JUKI

1-Needle, Unison-Feed, Super-Long Cylinder Bed, Lockstitch Machine for Extra Heavy-weight Materials

極厚筒型一本針本縫総合送りスーパーロングアームミシン

TSC-461

PARTS LIST

29027604
No.0612-00

HOW TO MAKE USE OF THIS PARTS LIST
パーツリストの見方

1. The part numbers of parts shown in the figure indicate the corresponding numbers (Ref. No.) shown by the Index.
   図に示された部品の品番は、図にふられているNo(Ref No)に対応するインデックスによって、その品番がわかります

2. Explanation of codes
   記号の説明

   1) Codes on the "Note" column
      "注記" 欄の記号

      ① ☆ . . . . means this part is changed from the previous parts list.
      前回のパーツリストに対して今回変更された部品を意味します

      ② #01 . . . . refer to the "Note" explanation at bottom of page.
      ◇01 ページ下の "注記" の説明を参照して下さい

   2) Codes on the "E.C. (Engineering change)" column
      "変更年月" 欄の記号

      ① A.10/83 . . . . Added from October, 1983
      1983年10月より追加された

      ② D.10/83 . . . . Obsoleted from October, 1983
      1983年10月より削除された

      ③ When previous parts (Obsoleted part) and new parts (Added parts) are not interchangeable with each other
      部品の互換性がない変更の場合

      In this case, even obsoleted part (D.) can be ordered with the obsoleted part number, so select the parts with changed dates and place your orders.
      この場合は削除(D)された品番でもご注文できますから、変更年月により、いずれかの部品を選択してご注文下さい

      Example (例)

Ref. No.	Note 注記	Part No. 品番	Description	E.C. 変更年月	品名	Amt. Req. 数量
1	☆	B1401-100-000	Needle bar	D.10/83	ハリボー	–
1-1	☆	B1401-100-000-A	Needle bar	A.10/83	ハリボー	1
2	☆	B1105-200-000	Frame cover	D.10/83	B1105-300-000	–
	☆	B1105-300-000	Frame cover	A.10/83	フレームカバー	1

      ④ In case when previous parts and new part are interchangeable with each other:
      部品の互換性がある場合の変更

      In this case the new part number is replaced on the " 品名 (Japanese)" column of the previous parts, so please order by the new part number.
      この場合は、旧部品の和文品名欄にそれにかわる新しい品番が記入してありますので、新しい品番でご注文下さい

      ⑤ C.10/83

Ref. No.	Note	Part No.	Description	E.C.	品名	Amt. Req.
1	☆	B1105-500-000	Frame cover	C.10/83	~~B1105-600-000~~	1

      Correct No. (Part No.) 正しい品番 — Wrong No. (品名) 誤まり品番

      Please order by the correct part number.
      正しい品番でご注文下さい。

      ⑥ M.10/83 . . . . . The amount required is changed from October, 1983
      The new amount required is shown in the "Amt. Req". column.
      1983年10月より数量が変更になった。この場合数量欄には新しい数量が表示してあります

   3) Codes on the "Amt. Req." column
      "数量" 欄の記号

      ① 2 . . . . Indicates amount required is 2.
      数量、2個を表わします

      ② 2.0 . . . . Indicates length in meters. (unit is meter)
      長さ、2メートルを表わします (単位はメートルです)

      ③ – . . . . Indicates parts obsoleted from the parts list.
      このパーツリストから削除された部品です

      ④ (1) . . . . Indicates sub parts which construct the assembly part.
      Assembly part is shown as "asm." and クミ in Japanese, in the "Description" column.
      組部品を構成している子部品を表わします 組部品は品名欄に英文で "asm" 和文でクミと表示してあります

When Ordering The Spare Parts:

In order to ensure that we deliver the correct parts to you, please clearly state when ordering the corresponding PART NUMBER (ex. B1109-012-A00) and also the PARTS LIST NUMBER (ex. 0010-01, given at the bottom right of the cover) or the MACHINE SERIAL NUMBER, because there are some parts which have been changed.

補用部品注文の際のご注意

このパーツリストに記載されている補用部品をご注文の際は、部品の番号(例えは、B1109-012-A00)でご注文下さい合わせて、ご覧のパーツリストの管理番号(表紙右下、例えは、No0010-01)又は、機械番号をご連絡頂ければ幸いです。又、改良のため部品の一部が変更になる場合がありますのでご了承下さい

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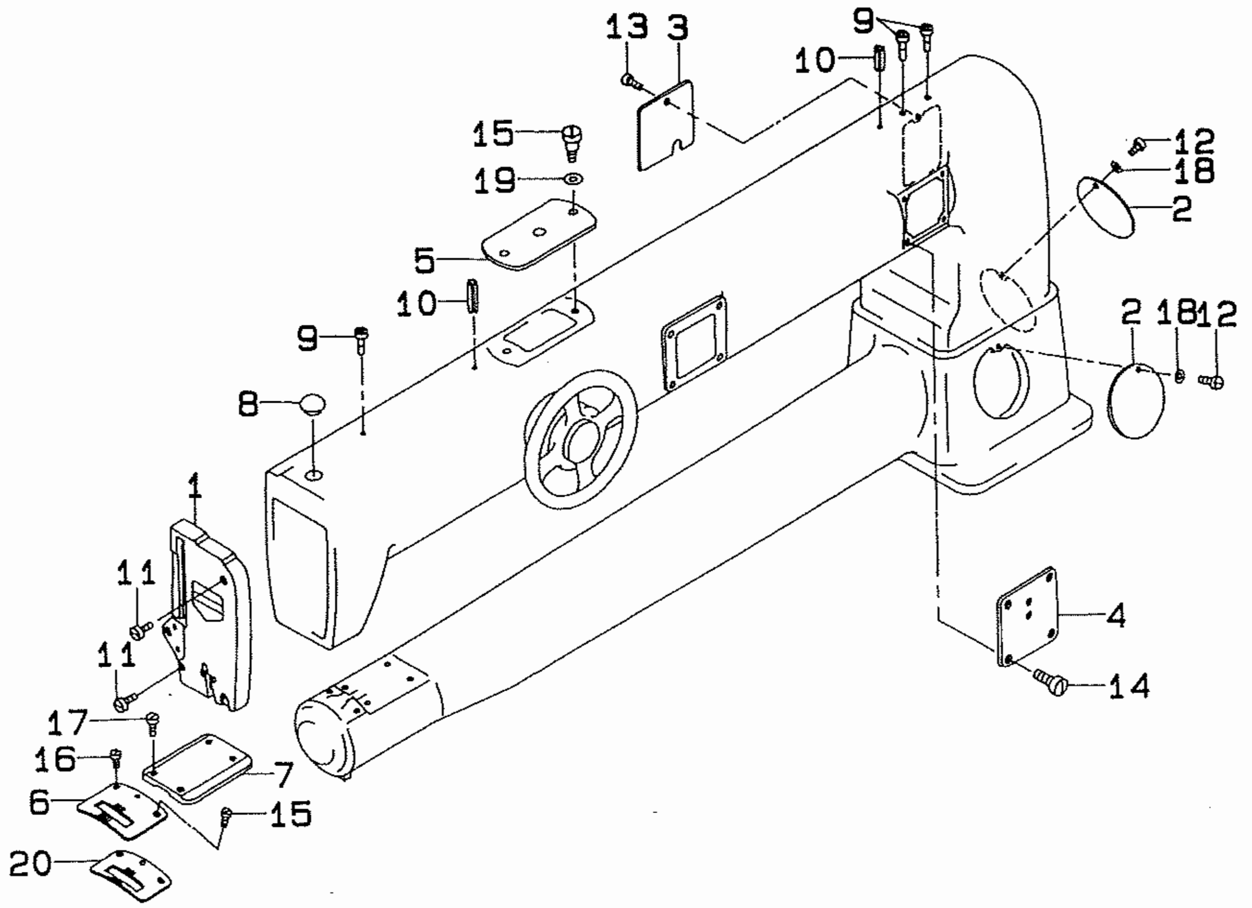
1. FRAME & MISCELLANEOUS COVER COMPONENTS
頭部・外装関係

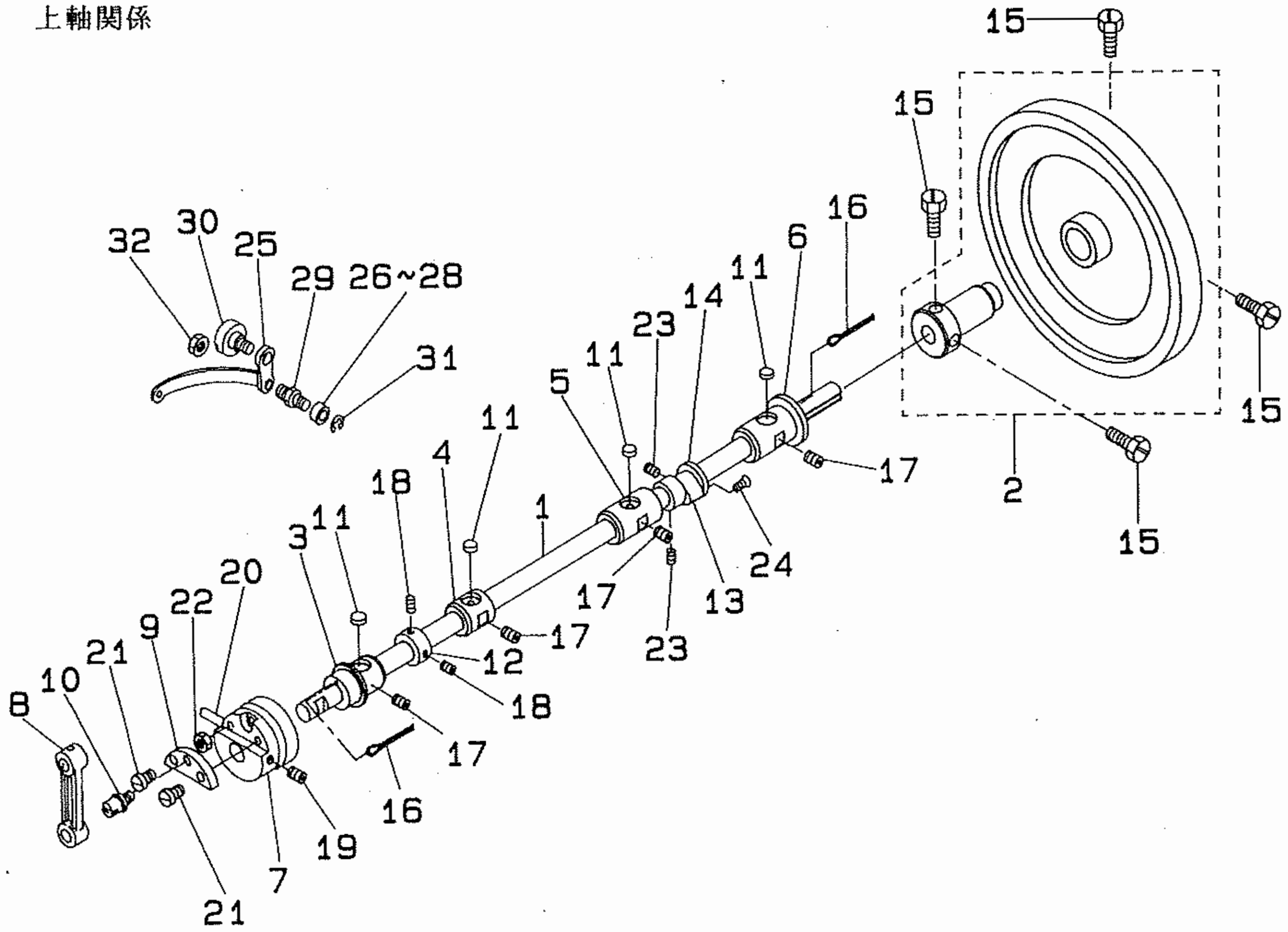


REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		210-90253	FACE PLATE ASM.	ﾒﾝｲﾀ(ｸﾐ)	1
2		211-33004	SIDE COVER	ﾍﾞｯﾄﾞﾏﾄﾞｲﾀ	2
3		211-80708	SIDE PLATE, B	ﾏﾄﾞｲﾀ(B)	1
4		211-80807	SLIDE PLATE, C	ﾏﾄﾞｲﾀ(C)	1
5		211-80906	SLIDE PLATE, D	ﾏﾄﾞｲﾀ(D)	1
6		211-60205	THROAT PLATE	ﾊﾘｲﾀ	1
7		211-80609	BED SLIDE	ｽﾍﾞﾘｲﾀ	1
8		TA-1250406-R0	RUBBER PLUG	ﾄﾒｾﾝ D=12.5 L=4	1
9		B1156-026-000	OIL PIPE	ｵｲﾙﾊﾟｲﾌﾟ	3
10		PS-0500452-KP	SPRING PIN	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ	2
11		SS-6151920-SP	SCREW 15/64-28 L=19.0	ﾋﾗﾈｼﾞ 15/64-28 L=19	2
12		SS-7090710-SP	SCREW 9/64-40 L= 6.8	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6.8	2
13		SS-7091110-SP	SCREW 9/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=10.5	1
14		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	4
15		SD-0630241-SD	HINGE SCREW D= 6.30 H= 2.4	ﾀﾞﾝﾈｼﾞ D=6.3 H=2.4	1
16		SS-7120910-SP	SCREW 3/16-28 L=9	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=9	2
17		SS-7120910-SP	SCREW 3/16-28 L=9	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=9	4
18		WZ-0430390-KP	WASHER	ﾏｹﾞｻﾞｶﾞﾈ	2
19		B1152-051-000	WASHER	ﾃﾝｲﾀ ﾈｼﾞｻﾞｶﾞﾈ	1
20	#01	211-60304	THROAT PLATE (SHORT)	ﾊﾘｲﾀ(ﾀﾝ)	1

