8X1.25	ﾛﾂｶｸﾅﾂﾄ M8 1ｼｭ	4
3		NM-6100001-SC	NUT M10X1.5	ﾛﾂｶｸﾅﾂﾄ M10 1ｼｭ	4
4		167-27505	CASTER	ｷﾔｽﾀｰ	4
5		167-23306	ADJUST BOLT	ｱｼﾞﾔｽﾄﾎﾞﾙﾄ	4
6		166-19306	SIDE FRAME, LEFT	ｻｲﾄﾞﾌﾚｰﾑ ﾋﾀﾞﾘ	1
7		166-19405	SIDE FRAME, RIGHT	ｻｲﾄﾞﾌﾚｰﾑ ﾐｷﾞ	1
8		167-21508	PILLOW	ﾋﾟﾛｰ	2
9		SM-6061552-TP	SCREW M6 L=15	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	6
10		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	6
11		SM-6082002-TP	SCREW M8 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	4
12		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	4
13		166-19801	HUB	ﾊﾌﾞ	1
14		167-20203	DRY	ﾄﾞﾗｲ	2
15		SM-6061202-TP	SCREW M6 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=12	3
16		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	3
17		166-19900	SHAFT	ｼﾔﾌﾄ	1
18		167-24007	SLIT COLLAR	ｽﾘﾂﾄｶﾗｰ	1
19		166-20007	BAR BRACKET	ﾊﾞｰ ﾌﾞﾗｹﾂﾄ	1
20		SM-6062502-TP	SCREW M6 L=25	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=25	2
21		SM-6083002-TP	SCREW M8 L=30	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	1
22		166-20106	CLOTH HOLDING LEVER	ｷｼﾞﾄﾞﾒ ﾚﾊﾞｰ	1
23		SM-6083002-TP	SCREW M8 L=30	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	1
24		166-20304	CYLINDER BRACKET	ｼﾘﾝﾀﾞ ﾌﾞﾗｹﾂﾄ	1
25		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
26		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
27		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾜ 8.4	1
28		166-20403	KNUCKLE JOINT	ﾅﾂｸﾙ ｼﾞｮｲﾝﾄ	1
29		166-20502	PIN	ﾋﾟﾝ	1
30		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾜ 8.4	4
31		166-21302	CLOTH FEED CAM	ｷｼﾞｵｸﾘ ｶﾑ	1
32		SM-8061002-TP	SCREW M6 L=10	ﾄﾒﾈｼﾞ M6 L=10	1
33		166-21401	CAM SHAFT	ｶﾑｼﾞｸ	1
34		167-22100	KEY 1	ｷｰ 1	1
35		167-22209	KEY 2	ｷｰ 2	1
36		166-21609	BRACKET	ﾌﾞﾗｹﾂﾄ	1
37		SM-6051552-TP	SCREW M5 L=15	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	2
38		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
39		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	2
40		166-21708	FULCRUM SHAFT	ｼﾃﾝｼﾞｸ	1
41		166-21807	CLOTH FEED LEVER	ｷｼﾞｵｸﾘ ﾚﾊﾞｰ	1
42		167-20302	DRY	ﾄﾞﾗｲ	1
43		166-83302	HEAD PIN	ﾄｳﾌﾞﾂｷﾋﾟﾝ	1
44		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
45		NM-6060001-SC	NUT M6	ﾛﾂｶｸﾅﾂﾄ M6 1ｼｭ	1
46		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	1
47		166-22102	MOTOR BRACKET	ﾓｰﾀｰ ﾌﾞﾗｹﾂﾄ	1
48		SM-9061403-SC	SCREW M6 L=14	ﾛﾂｶｸﾎﾞﾙﾄ M6 L=14	2
49		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
50		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
51		166-22201	SPROCKET B	ｽﾌﾟﾛｹﾂﾄ B	1
52		SM-8081242-TP	SCREW M8 L=12	ﾄﾒﾈｼﾞ M8 L=12	2
53		167-27703	CHAIN RS35	ﾁｴｰﾝ RS35	1
54		166-22300	SPROCKET B	ｽﾌﾟﾛｹﾂﾄ B	1
55		SM-8061202-TP	SCREW M6 L=12	ﾄﾒﾈｼﾞ	2
56		166-22706	DIRECTING DRUM	ｼﾚｲﾄﾞﾗﾑ	1
57		SM-8060802-TP	SCREW M6 L=8	ﾄﾒﾈｼﾞ M6 L=8	2
58		166-23209	COVER, LEFT	ｶﾊﾞｰ ﾋﾀﾞﾘ	1
59		SM-4050801-SC	SCREW M5X0.8 L=8	ﾅﾍﾞｺﾈｼﾞ M5X0.8 L=8	6
60		PA-2510001-00	AUTOMATIC SWITCH CYLINDER	ｵｰﾄｽｲﾂﾁｼﾘﾝﾀﾞ	1
61		PC-0151070-00	SPEED CONTROLLER	ｽﾋﾟｺﾝ	1
62		166-83401	CAM FOLLOWER	ｶﾑﾌｫﾛｱ	1
63		164-87654	MOTOR CABLE C ASM.	ﾓｰﾀｹｰﾌﾞﾙCｸﾐ	1
64		164-91151	MOTOR CABLE B ASM.	ﾓｰﾀｹｰﾌﾞﾙBｸﾐ	1