Note (注記) #01.....Optional part　オプション部品

2. MAIN SHAFT COMPONENTS

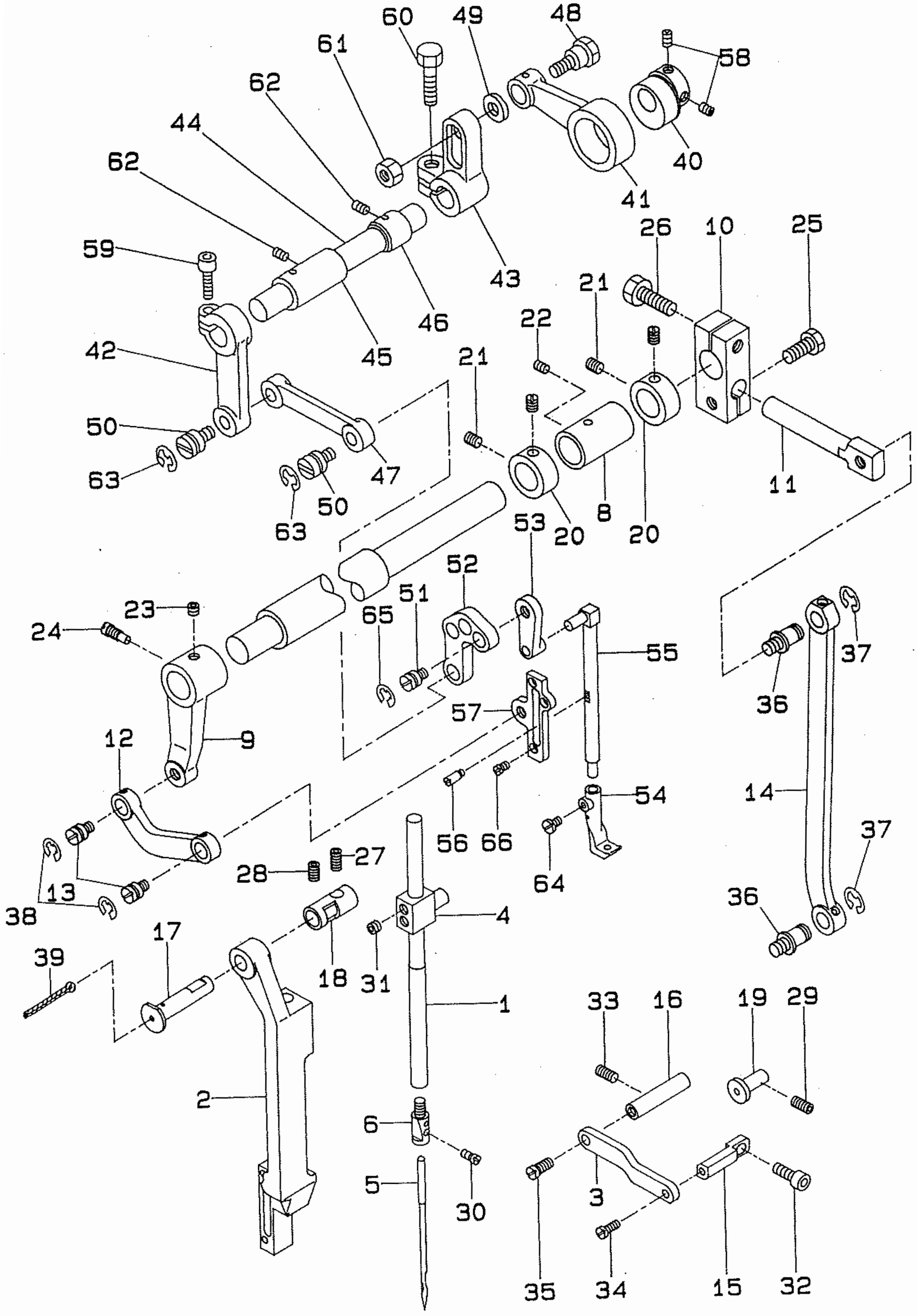
上軸関係



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		211-81102	MAIN SHAFT	ウワジ゛ク	1
2		211-81250	HAND WHEEL ASM.	ハズ゛ミグ゛ルマ ケツゴ゛ウ	1
3		211-81300	BUSHING, FRONT	ウワジ゛クマエメタル	1
4		211-81409	BUSHING (1), MIDDLE	ウワジ゛クナカメタル(1)	1
5		211-81508	BUSHING (2), MIDDLE	ウワジ゛クナカメタル(2)	1
6		211-81607	BUSHING, REAR	ウワジ゛クアトメタル	1
7		211-81706	CAM	テンビ゛ンカム	1
8		210-91707	CRANK ROD	ハリボ゛ウクランクロット゛	1
9		210-45109	CRANK PLATE	ハリボ゛ウ クランクザ゛(B)	1
10		210-45604	NEEDLE BAR CRANK SHAFT	ハリボ゛ウ クランクジ゛ク	1
11		210-45406	FELT	ウワジ゛クメタル フェルト	4
12		211-81805	THRUST COLLAR	ウワジ゛クスラストウケ	1
13		211-51402	FEED CAM	オクリヘンシンカム	1
14		210-45505	SIDE PLATE	オクリ ヘンシンカム ガ゛ワイタ	1
15		SS-9702110-SP	SCREW	ロッカクボ゛ルト	4
16		CQ-2020000-00	OIL WICK	ユシン	0.2
17		SS-8151550-SP	SCREW 15/64-28 L=15	トメネジ゛ 15/64-28 L=15	4
18		SS-8660610-TP	SCREW 1/4-40 L=6	トメネジ゛ 1/4-40 L=6	2
19		SS-8660612-TP	SCREW 1/4-40 L= 6.0	トメネジ゛ 1/4-40 L=6	2
20		PT-0405600-SH	TAPER PIN	テーパ゜ピ゜ン	1
21		SS-1681140-SP	SCREW 9/32-28 L=11	サラネジ゛ 9/32-28 L=11	2
22		NS-6680410-SP	NUT 9/32-28	ロッカクナット 9/32-28	1
23		SS-8150710-SP	SCREW 15/64-28 L=7	トメネジ゛ 15/64-28 L=7	2
24		SS-2110915-SP	SCREW 11/64-40 L=6.8	マルサラネジ゛ 11/64-40 L=8.5	2
25		210-91806	THREAD TAKE-UP LEVER	テンビ゛ン	1
26		105-19502	ROLLER	テンビ゛ンコロ	1
27	#01	210-46107	ROLLER	テンビ゛ンコロ	1
28	#01	210-46206	ROLLER	テンビ゛ンコロ	1
29		210-46305	ROLLER STUD	テンビ゛ンコロ ジ゛ク	1
30		SD-1070901-TP	HINGE SCREW	ダ゛ンネジ゛	1
31		RE-0400000-KO	E-RING	Eガ゛タトメワ 4	1
32		NS-6680410-SP	NUT 9/32-28	ロッカクナット 9/32-28	1

Note (注記) #01.....Selective parts 選択部品

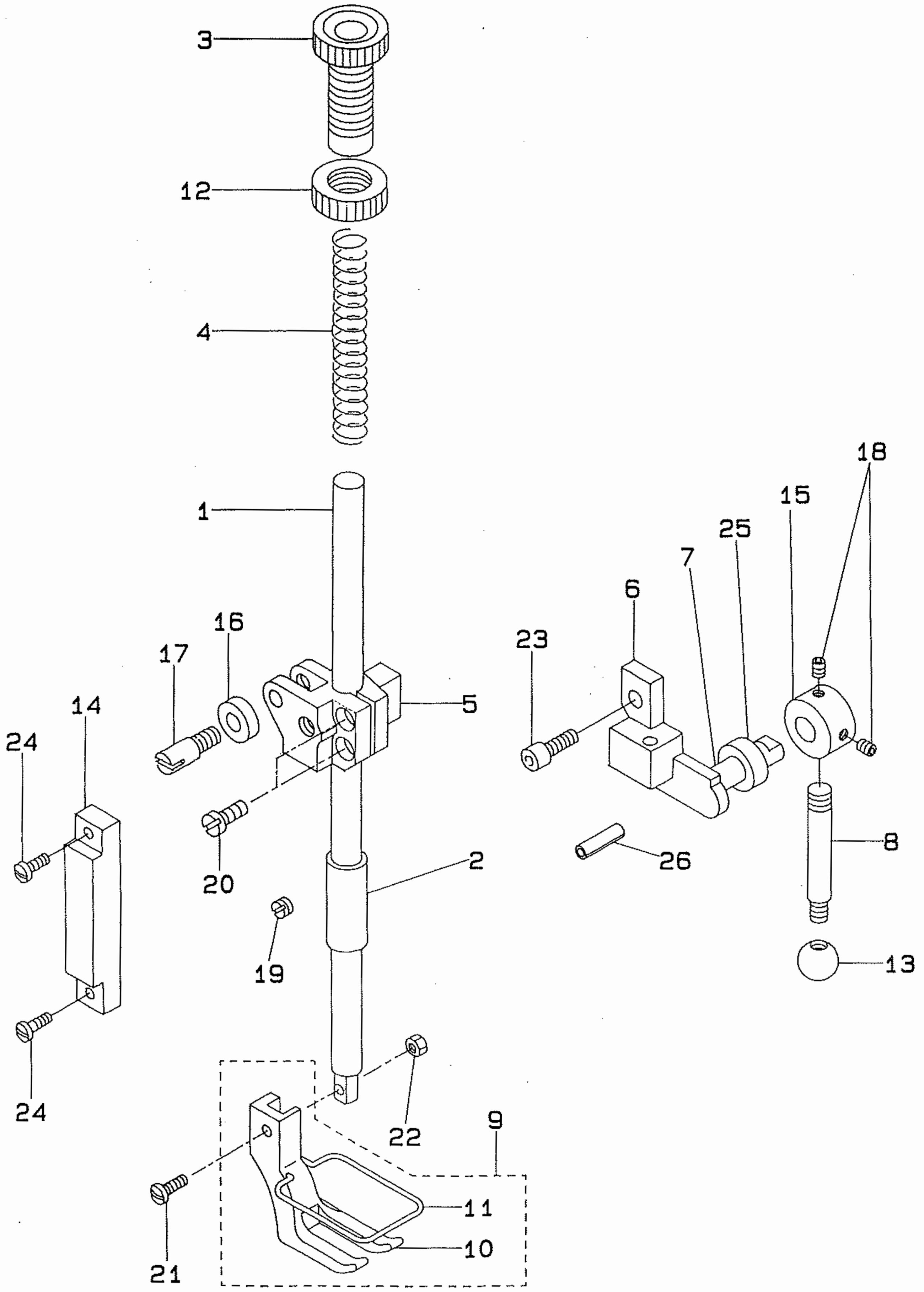
3. NEEDLE BAR・UPPER FEED MECHANISM COMPONENTS
針棒・上送り関係