41. SP-34:CLAMP BAR STACKER UNIT(3)(OPTION)
クランプバースタッカー装置（３）（オプション）



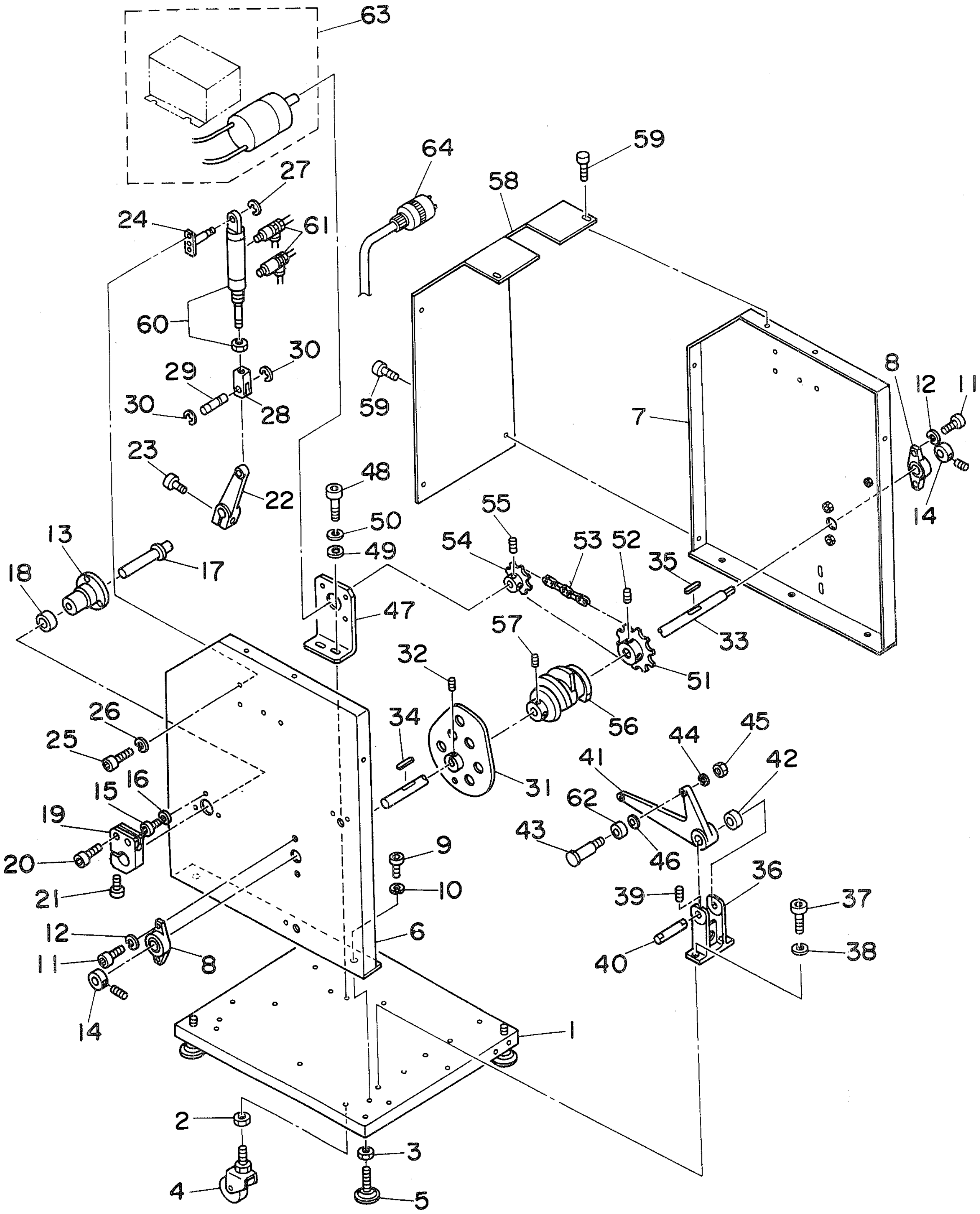
REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-21906	JOINT ROD	ｼﾞﾖｲﾝﾄ ﾛﾂﾄﾞ	1
2		168-40902	NUT (LEFT SCREW)	ﾅｯﾄ(ﾋﾀﾞﾘﾈｼﾞ)	1
3		NM-6080001-SC	NUT M8X1.25	ﾛﾂｶｸﾅﾂﾄ M8 1ｼｭ	1
4		168-40803	ROD END (L)	ﾛｯﾄﾞｴﾝﾄﾞ (L)	1
5		G5606-116-000	CYLINDER ROD END	ﾅｶﾒｽｼﾘﾝﾀﾞｰ ﾛﾂﾄｴﾝﾄﾞ	1
6		SM-6082002-TP	SCREW M8 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	2
7		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	2
8		166-23506	STACKER POSITIONING PIN	ｽﾀﾂｶｰ ｲﾁｷﾞﾒﾋﾟﾝ	1
9		SM-6061202-TP	SCREW M6 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=12	2
10		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
11		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
12		166-23605	STACKER POSITIONING BOSS	ｽﾀﾂｶｰ ｲﾁｷﾞﾒﾎﾞｽ	1
13		SM-6061202-TP	SCREW M6 L=12	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=12	4
14		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
15		166-23407	SWITCH FITTING PLATE	ｱｼﾌﾐｽｲﾂﾁ ﾄﾘﾂｹﾌﾟﾚｰﾄ	1
16		SM-6040602-TP	SCREW M4 L=6	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	4
17		167-27802	RUBBER FOOT	ｺﾞﾑｱｼ	4
18		SM-6062002-TP	SCREW M6 L=20	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=20	3
19		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	3
20		PV-0151010-A0	MECHANICAL VALVE ASM.	ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	1
21		PJ-3040451-02	ELBOW UNION, C	ｴﾙﾎﾞﾕﾆｵﾝ C	11
22		166-22805	SWITCH FITTING BASE A	ｽｲﾂﾁ ﾄﾘﾂｹﾀﾞｲ A	1
23		SM-6061002-TP	SCREW M6 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=10	2
24		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
25		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
26		166-23001	SWITCH FITTING BASE C	ｽｲﾂﾁ ﾄﾘﾂｹﾀﾞｲ C	2
27		SM-4043201-SC	SCREW M4X0.7 L=32	ﾅﾍﾞｺﾈｼﾞ M4X0.7 L=32	4
28		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
29		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
30		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
31		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	4
32		PV-0151050-00	MECHANICAL VALVE	ﾛｰﾗ ﾚﾊﾞｰｶﾞﾀﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	1
33		PJ-3040605-02	ELBOW UNION 6XM5	ｴﾙﾎﾞﾕﾆｵﾝ 6XM5	3
34		166-22904	SWITCH FITTING BASE B	ｽｲﾂﾁ ﾄﾘﾂｹﾀﾞｲ B	1
35		PV-0151060-00	MECHANICAL VALVE	ﾛｰﾗﾚﾊﾞｰｶﾞﾀ ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	1
36		G5496-116-A00	SILENCER	ｻｲﾚﾝｻｰ	2
37		SM-4032501-SN	SCREW M3X0.5 L=25	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=25	2
38		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	2
39		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
40		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
41		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
42		PJ-3080600-03	Y UNION	ﾕﾆｵﾝﾜｲ	1
43		PJ-3050400-02	T UNION	ﾕﾆｵﾝ ﾃｲｰ	2
44		PJ-3050600-02	QUICK COUPLING	ﾜﾝﾀﾂﾁﾂｷﾞﾃ	1
45		PV-2051010-00	SHUTTLE VALVE	ｼﾔﾄﾙﾊﾞﾙﾌﾞ	2