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		210-92002	NEEDLE BAR	ﾊﾘﾎﾞｳ	1
2		210-92101	FRAME DRIVING BASE	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾀﾞｲ	1
3		210-92200	PRESSURE PLATE	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾀﾞｲ ｵｻｴｲﾀ	1
4		210-92309	NEEDLE BAR CONNECTION	ﾊﾘﾎﾞｳﾀﾞｷ	1
5		MC-5320023-00	NEEDLE (794 NM=230)	ﾊﾘ(794 NM=230)	1
6		210-92408	NEEDLE STOPPER	ﾊﾘﾄﾞﾒ	1
7		211-82100	DRIVING SHAFT	ﾅｶｼﾞｸ	1
8		211-82209	BUSHING, REAR	ﾅｶｼﾞｸ ｱﾄﾒﾀﾙ	1
9		210-92804	DRIVING SHAFT FRONT ARM	ﾅｶｼﾞｸ ｾﾞﾝﾌﾞｳﾃﾞ	1
10		211-61609	DRIVING SHAFT REAR ARM A	ﾅｶｼﾞｸｺｳﾌﾞｳﾃﾞ(A)	1
11		211-61708	DRIVING SHAFT REAR ARM B	ﾅｶｼﾞｸｺｳﾌﾞｳﾃﾞ(B)	1
12		210-93000	FRAME DRIVING LINK	ﾖｳﾄﾞｳﾘﾝｸ	1
13		210-48707	HINGE SCREW	ｾﾞﾝｺﾞﾒｶﾞﾈ ﾀﾞﾝﾈｼﾞ	2
14		211-61807	NEEDLE BAR FRAME DRIVING ROD	ﾊﾘﾎﾞｳ ﾖｳﾄﾞｳﾛｯﾄﾞ	1
15		210-93208	PRESSURE PLATE	ﾖｳﾄﾞｳﾀﾞｲ ｵｻｴｲﾀ	1
16		210-93307	PRESSURE SHAFT	ﾖｳﾄﾞｳﾀﾞｲ ｵｻｴﾄﾒｼﾞｸ	1
17		210-93406	FRAME DRIVING BASE SHAFT	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾀﾞｲｼﾞｸ	1
18		210-93505	FRAME DRIVING BASE SHAFT METAL	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾀﾞｲｼﾞｸ ﾒﾀﾙ	1
19		210-93604	FRAME DRIVING BASE GUIDE	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾀﾞｲｳｹ	1
20		CS-1801211-SH	THRUST COLLAR D=18 W=12	ｽﾗｽﾄｳｹ D=18 W=12	2
21		SS-8660810-TP	SCREW	ﾄﾒﾈｼﾞ 1/4-40 L=8	4
22		SS-8150710-SP	SCREW 15/64-28 L=7	ﾄﾒﾈｼﾞ 15/64-28 L=7	1
23		SS-8660512-TP	SCREW 1/4-40 L=5	ﾄﾒﾈｼﾞ 1/4-40 L=5	1
24		SS-7151550-SP	SCREW 15/64-28 L=14.5	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=14.5	1
25		SS-9201813-CP	SCREW 5/16-18 L=18	ﾛｯｶｸﾎﾞﾙﾄ 5/16-18 L=18	1
26		SS-9202443-CP	SCREW 5/16-18 L=24	ﾛｯｶｸﾎﾞﾙﾄ 5/16-18 L=24	1
27		SM-8061212-TP	SCREW M6X12	ﾄﾒﾈｼﾞ M6 L=12	1
28		D2446-141-E00	METAL SCREW	ﾖｳﾄﾞｳﾀﾞｲｼﾞｸﾒﾀﾙﾄﾒﾈｼﾞ	1
29		SM-8061212-TP	SCREW M6X12	ﾄﾒﾈｼﾞ M6 L=12	1
30		SS-6110710-TP	SCREW 11/64-40 L= 6.5	ﾋﾗﾈｼﾞ 11/64-40 L=6.5	1
31		SS-8660522-TP	SCREW 1/4-40 L=4.5	ﾄﾒﾈｼﾞ 1/4-40 L=4.5	2
32		SM-6061552-TP	SCREW M6 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
33		SM-8061212-TP	SCREW M6X12	ﾄﾒﾈｼﾞ M6 L=12	1
34		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	1
35		SS-7151120-SP	SCREW 15/64-28 L=11	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=11	1
36		B1424-158-000	HINGE SCREW	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾛｯﾄﾞ ﾀﾞﾝﾈｼﾞ	2
37		RE-0700000-KO	E-SHAPED SNAP RING (7MM)	Eｶﾞﾀﾄﾒﾜ 7	2
38		RE-0800000-KO	E-RING	Eｶﾞﾀﾄﾒﾜ 8	2
39		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.2
40		211-81904	CAM	ｼﾞｮｳｹﾞｶﾑ	1
41		210-49309	CONNECTING ROD	ｳﾜｵｸﾘﾛｯﾄﾞ	1
42		210-49408	DRIVING SHAFT ARM, FRONT	ｳﾜｵｸﾘｳﾃﾞ(ﾏｴ)	1
43		210-49507	DRIVING SHAFT ARM, REAR	ｳﾜｵｸﾘｳﾃﾞ(ｳｼﾛ)	1
44		210-49606	FEED ROCKER SHAFT	ｳﾜｵｸﾘｼﾞｸ	1
45		210-49705	BUSHING, FRONT	ｳﾜｵｸﾘｼﾞｸ ﾏｴﾒﾀﾙ	1
46		210-49804	BUSHING,REAR	ｳﾜｵｸﾘｼﾞｸ ｱﾄﾒﾀﾙ	1
47		210-49903	ROD	ｼﾞｮｳｹﾞﾒｶﾞﾈ	1
48		210-50000	HINGE SCREW	ｳﾜｵｸﾘﾛｯﾄﾞ ﾀﾞﾝﾈｼﾞ	1
49		210-50109	WASHER	ｳﾜｵｸﾘﾛｯﾄﾞ ﾀﾞﾝﾈｼﾞｻﾞｶﾞﾈ	1
50		210-48707	HINGE SCREW	ｾﾞﾝｺﾞﾒｶﾞﾈ ﾀﾞﾝﾈｼﾞ	2
51		210-48707	HINGE SCREW	ｾﾞﾝｺﾞﾒｶﾞﾈ ﾀﾞﾝﾈｼﾞ	2
52		210-93901	L-LINK	Lｶﾞﾀﾘﾝｸ	1
53		210-94008	UPPER FEED FRAME DRIVING LINK	ｳﾜｵｸﾘ ﾖｳﾄﾞｳ ﾘﾝｸ	1
54		210-94107	WALKING FOOT	ｵｻｴﾅｶｱｼ	1
55		210-94701	UPPER FEED BAR	ｳﾜｵｸﾘﾎﾞｳ	1
56		210-94800	UPPER FEED BAR PIN	ｳﾜｵｸﾘﾎﾞｳﾋﾟﾝ	1
57		210-94909	UPPER FEED BAR GUIDE	ｳﾜｵｸﾘﾎﾞｳｶﾞｲﾄﾞ	1
58		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	2
59		SM-6061552-TP	SCREW M6 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
60		SS-9201813-CP	SCREW 5/16-18 L=18	ﾛｯｶｸﾎﾞﾙﾄ 5/16-18 L=18	1
61		NS-6720440-SP	NUT 11/32-28	ﾛｯｶｸﾅｯﾄ 11/32-28	1
62		SS-8150710-SP	SCREW 15/64-28 L=7	ﾄﾒﾈｼﾞ 15/64-28 L=7	2
63		RE-0800000-KO	E-RING	Eｶﾞﾀﾄﾒﾜ 8	2
64		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
65		RE-0800000-KO	E-RING	Eｶﾞﾀﾄﾒﾜ 8	2
66		SS-7110540-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	3

4. PRESSURE BAR COMPONENTS

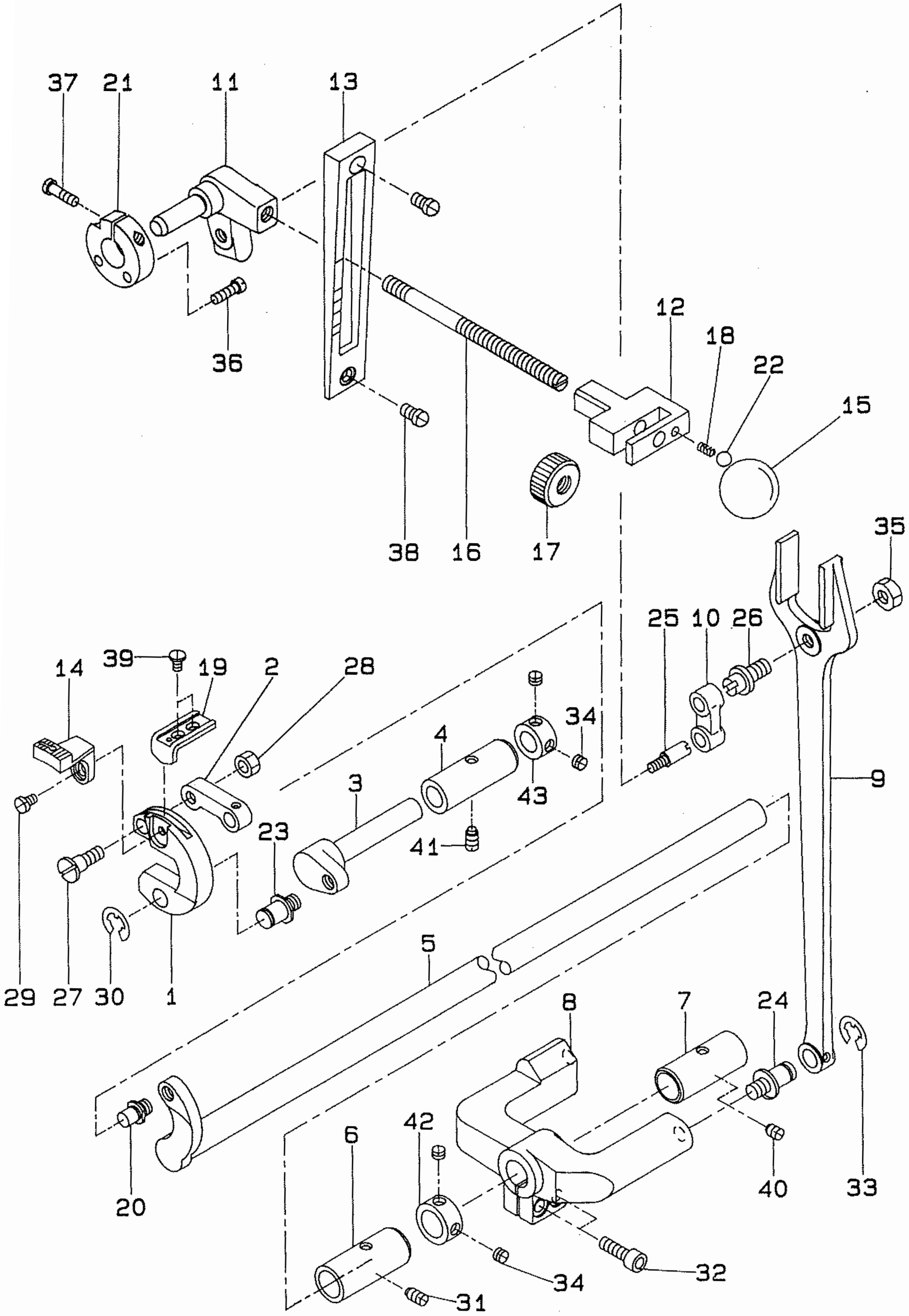
押え棒関係



REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	ﾋ ﾝ ﾒ ｲ	AMT.
1		210-50505	PRESSER BAR	ｵｻｴﾎﾞｳ	1
2		210-50604	PRESSER BAR BUSHING	ｵｻｴﾎﾞｳﾒﾀﾙ	1
3		210-50703	SCREW	ｵｻｴ ﾁｮｳｾﾂﾈｼﾞ	1
4		210-50802	SPRING	ｵｻｴﾁｮｳｾﾂﾊﾞﾈ	1
5		210-95005	PRESSER BAR GUIDE BRACKET	ｵｻｴﾎﾞｳﾀﾞｷ	1
6		210-51008	HAND LIFTER LINK	ｵｻｴｱｹﾞ ﾃｺ	1
7		210-51107	HAND LIFTER CAM	ｵｻｴｱｹﾞ ｶﾑ	1
8		210-51206	HAND LIFTER LEVER	ｵｻｴｱｹﾞ,ﾚﾊﾞｰ	1
9		210-95153	PRESSER FOOT ASM.	ｵｻｴｿﾄｱｼ(ｸﾐ)	1
10		210-95104	PRESSER FOOT	ｵｻｴｿﾄｱｼ	(1)
11		210-97506	GUARD	ﾕﾋﾞｶﾞｰﾄﾞ	(1)
12		210-51305	NUT	ｵｻｴﾁｮｳｾﾂ ﾈｼﾞﾅｯﾄ	1
13		210-51404	GRIP	ｵｻｴｱｹﾞﾚﾊﾞｰ ﾆｷﾞﾘﾀﾞﾏ	1
14		210-51503	GUIDE PLATE	ｵｻｴﾎﾞｳﾀﾞｷ ｺﾛｶﾞｲﾄﾞﾊﾞﾝ	1
15		210-51602	THRUST COLLAR	ｵｻｴｱｹﾞ ｶﾑｽﾗｽﾄｳｹ	1
16		210-51701	ROLLER FOLLOWER	ﾛｰﾗｰ ﾌｫﾛｱ	1
17		210-51800	GUIDE NUT	ｵｻｴﾎﾞｳﾀﾞｷ ｺﾛｶﾞｲﾄﾞｼﾞｸ	1
18		SS-8660522-TP	SCREW 1/4-40 L=4.5	ﾄﾒﾈｼﾞ 1/4-40 L=4.5	2
19		SS-8150410-SP	SCREW 15/64-28 L=4	ﾄﾒﾈｼﾞ 15/64-28 L=4	1
20		SS-6121210-SP	SCREW 3/16-28 L=12	ﾋﾗﾈｼﾞ 3/16-28 L=9	2
21		SS-7091410-SP	SCREW 9/64-40 L=13.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=13.5	1
22		NS-6090310-SP	NUT 9/64-40	ﾛﾂｶｸﾅﾂﾄ 9/64-40	1
23		SS-6660622-TP	SCREW	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
24		SS-7621040-SP	SCREW 3/16-32 L= 9.5	ﾏﾙﾋﾗﾈｼﾞ 3/16-32 L=9.5	2
25		B1662-562-000	COLLAR	ｵｸﾘﾚﾊﾞｰ ｻﾞｶﾞﾈ	1
26		PS-0300201-KP	SPRING PIN 3.0X20	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 3.0X20	1

5. FEED MECHANISM COMPONENTS

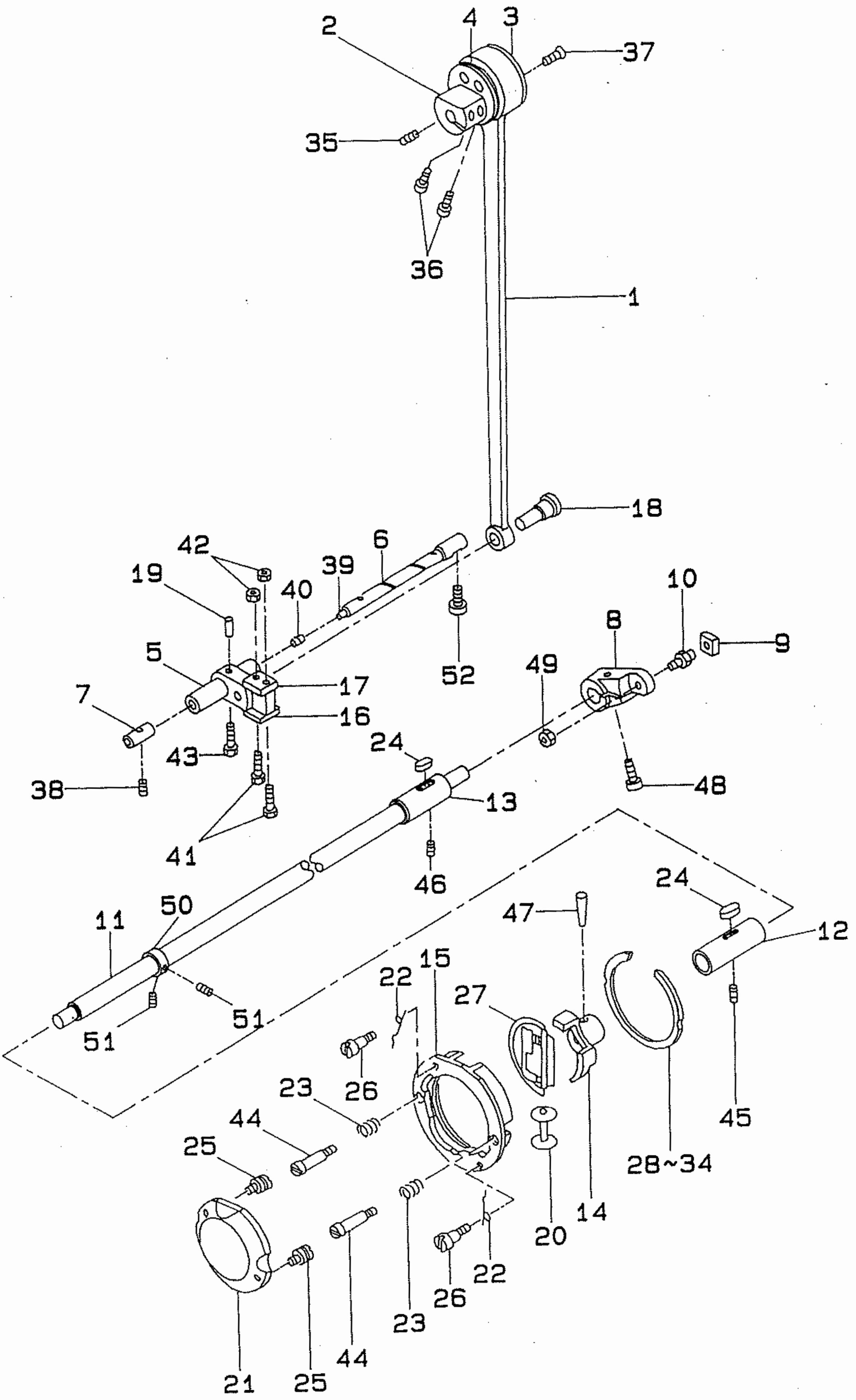
送り関係



REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	ﾋ ﾝ ﾒ ｲ	AMT.
1		211-51907	FEED BAR	ｵｸﾘﾀﾞｲ	1
2		211-52004	FEED BAR LINK	ｵｸﾘﾀﾞｲﾘﾝｸ	1
3		211-82704	FEED LIFTING ROCK SHAFT	ｵｸﾘﾀﾞｲ ｼﾞｮｳｹﾞｼﾞｸ	1
4		211-82803	BUSHING	ｵｸﾘﾀﾞｲ ｼﾞｮｳｹﾞｼﾞｸﾒﾀﾙ	1
5		211-82456	FEED ROCK SHAFT CRANK ASM.	ｽｲﾍｲｵｸﾘｼﾞｸ ｹﾂｺﾞｳ	1
6		211-82506	BUSHING, FRONT	ｽｲﾍｲｵｸﾘｼﾞｸ ﾏｴﾒﾀﾙ	1
7		211-82605	BUSHING, REAR	ｽｲﾍｲｵｸﾘｼﾞｸ ｱﾄﾒﾀﾙ	1
8		211-82308	FEED ROCK SHAFT CRANK	ｽｲﾍｲｵｸﾘｳﾃﾞ	1
9		211-52707	ROD	ﾌﾀﾏﾀﾛｯﾄﾞ	1
10		B1619-241-H00	FEED CONNECTING LINK	ﾌﾀﾏﾀﾘﾝｸ	1
11		211-52806	FEED REGULATOR	ｵｸﾘﾁｮｳｾﾂﾀﾞｲ	1
12		210-54606	LEVER	ｵｸﾘﾚﾊﾞｰ	1
13		211-52905	SIDE COVER	ｵｸﾘﾚﾊﾞｰ ﾏﾄﾞｲﾀ	1
14		211-62300	FEED DOG	ｵｸﾘ	1
15		210-54507	LEVER GRIP	ｵｸﾘﾚﾊﾞｰ ﾆｷﾞﾘ	1
16		210-54408	LEVER SHAFT	ｵｸﾘﾚﾊﾞｰ ｼﾞｸ	1
17		210-54705	NUT	ｵｸﾘﾁｮｳｾﾂ ﾅｯﾄ	1
18		210-54804	SPRING	ｵｸﾘﾁｮｳｾﾂ ﾅｯﾄﾊﾞﾈ	1
19		211-53705	FEED BAR PRESSURE	ｵｸﾘﾀﾞｲｵｻｴ	1
20		211-53804	HINGE SCREW	ｵｸﾘﾀﾞｲﾘﾝｸ ﾀﾞﾝﾈｼﾞ	1
21		211-53903	SUPPORT PLATE	ｵｸﾘﾁｮｳｾﾂﾀﾞｲ ｳｹｲﾀ	1
22		210-54903	BALL	ｵｸﾘﾁｮｳｾﾂﾖｳ ｺｳｷｭｳ	1
23		210-26901	HINGE SCREW	ﾀﾞﾝﾈｼﾞ	1
24		B1424-158-000	HINGE SCREW	ﾀﾞﾝﾈｼﾞ	1
25		B1617-241-H00	HINGE SCREW, A	ﾌﾀﾏﾀﾘﾝｸ ﾀﾞﾝﾈｼﾞ A	1
26		B1618-241-H00	HINGE SCREW, B	ﾌﾀﾏﾀﾘﾝｸ ﾀﾞﾝﾈｼﾞ B	1
27		SD-0790801-SP	HINGE SCREW D=7.94 H=8	ﾀﾞﾝﾈｼﾞ D=7.94 H=8	1
28		NS-6160520-SP	NUT 1/4-24	ﾛｯｶｸﾅｯﾄ 1/4-24	1
29		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
30		RE-0800000-KO	E-RING	Eｶﾞﾀﾄﾒﾜ 8	1
31		SS-8151150-SP	SCREW 15/64-28 L=10.5	ﾄﾒﾈｼﾞ 15/64-28 L=10.5	1
32		SM-6061802-TP	SCREW M6 L=18	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
33		RE-0700000-KO	E-SHAPED SNAP RING (7MM)	Eｶﾞﾀﾄﾒﾜ 7	1
34		SS-8660330-SP	SCREW 1/4-40 L= 3.0	ﾄﾒﾈｼﾞ 1/4-40 L=3	4
35		NS-6680410-SP	NUT 9/32-28	ﾛｯｶｸﾅｯﾄ 9/32-28	1
36		SS-6121610-SP	SCREW 3/16-28 L=15.5	ﾋﾗﾈｼﾞ 3/16-28 L=15.5	2
37		SS-6621840-SP	SCREW 3/16-32 L=18.0	ﾋﾗﾈｼﾞ 3/16-32 L=18	1
38		SS-7150940-SP	SCREW 15/64-28 L=9	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=9	2
39		SS-6110610-TP	SCREW 11/64-40 L=6	ﾋﾗﾈｼﾞ 11/64-40 L=6	2
40		SS-8150750-SP	SCREW 15/64-28 L=7	ﾄﾒﾈｼﾞ 15/64-28 L=7	1
41		SS-8151150-SP	SCREW 15/64-28 L=10.5	ﾄﾒﾈｼﾞ 15/64-28 L=10.5	1
42		CS-1471012-SH	THRUST COLLAR D=14.72 W=10	ｽﾗｽﾄｳｹ D=14.72 W=10	1
43		CS-1111019-SH	THRUST COLLAR D=11.11 W=10	ｽﾗｽﾄｳｹ D=11.11 W=10	1