42. SP-35:ROLLER BAR CLAMP STACKER UNIT(1)(OPTION)
ローラー・バークランプスタッカー装置（１）（オプション）



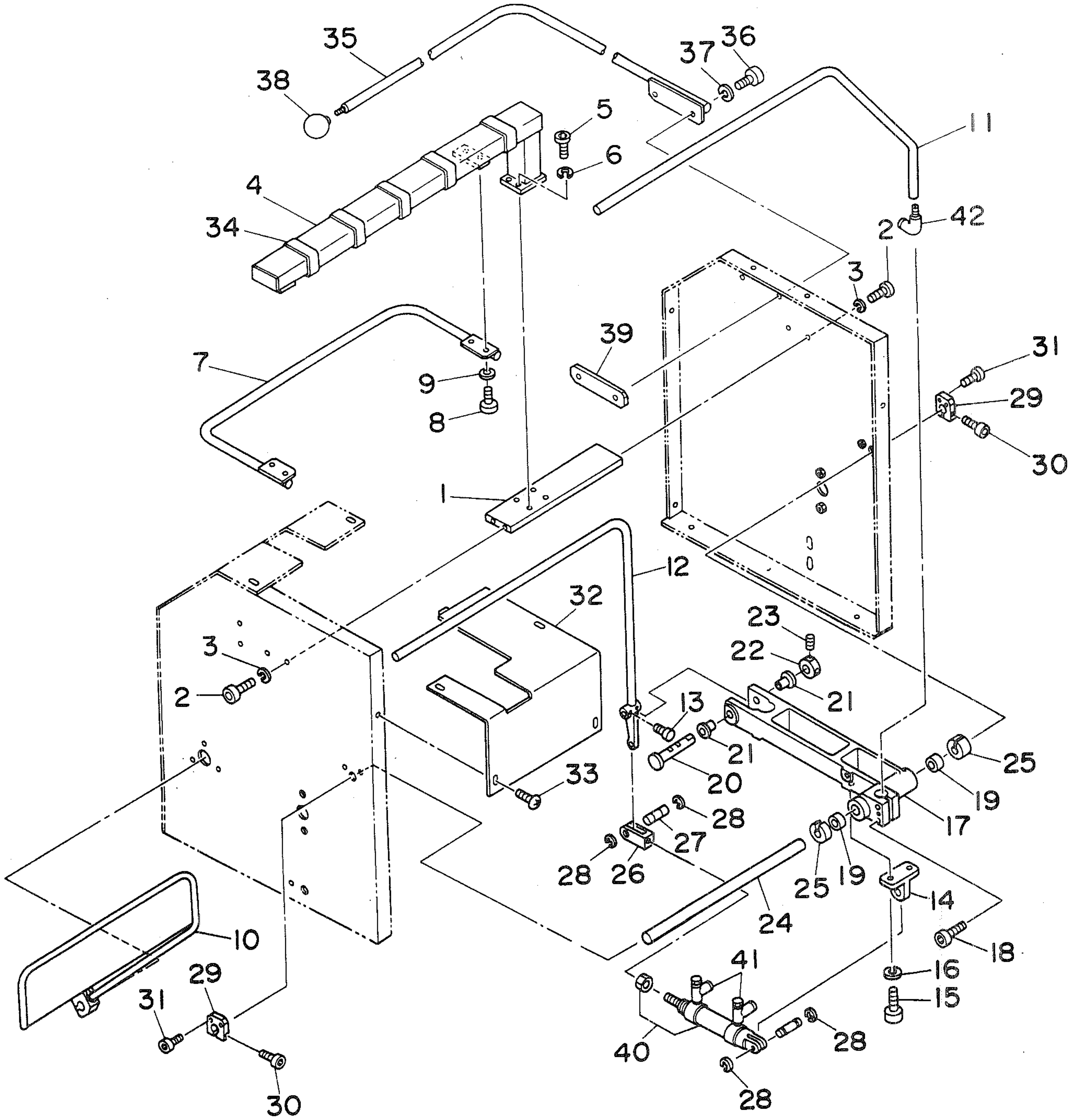
REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		167-70505	MAIN FRAME	ﾒｲﾝﾌﾚｰﾑ	1
2		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
3		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
4		167-71800	SPACER (A)	ｽﾍﾟｰｻｰ(A)	1
5		167-70604	MOTOR BASE	ﾓｰﾀｰﾍﾞｰｽ	1
6		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	4
7		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
8		GSP-060250A0	MOTOR ASM.	ﾓｰﾀ ｸﾐ	1
9		167-28909	GEAR HEAD	ｷﾞﾔｰﾍｯﾄﾞ	1
10		168-05707	SENSOR FITTING BASE	ｾﾝｻｰﾄﾘﾂｹﾄﾞﾀﾞｲ	1
11		168-05608	SENSOR POLE	ｾﾝｻｰﾎﾟｰﾙ	1
12		167-70703	ROLLER ARM	ﾛｰﾗｰｱｰﾑ	1
13		GSP-06006000	BALL BEARING	ﾍﾞｱﾘﾝｸﾞ	2
14		167-29006	DRY METAL	ﾄﾞﾗｲﾒﾀﾙ	2
15		167-29105	DRY METAL	ﾄﾞﾗｲﾒﾀﾙ	2
16		167-70810	ARM STUD	ｱｰﾑｼﾃﾝｼﾞｸ	1
17		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	2
18		167-70901	ROLLER SHAFT	ﾛｰﾗｰｼｬﾌﾄ	1
19		GSP-06010000	ROLLER A	ﾛｰﾗ A	1
20		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	2
21		GSP-06011000	ROLLER B	ﾛｰﾗ B	2
22		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	4
23		GSP-06008000	DRIVING PULLEY	ｸﾄﾞｳﾌﾟｰﾘ	1
24		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
25		167-29204	BELT	ﾎﾟﾘﾏｯｸｽﾍﾞﾙﾄ	1
26		166-20809	CYLINDER BRACKET	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ	1
27		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
28		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
29		167-71602	CYLINDER CONNECTOR B	ｼﾘﾝﾀﾞｰｺﾈｸﾀｰ(B)	1
30		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	2
31		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
32		PA-1506003-A0	SUPER MINI-CYLINDER	ﾁﾖｳﾐﾆｼﾘﾝﾀﾞ	1
33		RE-0500000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ 5	2
34		167-56702	BAND	ﾊﾞﾝﾄﾞ	1
35		PC-0105080-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
36		167-71412	CYLINDER CONNECTOR, A	ｼﾘﾝﾀﾞｰｺﾈｸﾀｰ(A)	1
37		167-71511	PIN	ﾋﾟﾝ	1
38		SM-8040802-TP	SCREW M4X8	ﾄﾒﾈｼﾞ M4X0.7 L=8	1
39		164-92951	CLOTH EXISTENCE SENSOR ASM.	ﾇﾉｳﾑｹﾝﾁｸﾐ	1
40		168-05509	SENSOR BRACKET	ｾﾝｻｰﾌﾞﾗｹｯﾄ	1
41		SL-4032081-SC	SCREW M3 L=20	ｾﾑｽﾈｼﾞ (M3X20)	2
42		G5338-116-000	CLAMP BOLT	ｼﾒﾂｹﾎﾞﾙﾄ	2
43		HX-0004300-00	CLIP	ｹｯｿｸﾊﾞﾝﾄﾞ	2
44		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	1
45		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	3
46		166-21203	SET COLLAR	ｾｯﾄ ｶﾗ	1
47		SM-8061002-TP	SCREW M6 L=10	ﾄﾒﾈｼﾞ M6 L=10	2
48		PX-5051010-00	VOLUME TANK	ﾎﾞﾘｭｰﾑﾀﾝｸ	1
49		PJ-3080451-01	BRANCH	ﾌﾞﾗﾝﾁ	1
50		PC-0124010-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞ ｺﾝﾄﾛｰﾗ	1
51		BT-0400251-EC	TUBE HOSE, YELLOW	ｳﾚﾀﾝﾎｰｽ ｷ	0.9
52		BT-0400251-ED	TUBE HOSE, GREEN	ｳﾚﾀﾝﾎｰｽ ﾐﾄﾞﾘ	0.5
53		168-05400	REFLECTING TAPE	ﾊﾝｼｬﾃｰﾌﾟ	1
54		168-44706	SUB-TABLE	ｻﾌﾞﾃｰﾌﾞﾙ	1
55		SM-6050802-TP	SCREW M5X0.8 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.7 L=8	3
56		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
57		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	3
58		165-65459	PERCEIVER CABLE ASM.	ﾛｰﾗ ｽﾀｯｶｰｳｴｹﾝﾁｹｰﾌﾞﾙｸﾐ	1
59		165-67158	STACKER OUTPUT CABLE ASM.	ﾛｰﾗ ｽﾀｯｶ ｼｭﾂﾘｮｸｹｰﾌﾞﾙｸﾐ	(1)
60		164-91656	ROLLER STACKER	ﾛｰﾗ ｽﾀｯｶ ﾓｰﾀｸﾐ	(1)
61		168-08909	SET COLLAR	ｾｯﾄｶﾗｰ	1
62		SM-8040502-TP	SCREW M4X0.7 L=5	ﾄﾒﾈｼﾞ M4X0.7 L=5	2
63		168-12000	COLLAR	ｴｷｾﾝﾋﾟﾝﾖｳｶﾗｰ	1
64		SM-8050502-TP	SCREW M5 L=5	ﾄﾒﾈｼﾞ	2
65		168-09105	BOLT	ﾊﾞﾈｶｹﾎﾞﾙﾄ	1
66		168-09006	BRACKET	ﾊﾞﾈｶｹBKT	1
67		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	2
68		G5129-116-C00	SPRING	ｵﾘｺﾐｲﾀ ﾋｷﾊﾞﾈ C	1

43. SP-35:ROLLER BAR CLAMP STACKER UNIT(2)(OPTION)
ローラー・バークランプスタッカー装置（２）（オプション）



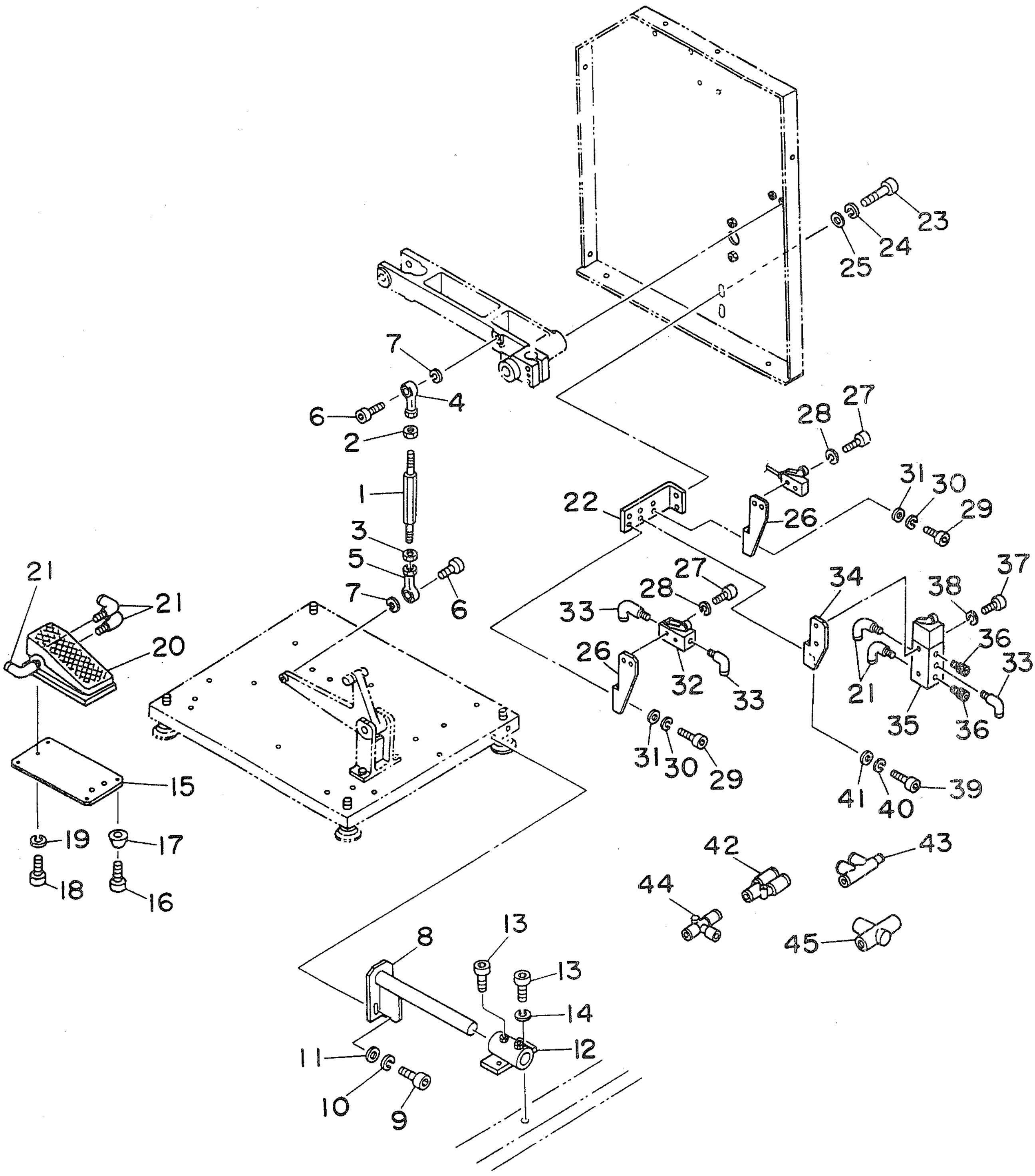
REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		166-19207	BASE	ベース	1
2		NM-6080001-SC	NUT M8X1.25	ロツカクナツト M8 1シュ	4
3		NM-6100001-SC	NUT M10X1.5	ロツカクナツト M10 1シュ	4
4		167-27505	CASTER	キヤスター	4
5		167-23306	ADJUST BOLT	アジャストボルト	4
6		166-19306	SIDE FRAME, LEFT	サイドフレーム ヒダリ	1
7		166-19405	SIDE FRAME, RIGHT	サイドフレーム ミギ	1
8		167-21508	PILLOW	ピロー	2
9		SM-6061552-TP	SCREW M6 L=15	ロツカクアナボルト	6
10		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	バネザガネ M6	6
11		SM-6082002-TP	SCREW M8 L=20	ロツカクアナボルト	4
12		WS-0820002-KN	SPRING WASHER M8	バネザガネ M8	4
13		166-19801	HUB	ハブ	1
14		167-20203	DRY	ドライ	2
15		SM-6061202-TP	SCREW M6 L=12	ロツカクアナボルト M6 L=12	3
16		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	バネザガネ M6	3
17		166-19900	SHAFT	シヤフト	1
18		167-24007	SLIT COLLAR	スリツトカラー	1
19		166-20007	BAR BRACKET	バー ブラケツト	1
20		SM-6062502-TP	SCREW M6 L=25	ロツカクアナボルト M6 L=25	2
21		SM-6083002-TP	SCREW M8 L=30	ロツカクアナボルト	1
22		166-20106	CLOTH HOLDING LEVER	キジドメ レバー	1
23		SM-6083002-TP	SCREW M8 L=30	ロツカクアナボルト	1
24		166-20304	CYLINDER BRACKET	シリンダ ブラケツト	1
25		SM-6051002-TP	SCREW M5X0.8 L=10	ロツカクアナボルト M5X0.8 L=10	2
26		WS-0510002-KN	SPRING WASHER	バネザガネ 5.1X9.2X1.3	2
27		RC-0841011-KP	RETAINING RING 8.4	Cガタトメワ 8.4	1
28		166-20403	KNUCKLE JOINT	ナツクル ジョイント	1
29		166-20502	PIN	ピン	1
30		RC-0841011-KP	RETAINING RING 8.4	Cガタトメワ 8.4	4
31		166-21302	CLOTH FEED CAM	キジオクリ カム	1
32		SM-8061002-TP	SCREW M6 L=10	トメネジ M6 L=10	1
33		166-21401	CAM SHAFT	カムジク	1
34		167-22100	KEY 1	キー 1	1
35		167-22209	KEY 2	キー 2	1
36		166-21609	BRACKET	ブラケツト	1
37		SM-6051552-TP	SCREW M5 L=15	ロツカクアナボルト	2
38		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	バネザガネ M6	2
39		SM-8051002-TP	SCREW M5 L=10	トメネジ	2
40		166-21708	FULCRUM SHAFT	シテンジク	1
41		166-21807	CLOTH FEED LEVER	キジオクリ レバー	1
42		167-20302	DRY	ドライ	1
43		166-83302	HEAD PIN	トウブツキピン	1
44		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	バネザガネ M6	1
45		NM-6060001-SC	NUT M6	ロツカクナツト M6 1シュ	1
46		WP-0641601-SC	WASHER	ヒラザガネ ミガキマル M6	1
47		166-22102	MOTOR BRACKET	モーター ブラケツト	1
48		SM-9061403-SC	SCREW M6 L=14	ロツカクボルト M6 L=14	2
49		WP-0641601-SC	WASHER	ヒラザガネ ミガキマル M6	2
50		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	バネザガネ M6	2
51		166-22201	SPROCKET B	スプロケツト B	1
52		SM-8081242-TP	SCREW M8 L=12	トメネジ M8 L=12	2
53		167-27703	CHAIN RS35	チエーン RS35	1
54		166-22300	SPROCKET B	スプロケツト B	1
55		SM-8061202-TP	SCREW M6 L=12	トメネジ	2
56		166-22706	DIRECTING DRUM	シレイドラム	1
57		SM-8060802-TP	SCREW M6 L=8	トメネジ M6 L=8	2
58		166-23209	COVER, LEFT	カバー ヒダリ	1
59		SM-4050801-SC	SCREW M5X0.8 L=8	ナベコネジ M5X0.8 L=8	6
60		PA-2510001-00	AUTOMATIC SWITCH CYLINDER	オートスイツチシリンダ	1
61		PC-0151070-00	SPEED CONTROLLER	スピコン	1
62		166-83401	CAM FOLLOWER	カムフォロア	1
63		164-87654	MOTOR CABLE C ASM.	モータケーブルCクミ	1
64		164-91151	MOTOR CABLE B ASM.	モータケーブルBクミ	1

44. SP-35:ROLLER BAR CLAMP STACKER UNIT(3)(OPTION)
ローラー・バークランプスタッカー装置（３）（オプション）



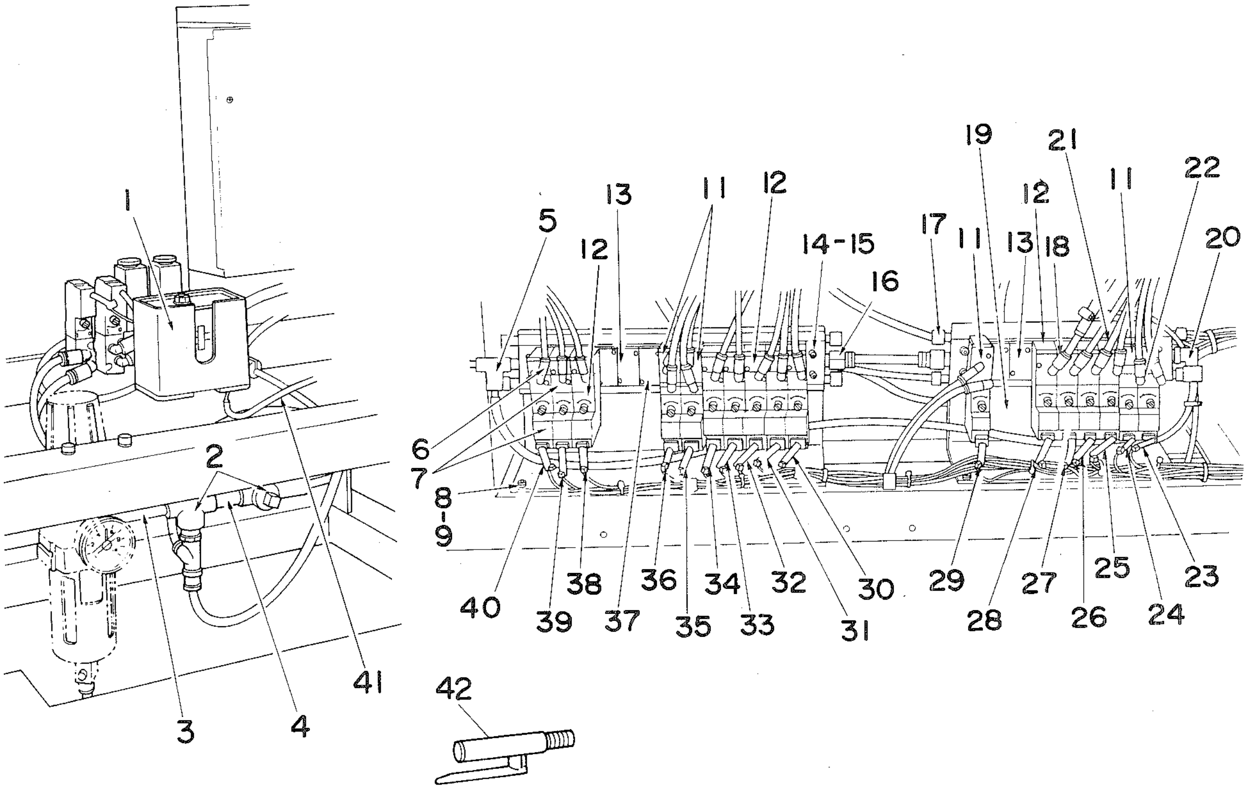
REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	AMT.
1		166-19504	STAY	ｽﾃｰ	1
2		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	4
3		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
4		166-19603	T-TYPE FRAME	Tｶﾞﾀ ﾌﾚｰﾑ	1
5		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	4
6		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
7		166-19702	CLOTH RECEIVER	ｷｼﾞｳｹ	1
8		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
9		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
10		166-20205	CLOTH HOLDING BAR	ｷｼﾞﾄﾞﾒ ﾊﾞｰ	1
11		166-20601	CLOTH FEED BAR	ｷｼﾞｵｸﾘ ﾊﾞｰ	1
12		166-20700	CLOTH REMOVING BAR	ｷｼﾞｲﾄﾞｳ ﾊﾞｰ	1
13		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	2
14		166-20809	CYLINDER BRACKET	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ	1
15		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
16		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
17		166-20908	REMOVING BRACKET	ｲﾄﾞｳ ﾌﾞﾗｹｯﾄ	1
18		SM-6063002-TP	SCREW M6 L=30	ﾊﾝｿｳﾀｲ ｼﾞｸｳｹ ﾄﾒﾈｼﾞ	2
19		167-20302	DRY	ﾄﾞﾗｲ	2
20		166-21005	FULCRUM SHAFT	ｼﾃﾝｼﾞｸ	1
21		166-21104	COLLAR BUSH	ﾂﾊﾞﾂｷ ﾌﾞｯｼｭ	2
22		166-21203	SET COLLAR	ｾｯﾄ ｶﾗ	1
23		SM-8060602-TP	SCREW M8X6	ﾄﾒﾈｼﾞ M6 L=6	2
24		166-21500	SHAFT	ｼｬﾌﾄ	1
25		167-24007	SLIT COLLAR	ｽﾘｯﾄｶﾗｰ	2
26		166-20403	KNUCKLE JOINT	ﾅｯｸﾙ ｼﾞｮｲﾝﾄ	1
27		166-20502	PIN	ﾋﾟﾝ	1
28		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾜ 8.4	2
29		166-22003	SHAFT STOPPER	ｼｬﾌﾄ ﾄﾞﾒ	2
30		167-27604	SHAFT SETSCREW A	ｼｬﾌﾄ ﾄﾒﾈｼﾞ,A	2
31		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
32		166-23100	COVER, RIGHT	ｶﾊﾞｰ ﾐｷﾞ	1
33		SM-4050801-SC	SCREW M5X0.8 L=8	ﾅﾍﾞｺﾈｼﾞ M5X0.8 L=8	4
34		166-23308	VIBRATION-PROOF RUBBER	ﾎﾞｳｼﾝｺﾞﾑ	5
35		166-23803	SAFETY PIPE	ｱﾝｾﾞﾝ ﾊﾟｲﾌﾟ	1
36		SM-6061552-TP	SCREW M6 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
37		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
38		167-28107	BUSHING	ﾂﾊﾞﾂｷ DNﾌﾞｯｼｭ	1
39		166-23902	PLATE	ﾌﾟﾚｰﾄ	1
40		PA-2525002-00	AIR CYLINDER	ｴｱｼﾘﾝﾀﾞ	1
41		PC-0151080-00	SPEED CONTROLLER	ｽﾋﾟｺﾝ	2
42		PJ-3040605-02	ELBOW UNION 6XM5	ｴﾙﾎﾞﾕﾆｵﾝ 6XM5	1