HOOK DRIVING SHAFT COMPONENTS

下軸関係

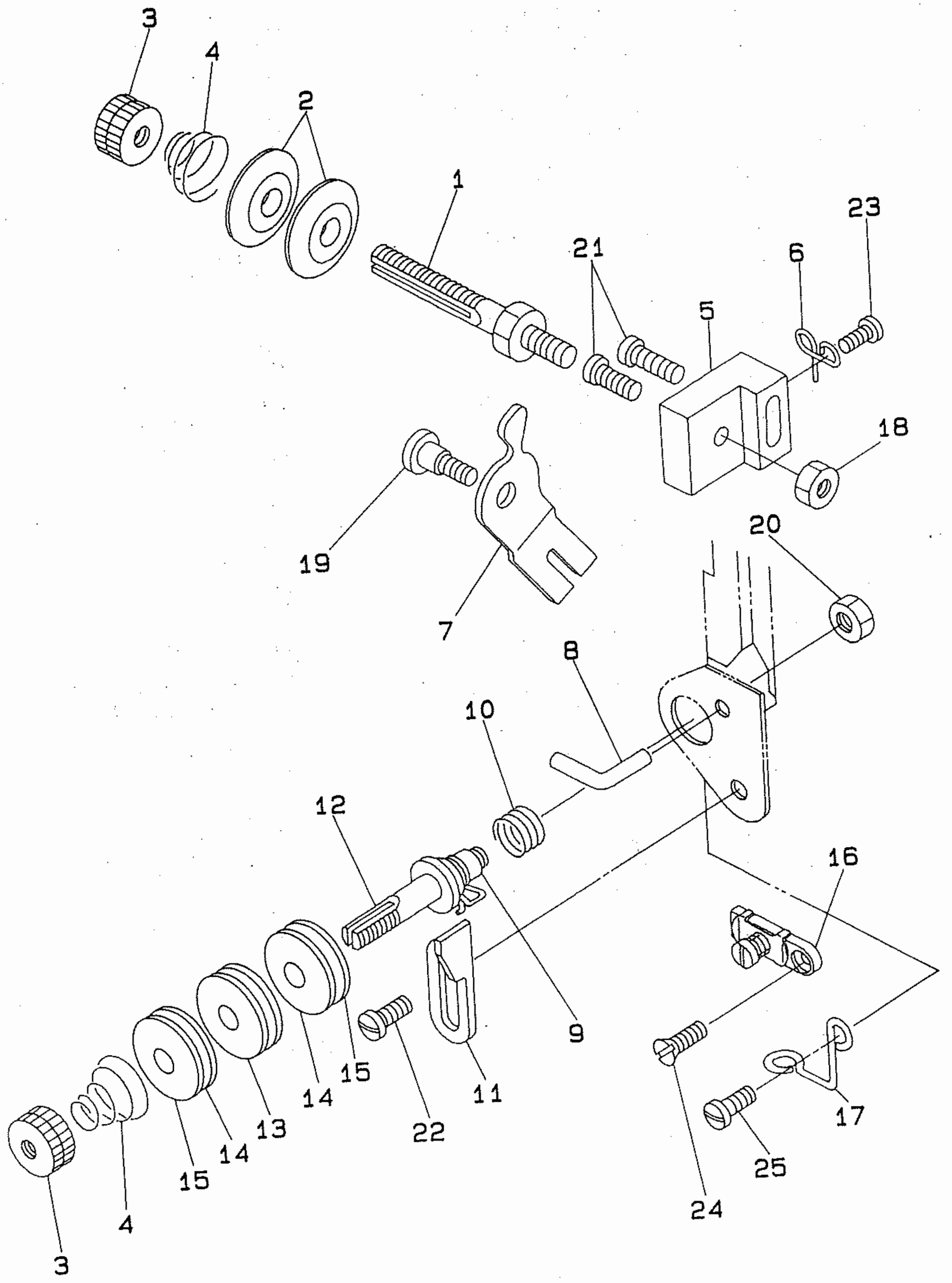


REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		210-55504	CONNECTING ROD	ﾀﾃﾛｯﾄﾞ	1
2		210-55603	CON-ROD ECCENTRIC CAM	ﾀﾃﾛｯﾄﾞ ﾍﾝｼﾝｶﾑ	1
3		210-55702	CAM SLIDE PLATE	ﾀﾃﾛｯﾄﾞ ﾍﾝｼﾝｶﾑ ｶﾞﾜｲﾀ	1
4		210-57609	CAGE & ROLLER	ｹｰｼﾞ & ﾛｰﾗ	1
5		210-55801	OSCILATING ROCK SHAFT	ｵｵﾌﾘｺ	1
6		211-54000	HINGE PIN	ｵｵﾌﾘｺｼﾞｸ	1
7		211-54109	ROCK SHAFT BUSHING	ｵｵﾌﾘｺｼﾞｸ ﾒﾀﾙ	1
8		211-54208	HOOK DRIVING SHAFT CRANK	ｺﾌﾘｺ	1
9		210-56205	CRANK SLIDE BLOCK	ｺﾌﾘｺ ｶｸﾀﾞﾏ	1
10		210-56304	SLIDE BROCK STUD	ｺﾌﾘｺ ｶｸﾀﾞﾏｼﾞｸ	1
11		211-83108	HOOK DRIVING SHAFT	ｼﾀｼﾞｸ	1
12		211-83207	BUSHING, FRONT	ｼﾀｼﾞｸﾏｴﾒﾀﾙ	1
13		211-83306	BUSHING, REAR	ｼﾀｼﾞｸｱﾄﾒﾀﾙ	1
14		211-63001	SHUTTLE DRIVER	ﾄﾝﾋﾞ	1
15		211-54703	SHUTTLE RACE BODY	ｵｵｶﾞﾏ	1
16		210-57005	SLIDE PLATE A	ｵｵﾌﾘｺ ｿｸﾒﾝｲﾀ A	1
17		210-57104	SLIDE PLATE B	ｵｵﾌﾘｺ ｿｸﾒﾝｲﾀ B	1
18		210-57203	CON-ROD PIN	ﾀﾃﾛｯﾄﾞ ﾚﾝｹﾂｼﾞｸ	1
19		210-57302	CON-ROD PIN WEDGE	ﾀﾃﾛｯﾄﾞ ﾚﾝｹﾂｼﾞｸ ﾄﾒﾋﾟﾝ	1
20		210-57401	BOBBIN	ﾎﾞﾋﾞﾝ	1
21		211-54802	HOOK COVER	ｶﾏｶﾊﾞｰ	1
22		211-54901	HOOK COVER SPRING	ｶﾏｶﾊﾞｰﾊﾞﾈ	2
23		210-57500	HOOK COUNTER SPRING	ｵｵｶﾞﾏ ﾌﾀﾊﾞﾈ	2
24		B1806-038-000	OIL FELT	ｼﾀｼﾞｸ ｳｼﾛﾒﾀﾙ ﾌｴﾙﾄ	2
25		211-55007	SCREW	ｶﾏﾌﾀﾄﾒﾈｼﾞ	2
26		SD-0260271-SP	HINGE SCREW D= 2.60 H= 2.7	ﾀﾞﾝﾈｼﾞ D=2.6 H=2.7	2
27		210-41850	HOOK COVER	ｶﾏ	1
28	#01	211-55106	MIKAZUKI (1)	ﾐｶﾂﾞｷ(1)	1
29	#01	211-55205	MIKAZUKI (2)	ﾐｶﾂﾞｷ(2)	1
30	#01	211-55304	MIKAZUKI (3)	ﾐｶﾂﾞｷ(3)	1
31	#01	211-55403	MIKAZUKI (4) STANDARD	ﾐｶﾂﾞｷ(4)	1
32	#01	211-55502	MIKAZUKI (5)	ﾐｶﾂﾞｷ(5)	1
33	#01	211-55601	MIKAZUKI (6)	ﾐｶﾂﾞｷ(6)	1
34	#01	211-55700	MIKAZUKI (7)	ﾐｶﾂﾞｷ(7)	1
35		SS-8151550-SP	SCREW 15/64-28 L=15	ﾄﾒﾈｼﾞ 15/64-28 L=15	1
36		SM-6081802-TP	SCREW	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
37		SS-2110920-TP	SCREW 11/64-40 L=8.5	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.5	2
38		SS-8150750-SP	SCREW 15/64-28 L=7	ﾄﾒﾈｼﾞ 15/64-28 L=7	1
39		CQ-3030000-00	OIL WICK	ﾕｼﾝ	0.1
40		TA-0290301-M0	PLUG 2.9X3.2X3	ﾄﾒｾﾝ D=2.9X3.2 L=3	1
41		210-57708	SCREW	ｵｵﾌﾘｺ ｶﾞﾜｲﾀ ｼﾒﾈｼﾞ	2
42		NS-6110420-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	2
43		SS-7621510-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ	1
44		210-57906	SCREW	ｵｵｶﾞﾏ ﾌﾀ ﾄﾒﾈｼﾞ	2
45		SS-8151550-SP	SCREW 15/64-28 L=15	ﾄﾒﾈｼﾞ 15/64-28 L=15	1
46		SS-8151550-SP	SCREW 15/64-28 L=15	ﾄﾒﾈｼﾞ 15/64-28 L=15	1
47		PT-0401800-S0	TAPERED PIN 4.0X18	ﾃｰﾊﾟﾋﾟﾝ 4X18	1
48		SM-6081802-TP	SCREW	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
49		NS-6680320-SP	NUT 9/32-28	ﾛｯｶｸﾅｯﾄ 9/32-28	1
50		CS-1471012-SH	THRUST COLLAR D=14.72 W=10	ｽﾗｽﾄｳｹ D=14.72 W=10	1
51		SS-8660330-SP	SCREW 1/4-40 L= 3.0	ﾄﾒﾈｼﾞ 1/4-40 L=3	2
52		SS-6151142-TP	SCREW 15/64-28 L=10.5	ﾛｯｶｸｱﾅﾎﾞﾙﾄ 15/64-28	1

Note (注記) #01.....Selective parts 選択部品

7. TENSION POST COMPONENTS

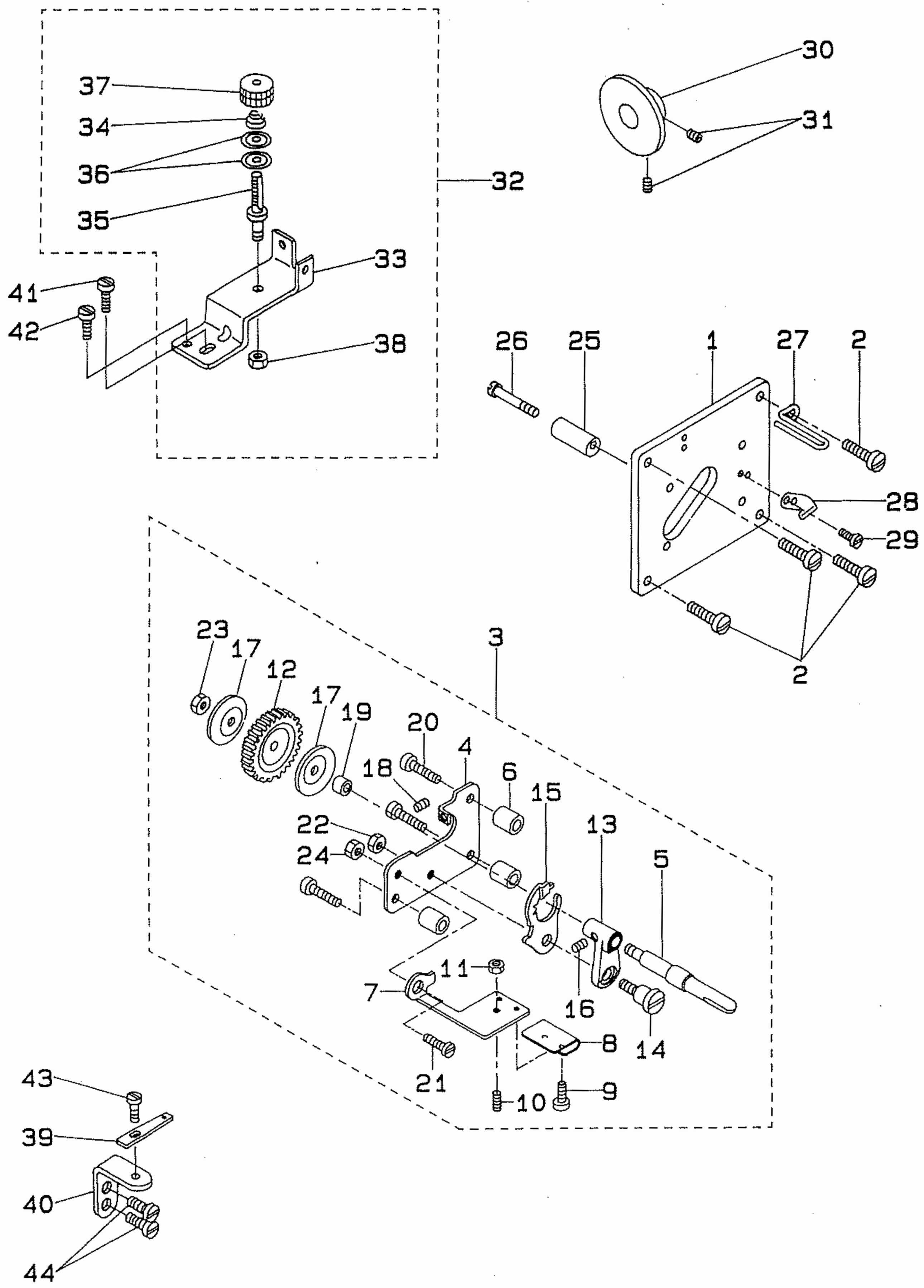
糸調子関係



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		210-59001	THREAD TENSION POST	ｲﾄﾁｮｳｼ ﾎﾞｳ	1
2		B3126-012-000	TENSION DISC	ｲﾄﾁﾖｰｼｻﾗ	2
3		B3125-012-000	THREAD TENSION STUD NUT	ｲﾄﾁﾖｰｼ ﾅｯﾄ	2
4		210-59100	THREAD TENSION SPRING	ｲﾄﾁｮｳｼ ﾊﾞﾈ	2
5		210-59209	THREAD TENSION POST BRACKET	ｲﾄﾁｮｳｼﾎﾞｳ ﾄﾞﾀﾞｲ	1
6		210-59308	THREAD TENSION GUIDE	ｲﾄﾁｮｳｼ ｱﾝﾅｲ	1
7		210-59407	THREAD RELEASING PLATE	ｲﾄﾕﾙﾒｲﾀ	1
8		210-59506	SLACK THREAD GUIDE	ｵｵｲﾄｶｹ	1
9		210-59605	SPRING A	ｲﾄﾄﾘﾊﾞﾈ A	1
10		210-59704	THREAD TAKE-UP SPRING GUIDE	ｲﾄﾄﾘﾊﾞﾈ B	1
11		210-59803	SPRING SUPPORT PLATE	ｲﾄﾄﾘﾊﾞﾈ ｳｹｲﾀ	1
12		210-59902	THREAD TENSION WHEEL POST	ｲﾄﾁｮｳｼｸﾞﾙﾏ ｼﾞｸ	1
13		210-60009	THREAD TENSION WHEEL	ｲﾄｱﾝﾅｲｸﾞﾙﾏ	1
14		210-60108	WHEEL FELT	ｲﾄｱﾝﾅｲｸﾞﾙﾏ ﾌｪﾙﾄ	2
15		210-60207	FELT SUPPORT PLATE	ｲﾄｱﾝﾅｲｸﾞﾙﾏ ﾌｪﾙﾄ ｵｻｴｲﾀ	2
16		D1129-141-EA0	ARM THREAD GUIDE BOTTOM ASM.	ｱｰﾑ ｲﾄｱﾝﾅｲｼﾀ ｸﾐ	1
17		B1131-562-000	FRAME THREAD GUIDE, LOWER	ｲﾄｱﾝﾅｲ ｼﾀ	1
18		NS-6680320-SP	NUT 9/32-28	ﾛｯｶｸﾅｯﾄ 9/32-28	1
19		SD-0600321-SP	HINGE SCREW D= 6 H= 3.2	ﾀﾞﾝﾈｼﾞ D=6 H=3.2	1
20		NS-6150310-SP	NUT 15/64-28	ﾛｯｶｸﾅｯﾄ 15/64-28	1
21		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	2
22		SS-7090610-SP	SCREW 9/64-40 L=6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6	1
23		SS-7090710-SP	SCREW 9/64-40 L= 6.8	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6.8	1
24		SS-1090410-SL	SCREW 9/64-40 L=4	ｻﾗﾈｼﾞ 9/64-40 L=3.7	1
25		SS-7090710-SP	SCREW 9/64-40 L= 6.8	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6.8	1