45. SP-35:ROLLER BAR CLAMP STACKER UNIT(4)(OPTION)
ローラー・バークランプスタッカー装置（４）（オプション）



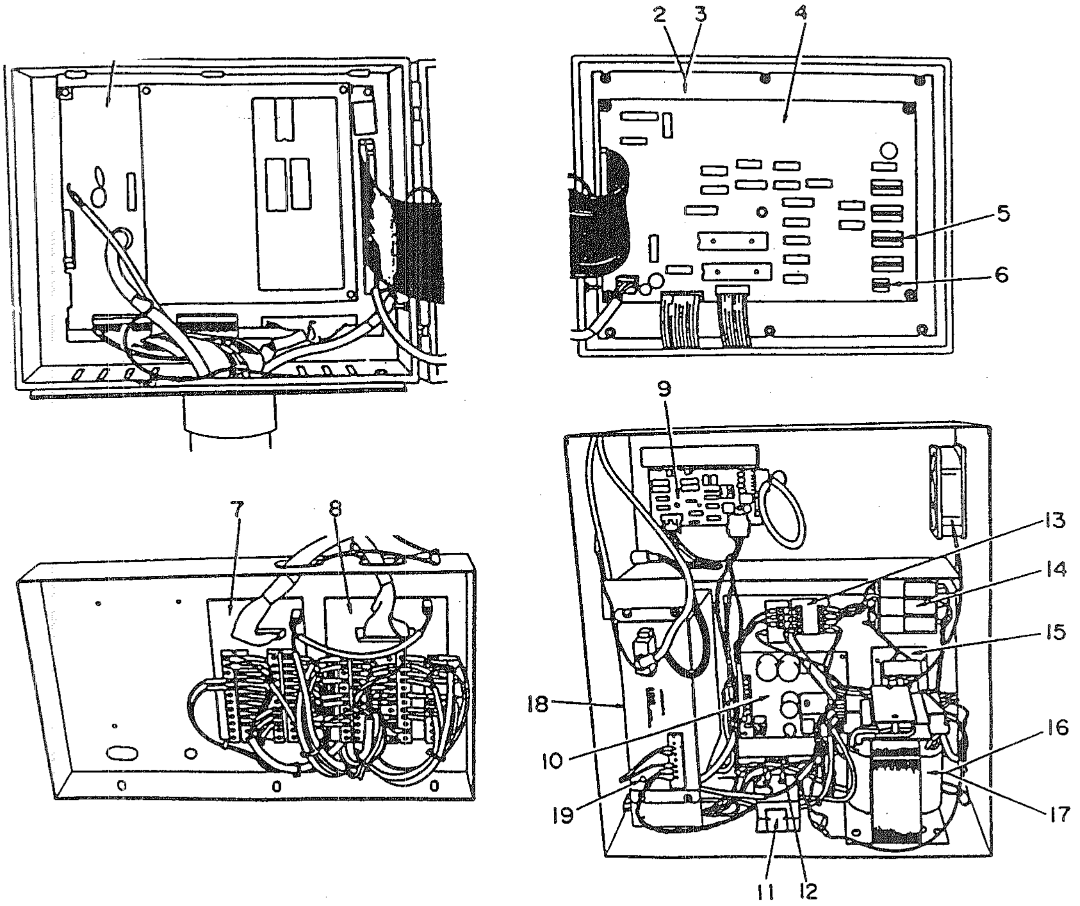
REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		166-21906	JOINT ROD	ｼﾞｮｲﾝﾄ ﾛｯﾄﾞ	1
2		168-40902	NUT (LEFT SCREW)	ﾅｯﾄ(ﾋﾀﾞﾘﾈｼﾞ)	1
3		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	1
4		168-40803	ROD END (L)	ﾛｯﾄﾞｴﾝﾄﾞ (L)	1
5		G5606-116-000	CYLINDER ROD END	ﾅｶﾒｽｼﾘﾝﾀﾞｰ ﾛｯﾄｴﾝﾄﾞ	1
6		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
7		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	2
8		166-23506	STACKER POSITIONING PIN	ｽﾀｯｶｰ ｲﾁｷﾞﾒﾋﾟﾝ	1
9		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	2
10		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
11		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
12		166-23605	STACKER POSITIONING BOSS	ｽﾀｯｶｰ ｲﾁｷﾞﾒﾎﾞｽ	1
13		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	4
14		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
15		166-23407	SWITCH FITTING PLATE	ｱｼﾌﾐｽｲｯﾁ ﾄﾘﾂｹﾌﾟﾚｰﾄ	1
16		SM-6040602-TP	SCREW M4 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	4
17		167-27802	RUBBER FOOT	ｺﾞﾑｱｼ	4
18		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	3
19		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	3
20		PV-0151010-A0	MECHANICAL VALVE ASM.	ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	1
21		PJ-3040451-02	ELBOW UNION, C	ｴﾙﾎﾞﾕﾆｵﾝ C	11
22		166-22805	SWITCH FITTING BASE A	ｽｲｯﾁ ﾄﾘﾂｹﾀﾞｲ A	1
23		SM-6061002-TP	SCREW M6 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=10	2
24		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
25		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
26		166-23001	SWITCH FITTING BASE C	ｽｲｯﾁ ﾄﾘﾂｹﾀﾞｲ C	2
27		SM-4043201-SC	SCREW M4X0.7 L=32	ﾅﾍﾞｺﾈｼﾞ M4X0.7 L=32	4
28		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
29		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
30		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
31		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	4
32		PV-0151050-00	MECHANICAL VALVE	ﾛｰﾗ ﾚﾊﾞｰｶﾞﾀﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	1
33		PJ-3040605-02	ELBOW UNION 6XM5	ｴﾙﾎﾞﾕﾆｵﾝ 6XM5	3
34		166-22904	SWITCH FITTING BASE B	ｽｲｯﾁ ﾄﾘﾂｹﾀﾞｲ B	1
35		PV-0151060-00	MECHANICAL VALVE	ﾛｰﾗﾚﾊﾞｰｶﾞﾀ ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	1
36		G5496-116-A00	SILENCER	ｻｲﾚﾝｻｰ	2
37		SM-4032501-SN	SCREW M3X0.5 L=25	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=25	2
38		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	2
39		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
40		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
41		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
42		PJ-3080600-03	Y UNION	ﾕﾆｵﾝﾜｲ	1
43		PJ-3050400-02	T UNION	ﾕﾆｵﾝ ﾃｨｰ	2
44		PJ-3050600-02	QUICK COUPLING	ﾜﾝﾀｯﾁﾂｷﾞﾃ	1
45		PV-2051010-00	SHUTTLE VALVE	ｼｬﾄﾙﾊﾞﾙﾌﾞ	2