8. THREAD WINDER & THREAD GUIDE COMPONENTS

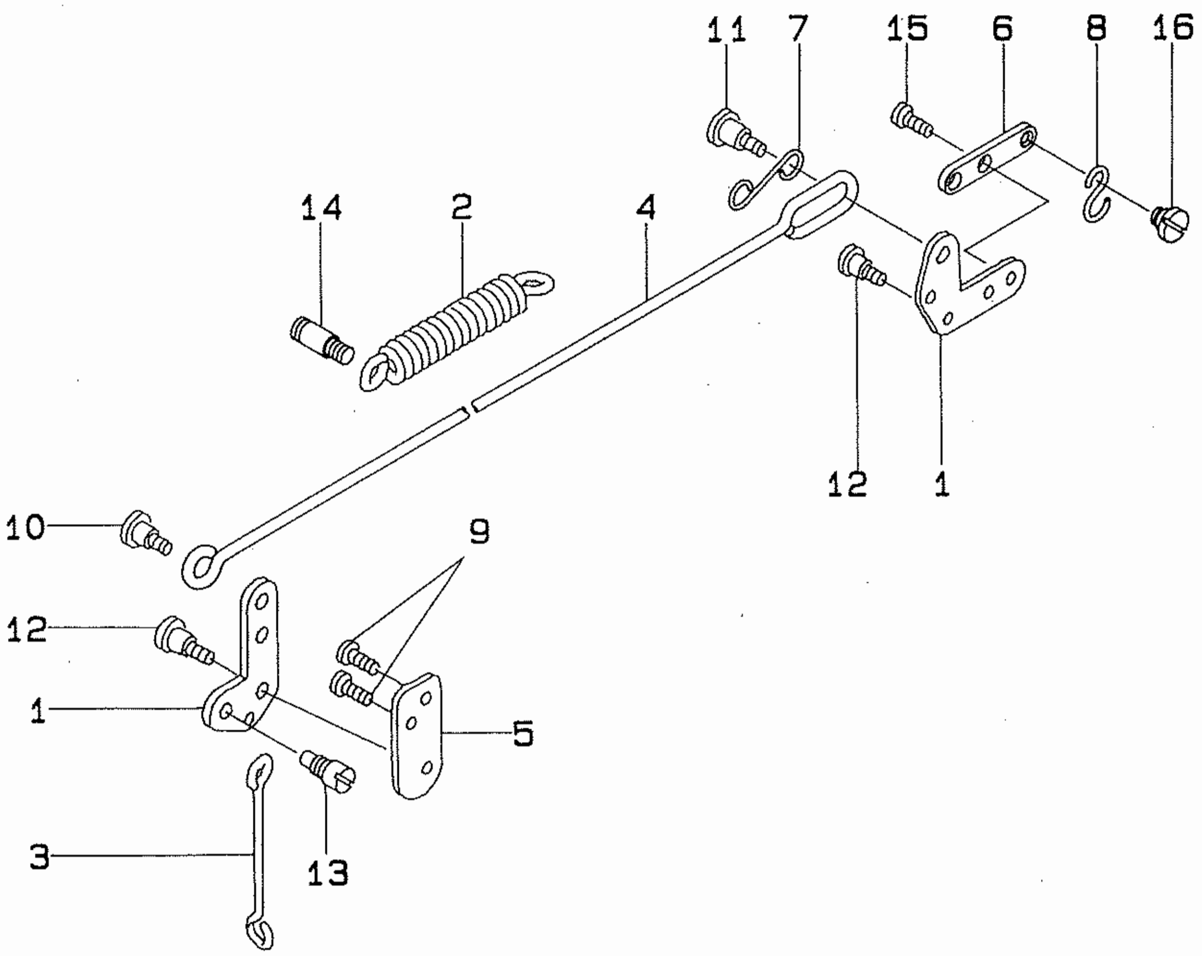
糸巻装置・糸巻糸案内関係



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		210-42908	THREAD WINDER PLATE	ｲﾄﾏｷ ﾏﾄﾞｲﾀ	1
2		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	4
3		210-61056	THREAD WINDER ASM.	ｲﾄﾏｷﾀﾞｲ ｹﾂｺﾞｳ	1
4		B3201-158-000	THREAD WINDER BASE	ｲﾄﾏｷﾀﾞｲ	(1)
5		210-61007	THREAD WINDER SHAFT	ｲﾄﾏｷｼﾞｸ	(1)
6		B3203-158-000	WASHER	ｲﾄﾏｷﾀﾞｲ ﾄﾘﾂｹｻﾞｶﾞﾈ	(3)
7		210-61106	BOBBIN PRESSER	ﾎﾞﾋﾞﾝｵｻｴ	(1)
8		210-61205	BOBBIN PRESSURE SPRING	ﾎﾞﾋﾞﾝｵｻｴ ﾊﾞﾈ	(1)
9		SS-5060410-SP	SCREW 3/32-56 L=3.5	ﾄﾗｽﾈｼﾞ 3/32-56 L=3.5	(2)
10		D2443-141-E00	ADJUSTING SCREW	ﾁｮｳｾﾂﾈｼﾞ	(1)
11		NS-6080210-SP	NUT 1/8-44	ﾛﾂｶｸﾅｯﾄ 1/8-44	(1)
12		B3203-232-000	BOBBIN WINDER WORM WHEEL	ｲﾄﾏｷｸﾞﾙﾏ	(1)
13		B3204-232-000	BOBBIN WINDER FRAME	ｲﾄﾏｷｳﾃﾞ	(1)
14		B3205-232-000	HINGE SCREW,	ｲﾄﾏｷｳﾃﾞ ﾀﾞﾝﾈｼﾞ	(1)
15		B3206-232-000	BOBBIN WINDER TENSION BRACKET	ｲﾄﾏｷｼﾞｸﾀﾞｲ ﾁﾖｰｾﾂｲﾀ	(1)
16		B3208-232-000	SPRING	ｲﾄﾏｷｼﾞｸﾀﾞｲ ﾊﾞﾈ	(1)
17		B3209-232-000	WASHER	ｲﾄﾏｷｸﾞﾙﾏ ｻﾞｶﾞﾈ	(2)
18		A3222-958-000	BOBBIN WINDER SPRING,LONG	ｲﾄﾏｷ ｼﾞｸﾀﾞｲ ﾁﾖｰｾﾂｲﾀ ﾊﾞﾈ	(1)
19		B3207-158-000	THREAD WINDING SHAFT COLLAR	ｲﾄﾏｷｸﾞﾙﾏ ｶﾗｰ	(1)
20		SS-7111810-SP	SCREW 11/64-40 L=18	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=18	(3)
21		SD-0720193-SP	HINGE SCREW D= 7.24 H= 1.9	ﾀﾞﾝﾈｼﾞ D=7.24 H=1.9	(1)
22		NS-6110310-SP	NUT 11/64-40	ﾛﾂｶｸﾅｯﾄ 11/64-40	(1)
23		NS-6120310-SP	NUT 3/16-28	ﾛﾂｶｸﾅｯﾄ 3/16-28	(1)
24		NS-6110310-SP	NUT 11/64-40	ﾛﾂｶｸﾅｯﾄ 11/64-40	(1)
25		210-61403	STOPPER	ｲﾄﾏｷ ｽﾄｯﾊﾟｰ	1
26		SS-7112810-SP	SCREW 11/64-40 L=28	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=28	1
27		211-84007	TENSION THREAD GUIDE, B	ｲﾄﾏｷｲﾄｱﾝﾅｲ(B)	1
28		210-61502	THREAD CUT & CLAMP PLATE	ｲﾄｷﾘ ﾎｼﾞﾊﾞﾝ	1
29		SS-6080410-SP	SCREW 1/8-44 L=4	ﾋﾗﾈｼﾞ 1/8-44 L=4	2
30		210-61601	FRIOCTION WHEEL	ｲﾄﾏｷ ﾏｻﾂｸﾞﾙﾏ	1
31		SS-8150710-SP	SCREW 15/64-28 L=7	ﾄﾒﾈｼﾞ 15/64-28 L=7	2
32		210-61759	THREAD WINDER GUIDE BASE ASM.	ｼﾀｲﾄｱﾝﾅｲﾀﾞｲ ｸﾐ	1
33		210-61700	THREAD WINDER GUIDE BASE	ｼﾀｲﾄ ｱﾝﾅｲﾀﾞｲ	(1)
34		B3129-012-B00	TENSION SPRING B	ｲﾄﾁﾖｰｼ ﾊﾞﾈ B	(1)
35		210-59001	THREAD TENSION POST	ｲﾄﾁｮｳｼ ﾎﾞｳ	(1)
36		B3126-012-000	TENSION DISC	ｲﾄﾁﾖｰｼｻﾗ	(2)
37		B3125-012-000	THREAD TENSION STUD NUT	ｲﾄﾁﾖｰｼ ﾅｯﾄ	(1)
38		NS-6680320-SP	NUT 9/32-28	ﾛﾂｶｸﾅｯﾄ 9/32-28	(1)
39		B2510-158-000	THREAD WINDER THREAD GUIDE	ｲﾄﾏｷｲﾄｱﾝﾅｲ	1
40		210-61908	GUIDE BRACKET	ｲﾄﾏｷ ｲﾄｱﾝﾅｲ ﾄﾘﾂｹﾀﾞｲ	1
41		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	1
42		SS-4080610-SP	SCREW 1/8-44 L=6.4	ﾅﾍﾞﾈｼﾞ 1/8-44 L=6.4	1
43		SS-7090710-SP	SCREW 9/64-40 L= 6.8	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6.8	1
44		SS-7151120-SP	SCREW 15/64-28 L=11	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=11	2

9. KNEE LIFTER COMPONENTS

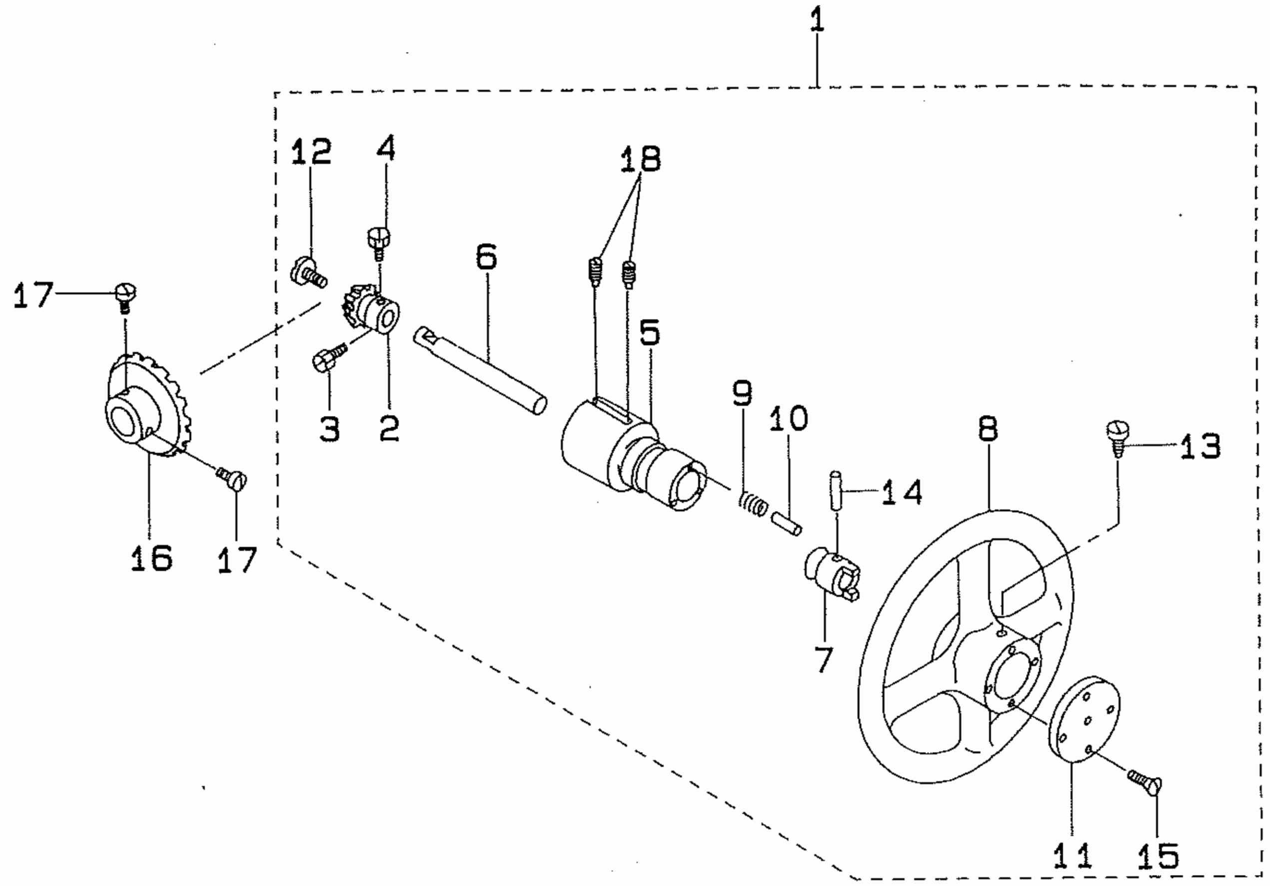
膝上げ関係



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		210-62807	PRESSER BAR LIFTING LINK	ﾋｷｱｹﾞﾘﾝｸ	2
2		B1342-591-000	PRESSER BAR LIFTING SPRING	ﾋｷｱｹﾞﾊﾞﾈ	1
3		210-62500	PRESSER BAR LIFTING BAR	ﾋｷｱｹﾞﾎﾞｳ	1
4		211-84106	LIFTING LEVER CONNECTING ROD	ﾋｻﾞｱｹﾞﾖｺﾎﾞｳ	1
5		210-62708	LINK BASE	ﾋｷｱｹﾞ ﾘﾝｸﾀﾞｲ	1
6		211-56104	LINK PLATE	ﾋｷｱｹﾞﾘﾝｸ ﾂｷﾞｲﾀ	1
7		211-84205	SPRING BRACKET, B	ﾋｷｱｹﾞﾊﾞﾈｶｹ(B)	1
8		211-57607	S-PLUG	Sｼﾞｶﾅｸﾞ	1
9		SS-7150740-SP	SCREW 15/64-28 L=7	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=7	2
10		SD-0790431-SP	HINGE SCREW D= 7.94 H= 4.3	ﾀﾞﾝﾈｼﾞ D=7.94 H=4.3	1
11		SD-0790602-SP	HINGE SCREW D= 7.94 H= 6	ﾀﾞﾝﾈｼﾞ D=7.94 H=6	1
12		SD-0790431-SP	HINGE SCREW D= 7.94 H= 4.3	ﾀﾞﾝﾈｼﾞ D=7.94 H=4.3	2
13		210-62609	HINGE SCREW	ﾋｷｱｹﾞﾎﾞｳ ﾈｼﾞ	1
14		B3413-227-000	SPRING SUSPENSION	ﾊﾞﾈｶｹｼﾞｸ	1
15		SS-7150740-SP	SCREW 15/64-28 L=7	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=7	2
16		SD-0800341-SP	HINGE SCREW D=8 H=3.4	ﾀﾞﾝﾈｼﾞ D=8 H=3.4	1