46. PNEUMATIC COMPONENTS
空圧関係



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		PX-0652010-00	AIR PRESSURE SWITCH	ｱﾂﾘﾖｸｽｲﾂﾁ	1
2		G5433-116-000	CROSS JOINT	ｼﾞﾕｰｼﾞｿｹﾂﾄ	2
3		167-27406	LONG NIPPLE	ﾛﾝｸﾞﾆﾂﾌﾟﾙ	2
4		G5434-116-000	NIPPLE	ﾆﾂﾌﾟﾙ 1/4"	1
5		167-26309	TEE UNION	ｻｰﾋﾞｽﾁｰｽﾞﾕﾆｵﾝ	1
6		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	22
7		PV-1305080-00	3-WAY SOLENOID VALVE	3ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	2
8		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	4
9		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
10		166-75803	SOLENOID VALVE BASE A	ﾃﾞﾝｼﾞﾍﾞﾝﾍﾞｰｽ A	1
11		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	5
12		PV-1305090-00	5-WAY SOLENOID VALVE	3ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	10
13		167-26200	PLATE	ﾒｸﾗｲﾀ	5
14		SM-6042502-TP	SCREW M4X0.7 L=25	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=25	8
15		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	8
16		PJ-3010851-01	HALF UNION	ﾊｰﾌﾕﾆｵﾝ	2
17		G5496-116-A00	SILENCER	ｻｲﾚﾝｻｰ	8
18		167-26507	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	1
19		166-75902	SOLENOID VALVE BASE B	ﾃﾞﾝｼﾞﾍﾞﾝﾍﾞｰｽ B	1
20		167-26507	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	1
21		167-26101	ADAPTER	ｱﾀﾞﾌﾟﾀ	1
22		PJ-0105050-01	JOINT	ｴﾝﾁﾖｳﾂｷﾞﾃ	1
23		165-58058	SOLENOID VALVE CABLE	ﾊﾘｼﾕﾂﾘﾖｸｹｰﾌﾞﾙ ｸﾐ	1
24		165-58157	BINDER OUTPUT ASM.	ﾊﾞｲﾝﾀﾞｰｸﾋﾞﾌﾘｼﾕﾂﾘﾖｸｸﾐ	1
25		165-58256	BINDER OUTPUT ASM.	ﾊﾞｲﾝﾀﾞｰｼﾞﾖｳｼﾖｳｼﾕﾂﾘﾖｸｸﾐ	1
26		165-58355	BINDER OUTPUT ASM.	ﾊﾞｲﾝﾀﾞｰｶｺｳｼﾕﾂﾘﾖｸｸﾐ	1
27		165-57951	SOLENOID VALVE CABLE	ﾊﾞｲﾝﾀﾞｲﾄﾞｳｶｺｳｼﾕﾂﾘﾖｸ	1
28		165-57852	SOLENOID VALVE CABLE	ﾊﾞｲﾝﾀﾞｲﾄﾞｳｼﾞﾖｳｼﾖｳｼﾕﾂﾘﾖｸ	1
29		165-57050	SOLENOID VALVE CABLE	ｺｰﾅｰﾒｽｼﾕﾂﾘﾖｸｹｰﾌﾞﾙ ｸﾐ	1
30		165-57258	SOLENOID VALVE CABLE	ｳﾜｲﾄｷﾘｼﾕﾂﾘﾖｸ3ｹｰﾌﾞﾙ ｸﾐ	1
31		165-57357	SOLENOID VALVE CABLE	ｳﾜｲﾄｷﾘｼﾕﾂﾘﾖｸ2ｹｰﾌﾞﾙ ｸﾐ	1
32		165-57456	SOLENOID VALVE CABLE	ｳﾜｲﾄｷﾘｼﾕﾂﾘﾖｸ1ｹｰﾌﾞﾙ ｸﾐ	1
33		165-57159	SOLENOID VALVE CABLE	ｲﾄﾕﾙﾒｼﾕﾂﾘﾖｸｹｰﾌﾞﾙ ｸﾐ	1
34		165-57753	SOLENOID VALVE CABLE	ｲﾄﾁﾖｳｼｼﾕﾂﾘﾖｸｹｰﾌﾞﾙ ｸﾐ	1
35		165-57654	SOLENOID VALVE CABLE	ｾﾝﾀｰﾒｽｼﾕﾂﾘﾖｸｹｰﾌﾞﾙ ｸﾐ	1
36		165-57555	SOLENOID VALVE CABLE	ｼﾀｲﾄｷﾘｼﾕﾂﾘﾖｸｹｰﾌﾞﾙ ｸﾐ	1
37		165-63355	PROCESSING OUTPUT CABLE	ﾀﾞｰﾂﾉﾊﾞｼｶｺｳｼﾕﾂﾘﾖｸｹｰﾌﾞﾙｸ	1
38		165-56953	SOLENOID VALVE CABLE	ｵﾘｺﾐｲﾀｼﾕﾂﾘﾖｸｹｰﾌﾞﾙ ｸﾐ	1
39		165-58553	BIG PRESSER OUTPUT ASM.	ｵｵｵｻｴｶｺｳｼﾕﾂﾘﾖｸｸﾐ	1
40		165-58454	BIG PRESSER OUTPUT ASM.	ｵｵｵｻｴｼﾞﾖｳｼﾖｳｼﾕﾂﾘﾖｸｸﾐ	1
41		165-56755	CABLE ASM.	ｴｱｰｱﾂｹﾝﾁｹｰﾌﾞﾙ ｸﾐ	1
42		G5430-116-000	AIR COCK	ｴｱｺﾂｸ	1