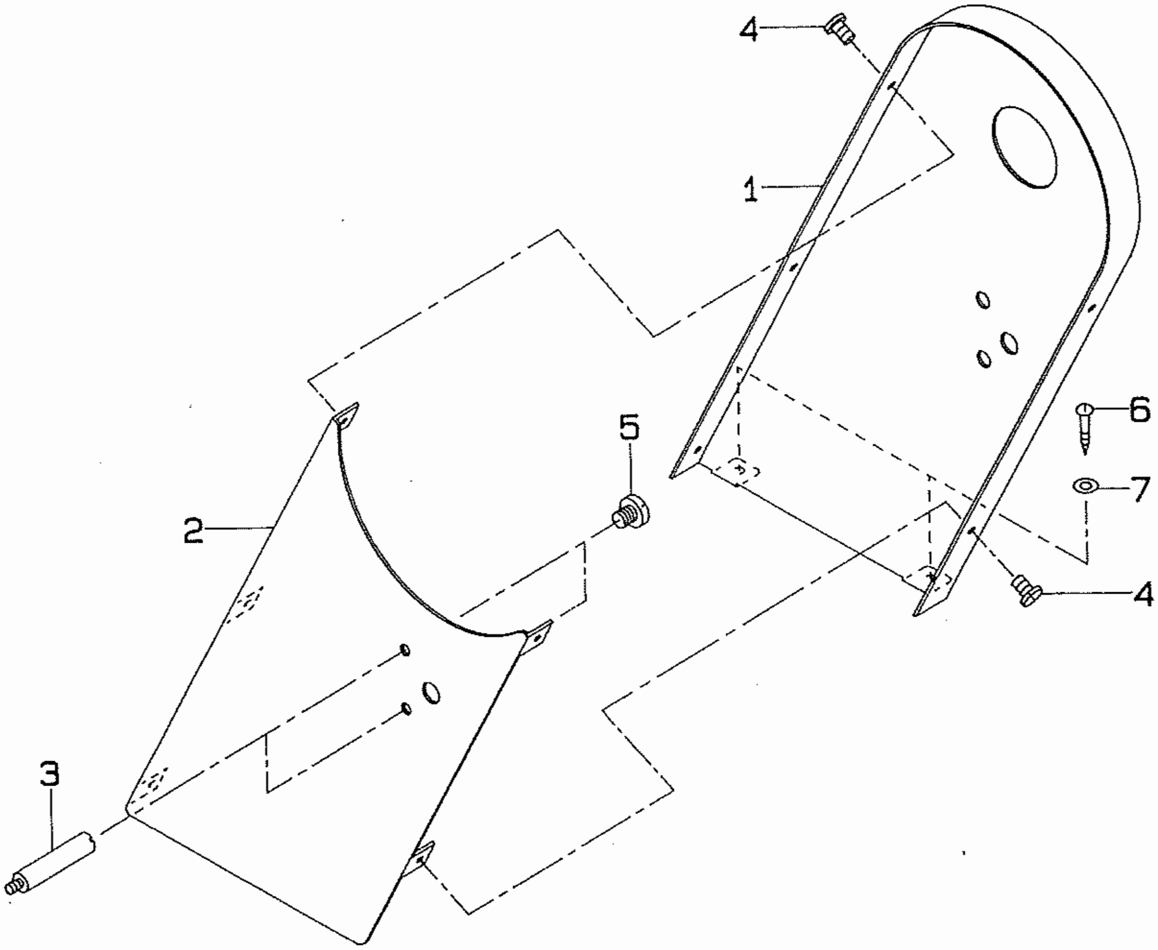
10. AUXILIARY HAND WHEEL COMPONENTS

補助はずみ車関係



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		211-84650	HAND WHEEL ASM.	ﾎｼﾞﾖﾊｽﾞﾐｸﾞﾙﾏ (ｸﾐ)	1
2		211-84908	GEAR	ﾎｼﾞｮ ﾊｽﾞﾐｸﾞﾙﾏｼﾞｸ ｷﾞｱ	(1)
3		SS-9660910-SP	SCREW 1/4-40 L=9.4	ﾛｯｶｸﾎﾞﾙﾄ 1/4-40 L=9.4	(1)
4		SS-9660720-SP	SCREW 1/4-40 L=7	ﾛｯｶｸﾎﾞﾙﾄ 1/4-40 L=7	(1)
5		211-84809	BUSHING	ﾎｼﾞｮﾊｽﾞﾐｸﾞﾙﾏ ｼﾞｸﾒﾀﾙ	(1)
6		211-84700	SHAFT	ﾎｼﾞｮﾊｽﾞﾐｸﾞﾙﾏｼﾞｸ	(1)
7		B1297-057-000	COLLAR	ﾎｼﾞﾖ ﾊｽﾞﾐｸﾞﾙﾏ ｽﾗｽﾄｳｹ	(1)
8		211-84601	HAND WHEEL	ﾎｼﾞｮﾊｽﾞﾐｸﾞﾙﾏ	(1)
9		B1290-057-B00	SPRING	ﾎｼﾞﾖ ﾊｽﾞﾐｸﾞﾙﾏ ﾊﾞﾈ	(3)
10		B1290-057-A00	PIN	ﾎｼﾞﾖ ﾊｽﾞﾐｸﾞﾙﾏ ﾋﾟﾝ	(3)
11		B1296-057-000	THRUST PLATE	ﾎｼﾞﾖ ﾊｽﾞﾐｸﾞﾙﾏ ｽﾗｽﾄ	(1)
12		SS-7680870-SP	SCREW 9/32 L= 8.0	ﾏﾙﾋﾗﾈｼﾞ 9/32-28 L=8	(1)
13		SS-7110610-SM	SCREW 11/64-40 L=6	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=6	(1)
14		PS-0400222-K0	SPRING PIN	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ	(1)
15		SS-2090710-SP	SCREW 9/64-40 L=7	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=7	(4)
16		211-82001	MAIN SHAFT GEAR	ｳﾜｼﾞｸｷﾞｱ	1
17		SS-9661230-CP	SCREW 1/4-40 L=12	ﾛｯｶｸﾎﾞﾙﾄ 1/4-40 L=12	2
18		SS-8681130-SP	SCREW 9/32-28 L=11	ﾄﾒﾈｼﾞ 9/32-28 L=11	2

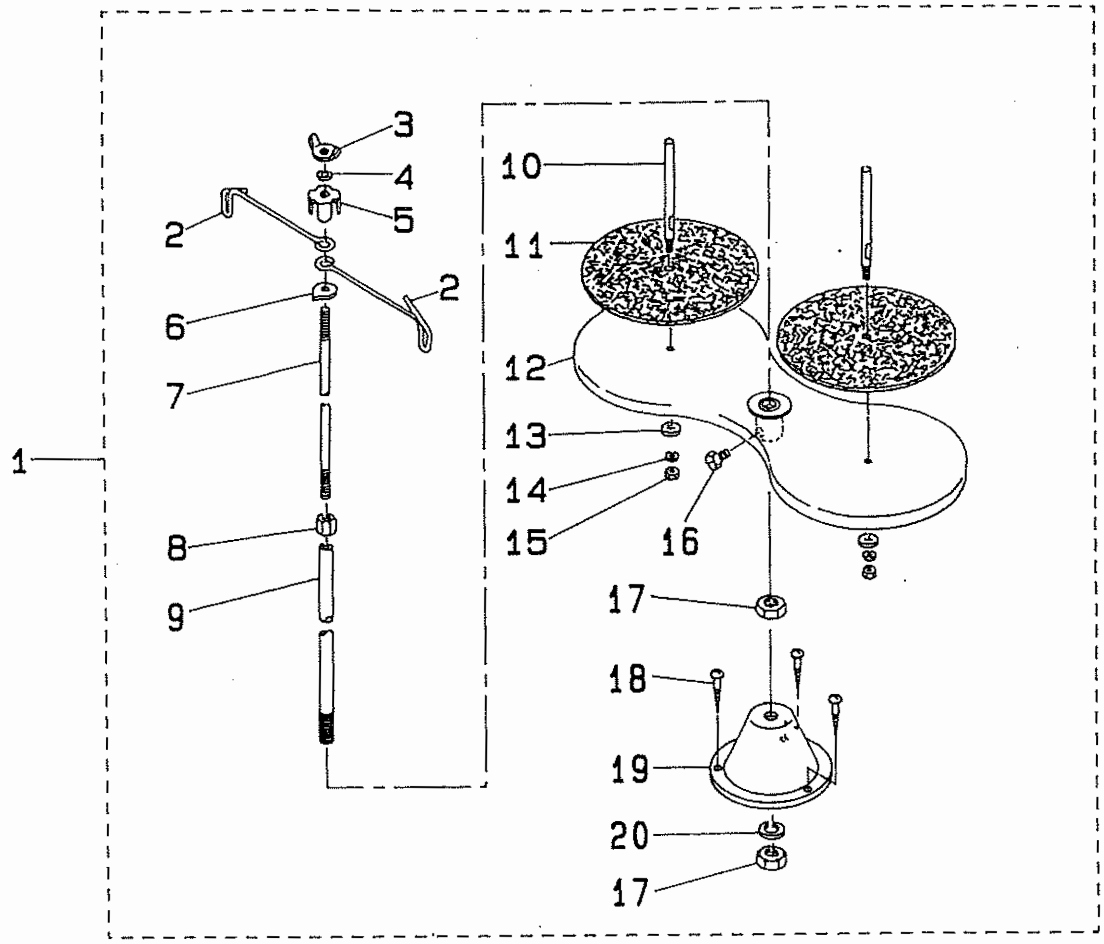
11. BELT COVER COMPONENTS
ベルトカバー関係



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		211-85053	BELT COVER ASM., A	ﾍﾞﾙﾄｶﾊﾞｰA ｹﾂｺﾞｳ	1
2		211-85202	BELT COVER, B	ﾍﾞﾙﾄｶﾊﾞｰB	1
3		211-85301	STUD	ﾍﾞﾙﾄｶﾊﾞｰ ｼﾁｭｳ	2
4		SS-6110480-SP	SCREW 11/64-40 L=4.3	ﾋﾗﾈｼﾞ 11/64-40 L=4.3	5
5		SS-7150740-SP	SCREW 15/64-28 L=7	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=7	2
6		SK-3482500-SC	WOOD SCREW D=4.8 L=25	ﾏﾙﾓｸﾈｼﾞ D=4.8 L=25	2
7		WP-0501016-SC	WASHER 5X10.5X1	ﾋﾗｻﾞｶﾞﾈ 5X10.5X1	2

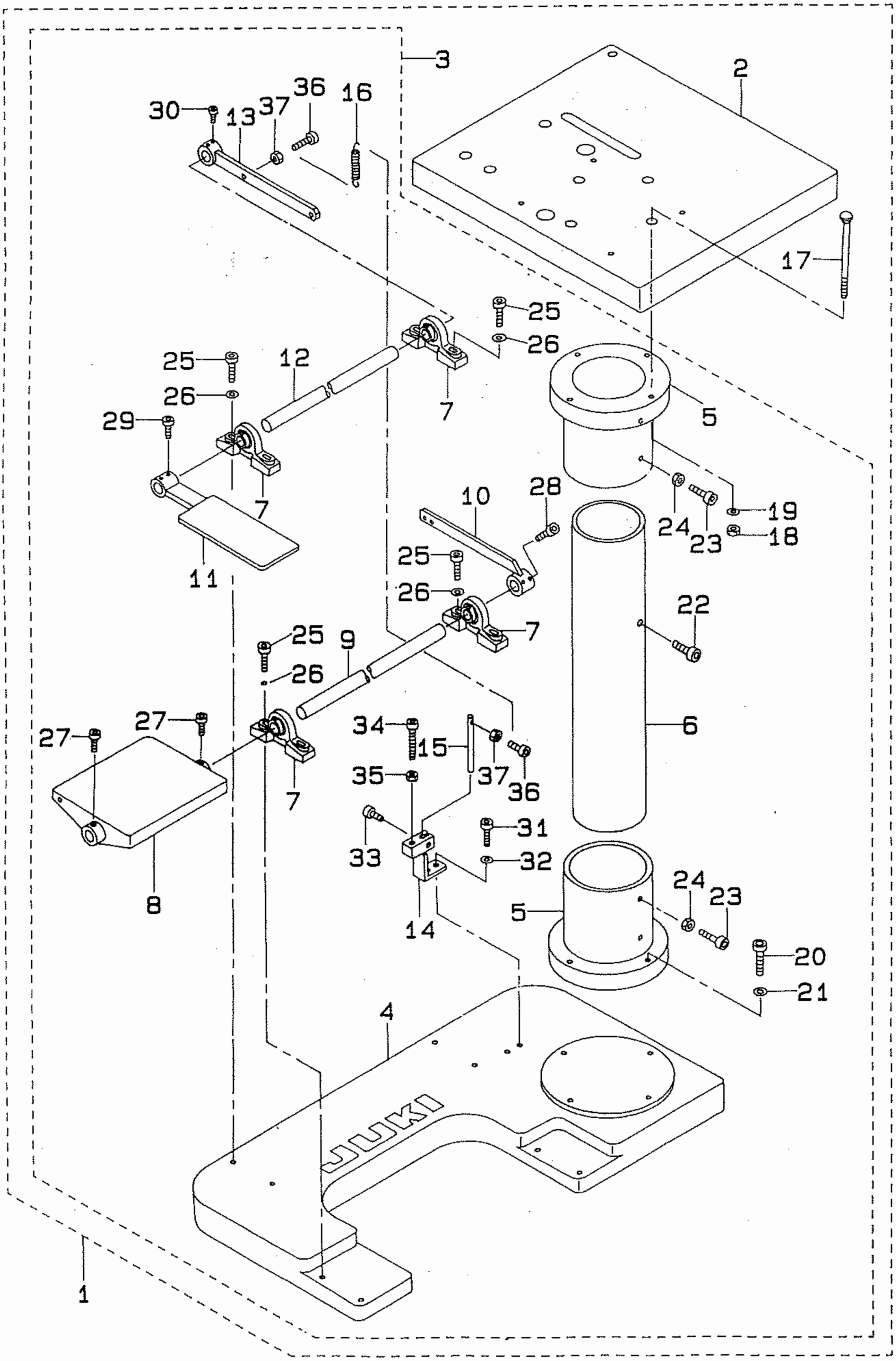
12. THREAD STAND COMPONENTS

糸立て関係



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		B3301-012-0A0	THREAD STAND ASM.	ｲﾄﾀﾃ ｿｰﾁ ｸﾐ	1
2		B3307-012-000	THREAD GUIDE	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ	(2)
3		B3310-012-000	POSITION CUP SET SCREW	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ｼﾒﾈｼﾞ	(1)
4		WS-0641560-KR	SPRING WASHER 6.4X11.9X1.5	ﾊﾞﾈｻﾞｶﾞﾈ 6.4X11.9X1.5	(1)
5		B3309-012-000	POSITION CUP	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ﾏﾜﾘﾄﾞﾒ	(1)
6		B3308-012-000	ROD WASHER	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲｳｹ	(1)
7		B3306-012-000	SPOOL ROD	ｲﾄﾀﾃ ｳｴｶﾝ	(1)
8		NM-6061061-SE	NUT M6	ﾛｯｶｸﾅｯﾄ M6 10X11.5X10	(1)
9		B3302-012-000	SPOOL REST ROD	ｲﾄﾀﾃ ｼﾀｶﾝ	(1)
10		B3305-012-000	SPOOL PIN	ｲﾄﾏｷ ｳｹﾎﾞｰ	(2)
11		B3311-012-000	SPOOL REST CUSHION	ｲﾄﾏｷｳｹｻﾞ	(2)
12		111-83209	SPOOL REST	ｲﾄﾏｷ ｳｹ	(1)
13		WP-0560860-SE	WASHER 5.6X12X0.8	ﾋﾗｻﾞｶﾞﾈ 5.6X12X0.8	(2)
14		WS-0531060-KR	SPRING WASHER 5.3X8.3X1	ﾊﾞﾈｻﾞｶﾞﾈ 5.3X8.3X1	(2)
15		NS-6123881-SE	NUT 3/16-28	ﾛｯｶｸﾅｯﾄ 3/16-28	(2)
16		SM-9061080-SE	SCREW M6 L=10	ﾛｯｶｸﾎﾞﾙﾄ M6 L=10	(1)
17		NM-6100663-SE	NUT M10	ﾛｯｶｸﾅｯﾄ M10 3ｼｭ	(2)
18		SK-3452000-SE	WOOD SCREW D=4.5 L=20	ﾏﾙﾓｸﾈｼﾞ D=4.5 L=20	(3)
19		B3301-012-000	SPOOL STAND	ｲﾄﾀﾃﾀﾞｲ	(1)
20		WS-1002560-KR	SPRING WASHER 10X18X2.5	ﾊﾞﾈｻﾞｶﾞﾈ 10X18X2.5	(1)