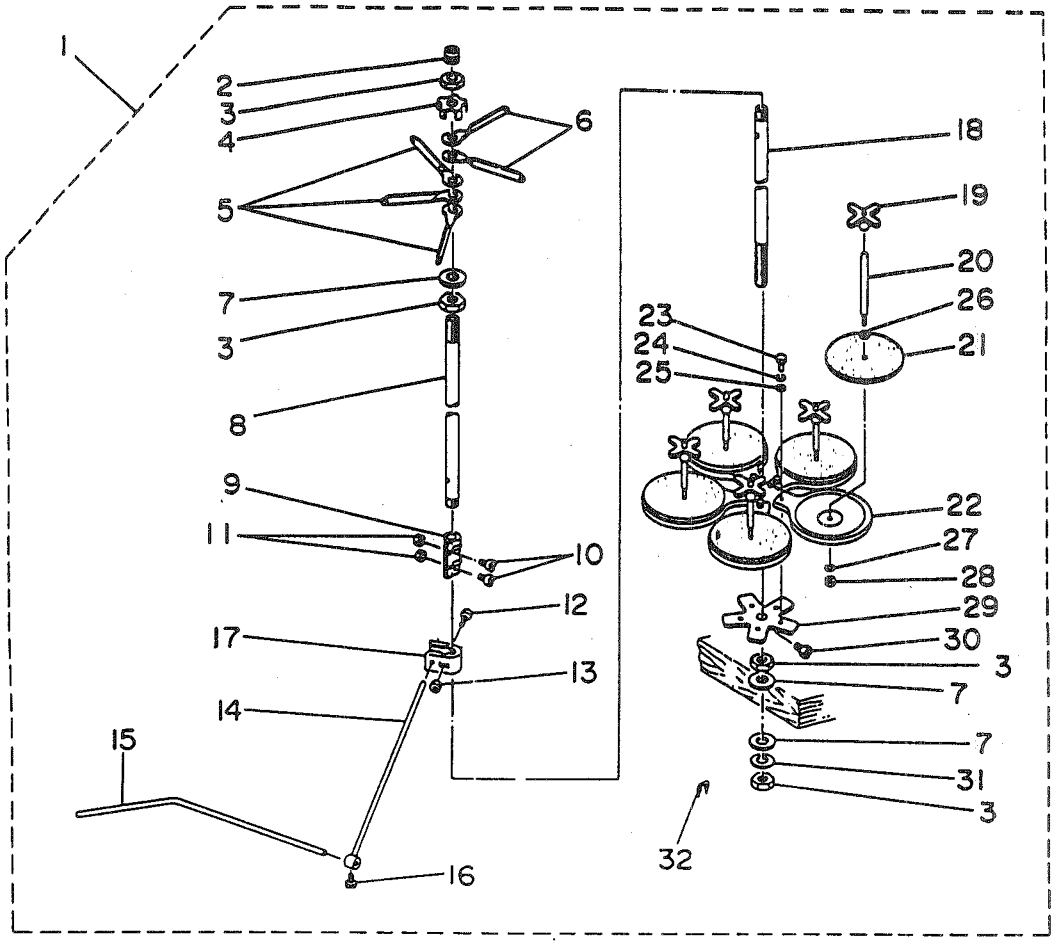
47. ELECTRICK COMPONENTS
電気関係



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		164-50058	CPU CIRCUIT BOARD ASM.	CPUｷﾊﾞﾝ ｸﾐ	1
2	#01	164-55503	PANEL SHEET ASM. A	ﾊﾟﾈﾙｼｰﾄA ｸﾐ	1
3	#02	164-55602	PANEL SHEET ASM. B	ﾊﾟﾈﾙｼｰﾄB ｸﾐ	1
4		164-50157	PANEL CIRCUIT BOARD ASM.	ｿｳｻﾊﾟﾈﾙ ｷﾊﾞﾝ ｸﾐ	1
5		E9605-454-000	DIP SWITCH	ﾃﾞｨｯﾌﾟｽｲｯﾁ	4
6		HA-0015700-0B	DIP SWITCH	ﾃﾞｨｯﾌﾟｽｲｯﾁ	1
7		164-50355	OUTPUT TERMINAL BASE ASM.	ｼｭﾂﾘｮｸﾀﾝｼﾀﾞｲ ｸﾐ	1
8		164-50454	INPUT TERMINAL BASE ASM.	ﾆｭｳﾘｮｸﾀﾝｼﾀﾞｲ ｸﾐ	1
9		164-50553	MOTOR DRIVER BOARD ASM.	ﾓｰﾀﾄﾞﾗｲﾊﾞｰ ｷﾊﾞﾝ ｸﾐ	1
10		164-50256	DC POWER SOURCE BOARD ASM.	DCﾃﾞﾝｹﾞﾝ ｷﾊﾞﾝ ｸﾐ	1
11		164-60651	MOTOR RELAY ASM.	ﾓｰﾀﾘﾚｰ ｸﾐ	1
12		HX-0022400-00	SWITCHING POWER SOURCE	ｽｲｯﾁﾝｸﾞ ﾃﾞﾝｹﾞﾝ	1
13		HA-0013800-0A	MAGNETIC CONTACTOR	ﾃﾞﾝｼﾞ ｶｲﾍｲｷ	1
14		HF-0018010-00	FUSE 10A	ﾋｭｰｽﾞ	1
15		164-59059	NOISE FILTER ASM.	ﾉｲｽﾞﾌｨﾙﾀ ｸﾐ	1
16	#03	164-55800	TRANSFORMER A	ﾃﾞﾝｹﾞﾝﾄﾗﾝｽA	1
17	#04	164-55909	TRANSFORMER B	ﾃﾞﾝｹﾞﾝﾄﾗﾝｽB	1
18		165-67208	SERVO PACK	ｻｰﾎﾞﾊﾟｯｸ	1
19	#05	165-67307	FUSE	ﾋｭｰｽﾞ	1

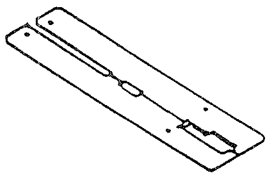
NOTE(注記)#01.....For Japan 国内用
#02.....For export 輸出用
#03.....For 200,220,230,240,250V 200,220,230,240,250V用
#04.....For 380,415,440V 380,415,440V用
#05.....Accessory 付属品

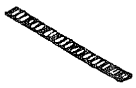
48. THREAD STAND UNIT
糸立装置

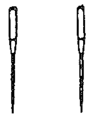
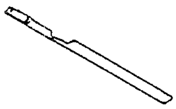
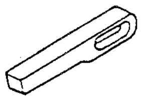
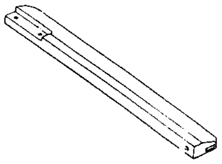


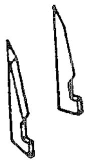
REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		B3301-704-0A0	THREAD STAND ASM.	ｲﾄﾀﾃﾂｰﾁ ｸﾐ	1
2		B3311-704-000	SPOOL REST ROD RUBBER CAP	ｲﾄﾀﾃﾎﾞｰ ﾎｺﾞｺﾞﾑ	(2)
3		B3317-704-000	NUT C15	ｲﾄﾀﾃﾎﾞｰ ﾄﾒﾅｯﾄ	(4)
4		B3306-704-000	THREAD GUIDE STOPPER PLATE	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ﾄﾒｲﾀ	(1)
5		B3307-704-000	THREAD GUIDE A	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ A	(3)
6		B3308-704-000	THREAD GUIDE B	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ B	(2)
7		WP-1702600-S0	WASHER 17X30X2.6	ﾋﾗｻﾞｶﾞﾈ 17X30X2.6	(3)
8		B3313-704-000-A	SPOOL REST ROD, UPPER	ｲﾄﾀﾃﾎﾞｰ ｳｴ	(1)
9		B3305-704-000-A	SPOOL REST ROD JOINT	ｲﾄﾀﾃﾎﾞｰﾂｷﾞﾃ	(1)
10		SM-6041410-SC	SCREW M4X0.7 L=14	ﾋﾗｺﾈｼﾞ M4X0.7 L=14	(2)
11		NM-6040000-SN	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	(2)
12		SM-6052700-SC	SCREW M5 L=27	ﾋﾗｺﾈｼﾞ M5X0.8 L=27	(1)
13		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	(1)
14		B3309-704-000	THREAD GUIDE ARM	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ｳﾃﾞ	(1)
15		B3311-804-000	LOWER THREAD GUIDE	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ｼﾀ	(1)
16		SS-7110540-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	(1)
17		B3304-704-000-A	THREAD GUIDE ARM HOLDER	ｲﾄｱﾝﾅｲｳﾃﾞ ﾎﾙﾀﾞｰ	(1)
18		B3301-704-000-A	SPOOL REST ROD, LOWER	ｲﾄﾀﾃﾎﾞｰ ｼﾀ	(1)
19		B3312-012-000	SPOOL RETAINER	ｲﾄﾏｷ ﾌﾚﾄﾞﾒ	(5)
20		B3307-804-000	SPOOL PIN	ｲﾄﾏｷ ｳｹﾎﾞｰ	(5)
21		B3311-012-000	SPOOL REST CUSHION	ｲﾄﾏｷｳｹｻﾞ	(5)
22		B3303-704-000	SPOOL REST	ｲﾄﾀﾃ ｳｹｲﾀ	(5)
23		SM-9050813-SE	SCREW M5X0.8 L=8	ﾛｯｶｸﾎﾞﾙﾄ M5X0.8 L=8	(5)
24		WS-0521010-KN	SPRING WASHER 5.2X8.2X1	ﾊﾞﾈｻﾞｶﾞﾈ 5.2X8.2X1	(5)
25		WP-0520656-SA	WASHER 5.2X9.5X0.6	ﾋﾗｻﾞｶﾞﾈ 5.2X9.5X0.6	(5)
26		WP-0560860-SE	WASHER 5.6X12X0.8	ﾋﾗｻﾞｶﾞﾈ 5.6X12X0.8	(5)
27		WS-0521010-KN	SPRING WASHER 5.2X8.2X1	ﾊﾞﾈｻﾞｶﾞﾈ 5.2X8.2X1	(5)
28		NS-6120310-SP	NUT 3/16-28	ﾛｯｶｸﾅｯﾄ 3/16-28	(5)
29		B3302-704-000	SPOOL REST BRACKET	ｲﾄﾀﾃ ｳｹﾀﾞｲ	(1)
30		SM-9061080-SE	SCREW M6 L=10	ﾛｯｶｸﾎﾞﾙﾄ M6 L=10	(1)
31		WS-1643202-KR	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 16.4X26.6X3.2	(1)
32		MA0-11532000	CORD STAPLE	ｺｰﾄﾞ ｽﾃｯﾌﾟﾙ	(3)

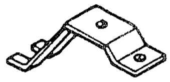
TABLE OF EXCHANING PARTS
交換部品一覧表
1. MECHANISM COMPONENTS
装置関係

Needle gauge 針幅(mm)	Sewing table asm. 縫製テーブル（組）
	
8.10.12mm	166-74814
14.16mm	166-74913
18.20mm	166-75019

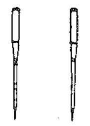
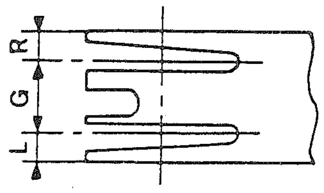
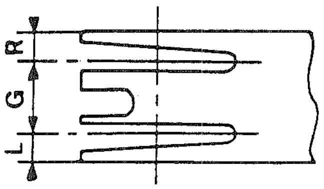
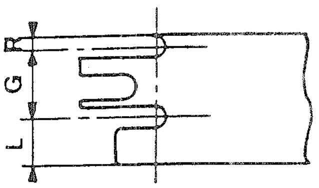
Selective part 選択部品	Rubber sole 身頃クランプゴム	
	Left 左	Right 右
Specification 仕 様		
Standard 標 準	167-78409	167-78508
For heavy-weight materials 厚物用	167-04900	167-04900
Sponge スポンジ	G5152-119-E00	G5152-119-F00
Sponge(for heavy-weight materials) スポンジ（厚物用）	G5152-119-G00	G5152-119-H00

	Neeedle gauge 針 幅	Folding plate asm. 折込板	Foldin plate stopper 折込板ｽﾄｯﾊﾟｰ	Garment clam plate asm 身頃ｸﾗﾝﾌﾟ（組）
				
Left 左	8.10.12.14mm	G5121-119-A00-A	G5131-116-C00	167-77807
	16.18.20mm	G5121-119-B00-A	G5131-116-D00	167-78003
Right 右	8.10.12.14mm	G5120-119-A00-A	G5130-116-C00	167-77906
	16.18.20mm	G5120-119-B00-A	G5130-116-D00	167-78102

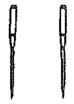
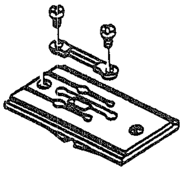
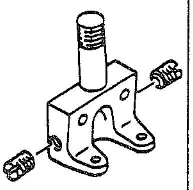
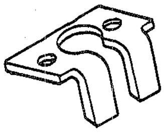
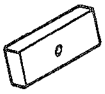
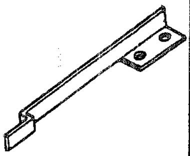
Corner knife コーナーメス	Needle gauge (針 幅)	
	8 10.12 mm	166-07301(A-1)
		166-07400(A-2)
	14.16.18mm	166-07509(B-1)
		166-07608(B-2)
	20.22.24.26mm	166-07707(C-1)
		166-07806(C-2)

Needle gauge 針 幅 (mm)	Workpiece guide spring 生地ガイドバネ
	
8.10.12.14mm	G5328-116-000
16.18.20mm	G5328-116-A00

2. WELT PATCH BASE PLATE COMPONENTS
玉布基板関係

Needle gauge 針　幅	Double welt 両　玉　縁			Single welt 片　玉　縁			Varied double welt 変　形　両　玉　縁		
									
G		L	R		L	R		L	R
8 mm	167-87608	3.3	3.3	167-87707	7.3	7.3			
(5/16")									
1 0 mm	167-85008	4.3	4.3	167-85206	9.3	8.8	167-85602	8.1	0.5
(25/64")	167-85701	3.8	3.8						
1 2 mm	167-85107	5.3	5.3	167-85305	11.3	11.3			
(15/32")									
1 4 mm	167-85800	6.3	6.3	167-86105	13.3	13.3			
(35/64")									
1 6 mm	167-85909	7.3	7.3	167-86204	15.3	15.3			
(5/8")									
1 8 mm	167-86006	8.3	8.3	167-86303	17.3	17.3			
(45/64")									
2 0 mm	166-91909	9.3	9.3	166-89606	19.3	19.3			
(25/32")									

3. SEWING MACHINE COMPONENTS
ミシン関係

Needle gauge 針　幅	Throat plate asm. 針　板（組）		Needle clamp asm. 針　留（組）	Knife 上糸切リメス	Needle thread counter knife 上糸切り固定メス	Needle thread clamp plate 上糸クランプ板	Nipper spring, left 糸ツカミ押シバネ左
							
	左メス用	右メス用					
8 mm (5/16")	164-01150	164-02356	G1402-116-JA0	164-11019	164-09906	164-10201	164-21208
1 0 mm (25/64")	164-01259	164-02455	G1402-116-BA0				
1 2 mm (15/32")	164-01358	164-02554	G1402-116-CA0	164-09500			164-21307
1 4 mm (35/64")	164-01457	164-02653	G1402-116-DA0				
1 6 mm (5/ 8")	164-01556	164-02752	G1402-116-EA0	164-10508			164-21406
1 8 mm (45/64")	164-01655	164-02851	G1402-116-FA0				
2 0 mm (25/32")	164-01754	164-02950	G1402-116-GA0	164-11100	164-11308	164-11407	164-21901

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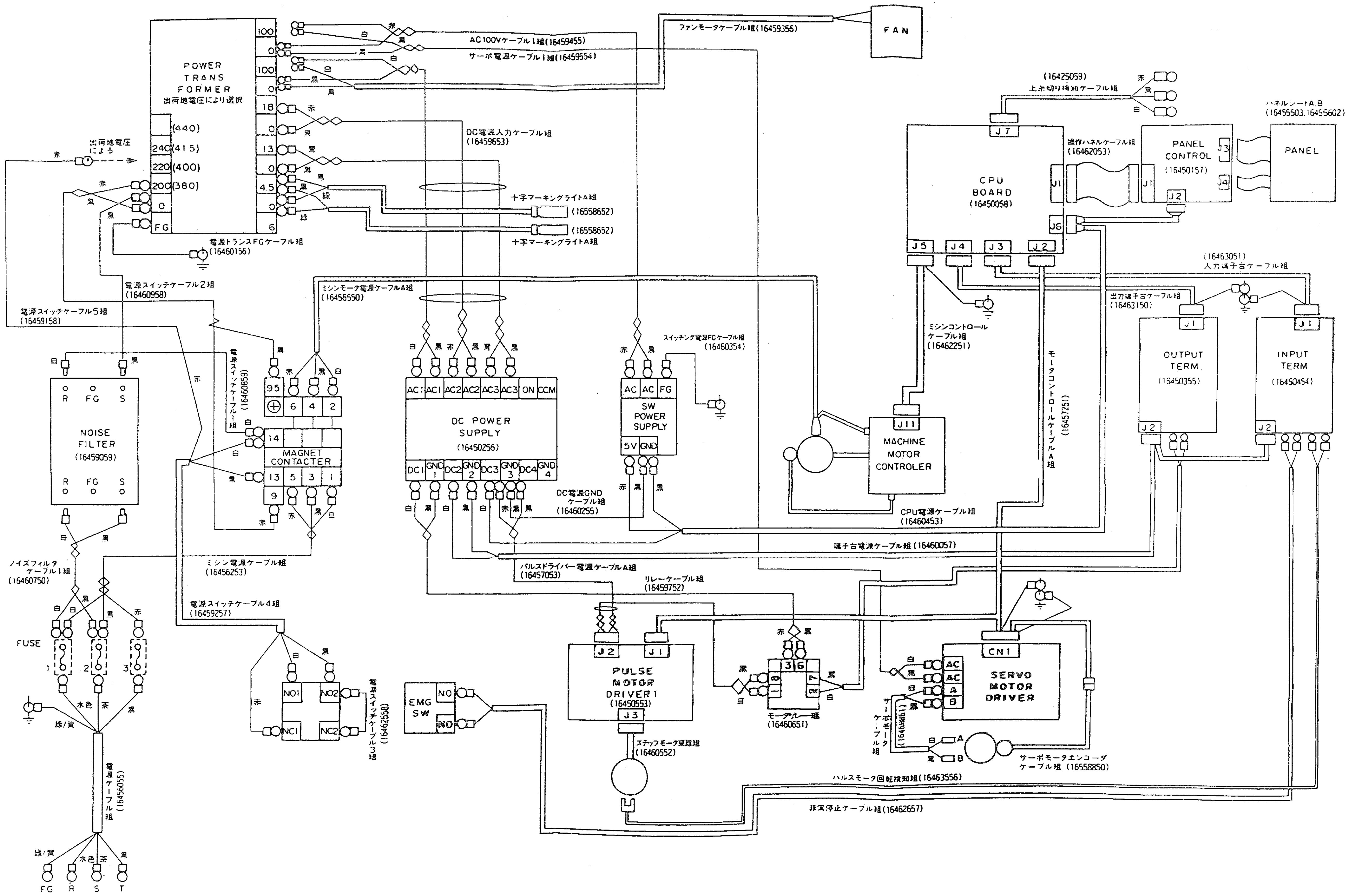

POWER TRANS FORMER
出荷地電圧により選択
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十字マーキングライトA組(16558652)
電源トランスFGケーブル組(16460156)
出荷地電圧による
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PANEL CONTROL (16450157)
PANEL
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操作パネルケーブル組(16462053)
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NOISE FILTER (16459059)
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PULSE MOTOR DRIVER1 (16450553)
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＊This parts list is edited and printed in accordance with the product specifications as of April 1992.

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