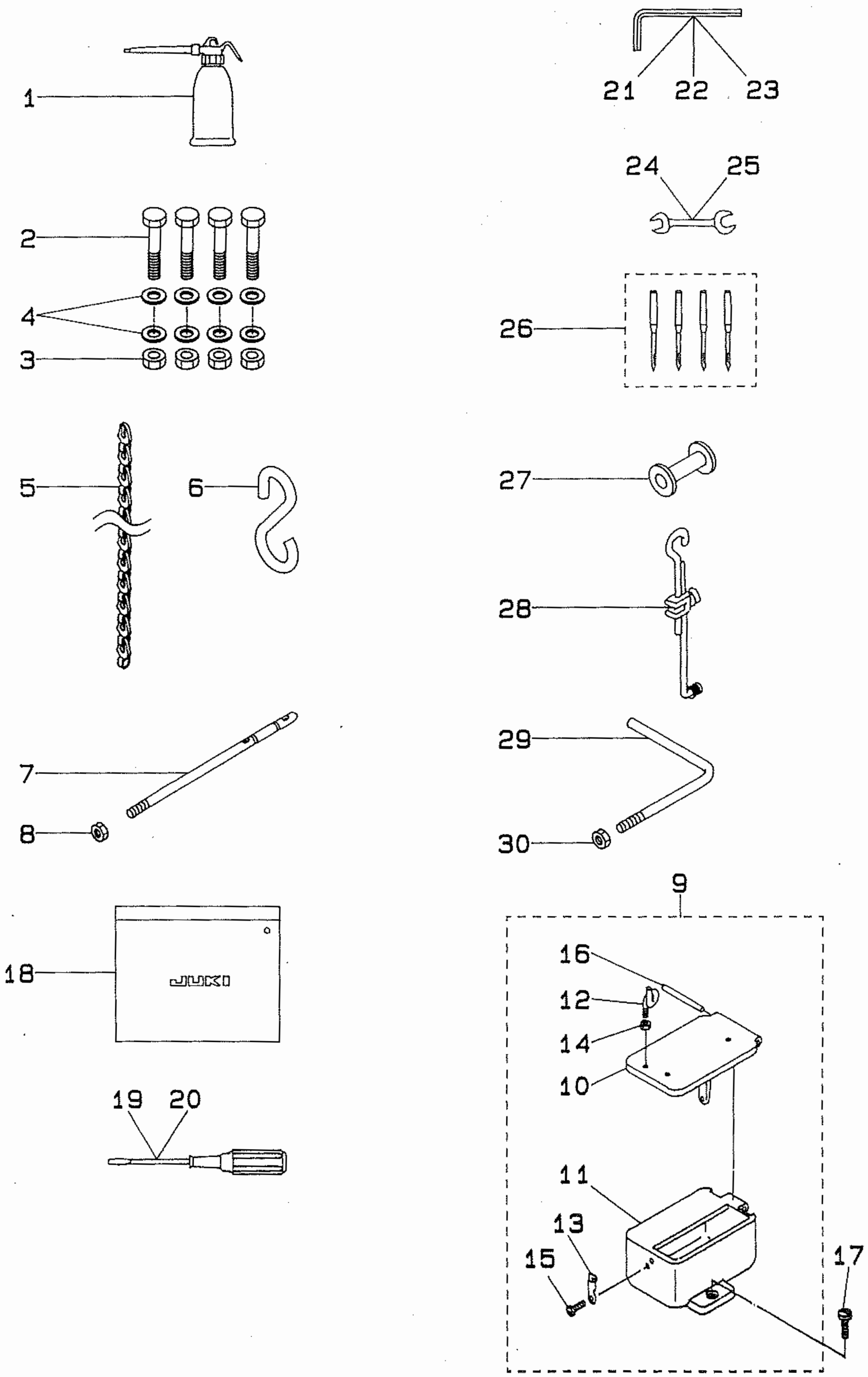
13. TABLE COMPONENTS
脚卓関係



REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	ﾋ ﾝ ﾒ ｲ	AMT.
1		211-88065	THREAD STAND ASM.	ｷｬｸﾀｸ (ｸﾐ)	1
2		211-17601	TABLE (TSC-461)	ﾃｰﾌﾞﾙ(TSC-461)	(1)
3		211-88057	STAND ASM.	ｷｬｸ (ｸﾐ)	1
4		211-88008	BASE	ﾍﾞｰｽ	1
5		211-88107	FLANGE	ﾌﾗﾝｼﾞ	2
6		211-88206	STUD	ｼﾁｭｳ	1
7		211-88305	PILLOW BLOCK	ﾋﾟﾛｰ	4
8		211-88404	PADEL ASM.	ｳﾝﾃﾝﾍﾟﾀﾞﾍﾙ ｹﾂｺﾞｳ	1
9		211-88503	SHAFT	ｳﾝﾃﾝ ﾍﾟﾀﾞﾙｼﾞｸ	1
10		211-88602	ARM	ｳﾝﾃﾝﾍﾟﾀﾞﾙｳﾃﾞ	1
11		211-88701	PRESSER BAR LIFTING PEDAL	ｵｻｴｱｹﾞ ﾍﾟﾀﾞﾙ	1
12		211-88800	PRESSER BAR LIFTING PIN	ｵｻｴｱｹﾞﾍﾟﾀﾞﾙﾋﾟﾝ	1
13		211-88909	PRESSER BAR LIFTING ARM	ｵｻｴｱｹﾞｳﾃﾞ	1
14		211-89006	BASE	ｵｻｱｹﾞｳﾃﾞﾊﾞﾈｶｹﾄﾞﾀﾞｲ	1
15		211-89105	SPRING BRACKET	ｵｻｴｱｹﾞｳﾃﾞﾊﾞﾈｶｹ	1
16		B1342-591-000	PRESSER BAR LIFTING ARM SPRING	ｵｻｴｱｹﾞｳﾃﾞﾊﾞﾈ	(1)
17		211-89204	SCREW	ﾃｰﾌﾞﾙﾄﾘﾂｹﾎﾞﾙﾄ	4
18		NM-6080006-SB	NUT M8	ﾛﾂｶｸﾅﾂﾄ M8X1 1ｼｭ	(4)
19		WP-0851846-SC	WASHER 8.5X22.0X1.8	ﾋﾗｻﾞｶﾞﾈ 8.5X22X1.8	(4)
20		SM-6124002-TP	SCREW M12 L=40	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M12 L=40	(4)
21		WP-1202016-SD	WASHER 12X21X2	ﾋﾗｻﾞｶﾞﾈ 12X21X2	(4)
22		SM-6060802-TP	SCREW M6 L=8	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M6 L=8	(1)
23		SM-6123002-TP	SCREW M12 L=30	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M12 L=30	(4)
24		NM-6120000-SD	NUT M12	ﾛﾂｶｸﾅﾂﾄ M12 1ｼｭ	(4)
25		SM-6103502-TP	SCREW M10 L=35	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ M10 L=35	(8)
26		WP-1102016-SC	WASHER 11X21X2	ﾋﾗｻﾞｶﾞﾈ 11X21X2	(8)
27		SM-6061552-TP	SCREW M6 L=15	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(2)
28		SM-6061552-TP	SCREW M6 L=15	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(2)
29		SM-6061552-TP	SCREW M6 L=15	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(2)
30		SM-6061552-TP	SCREW M6 L=15	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(2)
31		SM-6061552-TP	SCREW M6 L=15	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(2)
32		WP-0650876-SD	WASHER 6.5X13X0.8	ﾋﾗｻﾞｶﾞﾈ 6.5X13X0.8	(2)
33		SM-6062202-TP	BOLT	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(1)
34		SM-6125002-TP	SCREW	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
35		NM-6120000-SD	NUT M12	ﾛﾂｶｸﾅﾂﾄ M12 1ｼｭ	(1)
36		SM-6051552-TP	SCREW M5 L=15	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	(2)
37		NM-6050001-SP	NUT M5	ﾛﾂｶｸﾅﾂﾄ M5X0.8 1ｼｭ	(2)

14. ACCESSORIES PARTS COMPONENTS

付属品関係



REF.NO.	NOTE	PART NO.	DESCRIPTION	ﾋ ﾝ ﾒ ｲ	AMT.
1		B9121-141-HA0	OILER ASM.	ｱﾌﾞﾗｻｼ	1
2		SM-91200D3-SF	SCREW	ﾛｯｶｸﾎﾞﾙﾄ	4
3		NM-6120011-SF	NUT M12	ﾛｯｶｸﾅｯﾄ M12 1ｼｭ	4
4		WP-1402303-SF	PLAIN WASHER	ﾋﾗｻﾞｶﾞﾈ	8
5		211-57508	CHAIN	ｸｻﾘ	1
6		211-57607	S-PLUG	Sｼﾞｶﾅｸﾞ	2
7		B1114-517-000	NEEDLE THREAD GUIDE PIN	ｲﾄｱﾝﾅｲﾎﾞｰ	1
8		NS-6620310-SP	NUT 3/16-32	ﾛｯｶｸﾅｯﾄ 3/16-32	1
9		210-64753	OIL POT ASM.	ｱﾌﾞﾗﾂﾎﾞ ｸﾐ	1
10		210-64704	OIL POT COVER	ｱﾌﾞﾗﾂﾎﾞ ﾌﾀ	(1)
11		210-64803	OIL POT	ｱﾌﾞﾗﾂﾎﾞ	(1)
12		B3114-761-000	FRAME THREAD GUIDE B	ｲﾄｱﾝﾅｲ B	(1)
13		210-64902	COVER STOPPER	ｱﾌﾞﾗﾂﾎﾞ ﾌﾀ ｲﾀﾊﾞﾈ	(1)
14		NS-6060350-SP	NUT 3/32-56	ﾛｯｶｸﾅｯﾄ 3/32-56	(1)
15		SS-7090710-SP	SCREW 9/64-40 L= 6.8	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6.8	(1)
16		210-65206	PIN	ﾄﾒﾋﾟﾝ	(1)
17		SS-7151210-SP	SCREW 15/64-28 L=12	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=12	1
18		B9101-552-000	ACCESSORY BOX	ﾌｿﾞｸﾋﾝﾊﾞｺ	1
19		B9109-555-000	SCREW DRIVER, LARGE	ﾄﾞﾗｲﾊﾞｰ ﾀﾞｲ	1
20		B9106-804-000	SCREW DRIVER, SMALL	ﾄﾞﾗｲﾊﾞｰ (ｼｮｰ)	1
21		J1066-000-00G	HEXAGONAL WRENCH KEY	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ	1
22		J1066-000-00F	HEXAGONAL WRENCH KEY	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ	1
23		J1066-000-00D	HEXAGONAL WRENCH KEY	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ	1
24		B9112-012-000	WRENCH (11X14)	ﾘｮｰｸﾞﾁ ｽﾊﾟﾅ(ﾀﾞｲ)	1
25		B9113-012-000	WRENCH (9X10)	ﾘｮｰｸﾞﾁ ｽﾊﾟﾅ(ｼｮｰ)	1
26		MC-5320023-04	NEEDLE (794 NM=230-4)	ﾊﾘ(794 NM=230 4ﾎﾝｲﾘ)	1
27		210-57401	BOBBIN	ﾎﾞﾋﾞﾝ	3
28	#01	B7114-012-0A0	MOTOR CONNECTING ROD ASM.	ﾚﾝｹﾂﾎﾞｰ ﾂｷﾞﾃ ｸﾐ	1
29	#02	210-64605	SUPPORTING ARM	ｹﾝｼｭﾂｷ ｻｻｴｳﾃﾞ	1
30	#02	NS-6150430-SP	NUT 15/64-28	ﾛｯｶｸﾅｯﾄ 15/64-28	1

Note (注記) #01.....H & M only　　H & M 出荷時のみ
#02.....Optional part　　オプション部品

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